

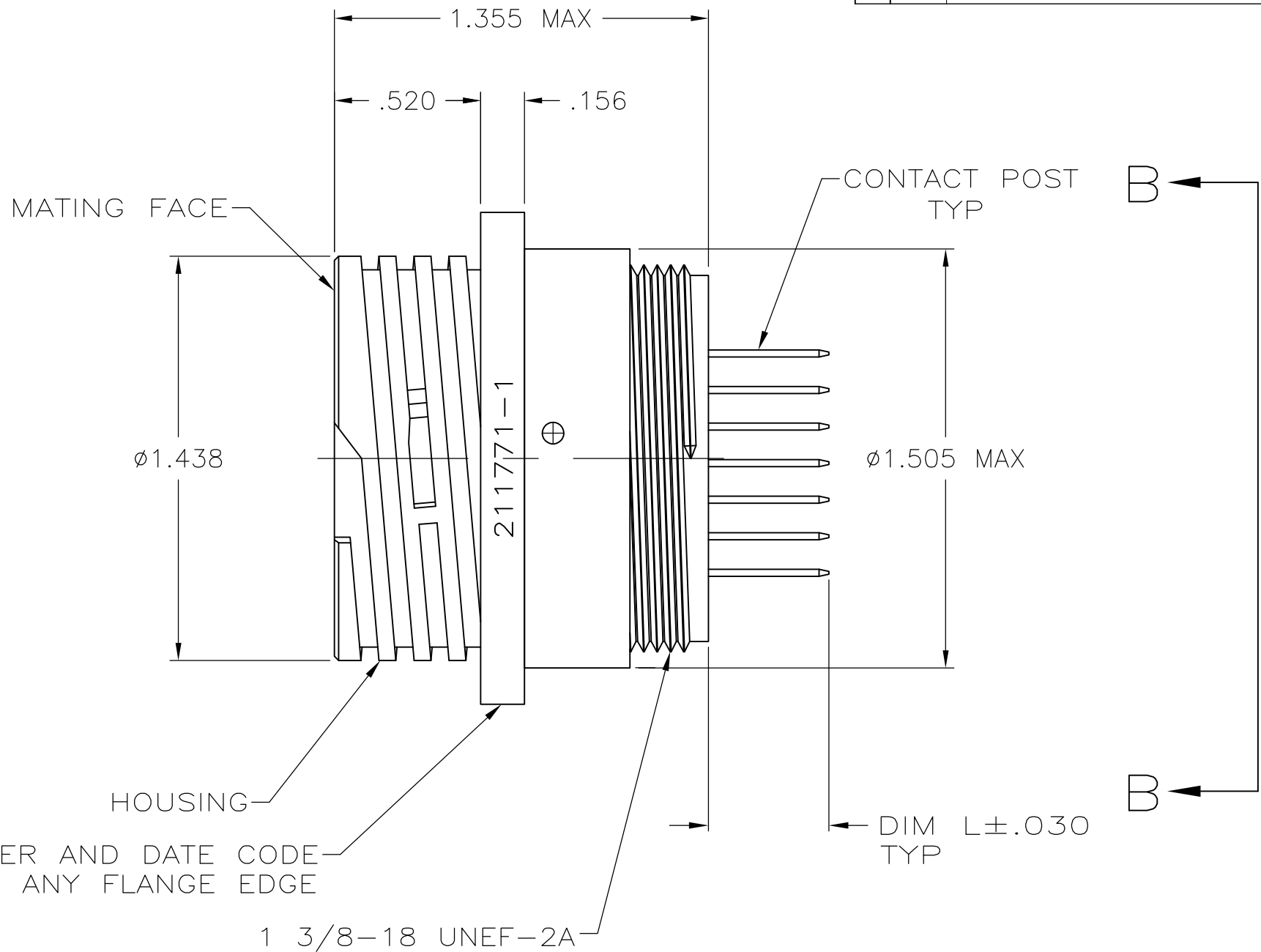
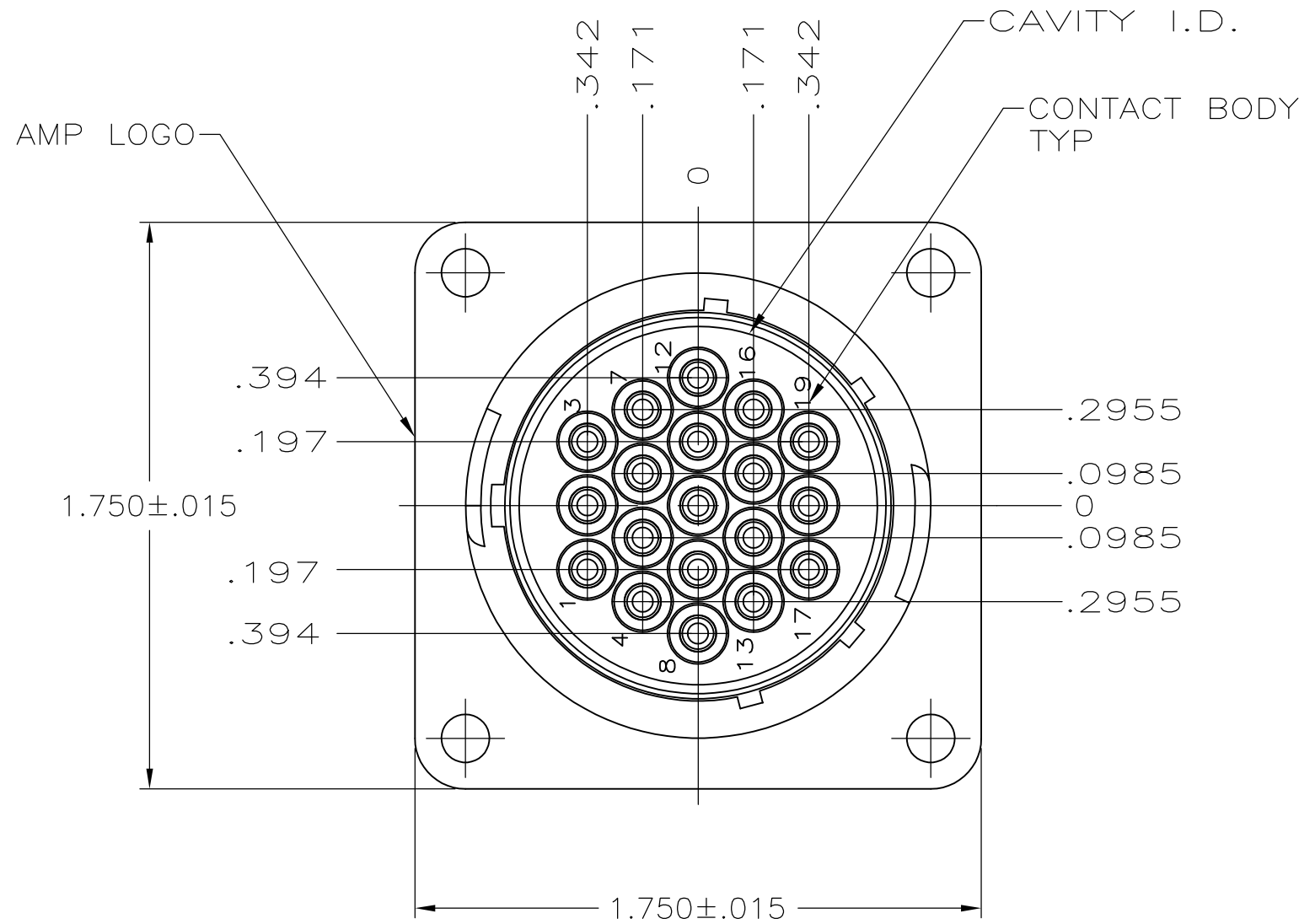
REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN
	G	REVISED PER ECO-12-015665	26SEP12	MZ

