

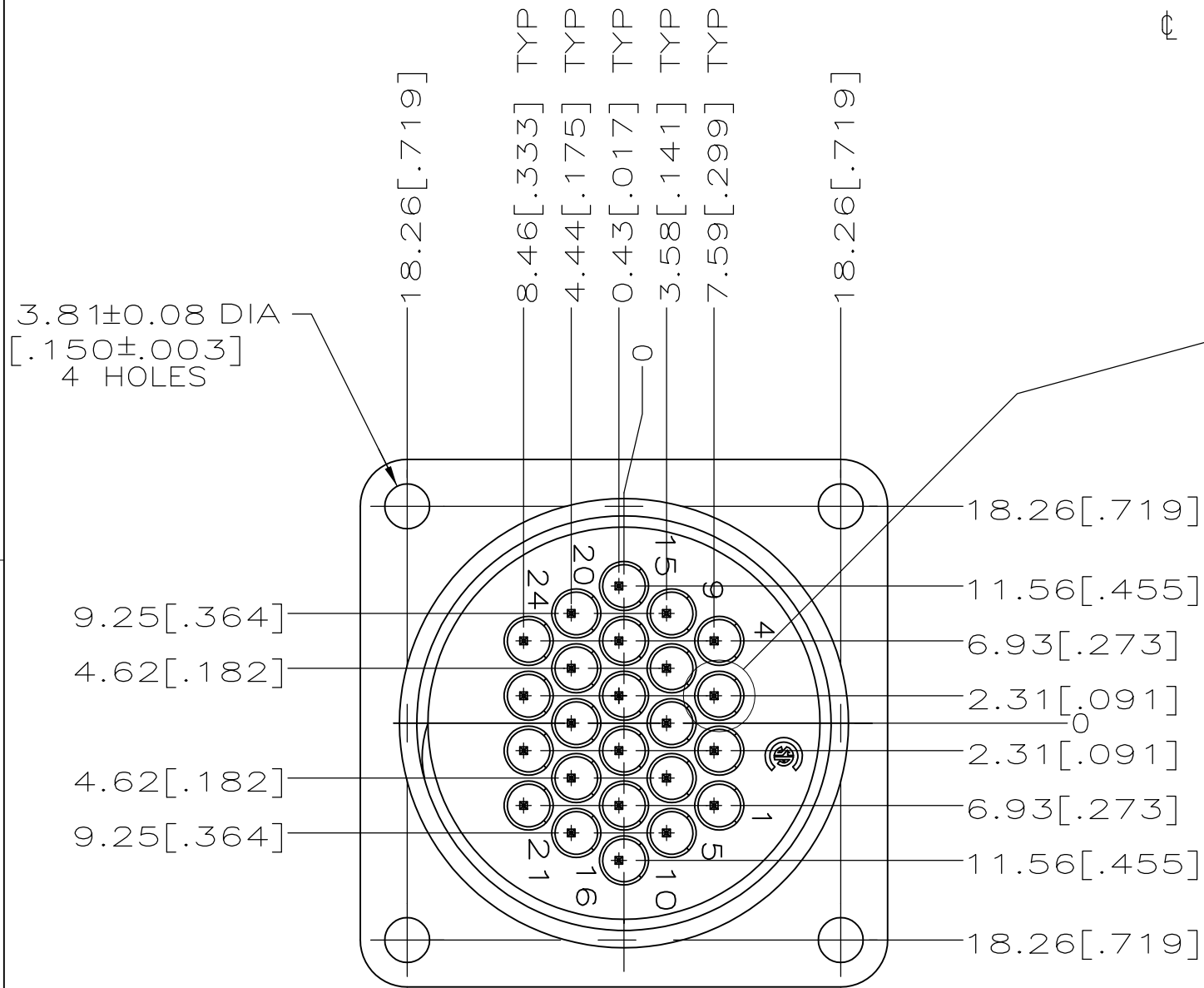
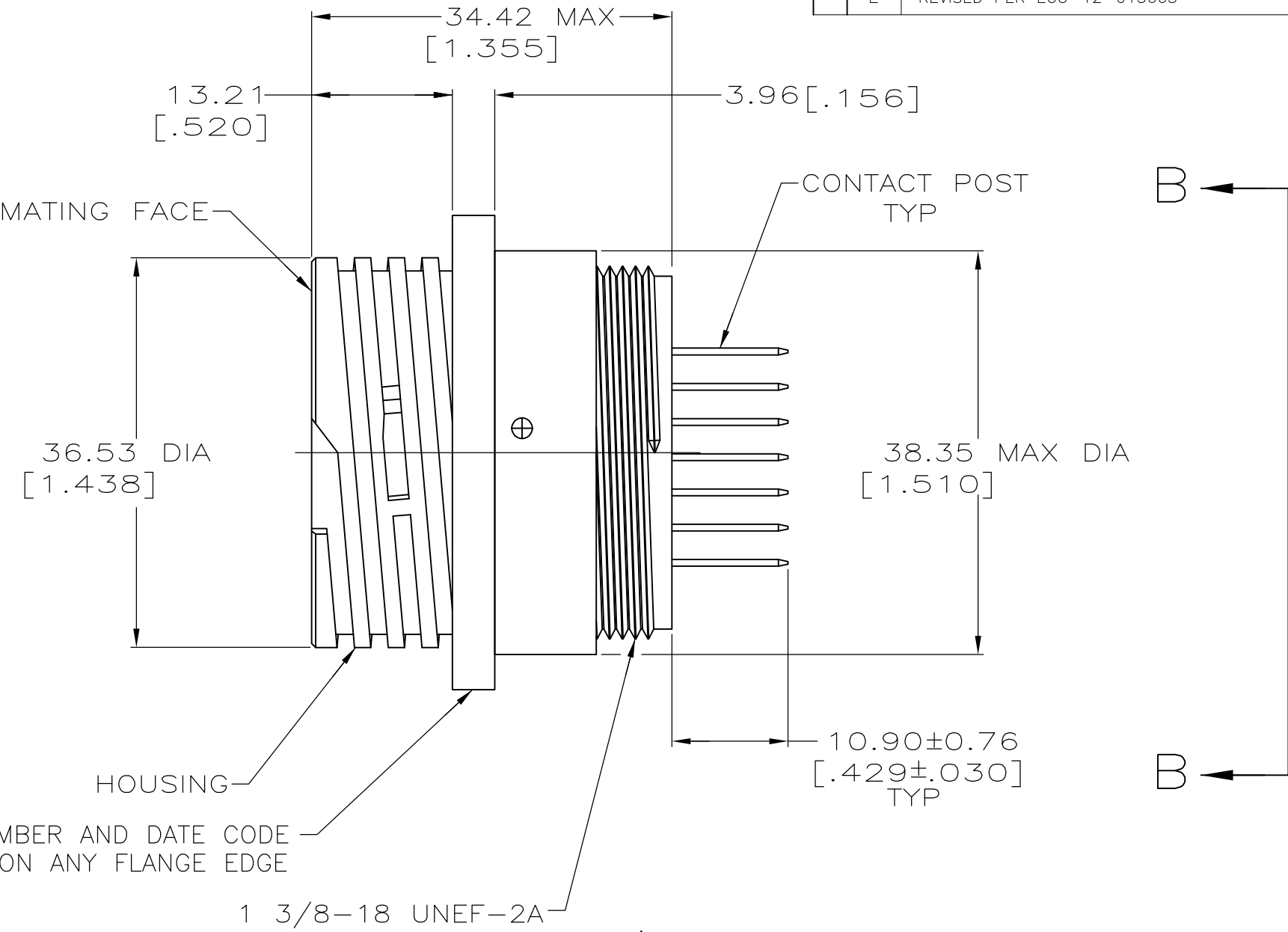
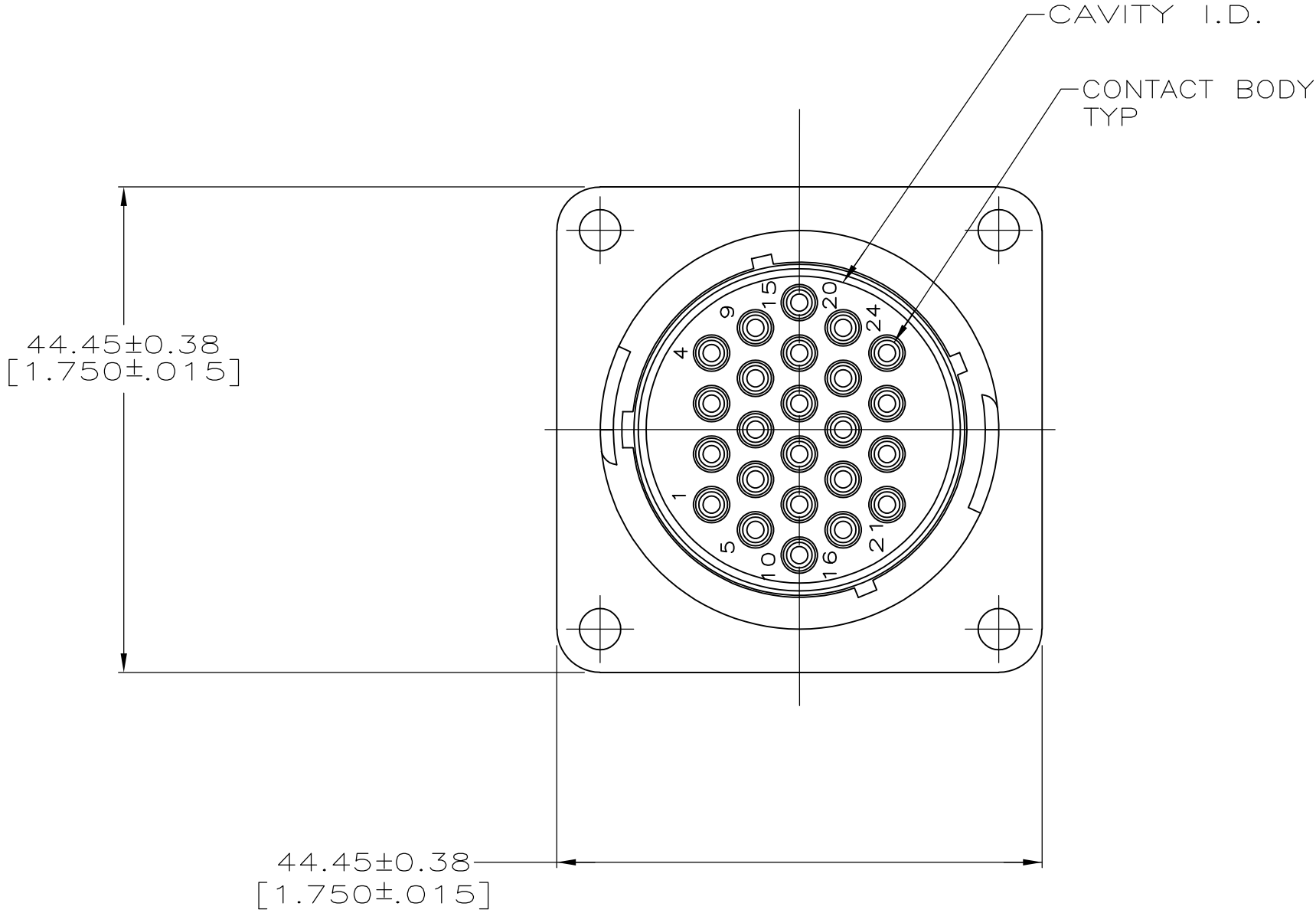
LOC	DIST	REVISIONS				
FT	4	P	LTR	DESCRIPTION	DATE	OWN
			E	REVISED PER ECO-12-015665	26SEP12	MZ

