Cree® PLCC4 3-in-1 SMD LED CLVBA-FKA

PRODUCT DESCRIPTION

CREE¢

These SMD LEDs are packaged in an industry standard PLCC4 package. These high reliability and high brightness LEDs are designed to work in a wide range of environmental conditions. A wide viewing angle and high brightness makes these LEDs suitable for indoor signage applications.

FEATURES

- Size (mm):3.2 x 2.8
- Dominant Wavelength: Red (619 - 624nm) Green (520 - 540nm) Blue (460 - 480nm)
- Luminous Intensity (mcd) @IF=20mA Red (224 - 560) Green (280 - 900) Blue (90 - 355)
- Lead-Free
- RoHS Compliant



APPLICATIONS

- Full-Color Video Screen
- Decorative lighting
- Amusement



ABSOLUTE MAXIMUM RATINGS ($T_A = 25^{\circ}C$)

Items	Symbol	Ab	Unit		
Items		R	G	В	Onic
Forward Current Note 1	I _F	50	25	25	mA
Peak Forward Current Note 2	I _{FP}	200	100	100	mA
Reverse Voltage	V _R	5	5	5	V
Power Dissipation	P _D	130	100	100	mW
Operation Temperature	T _{opr}		°C		
Storage Temperature	T _{stg}		°C		
Junction Temperature	T,	110	°C		
Junction/ambient 1 chip on	R _{THJA}	450	400	450	°C/W
Junction/ambient 3 chips on	R _{THJA}	650 580 680		680	°C/W
Junction/solder point 1 chip on	R _{THJS}	300 280 300			°C/W
Junction/solder point 3 chips on	R _{THJS}	450	430	480	°C/W

Note: 1.Single-color light.

2.Pulse width ≤ 0.1 msec, duty $\leq 1/10$.

TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS (T_A = 25^{\circ}C)

Characteristics	Condition	Symbol		Unit		
			R	G	В	
Dominant Wavelength	I _F = 20 mA	$\lambda_{_{DOM}}$	619~624	520~540	460~480	nm
Spectral bandwidth at 50% $\mathrm{I_{\scriptscriptstyle REL}}$ max	$I_{F} = 20 \text{ mA}$	Δλ	24	38	28	nm
Forward Voltage	$I_{F} = 8 \text{ mA}$	$V_{F(avg)}$	1.9	3.0	3.0	V
		$V_{F(max)}$	2.4	3.6	3.6	V
Luminous Intensity	$I_{r} = 20 \text{ mA}$	I _{v(min)}	224	280	90	mcd
Luminous Intensity	$I_F = 20 \text{ IIIA}$	$I_{V(avg)}$	320	500	160	mcd
Louis to an a Tabana Mar	$I = 0 m \Lambda$	I _{V(min)}	71	140	36	mcd
Luminous Intensity	$I_{F} = 8 \text{ mA}$	$I_{V(avg)}$	112	224	56	mcd
Reverse Current (max)	$V_{R} = 5 V$	I _R	10	10	10	μA



INTENSITY BIN LIMIT ($I_F = 8 \text{ mA}$)

ed			Green		
Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)
А	71	90	D	140	180
3a4	81	101	9a	160	202
В	90	112	E	180	224
56	101	126	bc	202	252
С	112	140	F	224	280
78	126	160	de	252	318
D	140	180	G	280	355
9a	160	202	fg	318	403
Е	180	224	н	355	450

Tolerance of measurement of luminous intensity is $\pm 10\%$.

COLOR BIN LIMIT $(I_{F} = 8 \text{ mA})$

Red				Green			Blue		
Bin Code	Min.(nm)	Max.(nm)		Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)
RB	619	624		G7	520	525	B3	460	465
			-	G23	522.5	527.5	B23	462.5	467.5
				G8	525	530	B4	465	470
				G45	527.5	532.5	B45	467.5	472.5
				G9	530	535	B5	470	475
				G67	532.5	537.5	B67	472.5	477.5
				Ga	535	540	B6	475	480

Tolerance of measurement of dominant wavelength is ± 1 nm.

