Amphenol-Tuchel Electronics GmbH



mate by Amphenol



General information 🔼



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ISO 9000:2000



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Amphenol	





Product Description

In design and conception the ecolmate^m program meets the high requirements for applications in industrial technology. Easy operation, reduced dimensions and a more robust design are only a few of the features of the series.

The connector's main area of application is in the fields of plant construction and machine building. The connector is used for measuring and controlling applications as well as for power supply. technology. The series is comprised of a large selection of housings and shapes and offers models with screw, solder and crimp termination.

Features:

- Circular Connectors with 3+PE and 6+PE contacts
- Housing components made from premium molding material
- · Cable housing straight or angled
- Protection class IP 65/67 in mated condition in accordance with DIN EN 60526
- · Clamping ring or internal strain relief

Advantages:

- · Quick and easy assembly
- Screwed cable gland with clamping ring
- Strain relief and mounted gasket all in one component
- Cable housing, straight or angled, for the cable diameter 6 12,5 mm
- Robust thread for the screwed cable gland
- Ergonomically designed product range for safe handling
- Pre-loaded ground contact
- Fastening for the protective caps on the housing of the receptacles
- The eco|mate^m program is compatible with the C16-1 series

Additional standards:

 The 6+PE model corresponds to DIN 9684-1 interface to the signal transmission on inside cabin applications for agricultural machines and tractors

Testhouse		Characteristics
VDE	VDE	3+PE, 400 V, 16 A 6+PE, 250 V, 10 A (solderversion) 6+PE, 250 V, 13 A (crimpversion)
SEV	(\$)	3+PE, 400 V, 16 A 6+PE, 250 V, 10 A (solderversion) 6+PE, 250 V, 13 A (crimpversion)
UL ¹⁾	<i>[FL]</i>	3+PE, 400V, 16A 6+PE, 250V, 13A
CSA	(1)	3+PE, 250 V, 12 A 6+PE, 250 V, 8 A

In general approvals refer to versions of the connector series. Test report upon request.

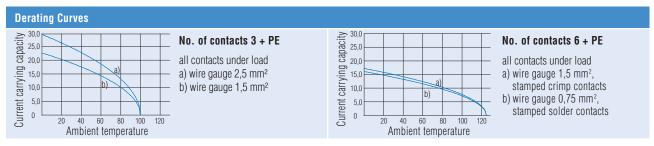
Please refer to "Conditions of Acceptability"



General Characteristics	Standard	Characteristics			
Number of contacts		3 + PE	6 +	- PE	
View on male mating side		3 2	5 2		
Electrical Characteristics		screw type	solder type crimp type		
Rated voltage	DIN EN 60664-1 1)	400 V	250 V	250 V	
Rated impulse withstand voltage	DIN EN 60664-1 1)	6000 V	400	00 V	
Pollution degree	DIN EN 60664-1 1)	3	3		
Installation (overvoltage) category	DIN EN 60664-1 1)	III	I	II	
Material group	DIN EN 60664-1 1)	II		II	
Current carrying capacity	DIN EN 60512-5-2, Test 5b	16 A / + 55 °C	12 A/ + 55 °C	13 A / + 55 °C	
Insulation resistance	DIN EN 60512-3-1, Test 3a	$\geq 10^8 \Omega$	≥ 1	$0^8 \Omega$	
Contact resistance	DIN EN 60512, Test 2a	≤ 5 m Ω	\leq 5 m Ω		
Climatic Characteristics					
Climatic category	DIN EN 60068-1	40 / 100 / 56	40 / 125 / 56		
Operating temperature		-40°C +100°C	-40°C +125°C		
Mechanical Characteristics					
Degree of protection	DIN EN 60529	IP 65 / IP 67			
Insertion and withdrawal force	DIN EN 60512-13-2, Test 13b	≤ 15 N	≤ 3	80 N	
Mechanical operation	DIN EN 60512, Test 9a	≥ 500 r	nating cycles		
Materials					
Housing material		PA 6.6	i / PA 6		
Dielectric material		PA 6.6	i / PA 6		
Gasket material		Neo	pren		
Material lace for protective cap		TF	PE		
Contact plating		silver plated	/ gold plated		
Other Characteristics					
Termination technique		screw	solder	crimp	
Wire gauge / AWG		0,75 - 2,5 mm ² AWG 18-14	max. 0,75 mm ² AWG 18	0,14 - 1,5 mm ² AWG 26 - 16	
Flammability	UL 94	V	0		
Locking system		round	d thread		

 $^{^{1)}}$ DIN EN 60664-1 \triangleq VDE 0110-1 \triangleq IEC 60664-1

The stated technical values refer to the use as connector without breaking capacity (COC). If these components are used as plug and socket device a reduced current carrying capacity has to be considered. The characteristics have to be requested from the manufacturer.



