

#### **FEATURES**



- Stability  $\Delta R/R = 1 \%$  for 1000 h at 70 ° C
- 2 mm pitch packaging option for 0603 size
- ROHS
- Pure tin solder contacts on Ni barrier layer HALOGEN provides compatibility with lead (Pb)-free and lead containing soldering processes
- containing soldering processesMetal glaze on high quality ceramic
- 3 3 1 7
- · AEC-Q200 qualified
- Material categorization: For definitions of compliance please see <a href="https://www.vishay.com/doc?99912">www.vishay.com/doc?99912</a>

ELEC	TRICAL	SPECIFICATIO	NS					
INCH METRIC		$\begin{array}{c c} \hline & \text{DISSIPATION} & \text{ELEMEN} \\ \hline & P_{70^{\circ}\text{C}} & \text{VOLTAG} \end{array}$		TEMPERATURE COEFFICIENT ppm/K	TOLERANCE %	RESISTANCE RANGE Ω	SERIES	
0402	RR 1005M	0.063	50	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24	
		Zero-Ohm-Resistor	$R_{\text{max.}} = 20 \text{ m}\Omega$	o, I <sub>max.</sub> at 70 °C = 1.	5 A			
0603	RR 1608M	0.10	75	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24	
		Zero-Ohm-Resistor	$R_{\text{max.}} = 20 \text{ m}\Omega$	$I_{\text{max.}}$ at 70 °C = 2.0	0 A			
0805	RR 2012M	0.125	150	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24	
		Zero-Ohm-Resistor: $R_{\text{max.}}$ = 20 m $\Omega$ , $I_{\text{max.}}$ at 70 °C = 2.5 A						
1206	RR 3216M	0.25	200	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24	
		Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$ , $I_{\text{max.}}$ at 70 °C = 3.5 A						
1210	1210	RR 3225M	0.5	200	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24
		Zero-Ohm-Resistor: $R_{\text{max.}}$ = 20 m $\Omega$ , $I_{\text{max.}}$ at 70 °C = 5.0 A						
1218	1218	RR 3246M	1.0	200	± 100 ± 200	± 1 ± 5	1R0 to 2M2	E24; E96 E24
		Zero-Ohm-Resistor: $R_{\text{max.}}$ = 20 mΩ, $I_{\text{max.}}$ at 70 °C = 7.0 A						
2010	2010	RR 5025M	0.75	400	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24
		Zero-Ohm-Resistor	$R_{\text{max.}} = 20 \text{ m}\Omega$	$I_{\text{max.}}$ at 70 °C = 6.0	0 A			
2512	RR 6332M	1.0	500	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24	
		Zero-Ohm-Resistor	$R_{\text{max.}} = 20 \text{ m}\Omega$	$I_{\text{max.}}$ at 70 °C = 7.	0 A	_	•	
	1000 0402 0603 0805 1206 1210 1218	INCH         METRIC           0402         RR 1005M           0603         RR 1608M           0805         RR 2012M           1206         RR 3216M           1210         RR 3225M           1218         RR 3246M           2010         RR 5025M	INCH         METRIC         RATED DISSIPATION P70°C W           0402         RR 1005M         0.063           2ero-Ohm-Resistor         0.10           0805         RR 2012M         0.125           2ero-Ohm-Resistor         Zero-Ohm-Resistor           1206         RR 3216M         0.25           1210         RR 3225M         0.5           1210         RR 3246M         1.0           2212         RR 5025M         0.75           2ero-Ohm-Resistor         2ero-Ohm-Resistor           2512         RR 6332M         1.0	NCH   METRIC   DISSIPATION   P70 °C   W	NCH   METRIC   DISSIPATION   P70 °C   W   DISSIPATION   P70 °C   Umax. AC/DC   DISSIPATION   P70 °C   Umax. AC/DC   DISSIPATION   P70 °C   Umax. AC/DC   DISSIPATION   DISSIPATION	SIZE   RATED DISSIPATION   P70 °C   VOLTAGE Umax. AC/DC   VOLTAGE Umax. AC/DC   VOLTAGE Umax. AC/DC   METRIC   METRIC	SIZE   PRATED DISSIPATION Pro	

#### **Notes**

- These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.
- Marking: See data sheet "Surface Mount Resistor Marking" (document number 20020).
- Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.

