Revision: 12-May-16

For technical questions, contact: tantalum@vishay.com THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT www.vishav.com/doc?91000

Vishay Sprague

Solid Tantalum Surface Mount Chip Capacitors **TANTAMOUNT[™]**, Molded Case, for Medical Instruments

PERFORMANCE / ELECTRICAL CHARACTERISTICS

www.vishay.com/doc?40209

Operating Temperature: -55 °C to +125 °C (above 85 °C, voltage derating is required) Capacitance Range: 1 µF to 220 µF Capacitance Tolerance: ± 10 %, ± 20 % standard

Voltage Rating: 4 V_{DC} to 20 V_{DC}

FE	ΑΤι	JR	ES

- For non-life support medical applications
- High reliability
- Weibull grading options
- DC leakage at 0.005 CV
- 100 % surge current tested (B, C, D, E cases)
- Terminations: 100 % matte tin and tin / lead
- Standard EIA 535BAAC case sizes (A through E)
- · Manufacturing location is certified to medical standard ISO 13485
- Compliant terminations
- Dry pack as per IPC / JEDEC® J-STD-033 standard
- · Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

Note

This datasheet provides information about parts that are RoHS-compliant and / or parts that are non-RoHS-compliant. For example, parts with lead (Pb) terminations are not RoHS-compliant. Please see the information / tables in this datasheet for details.

ORD	ERING IN	FORMATION					
ТМЗ	С	226	к	6R3	С	В	Α
TYPE	CASE CODE	CAPACITANCE	CAPACITANCE TOLERANCE	DC VOLTAGE RATING AT +85 °C	TERMINATION AND PACKAGING	RELIABILITY LEVEL	SURGE CURRENT
	See Ratings and Case Codes table.	This is expressed in picofarads. The first two digits are the significant figures. The third is the number of zeros to follow.	K = ± 10 % M = ± 20 %	This is expressed in volts. To complete the three-digit block, zeros precede the voltage rating. A decimal point is indicated by an "R" (6R3 = 6.3 V).	C: matte tin, 7" (178 mm) reel H: matte tin, 7" (178 mm) ½ reel E: tin / lead, 7" (178 mm) reel L: tin / lead, 7" (178 mm) ½ reel V: matte tin, 7" (178 mm) reel, dry pack T: tin / lead, 7" (178 mm) reel, dry pack	B = 0.1 % Weibull FRL S = hi-rel std. (40 h burn-in) Z = non- established reliability	A = 10 cycles at +25 °C, 1.1 RV Z = no surge (for A case only)

Note

• Dry pack as specified in J-STD-033 for MSL3. Applicable for D and E cases only.





RoHS

HALOGEN

FREE

GREEN (5-2008)

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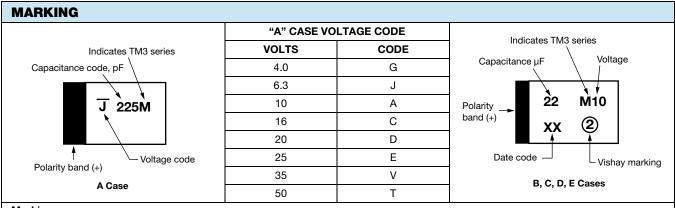
DIMENSIONS in inches (millimeters)

	т _н		Glue Pad) + ↓	Glue Pad		
CASE CODE	EIA SIZE	L	W	Н	Р	Tw	T _H (MIN.)
А	3216-18	0.126 ± 0.008 [3.2 ± 0.20]	0.063 ± 0.008 [1.6 ± 0.20]	0.063 ± 0.008 [1.6 ± 0.20]	0.031 ± 0.012 [0.80 ± 0.30]	0.047 ± 0.004 [1.2 ± 0.10]	0.028 [0.70]
В	3528-21	$\begin{array}{c} 0.138 \pm 0.008 \\ [3.5 \pm 0.20] \end{array}$	$\begin{array}{c} 0.110 \pm 0.008 \\ [2.8 \pm 0.20] \end{array}$	0.075 ± 0.008 [1.9 ± 0.20]	0.031 ± 0.012 [0.80 ± 0.30]	0.087 ± 0.004 [2.2 ± 0.10]	0.028 [0.70]
С	6032-28	0.236 ± 0.012 [6.0 ± 0.30]	0.126 ± 0.012 [3.2 ± 0.30]	0.098 ± 0.012 [2.5 ± 0.30]	0.051 ± 0.012 [1.3 ± 0.30]	0.087 ± 0.004 [2.2 ± 0.10]	0.039 [1.0]
D	7343-31	0.287 ± 0.012 [7.3 ± 0.30]	0.169 ± 0.012 [4.3 ± 0.30]	0.110 ± 0.012 [2.8 ± 0.30]	0.051 ± 0.012 [1.3 ± 0.30]	0.094 ± 0.004 [2.4 ± 0.10]	0.039 [1.0]
E	7343-43	$\begin{array}{c} 0.287 \pm 0.012 \\ [7.3 \pm 0.30] \end{array}$	$\begin{array}{c} 0.169 \pm 0.012 \\ [4.3 \pm 0.30 \end{array}$	$\begin{array}{c} 0.157 \pm 0.012 \\ [4.0 \pm 0.30] \end{array}$	0.051 ± 0.012 [1.3 ± 0.30]	0.094 ± 0.004 [2.4 ± 0.10]	0.039 [1.0]

