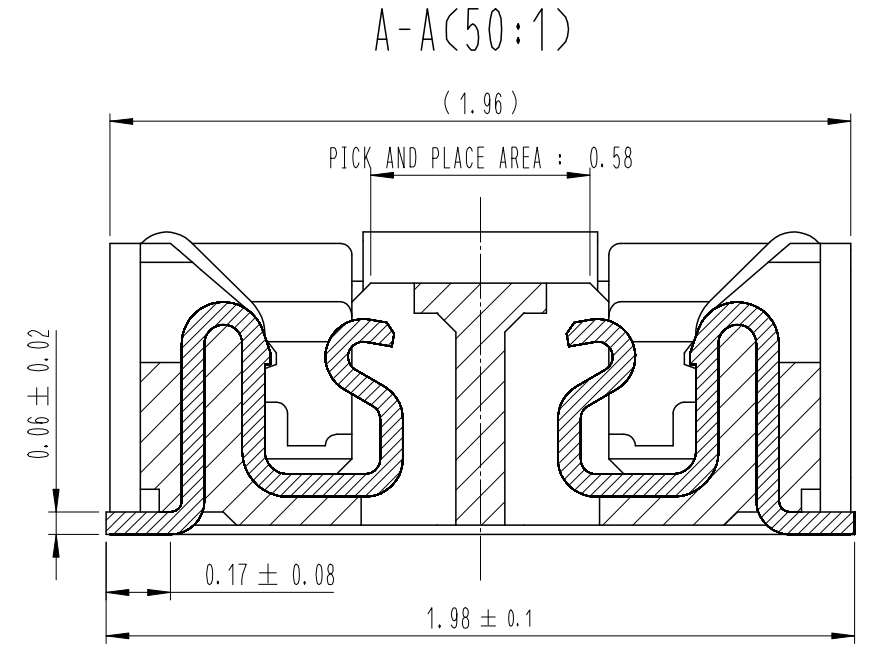
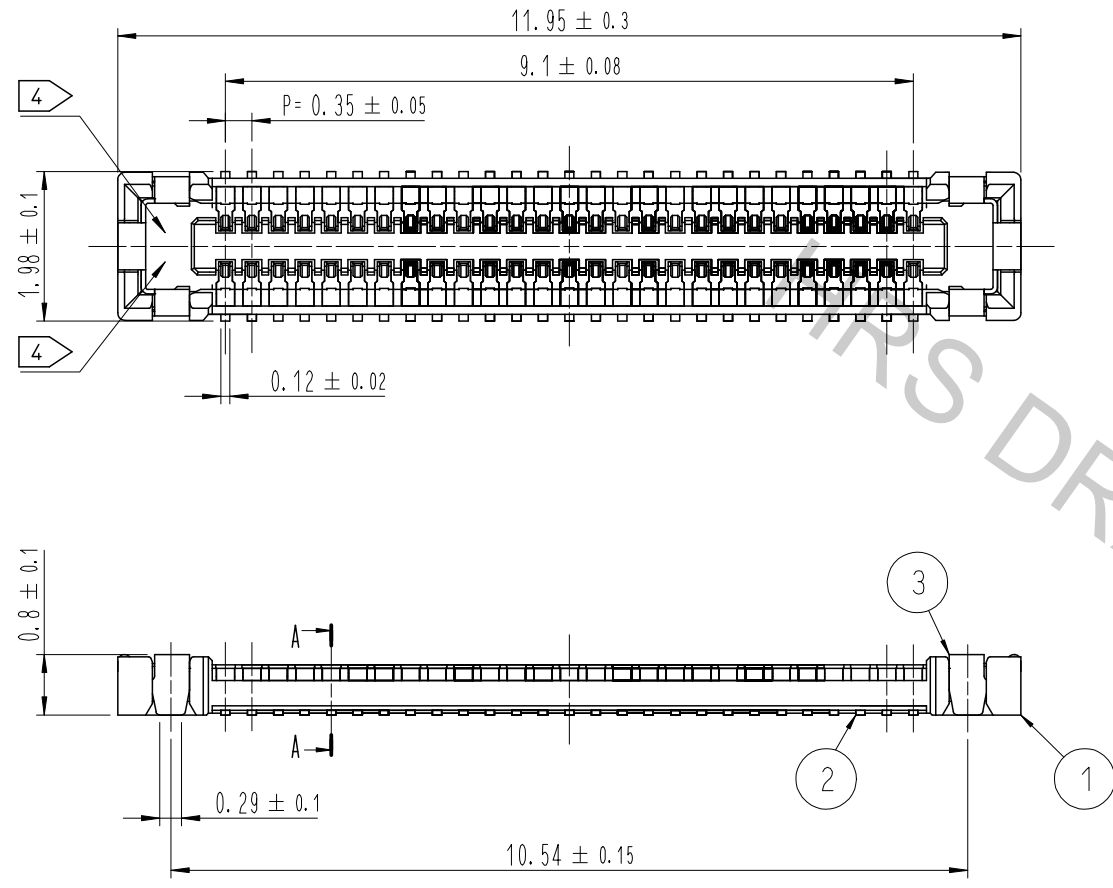
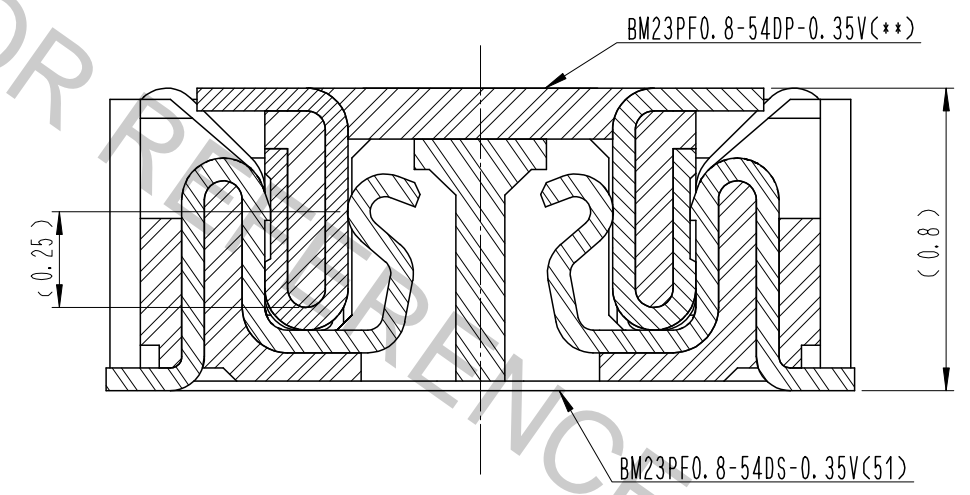