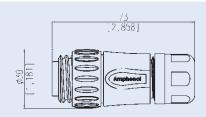
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Male Cable Connectors / Female Receptacles

Male cable connector straight

Version strain relief with clamping ring: 6 - 12,5 mm

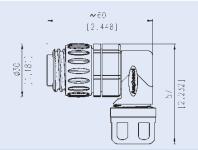
Version with internal strain relief and clamping ring: 6 - 10 mm





No. of contacts	Termination technique			Strain relief with clamping ring Contact plating		umber lef + clamping ring t plating Gold plated
3 + PE	screw	blue	C016 20H003 100 10	C016 20H003 200 10	C016 20H003 110 10	C016 20H003 210 10
3 + PE	screw	black	C016 20H003 100 12	C016 20H003 200 12	C016 20H003 110 12	C016 20H003 210 12
6 + PE	solder	blue	C016 30H006 100 10	C016 30H006 200 10	C016 30H006 110 10	C016 30H006 210 10
6 + PE	solder	black	C016 30H006 100 12	C016 30H006 200 12	C016 30H006 110 12	C016 30H006 210 12
6 + PE	crimp ¹⁾	blue	C016 10H006 000 10	C016 10H006 000 10	C016 10H006 010 10	C016 10H006 010 10
6 + PE	crimp ¹⁾	black	C016 10H006 000 12	C016 10H006 000 12	C016 10H006 010 12	C016 10H006 010 12

Male cable connector right angled, strain relief with clamping ring cable diameter 6 - 12,5 mm



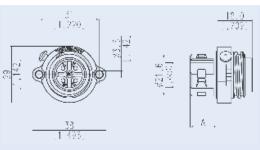


No. of	Termination	Back shell	Part number Strain relief with clamping ring Contact plating		
contacts	technique	color	Silver plated	Gold plated	
3 + PE	screw	blue	C016 20K003 100 10	C016 20K003 200 10	
3 + PE	screw	black	C016 20K003 100 12	C016 20K003 200 12	
6 + PE	solder	blue	C016 30K006 100 10	C016 30K006 200 10	
6 + PE	solder	black	C016 30K006 100 12	C016 30K006 200 12	
6 + PE	crimp ¹⁾	blue	C016 10K006 000 10	C016 10K006 000 10	
6 + PE	crimp ¹⁾	black	C016 10K006 000 12	C016 10K006 000 12	

Female receptacle, screw termination (3+PE), solder termination or crimp version (6+PE)

Dimension A

Screw version: 13,5 mm Solder version: 12,5 mm Crimp version: 16,5 mm



Mounting	31,0 ^{+0,2}

cut-out2)

No. of contacts	Termination technique	Back shell color	Part n Contact Silver plated	
3 + PE	screw	black	C016 20G003 100 12	C016 20G003 200 12
6 + PE	solder	black	C016 30G006 100 12	C016 30G006 200 12
6 + PE	crimp ¹⁾	black	C016 10G006 000 12	C016 10G006 000 12

^{31,0&}lt;sup>+0,2</sup> For sealing reason this surface needs to be level and free of burrs.

6

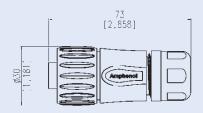
 $^{^{1)}}$ Crimp contacts see page 10 / Crimp tooling see catalogue "Tools". $^{2)}$ Mounting hole Ø 22 without chamfer, suitable sealing for screws is necessary. Tightening torque 0,8Nm.

Female Cable Connectors / Male Receptacles

Female cable connector straight

Version strain relief with clamping ring: 6 - 12,5 mm

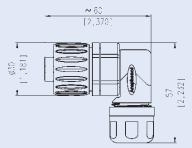
Version with internal strain relief and clamping ring: 6 - 10 mm





No. of	Termination	Back shell	Part number Strain relief with clamping ring Contact plating		Internal strain reli	umber ef + clamping ring plating
contacts	technique	color	Silver plated	Gold plated	Silver plated	Gold plated
3 + PE 3 + PE 6 + PE 6 + PE 6 + PE 6 + PE	screw screw solder solder crimp ¹⁾ crimp ¹⁾	blue black blue black blue black	C016 20D003 100 10 C016 20D003 100 12 C016 30D006 100 10 C016 30D006 100 12 C016 10D006 000 10 C016 10D006 000 12	C016 20D003 200 10 C016 20D003 200 12 C016 30D006 200 10 C016 30D006 200 12 C016 10D006 000 10 C016 10D006 000 12	C016 20D003 110 10 C016 20D003 110 12 C016 30D006 110 10 C016 30D006 110 12 C016 10D006 010 10 C016 10D006 010 12	C016 20D003 210 10 C016 20D003 210 12 C016 30D006 210 10 C016 30D006 210 12 C016 10D006 010 10 C016 10D006 010 12

