Vishay Sfernice



HALOGEN FREE

High Stability Resistor Chips (< 0.25 % at Pn at 70 °C during 1000 h) Thick Film Technology



Vishay Sfernice thick film resistor chips are specially designed to meet very stringent specifications in terms of reliability, stability < 0.25 % at Pn at + 70 °C during 1000 h, homogeneity, reproducibility and quality.

They conform to specifications NFC 83-240 and MIL-R-55342 D.

Evaluated to ESCC 4001/026 (see CHPHR datasheet).

FEATURES

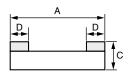
- Robust terminations
- Large ohmic value range 0.1 Ω to 100 M Ω
- Tight tolerance to 0.5 %
- CHP: Standard passivated version for industrial, professional and military applications
- . HCHP: For high frequency applications
- ESCC approved see CHPHR
- · SMD wraparound chip resistor
- Halogen-free according to IEC 61249-2-21 definition
- Withstand moisture resistance test of AEC-Q200
- Compliant to RoHS directive 2002/95/EC

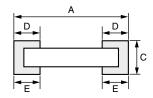
Sputtered Thin Film terminations, with nickel barrier, are very convenient for high operating conditions. They can withstand thousands of very severe thermal shocks.

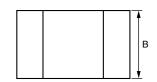
B (W/A), N (W/A) and F (one face) types are for solder reflow assembly.

G (W/A) and W (one face) types are for wire bonding, gluing and even high temperature solder reflow.

DIMENSIONS in millimeters (inches)







CASE	A		В		С		D/E	
SIZE	VALUE	TOL.	VALUE	TOL.	VALUE	TOL.	VALUE	TOL.
0502	1.27 (0.050)	0.152 (0.006)	0.60 (0.024)	0.127 (0.005)	0.5 (0.020)	0.127 (0.005)	0.38 (0.015)	0.127 (0.005)
0505	1.27 (0.050)	0.152 (0.006)	1.27 (0.050)	0.127 (0.005)	0.5 (0.020)	0.127 (0.005)	0.38 (0.015)	0.127 (0.005)
0603	1.52 (0.060)	0.152 (0.006)	0.85 (0.033)	0.127 (0.005)	0.5 (0.020)	0.127 (0.005)	0.38 (0.015)	0.127 (0.005)
0705/ 0805	1.91 (0.075)	0.152 (0.006)	1.27 (0.050)	0.127 (0.005)	0.5 (0.020)	0.127 (0.005)	0.38 (0.015)	0.127 (0.005)
1005	2.54 (0.100)	0.152 (0.006)	1.27 (0.050)	0.127 (0.005)	0.5 (0.020)	0.127 (0.005)	0.38 (0.015)	0.127 (0.005)
1206	3.05 (0.120)	0.152 (0.006)	1.70(0.067)	0.127 (0.005)	0.5 (0.020)	0.127 (0.005)	0.38 (0.015)	0.127 (0.005)
1505	3.81 (0.150)	0.152 (0.006)	1.32 (0.052)	0.127 (0.005)	0.5 (0.020)	0.127 (0.005)	0.38 (0.015)	0.127 (0.005)
2010	5.08 (0.200)	0.152 (0.006)	2.54 (0.100)	0.127 (0.005)	0.5 (0.020)	0.127 (0.005)	0.38 (0.015)	0.127 (0.005)
1020	2.54 (0.100)	0.152 (0.006)	5.08 (0.200)	0.127 (0.005)	0.5 (0.020)	0.127 (0.005)	0.38 (0.015)	0.127 (0.005)
2208	5.58 (0.220)	0.152 (0.006)	2.00 (0.079)	0.127 (0.005)	0.5 (0.020)	0.127 (0.005)	0.38 (0.015)	0.127 (0.005)
2512	6.35 (0.250)	0.152 (0.006)	3.30 (0.130)	0.127 (0.005)	0.5 (0.020)	0.127 (0.005)	0.38 (0.015)	0.127 (0.005)
1010	2.54 (0.100)	0.152 (0.006)	2.54 (0.100)	0.127 (0.005)	0.5 (0.020)	0.127 (0.005)	0.38 (0.015)	0.127 (0.005)