D

C

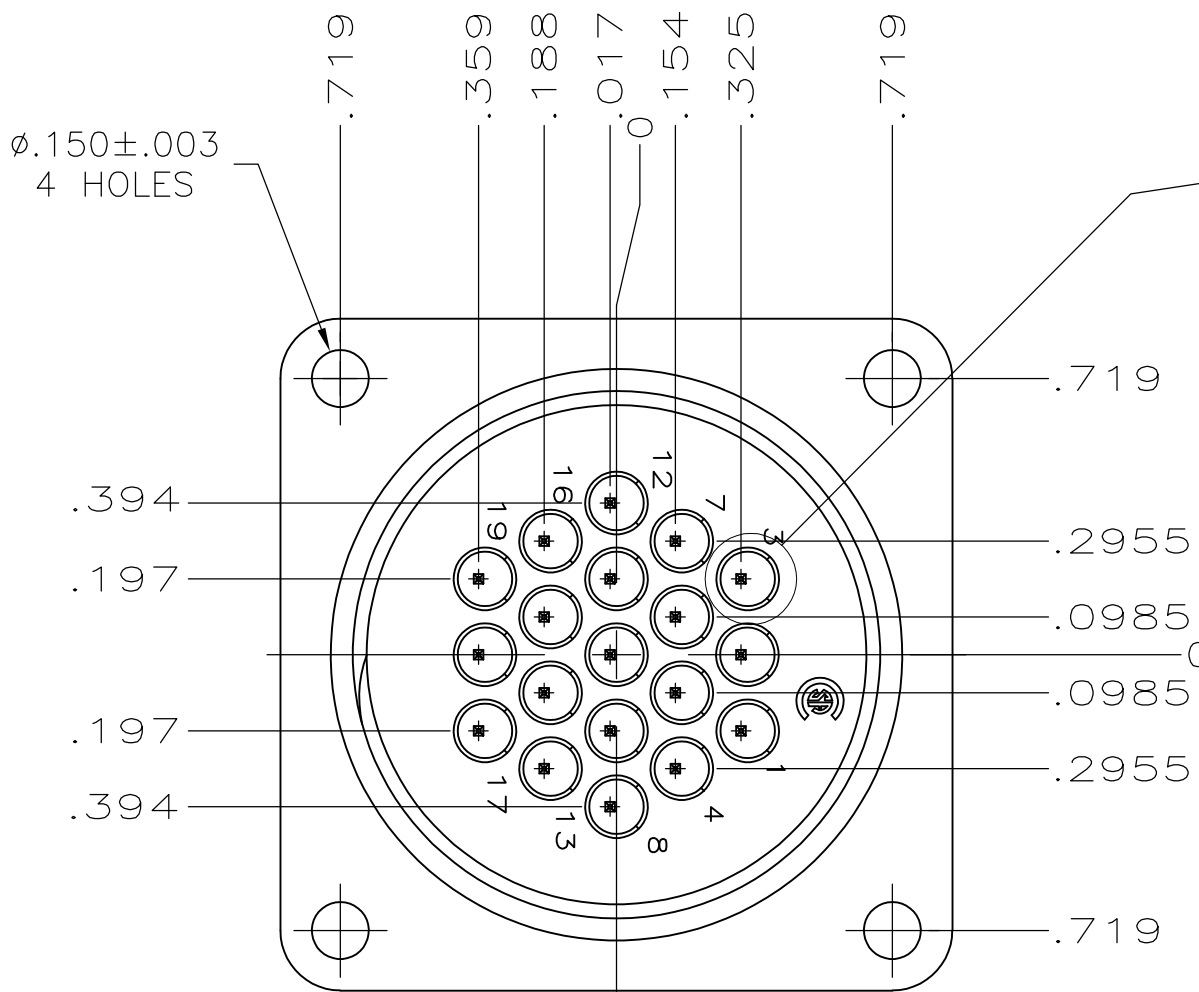
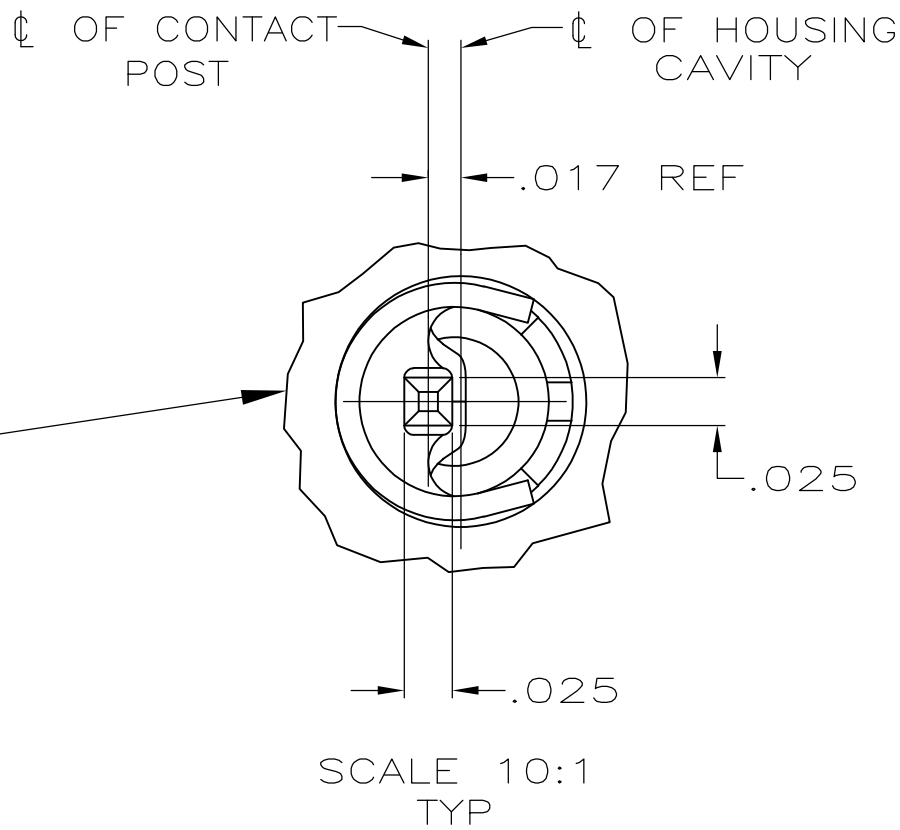
B