Female cable connector right angled, strain relief with clamping ring cable diameter 6 - 12,5 mm



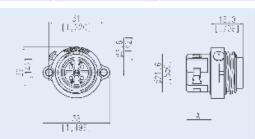


chnique		Cilvar plated	Cold plated
	color	Silver plated	Gold plated
screw screw solder solder crimp ¹⁾	blue black blue black blue	C016 20F003 100 10 C016 20F003 100 12 C016 30F006 100 10 C016 30F006 100 12 C016 10F006 000 10	C016 20F003 200 10 C016 20F003 200 12 C016 30F006 200 10 C016 30F006 200 12 C016 10F006 000 10 C016 10F006 000 12
	screw solder solder	screw black solder blue solder black crimp ¹⁾ blue	screw black C016 20F003 100 12 solder blue C016 30F006 100 10 solder black C016 30F006 100 12 crimp¹) blue C016 10F006 000 10

Male receptacle, screw termination (3+PE), solder termination or crimp version (6+PE)

Dimension A

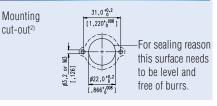
Screw version: 14,0 mm Solder version: 12,0 mm Crimp version: 16,5 mm



di-	-	
3)		
	3	

cut-out2)

No. of	Termination	Back shell	Part number Contact plating	
contacts	technique	color	Silver plated	Gold plated
3 + PE	screw	black	C016 20C003 100 12	C016 20C003 200 12
6 + PE	solder	black	C016 30C006 100 12	C016 30C006 200 12
6 + PE	crimp ¹⁾	black	C016 10C006 000 12	C016 10C006 000 12



¹⁾ Crimp contacts see page 10 / Crimp tooling see catalogue "Tools".

²) Mounting hole Ø 22 without chamfer, suitable sealing for screws is necessary. Tightening torque 0,8 Nm.



General Characteristics	Standard	Characteristics		
Number of contacts		3 + PE 6 + PE		
View on male mating side		PE 2 6 6 3 6 5		
Electrical Characteristics		crimp type		
Rated voltage	DIN EN 60664-1 1)	60	00 V	
Rated impulse withstand voltage	DIN EN 60664-1 1)	60	00 V	
Pollution degree	DIN EN 60664-1 1)	3 (r	mated)	
Installation (overvoltage) category	DIN EN 60664-1 1)		III	
Material group	DIN EN 60664-1 1)		II	
Current carrying capacity	DIN EN 60512-5-2, Test 5b	14 A /	+ 40 °C	
Insulation resistance	DIN EN 60512-3-1, Test 3a	$\geq 10^8 \Omega$		
Contact resistance	DIN EN 60512, Test 2a	≤ 5 m Ω		
Climatic Characteristics				
Climatic category	DIN EN 60068-1	40 / 125 / 56		
Operating temperature		-40°C +125°C		
Mechanical Characteristics				
Degree of protection	DIN EN 60529	IP	65	
Insertion and withdrawal force	DIN EN 60512-13-2, Test 13b	≤	35 N	
Mechanical operation	DIN EN 60512, Test 9a	≥ 500 n	nating cycles	
Materials				
Housing material		PA 6.6	/ PA 6	
Dielectric material		PA 6.6	/ PA 6	
Gasket material		Neo	pren	
Contact plating		silver plated	d / gold plated	
Other Characteristics				
Termination technique		CI	rimp	
Wire gauge / AWG		0,14 - 1,5 mm ² AWG 26 - 16		
Flammability	UL 94	V	0	
Locking system		round	d thread	

¹⁾ DIN EN 60664-1 ≜ VDE 0110-1 ≜ IEC 60664-1

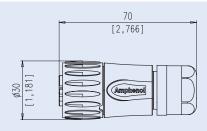
The stated technical values refer to the use as connector without breaking capacity (COC). If these components are used as plug and socket device a reduced current carrying capacity has to be considered. The characteristics have to be requested from the manufacturer.

Derating Curves	Testhouse	Characteristics
No. of contacts 6 + PE all contacts under load a) wire gauge 1,5 mm², stamped crimp contacts Ambient temperature	In general approvals refer to versic upon request. 1) Please refer to "Conditions of Acc	3+PE, 600 V, 13 A bei AWG 16 3+PE, 600 V, 5 A bei AWG 26 6+PE, 600 V, 13 A bei AWG 16 6+PE, 600 V, 5 A bei AWG 26 ons of the connector series. Test report



Female Cable Connectors / Male Receptacles

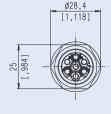
Female cable connector straight, with clamping ring, cable diameter 6 - 12,5 mm

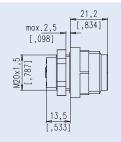




No. of contacts	Termination	Back shell	Part number
	technique	color	Strain relief with clamping ring
3 + PE	crimp	black	C016 10D003 806 12
6 + PE	crimp ¹⁾	black	C016 10D006 806 12









No. of contacts	Termination technique	Back shell color	Part number	Mounting cut-out	625	—For sealing reason this surface needs
3 + PE 6 + PE	crimp crimp ¹⁾	black black	C016 10P003 806 12 C016 10P006 806 12		Ø20,2±0,1 [,795±,004]	to be level and free of burrs.