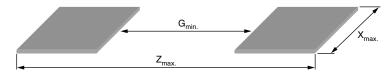
^{*} Pb containing terminations are not RoHS compliant, exemptions may apply



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SUGGESTED LAND PATTERN (to IPC-7351A)



0405.0175	DIMENSION in mm (inches)				
CASE SIZE	Z _{max} .	G _{min.}	X _{max} .		
0502	1.82 (0.072)	0.10 (0.004)	0.73 (0.029)		
0505	1.82 (0.072)	0.10 (0.004)	1.40 (0.055)		
0603	2.37 (0.093)	0.35 (0.014)	0.98 (0.038)		
0705/0805	2.76 (0.109)	0.74 (0.029)	1.40 (0.055)		
1005	3.39 (0.134)	1.37 (0.054)	1.40 (0.055)		
1206	3.90 (0.154)	1.88 (0.074)	1.73 (0.068)		
1505	4.66 (0.184)	2.64 (0.104)	1.45 (0.057)		
2010	5.93 (0.234)	3.91 (0.154)	2.67 (0.105)		
1020	3.39 (0.134)	1.37 (0.054)	5.21 (0.205)		
2208	6.43 (0.253)	4.41 (0.174)	2.04 (0.080)		
2512	7.20 (0.284)	5.18 (0.204)	3.19 (0.125)		
1010	3.39 (0.134)	1.37 (0.054)	2.67 (0.105)		

ELECTRICAL SPECIFICATIONS						
CASE SIZE	POWER RATING Pn mW	LIMITING ELEMENT VOLTAGE V	MAX. OVERLOAD VOLTAGE V	MAX. RESISTANCE (1) $M\Omega$	UNIT WEIGHT mg	
0502	50	50	100	25	1	
0505	125	50	100	10	3	
0603	125	50	100	25	2	
0705/0805	200	150	300	25	4	
1005	250	150	300	50	5	
1206	250	200	400	50	8	
1505	500	200	400	75	8	
2010	1000 (2)	200	400	100	26	
1020	1000 ⁽²⁾	200	400	10	25	
2208	750	200	400	100	21	
2512	2000 (2)	250	500	100	42	
1010	500	200	400	25	12	

Notes

⁽¹⁾ Shall be read in conjunction with other tables

⁽²⁾ With special assembly care

CHP, HCHP

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ELECTRICAL SPECIFICATIONS

Resistance range: 0.1R to 100M
Resistance tolerance: 0.5 % to 10 %
Power dissipation: Pn: 50 mW to 2 W
Temperature coefficient: K: 100 ppm/°C
L: 200 ppm/°C

MECHANICAL SPECIFICATIONS

Substrate: Alumina

Technology: Thick film (Ruthenium oxyde)

Protection: Epoxy coating

Terminations: B (W/A): SnPb over nickel

barrier for solder reflow N (W/A): SnAg over nickel barrier for solder reflow

F (Flip Chip): SnAg over nickel

barrier for solder reflow

W (one face) and G (W/A) type: gold over nickel barrier for other

applications

Note

 Refer to Application Note "Guidelines for Vishay Sfernice Resistive and Inductive Components" (document number: 52029) for recommended reflow profile. Profile #3 applies.

CLIMATIC SPECIFICATIONS

Operating temp. range: - 55 °C to + 155 °C

Note

• For temperature up to 215 °C please consult Vishay Sfernice

BEST TOL. AND TCR VERSUS OHMIC VALUE (1)

TIGHTEST TOLERANCE	OHMIC VALUES	BEST TCR ppm/°C
0.5 % (D)	10 Ω < <i>R</i> < 5M	100 (K)
1 % (F)	5 Ω < <i>R</i> < 10M	100 (K)
2 % (G)	$1 \Omega < R < R $ max.	200 (L)
5 % (J)	$0.1 \Omega < R < R $ max.	200 (L)

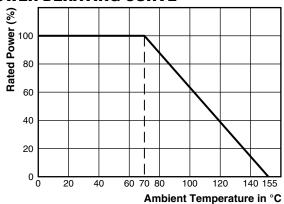
Note

CHIPS FOR HIGH FREQUENCY APPLICATIONS

The HF performance of flip chip and W/A types can be improved on request.