A



PART NUMBER AND DATE CODE
MARKED ON ANY FLANGE EDGE

1 3/8-18 UNEF-2A

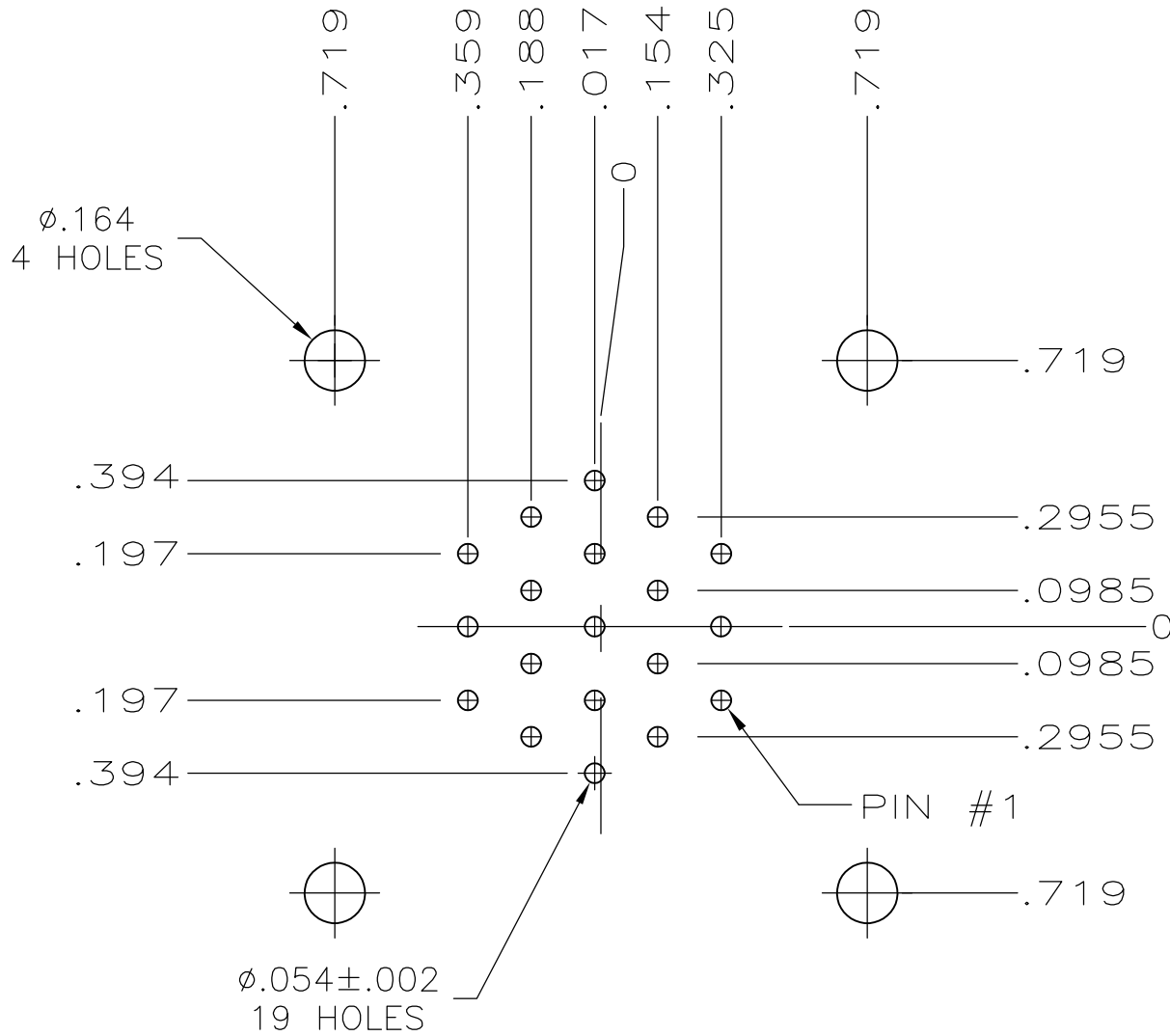


VIEW B-B

PRELIMINARY	6	.240	1-213782-0
	5	.244	213782-7
	6	.429	213782-4
OBSOLETE	5	.119	213782-3
9	5	.244	213782-2
	5	.429	213782-1
POST FINISH	DIM L	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN W.LENKER 08/20/93	TE Connectivity	
DIMENSIONS: INCHES		CHK R.STONE 08/24/93		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD -	NAME	
0 PLC $\pm$ -		PRODUCT SPEC	RECEPTACLE ASSEMBLY, POSTED, STD SEX, SERIES 1, 23-19, CPC	
1 PLC $\pm$ -		APPLICATION SPEC	-	
2 PLC $\pm$ -		WEIGHT	SIZE A2	CAGE CODE 00779
3 PLC $\pm$.005		CUSTOMER DRAWING	DRAWING NO C-213782	RESTRICTED TO -
4 PLC $\pm$.0050		SCALE 2:1	SHEET 1 of 2	REV G
ANGLES $\pm$ -				
FINISH				
MATERIAL HOUSING: 1				
CONTACT SPRING: 2				
CONTACT BODY & POST: 3				

LOC	DIST	REVISIONS					
FT	0	P	LTR	DESCRIPTION	DATE	DWN	APVD
			—	SEE SHEET 1	—	—	—