 $^{^{1)}}$ Crimp contacts see page 10 / Crimp tooling see catalogue "Tools". $^{2)}$ Tightening torque 4 -5 Nm.

^{*} standard dust cups don't fit on high voltage versions special caps upon request

* Thread size M20 x 1,5 20

* If turn protection is required, we recommend to glue receptacles



Crimp Contacts

Stamped single contacts

Stamped contacts on reel for hand crimping tools

200 pcs.



Stamped contacts on reel for crimping machines 2000 pcs. feeds to the right 2000 pcs. feeds to the left





Crimp Contacts, Pin for Standard Versions

Contact Ø in mm	Insulation Ø in mm	No. of contacts	Wire gauge	Supplied as	Pieces	Part nu Contact	
						Silver plated	Gold plated
1,6	1,0 - 2,0	6 + PE	0,14 - 0,5 mm ²	Single contact	100	VN 01 016 0011 (1)	VN 01 016 0011 (2)
				Contact on reel	200	ZN 01 016 0011 (1)	ZN 01 016 0011 (2)
				right	2000	HN 01 016 0011 (1)	HN 01 016 0011 (2)
				left	2000	TN 01 016 0011 (1)	TN 01 016 0011 (2)
1,6	1,8 - 2,8	6 + PE	0,5 - 1,5 mm ²	Single contact	100	VN 01 016 0004 (1)	VN 01 016 0004 (2)
				Contact on reel	200	ZN 01 016 0004 (1)	ZN 01 016 0004 (2)
				right	2000	HN 01 016 0004 (1)	HN 01 016 0004 (2)
				left	2000	TN 01 016 0004 (1)	TN 01 016 0004 (2)

Crimp Contacts, Pin for High Voltage Versions

•	,	•						
Contact Ø in mm	Insulation Ø in mm	No. of contacts	Wire gauge	Supplied as	Pieces	Part nu Contact		
						Silver plated	Gold plated	
1,6	1,0 - 2,0	6 + PE	0,14 - 0,5 mm ²	Single contact	100	VN 01 016 0003 (1)	VN 01 016 0003 (2)	
					Contact on reel	200	ZN 01 016 0003 (1)	ZN 01 016 0003 (2)
						right	2000	HN 01 016 0003 (1)
				left	2000	TN 01 016 0003 (1)	TN 01 016 0003 (2)	
1,6	1,8 - 2,8	1,8 - 2,8 6 + PE	1,8 - 2,8 $6 + PE$ $0,5 - 1,5 \text{ mm}^2$ Single contact 100	100	VN 01 016 0002 (1)	VN 01 016 0002 (2)		
				Contact on reel	200	ZN 01 016 0002 (1)	ZN 01 016 0002 (2)	
				right	2000	HN 01 016 0002 (1)	HN 01 016 0002 (2)	
			left	2000	TN 01 016 0002 (1)	TN 01 016 0002 (2)		

Crimp Contacts, Socket for Standard and High Voltage Version

Contact Ø in mm	Insulation Ø in mm	No. of contacts	Wire gauge	Supplied as	Pieces	Part nu Contact			
						Silver plated	Gold plated		
1,6	1,0 - 2,0	6 + PE	0,14 - 0,5 mm ²	Single contact	100	VN 02 016 0003 (1)	VN 02 016 0003 (2)		
				Contact on reel 200 ZN 02 016	ZN 02 016 0003 (1)	ZN 02 016 0003 (2)			
				right	2000	HN 02 016 0003 (1)	HN 02 016 0003 (2)		
				left	2000	TN 02 016 0003 (1)	TN 02 016 0003 (2)		
1,6	1,8 - 2,8 6 + PE	E 0,5 - 1,5 mm ²	Single contact	100	VN 02 016 0002 (1)	VN 02 016 0002 (2)			
						Contact on reel	200	ZN 02 016 0002 (1)	ZN 02 016 0002 (2)
				right	2000	HN 02 016 0002 (1)	HN 02 016 0002 (2)		
				left	2000	TN 02 016 0002 (1)	TN 02 016 0002 (2)		

Find our tools in the catalogue "Tools".