Please ask for HCHP

POWER DERATING CURVE



PACKAGING

ESD packaging available: Waffle pack and plastic tape and reel (low conductivity). Paper tapes available on request (ESD only).

	NUMBER O	TARE			
SIZE	WAFFLE	TAPE A	TAPE WIDTH		
	PACK	MIN. MAX.		Wibiii	
0502					
0505	100		4000	8 mm	
0603	100	140 100			
0805					
1005	140				
1206	140				
1505	60				
2010	00		1000	8 mm ⁽²⁾	
1010	100		4000	8 mm ⁽²⁾	
2208	60		1000	8 mm ⁽²⁾	
1020	60		1000	8 mm ⁽²⁾	
2512	45		2000	8 mm ⁽²⁾	

Note

(2) 12 mm on request

PACKAGING RULES

Waffle Pack

Can be filled up to maximum quantity indicated in the table here above, taking into account the minimum order quantity. When quantity ordered exceeds maximum quantity of a single waffle pack, the waffle packs are stacked up on the top of each other and closed by one single cover.

To get "not stacked up" waffle pack in case of ordered quantity > maximum number of pieces per package: Please consult Vishay Sfernice for specific ordering code

Tape and Reel

Can be filled up to maximum quantity indicated in the table here above, taking into account the minimum order quantity. When quantity ordered is between the MOQ and the maximum reel capacity, only one reel is provided.

When several reels are needed for ordered quantity within MOQ and maximum reel capacity: Please consult Vishay Sfernice for specific ordering code

For technical questions, contact: sfer@vishay.com Document Number: 52023

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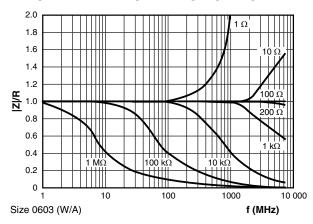
⁽¹⁾ Improved performance on request

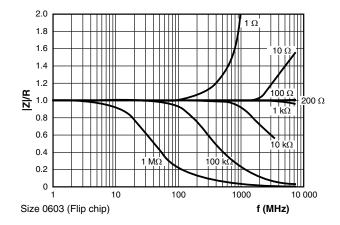


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TYPICAL HF PERFORMANCE OF HCHP





POPULAR OPTIONS

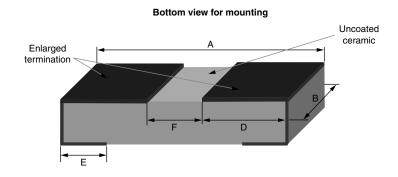
For any option it is recommended to consult Vishay Sfernice for availability first.

Option: Enlarged terminations:

For stringent and special power dissipation requirements, the thermal resistance between the resistive layer and the solder joint can be reduced using enlarged terminations chip resistors which are soldered on large and thick copper pads acting as heat sinks (see application note: 53048 Power Dissipation in High Precision Vishay Sfernice Chip Resistors and Arrays (P Thin Film, PRA Arrays, CHP Thick Film) www.vishav.com/doc?53048.

Option to order: 0063 (applies to size 1206/1505/1020/2010/2512).

DIMENSIONS (Option 0063) in millimeters



	Α	В	E	D			
CASE SIZE	MAX. TOL. + 0.152 MIN. TOL. - 0.152	MAX. TOL. + 0.127 MIN. TOL. - 0.127	MAX. TOL. + 0.13 MIN. TOL. - 0.13	MAX. TOL. + 0.13 MIN. TOL. - 0.13		F	
	NOMINAL	NOMINAL	NOMINAL	NOMINAL	NOMINAL	MIN.	MAX.
1206	3.06 (0.120)	1.60 (0.063)	0.40 (0.016)	1.22 (0.048)	0.63 (0.024)	0.50 (0.020)	0.76 (0.030)
1505	3.81 (0.150)	1.32 (0.052)		1.59 (0.063)	0.63 (0.024)	0.50 (0.020)	0.76 (0.030)
1020	2.54 (0.100)	5.08 (0.200)	0.48 (0.019)	0.96 (0.038)	0.63 (0.024)	0.50 (0.020)	0.76 (0.030)
2010	5.08 (0.200)	2.54 (0.100)	0.48 (0.019)	2.23 (0.088)	0.63 (0.024)	0.50 (0.020)	0.76 (0.030)
2512	6.35 (0.250)	3.06 (0.120)		2.86 (0.11)	0.63 (0.024)	0.50 (0.020)	0.76 (0.030)