Note

• Glue pad (non-conductive, part of molded case) is dedicated for glue attachment (as user option).

RATINGS ANI	RATINGS AND CASE CODES						
μF	4 V	6.3 V	10 V	16 V	20 V		
1.0				A			
1.5			A	A			
2.2		A	A	A / B	В		
3.3		A	A	A / B	В		
4.7			A/B	A / B	С		
6.8		В	В	В	B/C		
10		A/B	A/B	B/C	С		
15			B/C	B/C			
22		A/B/C	B/C	B/C/D	C / D		
33		В	B/C/D	D	D		
47		B/C/D	C / D	C / D	E		
68	В	D	D	D			
100	D	D	D	D/E			
150	D	D					
220	D/E	D/E	E				



Marking

Capacitor marking includes an anode (+) polarity band, capacitance in microfarads and the voltage rating. "A" case capacitors use a letter code for the voltage and EIA capacitance code.

The Vishay identification is included if space permits. Capacitors rated at 6.3 V are marked 6 V.

A manufacturing date code is marked on all capacitors.

Call the factory for further explanation.

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STANDARD R	ATINGS					
CAPACITANCE (µF)	CASE CODE	PART NUMBER	MAX. DCL AT +25 °C (μΑ)	MAX. DF AT +25 °C 120 Hz (%)	MAX. ESR AT +25 °C 100 kHz (Ω)	MAX. RIPPLE 100 kHz I _{RMS} (A)
		4 V _{DC} AT +85 °C; 2.7	' V _{DC} AT +125 °C			
68	В	TM3B686(1)004(2)(3)A	1.36	6	1.90	0.21
100	D	TM3D107(1)004(4)(3)A	2.00	6	0.70	0.46
150	D	TM3D157(1)004(4)(3)A	3.00	8	0.60	0.50
220	D	TM3D227(1)004(4)(3)A	4.40	8	0.60	0.50
220	E	TM3E227(1)004(4)(3)A	4.40	8	0.50	0.57
		6.3 V _{DC} AT +85 °C; 4	V _{DC} AT +125 °C			
2.2	А	TM3A225(1)6R3(2)(3)Z	0.25	6	7.60	0.10
3.3	А	TM3A335(1)6R3(2)(3)Z	0.25	6	6.30	0.11
6.8	В	TM3B685(1)6R3(2)(3)A	0.25	6	3.40	0.16
10	А	TM3A106(1)6R3(2)(3)Z	0.32	6	3.40	0.15
10	В	TM3B106(1)6R3(2)(3)A	0.30	6	2.90	0.17
22	А	TM3A226(1)6R3(2)(3)Z	0.66	6	2.90	0.16
22	В	TM3B226(1)6R3(2)(3)A	0.69	6	2.00	0.21
22	С	TM3C226(1)6R3(2)(3)A	0.66	6	1.80	0.25
33	В	TM3B336(1)6R3(2)(3)A	0.99	6	1.90	0.21
47	В	TM3B476(1)6R3(2)(3)A	1.41	6	1.90	0.21
47	С	TM3C476(1)6R3(2)(3)A	1.41	6	1.40	0.28
47	D	TM3D476(1)6R3(4)(3)A	1.41	6	0.80	0.43
68	D	TM3D686(1)6R3(4)(3)A	2.04	6	0.70	0.46
100	D	TM3D107(1)6R3(4)(3)A	3.00	6	0.14	1.04
150	D	TM3D157(1)6R3(4)(3)A	4.50	8	0.60	0.50
220	D	TM3D227(1)6R3(4)(3)A	6.60	8	0.60	0.50
220	E	TM3E227(1)6R3(4)(3)A	6.60	8	0.50	0.57
		10 V _{DC} AT +85 °C; 7	V _{DC} AT +125 °C			
1.5	А	TM3A155(1)010(2)(3)Z	0.25	6	8.00	0.10
2.2	А	TM3A225(1)010(2)(3)Z	0.25	6	6.30	0.11
3.3	А	TM3A335(1)010(2)(3)Z	0.25	6	5.50	0.12
4.7	А	TM3A475(1)010(2)(3)Z	0.25	6	5.00	0.12
4.7	В	TM3B475(1)010(2)(3)A	0.25	6	3.40	0.16
6.8	В	TM3B685(1)010(2)(3)A	0.34	6	2.90	0.17
10	А	TM3A106(1)010(2)(3)Z	0.50	6	3.40	0.15
10	В	TM3B106(1)010(2)(3)A	0.50	6	2.50	0.18
15	В	TM3B156(1)010(2)(3)A	0.75	6	2.00	0.21
15	С	TM3C156(1)010(2)(3)A	0.75	6	1.80	0.25
22	В	TM3B226(1)010(2)(3)A	1.10	6	1.90	0.21
22	С	TM3C226(1)010(2)(3)A	1.10	6	0.35	0.56
33	В	TM3B336(1)010(2)(3)A	1.65	6	1.90	0.21
33	С	TM3C336(1)010(2)(3)A	1.65	6	1.40	0.28
33	D	TM3D336(1)010(4)(3)A	1.65	6	0.80	0.43
47	С	TM3C476(1)010(2)(3)A	2.35	6	1.10	0.32
47	D	TM3D476(1)010(4)(3)A	2.35	6	0.70	0.46
68	D	TM3D686(1)010(4)(3)A	3.40	6	0.70	0.46
100	D	TM3D107(1)010(4)(3)A	5.00	6	0.60	0.50
220	E	TM3E227(1)010(4)(3)A	11.00	8	0.50	0.57