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△數 COUNT	訂正事項 DESCRIPTION OF REVISIONS	擔當 B	檢圖 CHKD	年月日 DATE	△數 COUNT	訂正事項 DESCRIPTION OF REVISIONS	擔當 B	檢圖 CHKD	年月日 DATE
△					△				
△					△				
△					△				



ENGAGEMENT FIGURE (50:1)



DRAWING FOR REFERENCE  
This is subject to change without notice

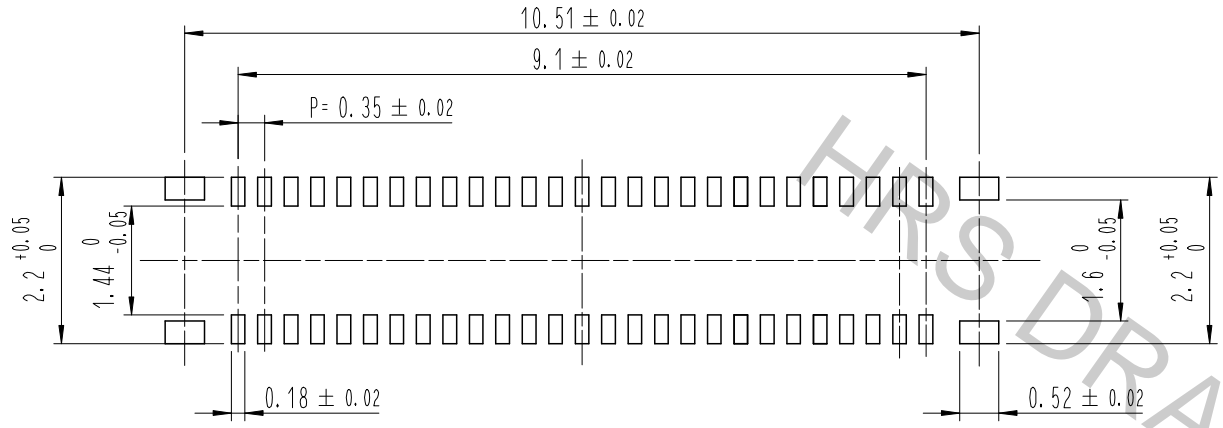
- NOTE
- 1. ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.
  - 2. CONTACT PLATING SPECIFICATIONS.  
CONTACT AREA : GOLD 0.05 μm MIN.  
SMT LEAD : GOLD 0.05 μm MIN.  
UNDERPLATING : NICKEL 1 μm MIN.  
( SURFACE : SEALING )
  - 3. METAL FITTING PLATING SPECIFICATIONS.  
SMT LEAD : GOLD 0.05 μm MIN.  
UNDERPLATING : NICKEL 1 μm MIN.  
( SURFACE : SEALING )
  - 4. HRS MARK AND CAV NO. IS INDICATED IN APPROX POSITION SHOWN.