ORDER CODE TABLE*

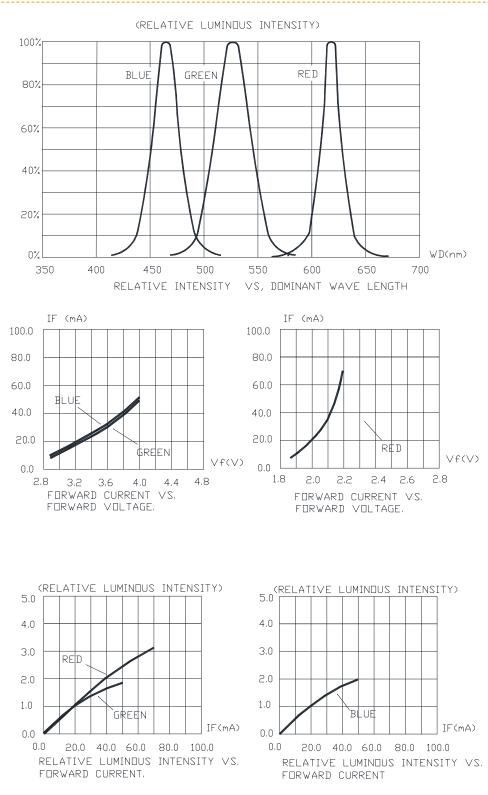
		Luminous Int	tensity (mcd)	Don					
Kit Number	Color	Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)	Package	
	Red	71 224		RB	619	RB	624	Reel	
CLVBA-FKA-CAEDH8BBB7a363	Green	140	Any 1 h	Reel					
	Blue	36	Any 1 h	Reel					
	Red	Any 1 Intensity bin from A(71) - E(224)		RB	619	RB	624	Reel	
CLVBA-FKA-CA1D181BB7D3D3	Green	Any 1 Intensity bin f	Any 1 h	Reel					
	Blue	Any 1 Intensity bin f	Any 1 h	ue bin from	n B3(460) -	B6(480)	Reel		
	Red	Any 1 Intensity bin f	RB	619	RB	624	Reel		
CLVBA-FKA-CC1F1L1BB7D3D3	VBA-FKA-CC1F1L1BB7D3D3 Green Any 1 Intensity bin from F(224) - H(450)				Any 1 hue bin from G7(520) - Ga(540)				
	Blue Any 1 Intensity bin from L(56) - B(112)			Any 1 h	Reel				

Notes:

- 1. The above kit numbers represent the order codes which include multiple intensity-bin and color-bin codes.Only one intensity-bin code and one color-bin code will be shipped on each reel. Single intensity-bin code and single color-bin code will be orderable in certain quantities.
- 2. For example, any 1 intensity-bin from A E means only 1 intensity-bin (A or 3a4 or B or 56 or C or 78 or D or 9a or E) will be shipped by Cree.
- 3. For example, any 1 color-bin from G7 Ga means only 1 color-bin (G7 or G23 or G8 or G45 or G9 or G67 or Ga) will be shipped by Cree.
- 4. Please refer to the "Cree LED Lamp Reliability Test Standards" document for reliability test conditions.
- 5. Please refer to the "Cree LED Lamp Soldering & Handling" document for information about how to use this LED product safely.



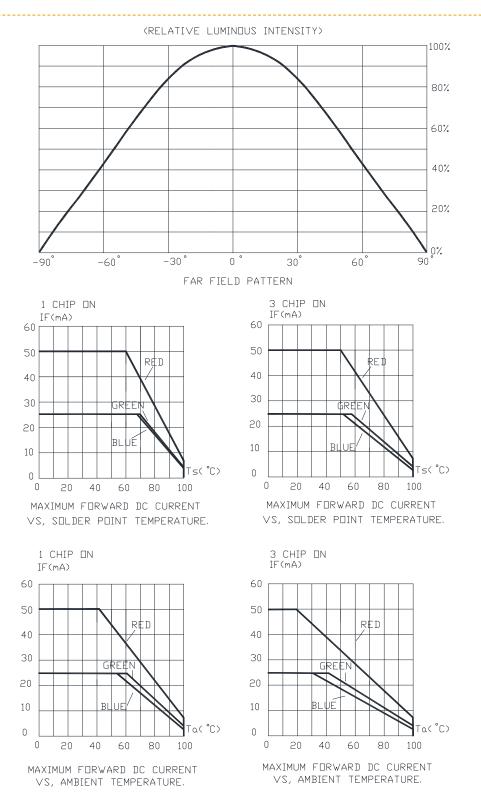
GRAPHS



The above data are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.



GRAPHS

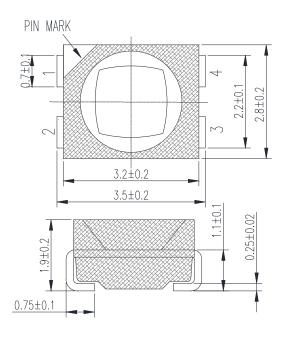


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MECHANICAL DIMENSIONS

All dimensions are in mm.



NOTES

RoHS Compliance

The levels of environmentally sensitive, persistent biologically toxic (PBT), persistent organic pollutants (POP), or otherwise restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2002/95/ EC on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS), as amended through April 21, 2006.