Note

• Part number definitions:

(1) Capacitance tolerance: K, M

(2) Termination and packaging: C, E, H, L
(3) Reliability level: B, S, Z

(4) Termination and packaging: C, E, H, L, V, T

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TM3

STANDARD R	ATINGS			MAX. DF	MAX. ESR	MAX. RIPPLE
CAPACITANCE (µF)	CASE CODE	PART NUMBER	MAX. DCL AT +25 °C (μΑ)	AT +25 °C 120 Hz (%)	MAX: ESR AT +25 °C 100 kHz (Ω)	MAA. NIFFLE 100 kHz I _{RMS} (A)
		16 V _{DC} AT +85 °C; 10) V _{DC} AT +125 °C			
1.0	А	TM3A105(1)016(2)(3)Z	0.25	4	9.30	0.09
1.5	А	TM3A155(1)016(2)(3)Z	0.25	6	6.70	0.11
2.2	А	TM3A225(1)016(2)(3)Z	0.25	6	4.00	11.00
2.2	В	TM3B225(1)016(2)(3)A	0.25	6	4.60	0.14
3.3	А	TM3A335(1)016(2)(3)Z	0.26	6	3.50	0.15
3.3	В	TM3B335(1)016(2)(3)A	0.26	6	3.50	0.16
4.7	А	TM3A475(1)016(2)(3)Z	0.38	6	5.00	0.12
4.7	В	TM3B475(1)016(2)(3)A	0.38	6	2.90	0.17
6.8	В	TM3B685(1)016(2)(3)A	0.54	6	2.50	0.18
10	В	TM3B106(1)016(2)(3)A	0.80	6	2.00	0.21
10	С	TM3C106(1)016(2)(3)A	0.80	6	1.80	0.25
15	В	TM3B156(1)016(2)(3)A	1.20	6	2.00	0.21
15	С	TM3C156(1)016(2)(3)A	1.20	6	0.40	0.52
22	В	TM3B226(1)016(2)(3)A	1.76	6	1.90	0.21
22	С	TM3C226(1)016(2)(3)A	1.76	6	1.40	0.28
22	D	TM3D226(1)016(4)(3)A	1.76	6	0.80	0.43
33	D	TM3D336(1)016(4)(3)A	2.64	6	0.70	0.46
47	С	TM3C476(1)016(2)(3)A	3.76	6	1.00	0.33
47	D	TM3D476(1)016(4)(3)A	3.76	6	0.70	0.46
68	D	TM3D686(1)016(4)(3)A	5.44	6	0.60	0.50
100	D	TM3D107(1)016(4)(3)A	8.00	8	0.60	0.50
100	Е	TM3E107(1)016(4)(3)A	8.00	8	0.60	0.52
		20 V _{DC} AT +85 °C; 13	3 V _{DC} AT +125 °C			
2.2	В	TM3B225(1)020(2)(3)A	0.25	6	3.50	0.16
3.3	В	TM3B335(1)020(2)(3)A	0.33	6	3.00	0.17
4.7	С	TM3C475(1)020(2)(3)A	0.47	6	2.30	0.22
6.8	В	TM3B685(1)020(2)(3)A	0.68	6	2.50	0.18
6.8	С	TM3C685(1)020(2)(3)A	0.68	6	1.90	0.24
10	С	TM3C106(1)020(2)(3)A	1.00	6	1.70	0.25
22	С	TM3C226(1)020(2)(3)A	2.20	6	1.10	0.32
22	D	TM3D226(1)020(4)(3)A	2.20	6	0.70	0.46
33	D	TM3D336(1)020(4)(3)A	3.30	6	0.70	0.46
47	E	TM3E476(1)020(4)(3)A	4.70	6	0.60	0.52