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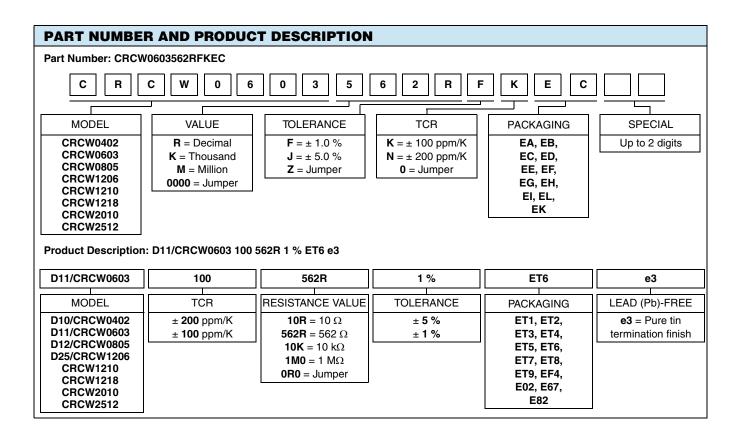
### Standard Thick Film Chip Resistors



TECHNICAL SPECIFICATIONS									
PARAMETER	UNIT	D10/ CRCW0402	D11/ CRCW0603	D12/ CRCW0805	D25/ CRCW1206	CRCW1210	CRCW1218	CRCW2010	CRCW2512
Rated dissipation $P_{70}$ <sup>(1)</sup>	W	0.063	0.1	0.125	0.25	0.5	1.0	0.75	1.0
Limiting element voltage U <sub>max.</sub> AC/DC	V	50	75	150	200	200	200	400	500
Insulation voltage Uins (1 min)	V	> 75	> 100	> 200	> 300	> 300	> 300	> 300	> 300
Insulation resistance	Ω	> 109							
Category temperature range	°C	- 55 to + 155							
Failure rate	h <sup>-1</sup>	< 0.1 x 10 <sup>-9</sup>							
Weight	mg	0.65	2	5.5	10	16	29.5	25.5	40.5

#### Note

<sup>(1)</sup> The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.



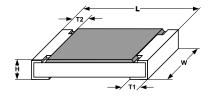
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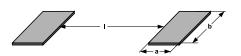


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PACKAGING								
MODEL	CODE	QUANTITY	CARRIER TAPE	WIDTH	PITCH	REEL DIAMETER		
CRCW0402	ED = ET7	10 000		8 mm	2 mm	180 mm/7"		
ChCVV0402	EE = EF4	50 000				330 mm/13"		
	EI = ET2	5000				180 mm/7"		
	ED = ET3	10 000		8 mm	2 mm	180 mm/7"		
	EL = ET4	20 000		0 111111	2 111111	285 mm/11.25"		
CRCW0603	EE = ET8	50 000				330 mm/13"		
	EA = ET1	5000				180 mm/7"		
	EB = ET5	10 000		8 mm	4 mm	285 mm/11.25"		
	EC = ET6	20 000	Paper tape acc. to IEC 60068-3			330 mm/13"		
	EA = ET1	5000	Type I	8 mm	4 mm	180 mm/7"		
CRCW0805	EB = ET5	10 000	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			285 mm/11.25"		
	EC = ET6	20 000				330 mm/13"		
	EA = ET1	5000		8 mm	4 mm	180 mm/7"		
CRCW1206	EB = ET5	10 000				285 mm/11.25"		
	EC = ET6	20 000				330 mm/13"		
	EA = ET1	5000				180 mm/7"		
CRCW1210	EB = ET5	10 000		8 mm	4 mm	285 mm/11.25"		
	EC = ET6	20 000				330 mm/13"		
CRCW1218	EK = ET9	4000		12 mm	4 mm	180 mm/7"		
CRCW2010	EF = E02	4000	Blister tape acc.	12 mm	4 mm	180 mm/7"		
CRCW2512	EG = E67	2000	to IEC 60068-3 Type II	12 mm	8 mm	190 mm/7"		
UNUVV2012	EH = E82	4000	.762	12 111111	4 mm	180 mm/7"		