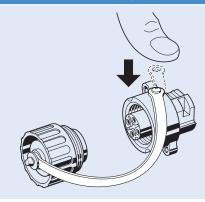




Description	Figure	Part number	Figure	Part number
Protecitve cover for male cable connector and male receptacle	25,5 06200	for male cable connector C016 00U000 010 12	25,5	for male receptacle C016 00U000 000 12
Protective cover for female cable connector and female receptacle	approx.135	for female cable connector C016 00V000 010 12	31,3	for female receptacle C016 00V000 000 12

Protective caps for 600V version upon request

Mounting of the protective covers on the back shell, male or female receptacles



Description	Figure	Part number
Back shell, right angled with clamping ring Packaging unit 10 pcs.		Back shell color: blue: C016 G09 042 G10 X ¹⁾ black: C016 G09 041 G10 X ¹⁾
Cable clamp for all straight cable connectors, Packaging units 10 pcs.		Cable clamp diameter Ø 6 - 10 mm N 16 110 2000 X ¹⁾

¹⁾ X is synonymous for packaging unit 10 pcs.

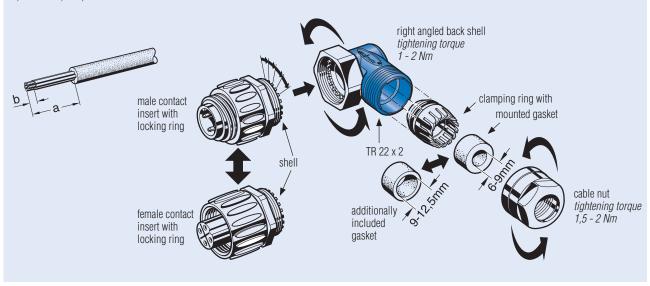


Mounting Instruction, straight cable connector Stripping Lengths Measure a 1) Measure b Screw contacts 7 +1 2) 18+1 with internal cable retention 7 +1 2) without internal cable retention 25^{+1} Solder contacts 4+1 with internal cable retention 14+1 4 +1 without internal cable retention 22 +1 clamping ring with mounted gasket 3+0,5 Crimp contacts $0.14 - 0.50 \text{ mm}^2$ 3,5+1 $0,50 - 1,5 \text{ mm}^2$ back shell with internal cable retention 14+1 tightening torque 22^{+1} without internal cable retention 1,5 - 2 Nm 1) PE + 2mm 2) end splice recommended internal strain relief additionally included gasket male contact TR 22 x 2 insert with locking ring cable nut tightening torque 1,5 - 2 Nm tightening torque max. 0,3 Nm female contact insert with locking ring

Mounting Instruction, right angled cable connector

Stripping Lengths	Measure a 1)	Measure b
Screw contacts without internal cable retention	35 +1	7 +1 2)
Solder contacts without internal cable retention	32+1	4+1
$ \begin{array}{c} \text{Crimp contacts} & 0.14-0.5 \text{ mm}^2 \\ 0.50-1.5 \text{ mm}^2 \\ \text{without internal cable retention} \end{array} $	32+1	3 +0,5 3,5 +1

1) PE + 2mm 2) end splice recommended





Order Information

Color coding

Backshells of cable connectors are available in different colors upon request. Min order quantity = 1000 pcs. per type.

Mechanical coding

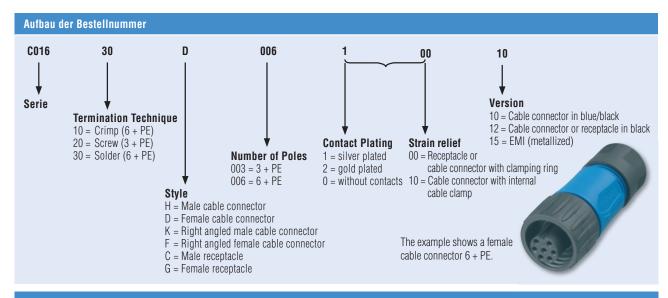
Achieved by special coding pins which are inserted into contact cavities. Min. order quantitiy = 1000 pcs. per type.

Crimp version

Order number do not include crimp contacts. Please order separately (see page 10).

Crimp tooling

Ask for our catalogue "Tools"



Screw Termination

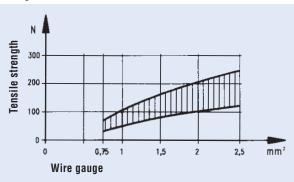
Screw clamps are designed acc. to EN 60999-1/VDE 06095.1. Chart 1 below shows the screw size depending on wire size and the required clamping and testing torque.

Chart 1

Wire size (mm²)	1,5	2,5
Screw size	M 3	M 3
Test torque (Ncm)	max. 50	max. 50

Diagram 1 below shows the range of tensile strength for a screw connection with a clamp screw M3, fastened with a torque of 50 Ncm, depending on the wire size.