Note

• Part number definitions:

(1) Capacitance tolerance: K, M

(2) Termination and packaging: C, E, H, L
(3) Reliability level: B, S, Z

(4) Termination and packaging: C, E, H, L, V, T

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RECOMMENDED VOLTAGE DERATING GUIDELINES (for temperatures below +85 °C)				
STANDARD CONDITIONS. FOR EXAMPLE: OUTPUT FILTERS				
Capacitor Voltage Rating	Operating Voltage			
4.0	2.5			
6.3	3.3			
10	5.0			
16	8.0			
20	10			
SEVERE CONDITIONS. FOR EXAMPLE: INPUT FILTERS				
Capacitor Voltage Rating	Operating Voltage			
4.0	2.5			
6.3	3.6			
10	6.0			
16	10			
20	12			

POWER DISSIPATION	N Contraction of the second seco
CASE CODE	MAXIMUM PERMISSIBLE POWER DISSIPATION AT +25 °C (W) IN FREE AIR
A	0.075
В	0.085
С	0.110
D	0.150
E	0.165

STANDARD PACKAGING QUANTITY						
CASE CODE	UNITS PER REEL					
CASE CODE	7" FULL REEL	7" HALF REEL				
A	2000	1000				
В	2000	1000				
C	500	250				
D	500	250				
E	400	200				

PRODUCT INFORMATION	
Guide for Molded Tantalum Capacitors	
Pad Dimensions	www.vishay.com/doc?40074
Packaging Dimensions	
Moisture Sensitivity	www.vishay.com/doc?40135
SELECTOR GUIDES	
Solid Tantalum Selector Guide	www.vishay.com/doc?49053
Solid Tantalum Chip Capacitors	www.vishay.com/doc?40091
FAQ	
Frequently Asked Questions	www.vishay.com/doc?40110

