

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 9- 776633-8 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M155

SUPPLIER

MFG DATE 02/14/06

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 392

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 32 POSN. 040/070 CAP ASSY, VER

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 02/14/06 PACKAGING REV H

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200

LAST CHANGED: 01/31/11

PACKAGE QUANTITY	28		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
115893-4	ROD CLOSURE - .188" X 6.5"	1.0000000	PC
294000-1	GOT - .040/.070 HYBRID VER.	1.0000000	PC

OPERATION DESCRIPTION

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PLACE SPECIFIED NUMBER OF PARTS INTO TUBE

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 01/31/11

PACKAGE QUANTITY	392		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
=====	=====	=====	
	999102-1		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999152-1	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

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PLACE A TOTAL OF (14) 4-GANG TUBES PER BOX.
 PLACE (2) TUBES PER LAYER.
 PLACE 7 LAYERS PER BOX.
 SEAL BOX WITH TAPE.

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APPLY LABEL PER BOX GRAPHICS.

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 01/31/11

PACKAGE QUANTITY AS REQD

PKG MTL

PKG MTL

PKG MTL

PKG MTL

REQUIRED

DESCRIPTION

QUANTITY

U/M

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698313-4 FILM, STRETCH

AS REQD

FT

999691-1 PALLET, FOUR WAY, 48 X 45

1.00000000

PC

OPERATION DESCRIPTION

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PLACE 6 BOXES PER LAYER ON PALLET.

PLACE 5 LAYERS PER PALLET.

MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 30.

SECURE PRODUCT TO PALLET WITH STRETCH WRAP.

APPLY LABEL TO OUTSIDE OF STRETCHWRAP.