Diagram 1



This comparison chart allows a cross reference between American Wire Gauge (AWG) and metric wire sizes (mm²).

Chart 2

AWG	Wire composition	Wire diameter	Wire size
30	1 x 0,25	0,25 mm	0,05 mm ²
	7 x 0,10	0,36 mm	0,06 mm ²
28	1 x 0,32	0,32 mm	0,08 mm ²
	7 x 0,13	0,38 mm	0,09 mm ²
26	1 x 0,40	0,40 mm	0,13 mm ²
	7 x 0,16	0,48 mm	0,14 mm ²
	19 x 0,10	0,51 mm	0,15 mm ²
24	1 x 0,51	0,51 mm	0,21 mm ²
	7 x 0,20	0,61 mm	0,23 mm ²
	19 x 0,13	0,64 mm	0,24 mm ²
22	1 x 0,64	0,64 mm	0,33 mm ²
	7 x 0,25	0,76 mm	0,36 mm ²
	19 x 0,16	0,81 mm	0,38 mm ²
20	1 x 0,81	0,81 mm	0,52 mm ²
	7 x 0,32	0,97 mm	0,56 mm ²
	19 x 0,20	1,02 mm	0,62 mm ²
18	1 x 1,02	1,02 mm	0,79 mm ²
	19 x 0,25	1,27 mm	0,96 mm ²
16	19 x 0,29	1,44 mm	1,23 mm ²
14	19 x 0,36	1,80 mm	1,95 mm ²
12	19 x 0,46	2,29 mm	3,09 mm ²
10	37 x 0,40	3,10 mm	4,60 mm ²
8	133 x 0,29	4,0 mm	8,80 mm ²
6	133 x 0,36	5,5 mm	13,5 mm ²

It is to be noted that wires of the same AWG number but with different composition have slightly different mm².



Crimp Termination

A crimp connection is a non-detachable electrical connection between a wire and a crimp contact produced with the crimp technology. Precise crimping dies which are matched to the crimp barrel and the wire size and a defined deformation result in a reliable electrical connection.

There are open crimp barrels (stamped contacts) and closed crimp barrels (turned contacts).

The main advantages of crimp connections are:

- Efficient termination of contacts
- Reproducible terminations achieve consistent electrical and mechanical results

The requirements for crimp connections are defined in IEC 60352 Part 2 / DIN EN 60352 Part 2.

An important point of the quality of a crimp connection is the achieved tensile strength of the termination.

Easily measured, the tensile strength is a practible means for quality control purposes.

Diagram 2 below shows the required minimum tensile strength for open and closed barrels depending on the wire size.

Assembly instructions

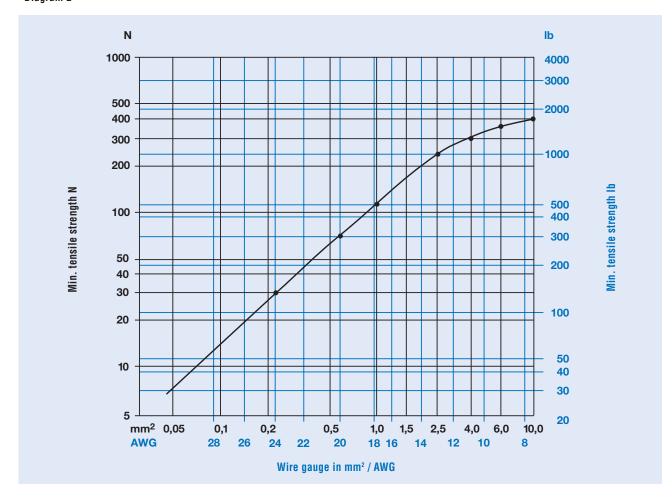
For crimp contacts use the released crimp tool.

The insertion and extraction of crimp contacts shall only be approved with the corresponding insertion/extraction tool.

A detailed description of the crimp technology can be found in our crimp tooling catalogues.

Crimp contacts are in this catalogue on page 10.

Diagram 2





Degree of Protection

Electrical devices to which connectors belong to have to be protected for safety reasons from outside influences like dust, foreign objects, direct contact, moisture and water. This protection is provided on industrial connectors by its housings with their latching devices and sealed cable entries. The degree of protection can be selected depending on the type of intended use. The standard IEC 60529 and/or DIN EN 60529/VDE 0470 Part 1 has specified the degree of protection and divided into several classes.

The degree of protection is indicated in the following way:

Code letters IP65
(Internat. Protection)
1st charact. numeral (degree of protection against access to hazardous parts and against solid foreign objects)
2nd charact. numeral (degree of protection against ingress of water) —

The following charts 4 an 5 give an overview about all protection degrees.