4	PS	CLEAR (EMBOSSED CARRIER TAPE)							
3	COPPER ALLOY	3							
2	COPPER ALLOY	2	6	PS	BLACK (PLASTIC REEL)				
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)				
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS				
REMARKS				DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED	
				S. H. JUNG	S. H. JUNG	H. W. JO	T. S. KANG	17.05.09	
				17.05.09	17.05.09	17.05.09	17.05.09	17.05.09	
CODE NO. (OLD)	SCALE	DRAWING NO.	PART NO.						
	10:1	EDC3-631940	BM23PF0.8-54DS-0.35V(895)						
	UNITS mm	HRS HIROSE KOREA CO., LTD.	CODE NO.	CL 6644-0035-9-895			1/3		

1 2 3 4 5 6 7 8

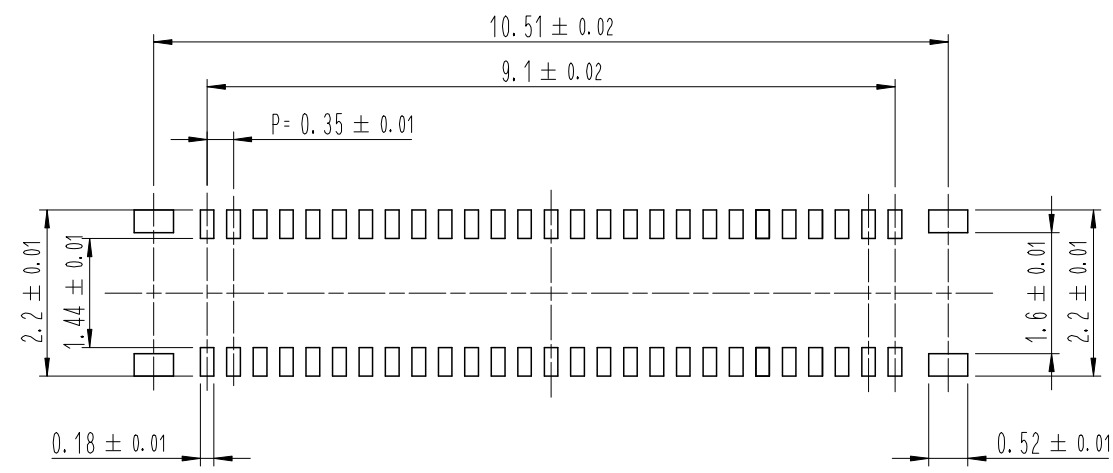
A  
B  
C  
D  
E  
F

6 RECOMMENDED PCB LAYOUT

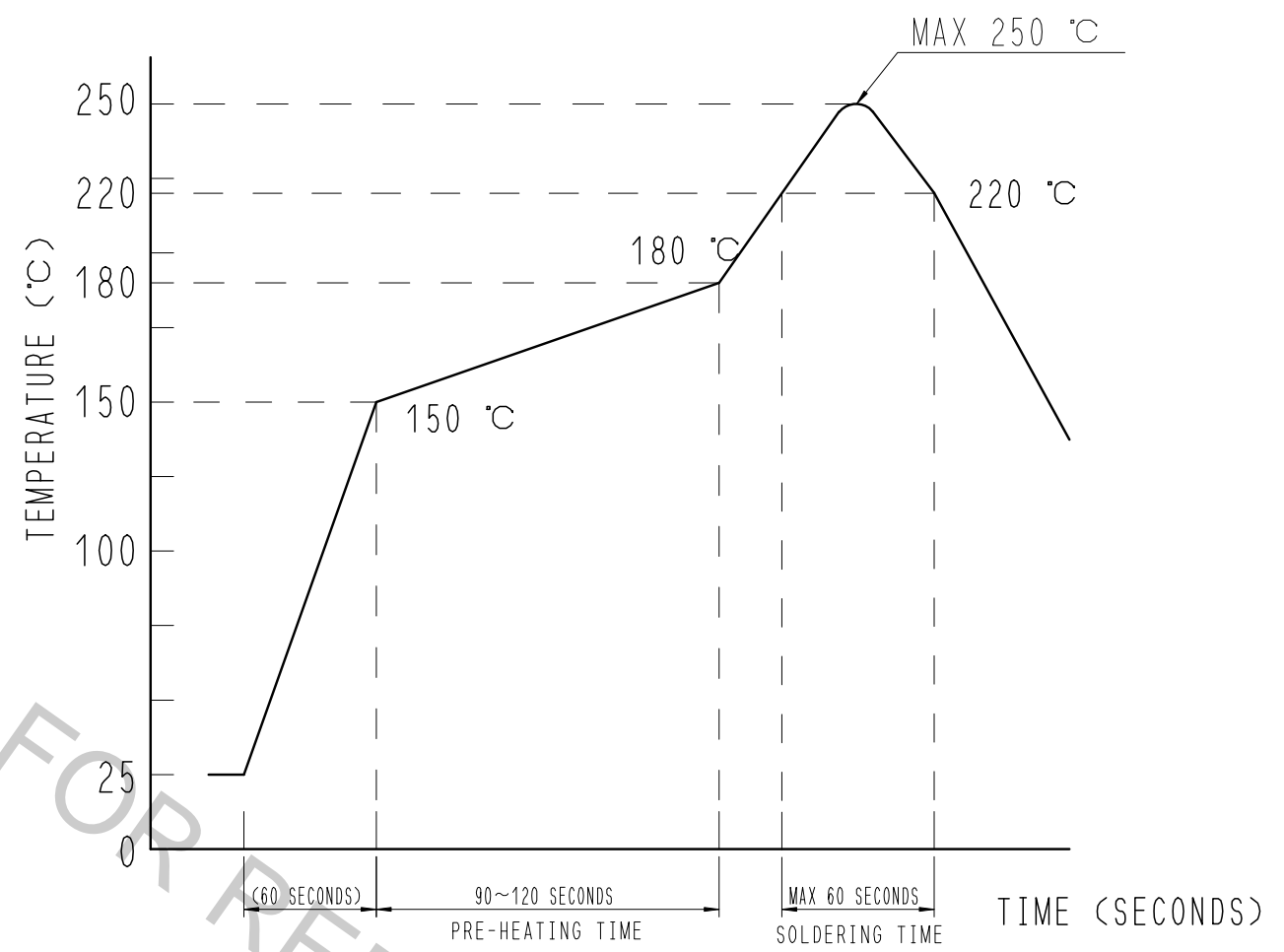


RECOMMENDED METAL MASK DIMENSIONS

MATAL MASK THICKNESS : 100 μm



5 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



REFLOW METHOD: N2 REFLOW  
 NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.  
 1) REFLOW TIME  
 DURATION ABOVE 220°C, 60 SEC MAX.  
 (PEAK TEMPERATURE: 250°C MAX)  
 2) PRE-HEAT TIME  
 PRE-HEAT TEMPERATURE(MIN): 150°C  
 PRE-HEAT TEMPERATURE(MAX): 180°C  
 PRE-HEAT TIME: 90-120 SEC.

- 5 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE, THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.
- 6 PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.

