



Our products make your products perform!

# CircuitWriter<sup>™</sup> CW100L Liquid Conductive Ink

Part No.: CW100L

Formulation:	30-60%	SILVER
	20-30%	4-CHLOROBENZOTRIFLUORIDE
	10-20%	ACETONE
	3-5%	ACRYLIC RESIN
	1-2%	ORGANOPHILIC CLAY



# **Container Size:**

CW100P	100%	pen
CW100L-4	100%	bottle
CW100L-12	100%	can
CW100L-32	100%	can

5 grams	low VOC
125 grams	low VOC
375 grams	low VOC
1000 grams	low VOC

# **Product Description:**

Precision Conductive Ink. Apply instant traces on most surfaces (epoxy, glass, plastic, metal). Draw traces on circuit boards, repair defective traces, make jumpers and shield electronics, design prototype circuits and repair rear-window heater traces.

#### **Specifications:**

Color: Silver Binder: Acrylic Solids content by weight: 51.5% Density: 14.1 lbs/gal Electrical Resistance: < 0.017 ohm/sq/mil Shielding Performance: 76 dB Viscosity: 20-25 sec., #2 Zahn Cup @ 25 oC Ideal Film Thickness: Between 0.4 and 1.0 mils Theoretical Coverage: 340 Sq ft/gal @ 1 mil VOC Content: 0.50 lbs/gal

**Soldering:** After heat curing only. Use low temperature soldering (less than 350oF) for not more than 5 seconds. Use low temperature soldering iron. **Shelf Life:** If stored in dry cool space, 12 months after first use, 24 months if unopened.

#### **IF SPRAYING:**

**Dilutent:** acetone, recommended starting with 1:1 ratio by volume **Drying time:** 10 min air, then 10 minutes at 1800 (6" from 50 watt light bulb), or air cure for 24 hrs. **Recommended thickness:** 0.5-1.5 mils dried

#### TYPICAL PROPERTIES WHEN DRIED: Sheet resistance: 0.017ohms/sq/mil (25 um) Attenuation: 76 dB

### **DeoxIT® Essential Reference:**

**DeoxIT**<sup>®</sup> - Brings old systems back to life! **DeoxIT**<sup>®</sup> **GOLD** - Maintains new system performance! **DeoxIT**<sup>®</sup> **SHIELD** - Maintains new system performance for severe environments!

### **Shipping Information:**

Hazardous: Yes Shipping: Small quantities, ORMD. Refer to MSDS for additional information.

#### **Other Information:**

CW100L MSDS Link: <u>http://store.caig.com/app/site/media/sitemedia.nl/id.961/.f</u> DeoxIT® Product Sheet: <u>http://store.caig.com/s.nl/it.l/id.64/.f?category=-117</u> MentorCard Link: <u>http://www.caig.com/pdf/MentorCards 2006 av.pdf</u>

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