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Document Number: 40166



COTS Tantalum Capacitors

ITEM	PERFORMANCE CHAR	ACTERISTICS				
Category temperature range	-55 °C to +85 °C (to +12	-55 °C to +85 °C (to +125 °C with voltage derating)				
Capacitance tolerance	± 20 %, ± 10 %, tested v	± 20 %, ± 10 %, tested via bridge method, at 25 °C, 120 Hz				
Dissipation factor	Limit per Standard Ratin	gs table. Tested via bridge	method, at 25 °C, 120 Hz			
ESR	Limit per Standard Ratin	gs table. Tested via bridge	method, at 25 °C, 100 kHz			
Leakage current	resistor in series with th 0.5 μA, whichever is grea	After application of rated voltage applied to capacitors for 5 min using a steady source of power with 1 k Ω resistor in series with the capacitor under test, leakage current at 25 °C is not more than 0.01 CV or 0.5 μ A, whichever is greater. Note that the leakage current varies with temperature and applied voltage. See graph below for the appropriate adjustment factor.				
Capacitance change by temperature	+15 % max. (at +125 °C) +10 % max. (at +85 °C) -10 % max. (at -55 °C)					
Reverse voltage	Capacitors are capable of withstanding peak voltages in the reverse direction equal to: 10 % of the DC rating at +25 °C 5 % of the DC rating at +85 °C 1 % of the DC rating at +125 °C Vishay does not recommend intentional or repetitive application of reverse voltage.					
Ripple current	For maximum ripple current values (at 25 °C) refer to relevant datasheet. If capacitors are to be us temperatures above +25 °C, the permissible RMS ripple current (or voltage) shall be calculated usin derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C					
	derating factors: 1.0 at +25 °C 0.9 at +85 °C					
Maximum operating and surge	derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C			Il be calculated using the		
	derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C	°C, the permissible RMS ri	pple current (or voltage) shal	Il be calculated using the		
	derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C +85 RATED VOLTAGE	°C, the permissible RMS ri 5 °C SURGE VOLTAGE	pple current (or voltage) sha +125 CATEGORY VOLTAGE	Il be calculated using the		
	derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C +88 RATED VOLTAGE (V)	°C, the permissible RMS ri 5 °C SURGE VOLTAGE (V)	pple current (or voltage) sha +125 CATEGORY VOLTAGE (V)	Il be calculated using the 5 °C SURGE VOLTAGE (V)		
	derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C +85 RATED VOLTAGE (V) 4.0	°C, the permissible RMS ri s °C SURGE VOLTAGE (V) 5.2	pple current (or voltage) sha +125 CATEGORY VOLTAGE (V) 2.7	Il be calculated using the solution of the sol		
	derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C +85 RATED VOLTAGE (V) 4.0 6.3	°C, the permissible RMS ri 5 °C SURGE VOLTAGE (V) 5.2 8.0	+125 CATEGORY VOLTAGE (V) 2.7 4.0	Il be calculated using the solution of the second s		
	derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C +88 RATED VOLTAGE (V) 4.0 6.3 10	°C, the permissible RMS ri s °C SURGE VOLTAGE (V) 5.2 8.0 13	pple current (or voltage) sha +125 CATEGORY VOLTAGE (V) 2.7 4.0 7.0	Il be calculated using the solution of the second s		
	derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C RATED VOLTAGE (V) 4.0 6.3 10 16	°C, the permissible RMS ri 5 °C SURGE VOLTAGE (V) 5.2 8.0 13 20	+125 CATEGORY VOLTAGE (V) 2.7 4.0 7.0 10	Il be calculated using the solution of the second s		
	derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C +88 RATED VOLTAGE (V) 4.0 6.3 10 16 20	°C, the permissible RMS ri s °C SURGE VOLTAGE (V) 5.2 8.0 13 20 26	CATEGORY VOLTAGE (V) 2.7 4.0 7.0 10 13	Il be calculated using the s °C SURGE VOLTAGE (V) 3.4 5.0 8.0 12 16		
	derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C RATED VOLTAGE (V) 4.0 6.3 10 16 20 25	°C, the permissible RMS ri 5 °C SURGE VOLTAGE (V) 5.2 8.0 13 20 26 32	+125 CATEGORY VOLTAGE (V) 2.7 4.0 7.0 10 13 17	Il be calculated using the S °C SURGE VOLTAGE (V) 3.4 5.0 8.0 12 16 20		
	derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C +88 RATED VOLTAGE (V) 4.0 6.3 10 16 20 25 35	°C, the permissible RMS ri 5 °C SURGE VOLTAGE (V) 5.2 8.0 13 20 26 32 46	CATEGORY VOLTAGE (V) 2.7 4.0 7.0 10 13 17 23	Il be calculated using the s °C SURGE VOLTAGE (V) 3.4 5.0 8.0 12 16 20 28		
	derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C RATED VOLTAGE (V) 4.0 6.3 10 16 20 25 35 40	°C, the permissible RMS ri 5 °C SURGE VOLTAGE (V) 5.2 8.0 13 20 26 32 46 52	+125 CATEGORY VOLTAGE (V) 2.7 4.0 7.0 10 13 17 23 26	Il be calculated using the S^oC SURGE VOLTAGE (V) 3.4 5.0 8.0 12 16 20 28 31		
Maximum operating and surge voltages vs. temperature	derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C RATED VOLTAGE (V) 4.0 6.3 10 16 20 25 35 40 50	°C, the permissible RMS ri 5 °C SURGE VOLTAGE (V) 5.2 8.0 13 20 26 32 46 52 65	+125 CATEGORY VOLTAGE (V) 2.7 4.0 7.0 10 13 17 23 26 33	ll be calculated using the 5 °C SURGE VOLTAGE (V) 3.4 5.0 8.0 12 16 20 28 31 40		