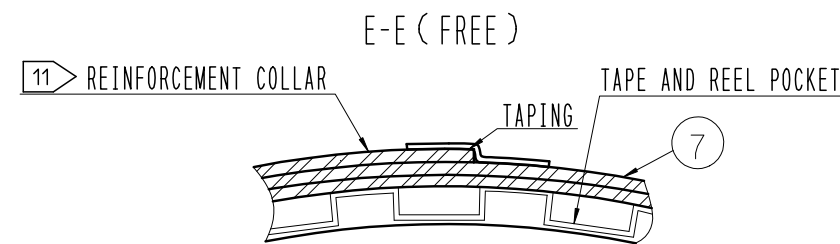
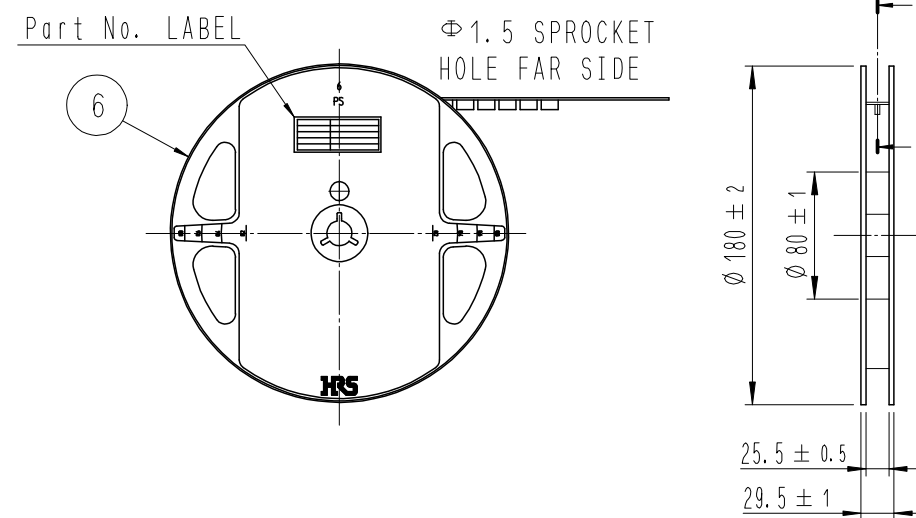
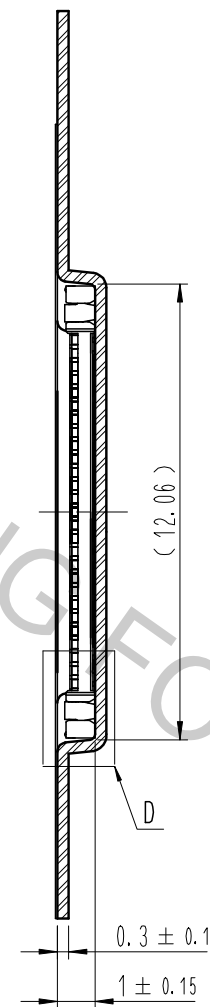
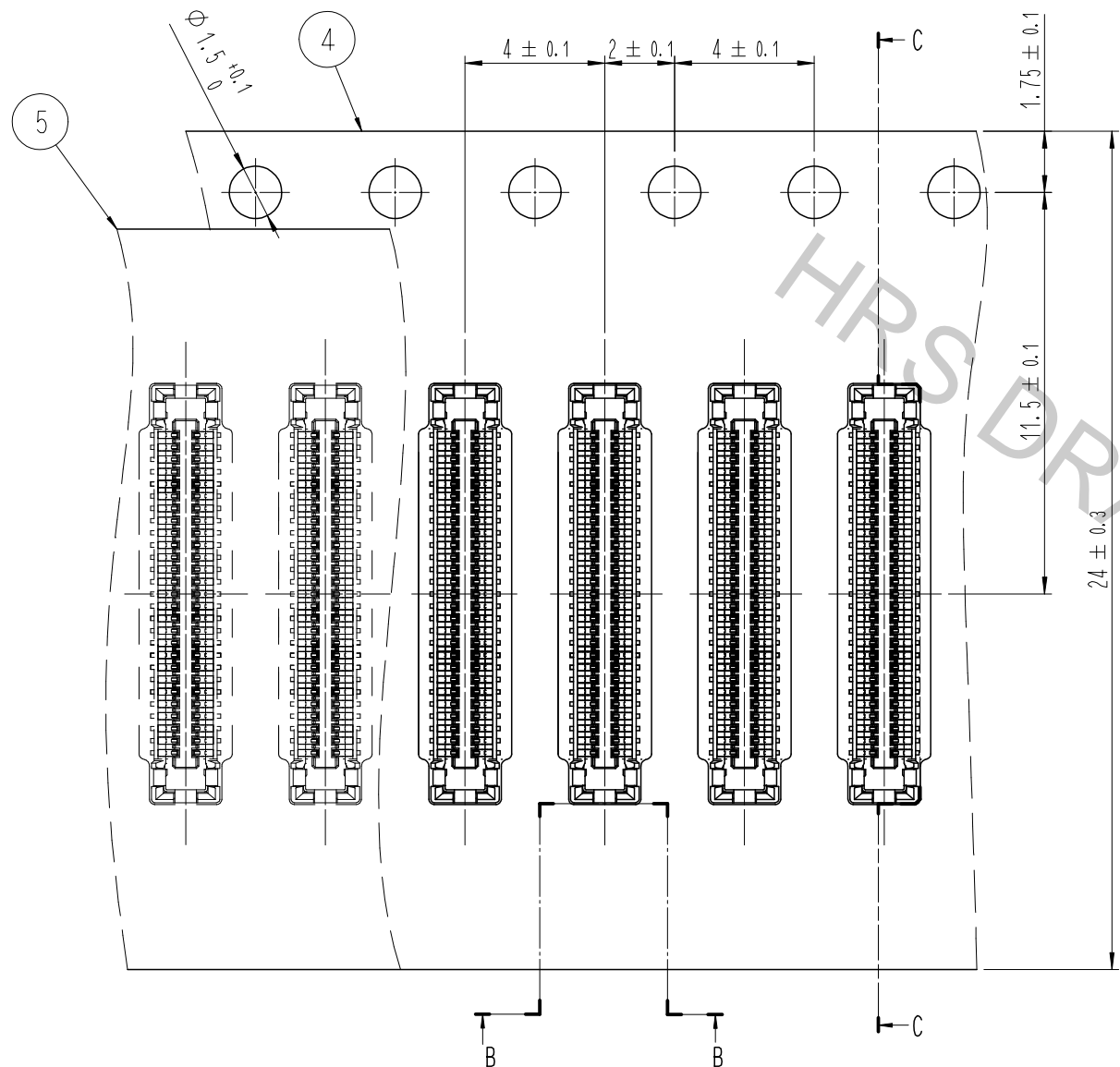
	DRAWING NO.	EDC3-631940	PART NO.	BM23PF0.8-54DS-0.35V(895)
	SCALE	10:1	CODE NO	CL 6644-0035-9-895
	UNITS	mm	HIROSE KOREA CO., LTD.	