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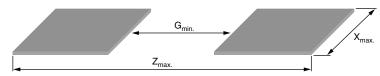
CHP, HCHP

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High Stability Resistor Chips (< 0.25 % at Pn at 70 °C during 1000 h) Thick Film Technology



SUGGESTED LAND PATTERN (Option 0063)



CHIP SIZE		DIMENSIONS (in millimeters)					
CHIP SIZE	Z _{max} .	G _{min.}	X _{max} .				
1206	3.91 (0.154)	0.50 (0.020)	1.73 (0.068)				
1505	4.66 (0.183)	0.50 (0.020)	1.45 (0.057)				
1020	3.39 (0.133)	0.50 (0.020)	5.21 (0.205)				
2010	5.93 (0.233)	0.50 (0.020)	2.67 (0.105)				
2512	7.20 (0.283)	0.50 (0.020)	3.19 (0.126)				

Option: High Temperature (please consult)

For applications such as down hole drilling, high temperature withstanding is required. Vishay Sfernice offers an option for utilization on extended temperature range: [- 55 °C; + 215 °C] powered (and up to 230 °C unpowered).

For guidance in designs, please refer to application note: 53047 Power Dissipation Considerations in High Precision Vishay Sfernice Thin Film Chip Resistors and Arrays (P, PRA etc.) (High Temperature Application) www.vishay.com/doc?53047. Option to order 0151:

Please consult Vishay Sfernice

Parts have double and organic coating above mineral coating (overglaze)

External coating color: Blue

Marking: HT

Terminations: Gold (< 1 μm) for reflow or conductive glue

Option: Marking
Option to order 0013:

Marking of ohmic value and tolerance:

Sizes: 0805 to 1005: 3 digits marking (according to EIA-96)

Sizes: 1206 to 2010: 4 digits marking (same codification than in the ordering procedure)

Tolerance indicated by a color dot.

Option to order 0014: Marking of ohmic value:

Sizes 0805 to 1005: 3 digits marking (according to EIA-96)

Sizes 1206 to 2010: 4 digits marking (same codification than in the ordering procedure)

No standard marking available for smaller sizes.

A price adder will apply to the unit price of the parts for options 0013 and 0014.

PERFORMANCE				
TESTS	CONDITIONS	REQUIREMENTS	TYPICAL VALUES AND DRIFTS	
Termination adhesion	5N for 10 s	± (0.25 % + 0.05 Ω)	< ± 0.1 %	
Resistance to solder heat Immersion 10 s in Sn/Pb 60/40 at + 260 °C		± (0.25 % + 0.05 Ω)	< ± 0.1 %	
Rapid temperature change	5 cycles - 55 °C + 155 °C	± (0.25 % + 0.05 Ω)	< ± 0.1 %	
Climatic sequence	Phase A dry heat Phase B damp heat Phase C cold - 55 °C Phase D damp heat 5 cycles	± (1 % + 0.05 Ω)	< ± 0.2 %	
Humidity (steady state)	56 days	± (1 % + 0.05 Ω)	< ± 0.2 %	
Moisture resistance	AEC-Q200 85 °C/85 % RH/Pn/10 1000 h	0.5 % + 0.05 Ω	Max. < 3 % + 0.05 Ω	
Short time overload	6.25 Pn for 2 s	± (0.25 % + 0.05 Ω)	< ± 0.1 %	
Load life 1000 h at rated power 90'/30' at + 70 °C		1000 h ± (1 % + 0.05 Ω)	1000 h 2000 h 10 000 h < 0.25 % < 0.5 % < 1 %	

For technical questions, contact: sfer@vishay.com Document Number: 52023

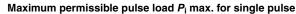
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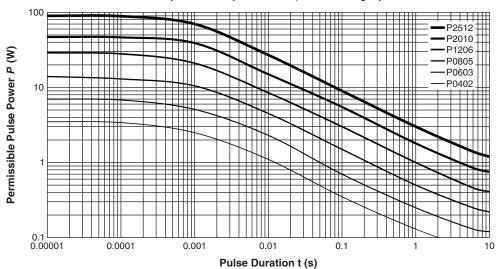