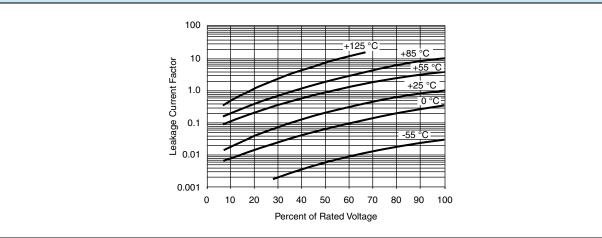
Notes

• All information presented in this document reflects typical performance characteristics

 $^{(1)}\,$ Capacitance value 15 μF and higher



TYPICAL LEAKAGE CURRENT - TEMPERATURE FACTOR



Notes

- At +25 °C, the leakage current shall not exceed the value listed in the Standard Ratings table.
- At +85 °C, the leakage current shall not exceed 10 times the value listed in the Standard Ratings table.
- At +125 °C, the leakage current shall not exceed 12 times the value listed in the Standard Ratings table.

ENVIRONMENT	ENVIRONMENTAL PERFORMANCE CHARACTERISTICS					
ITEM	CONDITION	POST TEST PERFORMANCE				
Surge voltage	MIL-PRF-55365 1000 successive test cycles at 85 °C of surge voltage (as specified in the table above), in series with a 33 Ω resistor at the rate of 30 s ON, 30 s OFF	Capacitance change Dissipation factor Leakage current	Within ± 10 % of initial value Initial specified limit Initial specified limit			
Life test at +85 °C	MIL-STD-202, method 108 1000 h application of rated voltage at 85 °C	Capacitance change Dissipation factor Leakage current	Within ± 10 % of initial value Initial specified limit Shall not exceed 125 % of initial limit			
Life test at +125 °C	MIL-STD-202, method 108 1000 h application 2/3 of rated voltage at 125 °C	Capacitance change Dissipation factor Leakage current	Within ± 10 % of initial value Initial specified limit Shall not exceed 125 % of initial limit			
Moisture resistance	MIL-STD-202, method 106 at rated voltage, 20 cycles	Capacitance change Dissipation factor Leakage current	Within ± 15 % of initial value Shall not exceed 150 % of initial limit Shall not exceed 200 % of initial limit			
Stability at low and high temperatures	MIL-PRF-55365	Delta cap limit at 125	itial specified value			
Thermal shock	MIL-STD-202, method 107 At -55 °C / +125 °C, for 5 cycles, 30 min at each temperature	Capacitance change Dissipation factor Leakage current	Within ± 10 % of initial value Initial specified limit Initial specified limit			



MECHANICAL PERFORMANCE CHARACTERISTICS		
ITEM	CONDITION	POST TEST PERFORMANCE
Terminal strength / Shear force test	Apply a pressure load of 5 N for 10 s \pm 1 s horizontally to the center of capacitor side body	Capacitance changeWithin ± 10 % of initial valueDissipation factorInitial specified limitLeakage currentInitial specified limit
		There shall be no mechanical or visual damage to capacitors post-conditioning.
Vibration	MIL-STD-202, method 204, condition D, 10 Hz to 2000 Hz, 20 <i>g</i> peak, 8 h, at rated voltage	Electrical measurements are not applicable, since the same parts are used for shock (specified pulse) test.
		There shall be no mechanical or visual damage to capacitors post-conditioning.
Shock (specified pulse)	MIL-STD-202, method 213, condition I, 100 g peak	Capacitance changeWithin ± 10 % of initial valueDissipation factorInitial specified limitLeakage currentInitial specified limit
		There shall be no mechanical or visual damage to capacitors post-conditioning.
Resistance to soldering heat	MIL-STD-202, method 210, condition J (leadbearing capacitors) and K (lead (Pb)-free capacitors), one heat cycle	Capacitance change Dissipation factorWithin ± 10 % of initial value Initial specified limitLeakage currentInitial specified limit
Solderability	MIL-STD-202, method 208, ANSI/J-STD-002, test B (leadbearing) and B1 (lead (Pb)-free). Preconditioning per category C (category E - optional). Does not apply to gold terminations. Lead (Pb)-free and leadbearing capacitors are backward and forward compatible	Solder coating of all capacitors shall meet specified requirements.
		There shall be no mechanical or visual damage to capacitors post-conditioning.
Resistance to solvents	MIL-STD-202, method 215	There shall be no mechanical or visual damage to capacitors post-conditioning. Body marking shall remain legible.
Flammability	Encapsulation materials meet UL 94 V-0 with an oxygen index of 32 %	



Vishay

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