

CMKS-L DIES CONSTRUCTION SHEET

JST

Terminal/Contact Model No.	SSH-003T-P0.2		Die set Model No.	SSH/L-003-02	
	SSHL-003T-P0.2		Applicator Model No.	CMKS-L	
			Crimp shape (wire)	N-0.7	
			Crimp shape (ins)	N-0.7	
Clearance between Crimper (B) and Shear blade				0.05	
Description		No.	Description	No.	
Crimper (A)		63248	Crimper anvil (A)	C75529	
Crimper (B)		64685	Crimper anvil (B)	C76776	
Spacer (A)		65122			
Spacer (B)					
Spacer (C)					
Punch		68555	Spacer	C77376	
Die holder		67830	Shear blade	C74891	
Spring			Shear blade supporter	C73431	
Wire block		A323	Shear blade base	C78011	
Insulation block		B266	Shear blade spring	C87230	
Wire hold punch		68615			
Wire hold punch spring		87270	Feed finger	86850	
			Feed finger holder	86860	
Guide plate (L)		C81435	Stripper	91355	
Guide plate (R)		C82895	Stripper bracket		
Feed plate		C84075	Stripper pin		
Pressure plate		C83170			
Pressure spring(2pcs)		87001	Scrap cover	C95310	
Cam		C99350			
Wire and Crimp height				Remarks	
Wire		Crimp height (mm)			
Type	Size	Wire	Ins		
UL1571	#32	0.38~0.42	0.9		
UL1571	#30	0.40~0.44	0.95		
UL1571	#28	0.43~0.47	1		
		Prepared by	H. Fujii	Issue date	Dec 08, 1999

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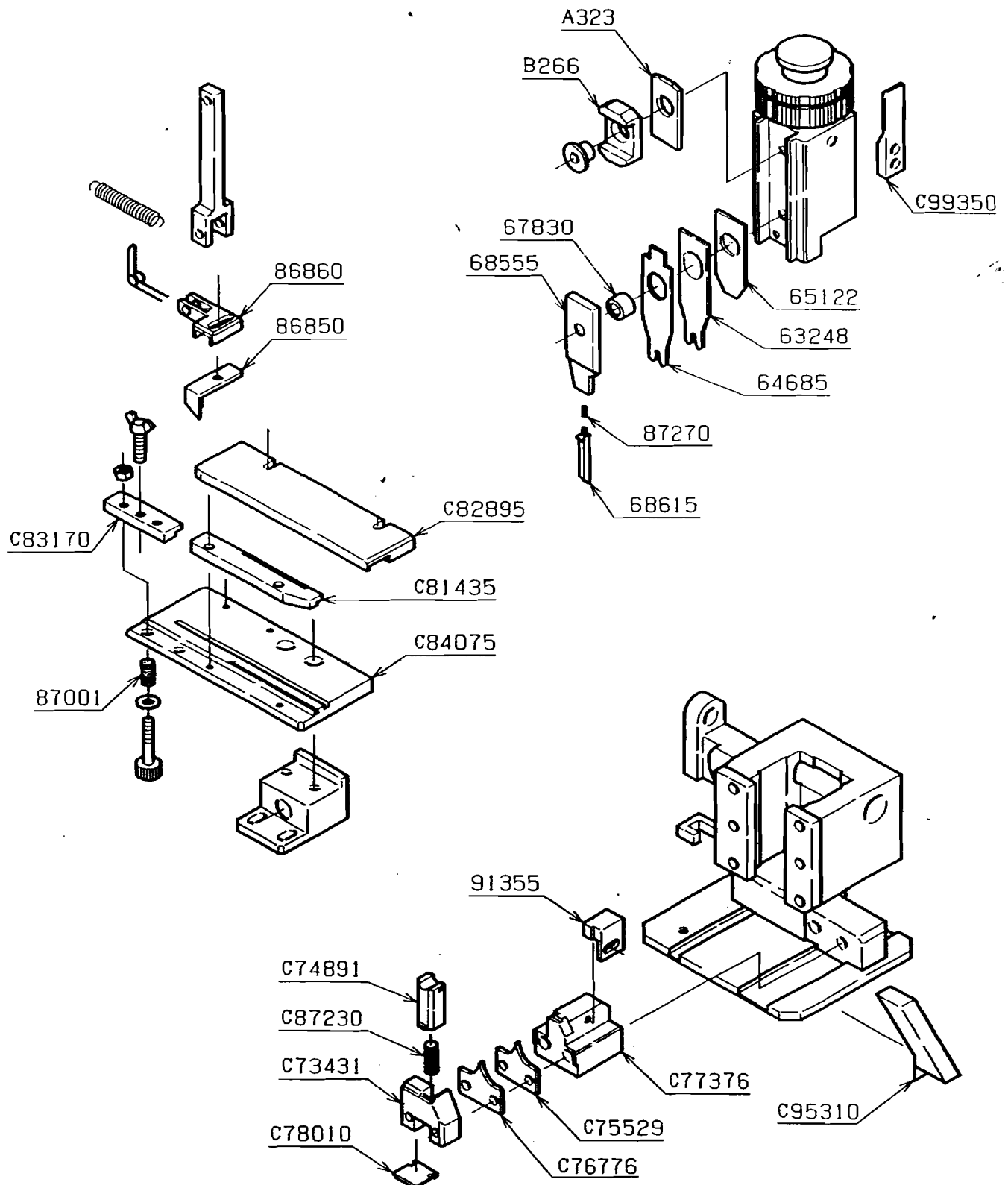
Side-Feeding Applicator

CMKS-L

Die Set Assembly

Applicable
terminal/
contact

SSH/L-003-02



Date	Drawn by
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