Chart 4

1st charact. numeral	Brief description	Definition
0	Non-protected	-
1	Protected against access to hazardous parts with the back of a hand. Protected against solid foreign objects of ≥ 50mm Ø.	The probe, sphere of 50mm \emptyset , shall not fully penetrate and shall have adequate clearance from hazardous parts.
2	Protected against access to hazardous parts with a finger. Protected against solid foreign objects of ≥ 12,5mm Ø.	The jointed test finger of 12mm Ø, 80mm length, shall have adequate clearance from hazardous parts. The probe, sphere of 12,5mm Ø, shall not fully penetrate.
3	Protected against access to hazardous parts with a tool. Protected against solid foreign objects of $\geq 2,5$ mm Ø.	The probe of 2,5mm Ø shall not penetrate at all.
4	Protected against access to hazardous parts with a wire. Protected against solid foreign objects of $\geq 1 \text{mm } \emptyset$.	The probe of 1mm Ø shall not penetrate at all.
5	Protected against access to hazardous parts with a wire. Dust-protected.	The probe of 1mm Ø shall not penetrate. Intrusion of dust is not totally prevented, but dust shall not penetrate in a quantity to interfere with satisfactory operation of the device or to impair safety.
6	Protected against access to hazardous parts with a wire Dust-tight.	The probe of 1mm Ø shall not penetrate. No intrussion of dust.

Chart 5

Chart 5		
2nd charact. numeral	Brief description	Definition
0	Non-protected	+
1	Protected against vertically falling water drops	Vertically falling drops shall have no harmful effects.
2	Protected against vertically falling water drops when enclosure tilted up to 15°	Vertically falling drops shall have no harmful effects when the enclosure is tilted at any angel up to 15° on either side of the vertical.
3	Protected against spraying water	Water sprayed at an angle up to 60° on either side of the vertical shall have no harmful effects.
4	Protected against splashing water	Water splashed against the enclosure from any direction shall have no harmful effects.
5	Protected against water jets	Water projected in jets against the enclosure from any direction shall have no harmful effects.
6	Protected against powerful water jets	Water projected in powerful jets against the enclosure from any direction shall have no harmful effects.
7	Protected against the effects of temporary immersion in water	Intrusion of water in quantities causing harmful effects shall not be possible when the enclosure is temporalily immersed in water for 30 min. in 1m depth.
8	Protected against the effects of continous immersion in water	Intrusion of water in quantities causing harmful effects shall not be possible when the enclosure is continuously immersed in water under conditions which shall be agreed between manufacturer and user but which are more severe than for numeral 7.
9K ¹⁾	Protected against water during high pressure/steam jet cleaning	Water projected in powerful jets with high pressure against the enclosure from any direction shall have no harmful effects.

¹⁾ Remark: Numeral acc. to DIN 40050 part 9, vehicles IP code.





Remarks / Safety Classification

1. General Remarks

These connectors are designed and produced in conformity with the low voltage directive (73/23/EWG) respectively Gerätesicherheitsgesetz (German law) and are especially in accordance with the standards DIN EN 61984 / IEC 61984 (VDE0627); IEC 60664-1 (VDE 0110-1) and IEC 60529.

The connectors may be used only within the technical ratings. All technical data refer to mated connectors under live conditions. The safety of the connector system depends on the correct selection of products, proper assembly of the connector device and a precise fit of the connectors.

2. Application Remarks

Connectors with / without breaking capacity must be used according to specified technical ratings.

The technical data represents the initial value of mated parts under predetermined conditions and length of time. These values could change with different test parameters or product requirements.

The connectors of the ecolmate^m series are designed for the areas of application including the construction and installation of controlling and electrical devices.

The product has been tested for the intended purposes only. If the connection is used other than originally intended, or in another manner that we have not previously tested, the consumer assumes full responsibility.

All rated data for the connectors listed in this catalogue are based on overvoltage category III ¹⁾ and pollution degree 3 ²⁾ for electronic applications if not stated differently. Connectors were completely mated according to their respective safety locking mechanism. Selection and testing of connectors with / without breaking capacity to meet specific product or industrial requirements such as rated voltage and the related clearances and creepage distances are the responsibility of the user.

3. Assembling Remarks

Protection against electrical shock of the termination of the connectors shall be secured by correct mounting. Connectors of the same or different series being mounted side by side may be protected against incorrect mating by the use of coding options. Care must be taken to ensure the parts are correctly mated and screws are tightened with the proper torque.

4. Termination Remarks

Cable connectors are effectively secured when using the strain relief (internal strain relief clamp or clamping ring). When the connector contains a simple gland bushing for retention without clamping ring the cable should have a strain relief close behind the connector. All cable properties or specifications must be compatible with the connector design and materials.