1 2 3 4 5 6 7 8

EMBOSED CARRIER TAPE PACKAGING (5:1)

C-C (5:1)

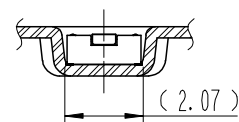
STYLE AND DIMENTION OF REEL (FREE)



DETAIL OF PART No. LABEL

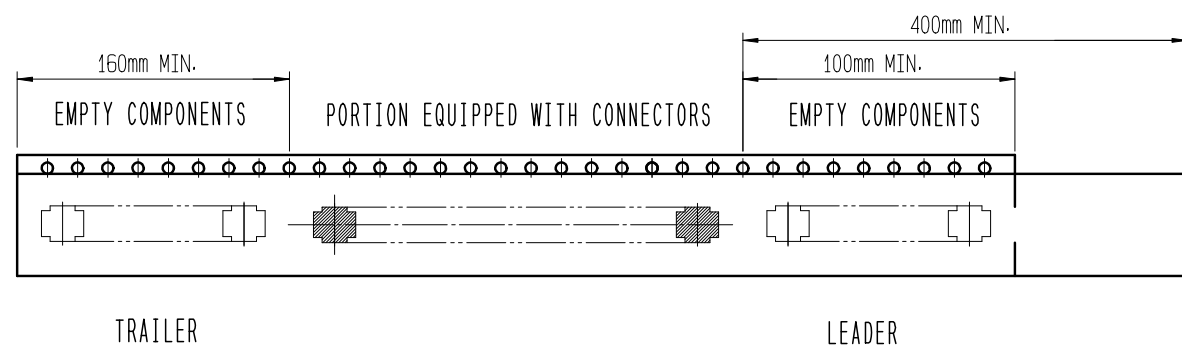
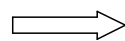
SUPPLIER	
QUANTITY	
PART NO.	
CODE NO.	
DATE OF MANUFACTURED	
生産月日	年 月 日
図番	** ** *
品名	BM23PFO. 8-54DS-0.35V(895)
納入数量	1,000個
納入者	HIROSE KOREA

B-B (5:1)

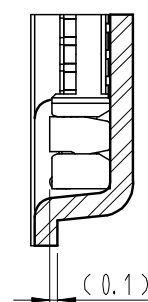


TAPING(FREE)

DIRECTION OF UNREELING



D (10:1)



- 7 . PER REEL 1,000 CONNECTORS.
- 8 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- 9 REFER TO JIS C 0806, IEC-60286-3 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- 10 AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET, AND TAPE DOWN AT THE END THE COLLAR.

SCALE 10:1	DRAWING NO.	EDC3-631940	PART NO.	BM23PFO. 8-54DS-0.35V(895)
	UNITS mm	HRS HIROSE KOREA CO., LTD.		CODE NO. CL 6644-0035-9-895