### **DIMENSIONS**



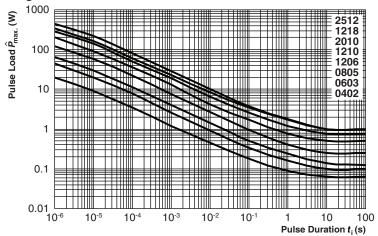


	SIZE DIMENSIONS in millimeters					SOLDER PAD DIMENSIONS in millimeters							
3	OIZE		DIMENSIONS IN MINIMETERS					REFLOW SOLDERING			WAVE SOLDERING		
INCH	METRIC	L	W	Н	T1	T2	а	b	I	а	b	- 1	
0402	1005	$1.0 \pm 0.05$	$0.5 \pm 0.05$	$0.35 \pm 0.05$	$0.25 \pm 0.05$	$0.2 \pm 0.1$	0.4	0.6	0.5				
0603	1608	1.55 <sup>+ 0.10</sup> - 0.05	0.85 ± 0.1	$0.45 \pm 0.05$	$0.3 \pm 0.2$	$0.3 \pm 0.2$	0.5	0.9	1.0	0.9	0.9	1.0	
0805	2012	2.0 + 0.20 - 0.10	1.25 ± 0.15	$0.45 \pm 0.05$	0.3 + 0.20 - 0.10	$0.3 \pm 0.2$	0.7	1.3	1.2	0.9	1.3	1.3	
1206	3216	3.2 + 0.10	1.6 ± 0.15	$0.55 \pm 0.05$	0.45 ± 0.2	$0.4 \pm 0.2$	0.9	1.7	2.0	1.1	1.7	2.3	
1210	3225	$3.2 \pm 0.2$	2.5 ± 0.2	$0.55 \pm 0.05$	$0.45 \pm 0.2$	$0.4 \pm 0.2$	0.9	2.5	2.0	1.1	2.5	2.2	
1218	3246	3.2 + 0.10	4.6 ± 0.15	$0.55 \pm 0.05$	0.45 ± 0.2	$0.4 \pm 0.2$	1.05	4.9	1.9	1.25	4.8	1.9	
2010	5025	$5.0 \pm 0.15$	$2.5 \pm 0.15$	0.6 ± 0.1	$0.6 \pm 0.2$	$0.6 \pm 0.2$	1.0	2.5	3.9	1.2	2.5	3.9	
2512	6332	$6.3 \pm 0.2$	3.15 ± 0.15	$0.6 \pm 0.1$	$0.6 \pm 0.2$	$0.6 \pm 0.2$	1.0	3.2	5.2	1.2	3.2	5.2	



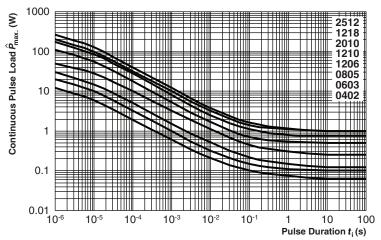
#### **FUNCTIONAL PERFORMANCE**

### Single Pulse

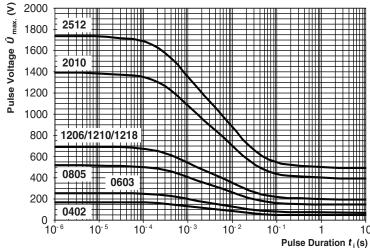


Maximum pulse load, single pulse; applicable if  $\bar{P} \longrightarrow 0$  and n < 1000 and  $\hat{U} \le \hat{U}_{max}$ ; for permissible resistance change equivalent to 8000 h operation

#### **Continuous Pulse**



Maximum pulse load, continuous pulses; applicable if  $\bar{P} \leq P$  ( $\vartheta_{amb}$ ) and  $\hat{U} \leq \hat{U}_{max}$ ; for permissible resistance change equivalent to 8000 h operation

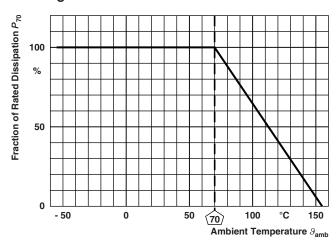


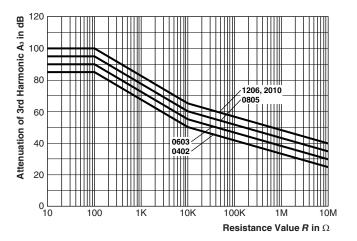
Maximum pulse voltage, single and continuous pulses; applicable if  $\hat{P} \le \hat{P}_{\text{max}}$ ; for permissible resistance change equivalent to 8000 h operation

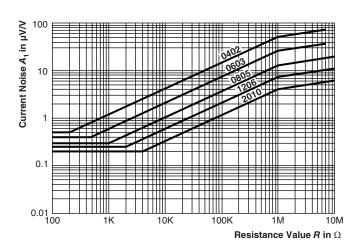
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### **Derating**