Vision Advisory Claim

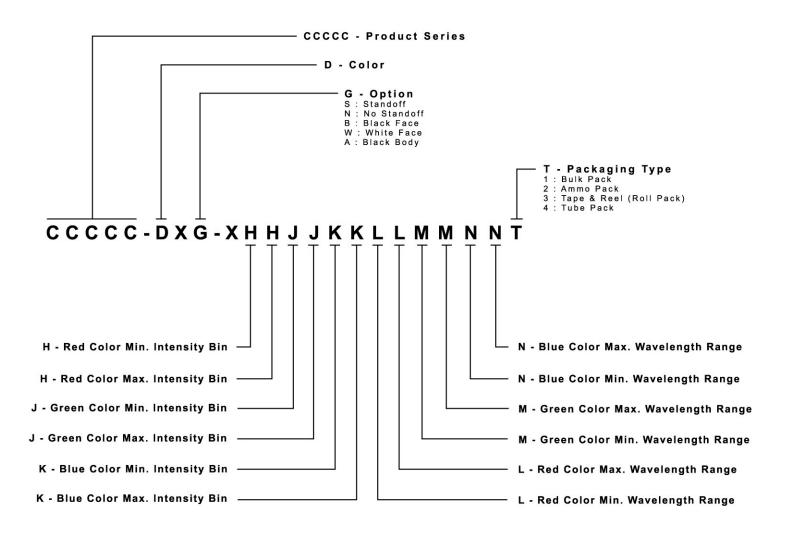
Users should be cautioned not to stare at the light of this LED product. The bright light can damage the eye.



KIT NUMBER SYSTEM

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options. Please refer to the "Cree LED Lamp Packaging Standard" document for more information about shipping and packaging options.

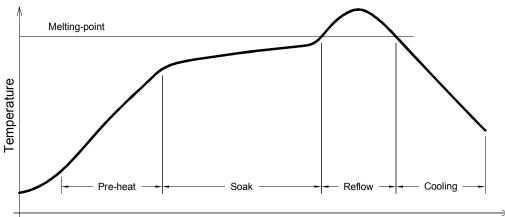
Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:





REFLOW SOLDERING

- The CLVBA-FKA is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The best practices suggestion is to bake 24-hour/80°C before use.
- The temperature profile is as below.

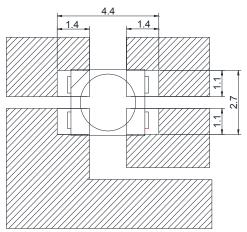




Use only with CLVBA-FKA

Solder
Average ramp-up rate = $4^{\circ}C/s$ max
Preheat temperature = 150°C ~200°C
Preheat time = 120s max
Ramp-down rate = 6°C/s max
Peak temperature = 235°C max
Time within 5° C of actual Peak Temperature = 10s max
Duration above 217°C is 45s max

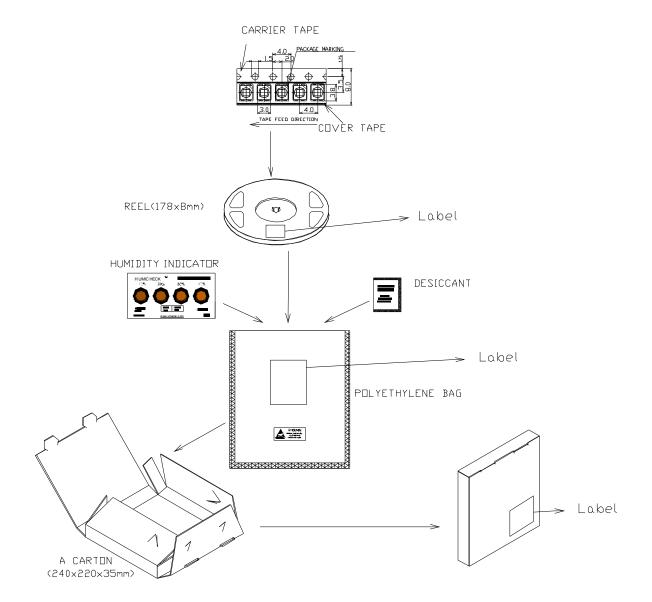
Soldering pad:





PACKAGING

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 2000 pcs per reel.



Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

Cree, Inc.:

CLVBA-FKA-CA1D181BB7R3R3 CLVBA-FKA-CC1F1L1BB7R3R3 CLVBA-FKA-CAEDH8BBB7A363 CLYBA-FKA-CH1M1C1BB7D3D3 CLYBA-FKA-CGJKNBEBB7A363 CLYBA-FKA-CG1K1B1BB7D3D3 CLVBA-FKA-CA1D181BB7D3D3 CLVBA-FKA-CC1F1L1BB7D3D3