Designated wire conductors must be terminated to the correct poles in the connector.

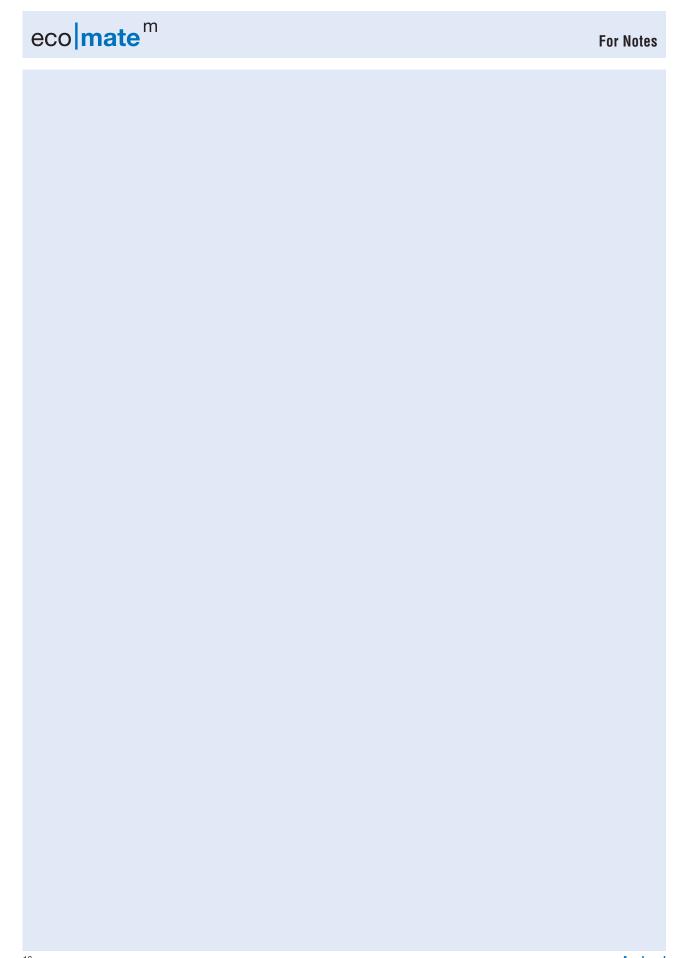
Crimp contacts must be fully inserted into the plastic housing and strain relief assured with a slight tug on the wire.

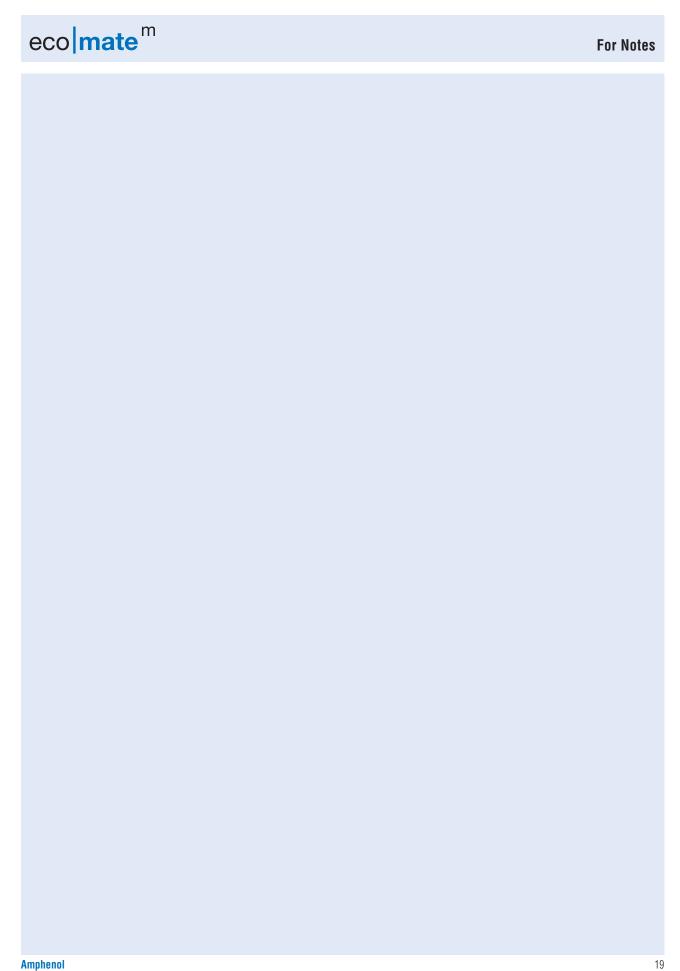
Wire should be stripped correctly according to printed specifications to insure no electrical contact can be made between the conductors. There should be no nicked or cut strains during the stripping action.





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