				REQUIRE			
EN	IEC 60068-2		_	PERMISSIBLE CHANGE (ΔR)  SIZE 0402 to 2512			
60115-1 CLAUSE	TEST METHOD	TEST	PROCEDURE	STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER		
			Stability for product types:				
			D/CRCW e3	1 Ω to 1	0 ΜΩ		
4.5	-	Resistance	-	± 1 %	± 5 %		
4.7	-	Voltage proof	$U = 1.4 \times U_{ins}$ ; 60 s	No flashover o	r breakdown		
4.13	-	Short time overload	$U = 2.5 \times \sqrt{P_{70} \times R}$ $\leq 2 \times U_{\text{max.}};$ duration: Acc. to style	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$		
4.17.0			Solder bath method; Sn60Pb40 non activated flux; (235 ± 5) °C (2 ± 0.2) s	Good tinning (≥ no visible			
4.17.2 58 (Td) Solderability		Solderability	Solder bath method; Sn96.5Ag3Cu0.5 non-activated flux; (245 ± 5) °C (3 ± 0.3) s	Good tinning (≥ 95 % covered) no visible damage			
4.8.4.2	-	Temperature coefficient	(20/- 55/20) °C and (20/125/20) °C	± 100 ppm/K	± 200 ppm/K		
4.32	21 (Uu <sub>3</sub> )	Shear (adhesion)	RR 1608 and smaller: 9 N RR 2012 and larger: 45 N	No visible	damage		
4.33	21 (Uu <sub>1</sub> )	Substrate bending	Depth 2 mm; 3 times	No visible damage, no open circuit in bent position $\pm$ (0.25 % $R$ + 0.05 $\Omega$ )			
4.19	14 (Na)	Rapid change of temperature	30 min. at - 55 °C; 30 min. at 125 °C 5 cycles 1000 cycles	$\pm$ (0.25 % $R$ + 0.05 Ω) $\pm$ (1 % $R$ + 0.05 Ω)	$\pm$ (0.5 % R + 0.05 Ω) $\pm$ (1 % R + 0.05 Ω)		
4.23	-	Climatic sequence:	-				
4.23.2	2 (Ba)	Dry heat	125 °C; 16 h				
4.23.3	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 1 cycle				
4.23.4	1 (Aa)	Cold	- 55 °C; 2 h	$\pm$ (1 % $R$ + 0.05 $\Omega$ )	$\pm$ (2 % $R$ + 0.1 $\Omega$ )		
4.23.5	13 (M)	Low air pressure	1 kPa; (25 ± 10) °C; 1 h				
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 5 cycles				
4.23.7	-	DC load	$U = \sqrt{P_{70} \times R}$				
4.05.4		Endurance	$U = \sqrt{P_{70} \times R} \le U_{\text{max}};$ 1.5 h on; 0.5 h off;				
4.25.1	-	at 70 °C	70 °C; 1000 h	$\pm$ (1 % $R$ + 0.05 $\Omega$ )	± (2 % R + 0.1 Ω)		
			70 °C; 8000 h	± (2 % R + 0.1 Ω)	± (4 % R + 0.1 Ω)		



TEST F	TEST PROCEDURES AND REQUIREMENTS								
	IEC			REQUIREMENTS PERMISSIBLE CHANGE ( $\Delta R$ )					
EN 60115-1	60068-2	TEST	PROCEDURE	SIZE 0402 to 2512					
CLAUSE	TEST METHOD	1201	THOUSE	STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER				
			Stability for product types:						
			D/CRCW e3	1 Ω to 1	0 ΜΩ				
4.18.2	58 (Td)	Resistance to soldering heat	Solder bath method (260 ± 5) °C; (10 ± 1) s	± (0.25 % R + 0.05 Ω)	± (0.5 % R + 0.05 Ω)				
4.35	-	Flamability, needle flame test	IEC 60695-11-5; 10 s	No burning after 30 s					
4.24	Damp heat, steady state		(40 ± 2) °C; (93 ± 3) % RH; 56 days	± (1 % <i>R</i> +	- 0.05 Ω)				
4.25.3	-	Endurance at upper category temperature	155 °C, 1000 h	± (1 % R + 0.05 Ω)	± (2 % R + 0.1 Ω)				
4.40	4.40 - Electrostatic discharge (human body model)		IEC 61340-3-1; 3 pos. + 3 neg. discharges; ESD voltage acc. to size	± (1 % <i>R</i> + 0.05 Ω)					
4.29	45 (XA)	Component solvent resistance	Isopropyl alcohol; 50 °C; method 2	No visible	damage				
4.30	4.30 45 (XA) Solvent resistance of marking		Isopropyl alcohol; 50 °C; method 1, toothbrush	Marking no visible	•				
4.22	6 (Fc)	Vibration, endurance by sweeping	$f = 10 \text{ Hz to } 2000 \text{ Hz}; \\ x, y, z \le 1.5 \text{ mm}; \\ A \le 200 \text{ m/s}^2; \\ 10 \text{ sweeps per axis}$	± (0.25 % R + 0.05 Ω)	± (0.5 % R + 0.05 Ω)				
4.37	-	Periodic electric overload	$U = \sqrt{15 \times P_{70} \times R}$ $\leq 2 \times U_{\text{max.}};$ 0.1 s on; 2.5 s off; 1000 cycles	± (1 % <i>R</i> +	- 0.05 Ω)				
4.27	Single pulse high 4.27 - voltage overload, 10 µs/700 µs		$\hat{U} = 10 \text{ x } \sqrt{P_{70} \text{ x } R}$ $\leq 2 \text{ x } U_{\text{max.}};$ $10 \text{ pulses}$	± (1 % R + 0.05 Ω)					

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- IEC 60068-2-x, environmental test procedures

Packaging of components is done in paper or blister tapes according to IEC 60286-3.



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