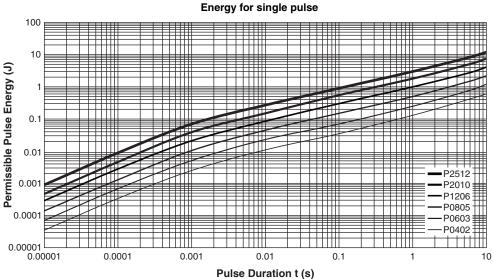
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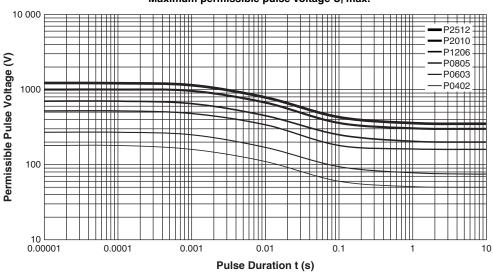




ruise Duration t (s



Maximum permissible pulse voltage U_i max.

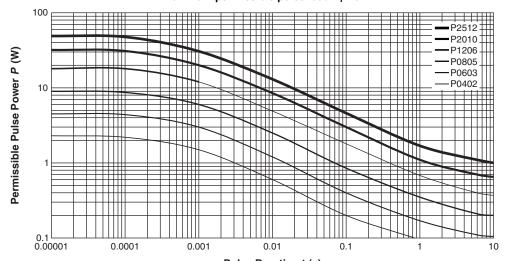


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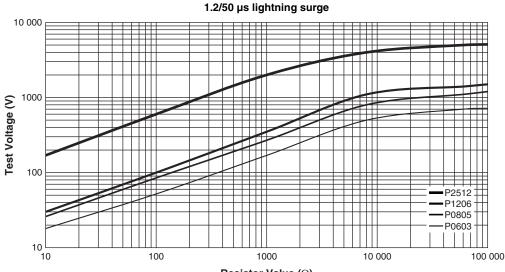
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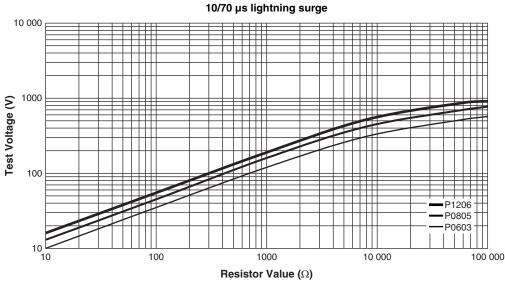




Pulse Duration t (s)



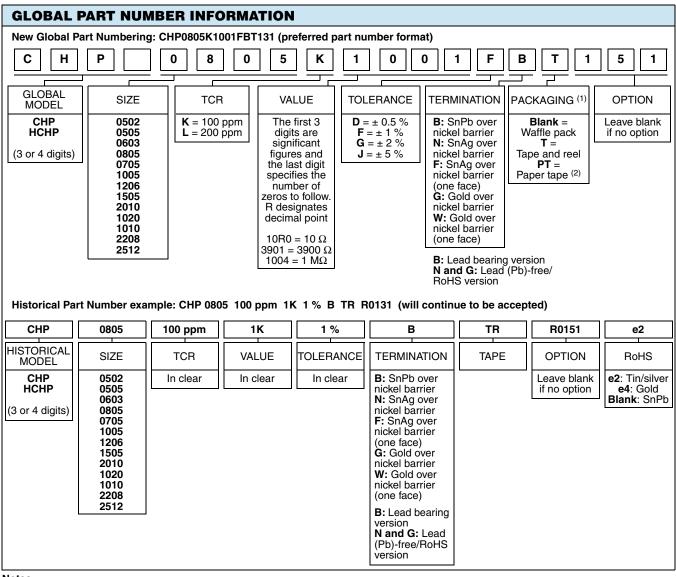
Resistor Value (Ω)





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Notes

⁽¹⁾ For specific quantity of parts per packaging please consult Vishay Sfernice

⁽²⁾ For paper tape please consult Vishay Sfernice





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