RECOMMENDED P.C. BOARD LAYOUT

- 1

NYLON, UL 94V-0 RATED, BLACK.
- 2

STAINLESS STEEL.
- 3

BRASS.
- 4

CONTACT BODY: .000030 MIN GOLD FOR A LENGTH .200 MIN FROM MATING END. GOLD FLASH ON REMAINDER, BOTH OVER .000050 MIN NICKEL.
- 5

CONTACT POST: .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL.
- 6

CONTACT POST: .000100 MIN TIN OVER .000050 MIN NICKEL.
- 7

RECOMMENDED PC BOARD HOLE SIZE FOR CONTACT POST = $.035 \pm .003$ DIA.
- 8

SELECT LOAD: NO CONTACTS IN POSITIONS 5 AND 6.
- 9

OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN W.LENKER 08/20/93	TE Connectivity			
		CHK R.STONE 08/24/93				
DIMENSIONS: INCHES		APVD -	NAME			
		PRODUCT SPEC	RECEPTACLE ASSEMBLY, POSTED, STD SEX, SERIES 1, 23-19, CPC			
		APPLICATION SPEC				
MATERIAL HOUSING: 1 CONTACT SPRING: 2 CONTACT BODY & POST: 3		WEIGHT -	SIZE A2	CAGE CODE 00779	DRAWING NO C=213782	RESTRICTED TO -
		CUSTOMER DRAWING	SCALE 2:1	SHEET 2 of 2	REV G	