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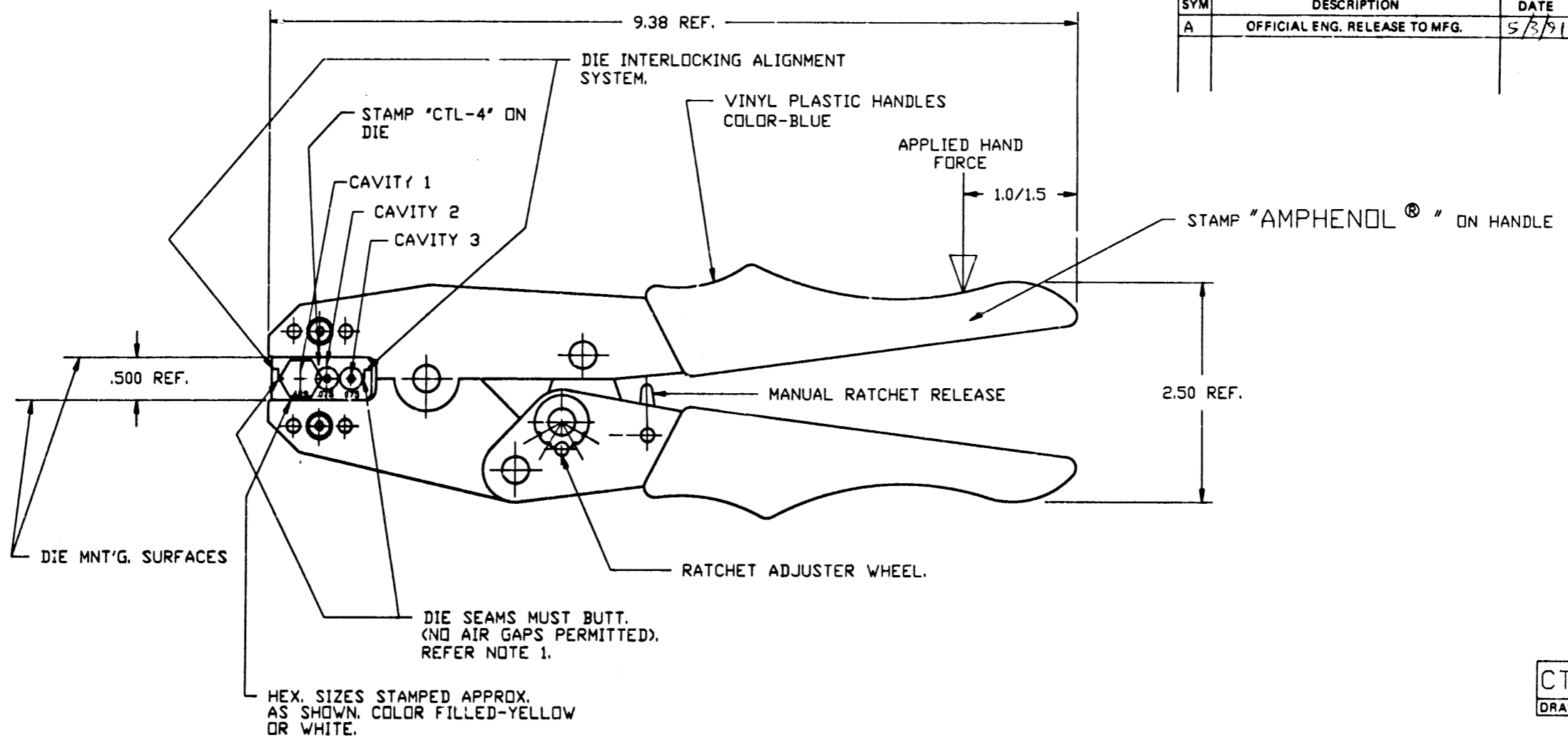
58

8.5

11"

17"

DO NOT SCALE THIS DRAWING



REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	5/3/91	38063	DR

CTL-4	
DRAWING NUMBER	ISSUE
	A

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: LABEL 999-309 MUST BE AFFIXED TO TOOL CONTAINER BOX.

CAVITY NO.	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.429 +/--.003	BELDEN 8227 9207, 89207, IBM 7362211
2	.075 +/--.003	CENTER CONTACT
3	.075 +/--.003	CENTER CONTACT

RFX PROGRAM

REF. CAD FILE: H:\DEPT611\TOOLS\CTL-4

PART NO.	QUAN	UOM	DESCRIPTION	CODE	FINISH
LIST OF MATERIAL					

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES TO MAXIMUM UNLESS OTHERWISE SPECIFIED

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NEXT ASSY	USED ON	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE:
AS PURCHASED		3 PLACE DECIMAL 1.018 (0.381 mm)
		3 PLACE DECIMAL 1.008 (0.127 mm)
		ANGLES ± 1°
		REFERENCE DRAWING NO. EAR 962370-0
		FINISH AS PURCHASED

DRAWN BY TERRI ALBERA	DATE 4-30-91
CHECKED D. ROYCE	DATE 5-1-91
ENGINEER D. ROYCE	DATE 5-1-91
QUALITY ASSURANCE <i>[Signature]</i>	DATE 5/3/91
MFG. AND DATE <i>[Signature]</i>	DATE 5/3/91

TITLE QUICK CRIMP TOOL FOR TWINAX PLUGS
Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A.
SCALE 1=1 SHEET OF
CODE IDENTIFICATION DRAWING SIZE DRAWING NO. 74868 C CTL-4

ISSUE A