D

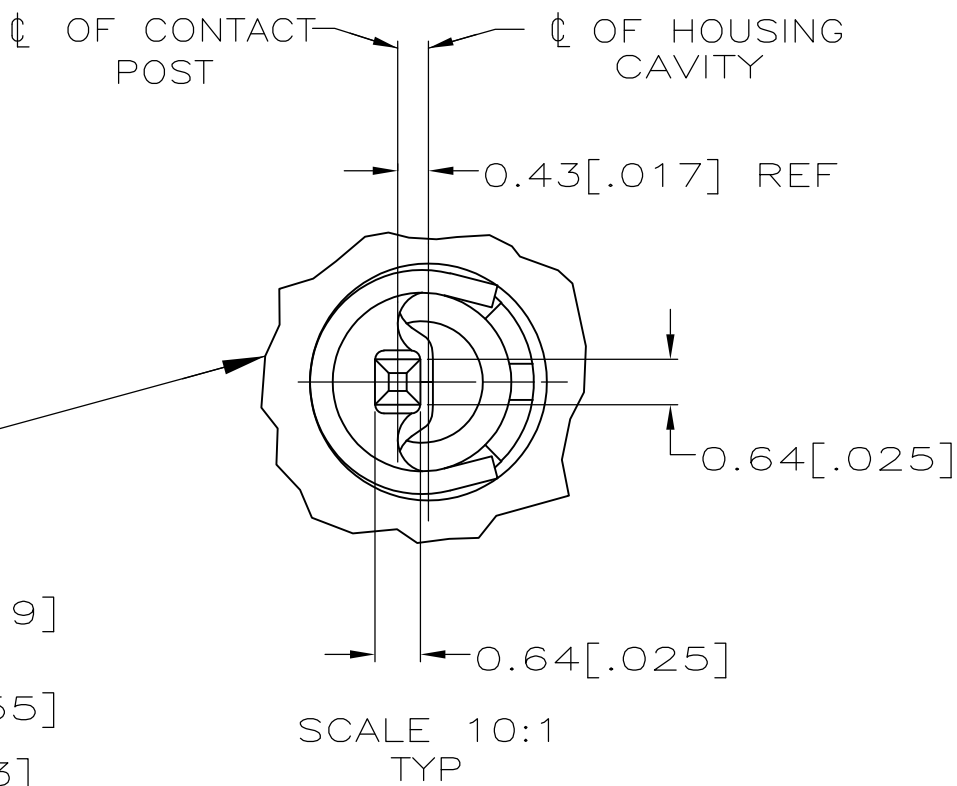
C

B

A



VIEW B-B



SCALE 10:1
TYP

- 1 NYLON, UL 94V-0 RATED, BLACK.
- 2 STAINLESS STEEL.
- 3 BRASS.
- 4 CONTACT BODY: $0.76\mu\text{m}$ [0.00030] MIN GOLD FOR A LENGTH OF 5.08 [0.200] MIN FROM MATING END. GOLD FLASH ON REMAINDER, BOTH OVER $1.27\mu\text{m}$ [0.00050] MIN NICKEL. CONTACT POST: $2.54\mu\text{m}$ [0.000100] MIN TIN-LEAD OVER $1.27\mu\text{m}$ [0.00050] MIN NICKEL.
- 5 RECOMMENDED PC BOARD HOLE SIZE FOR CONTACT POST = 0.89 ± 0.08 [0.035 ± .003] DIA.
- 6 CONTACT BODY: $0.76\mu\text{m}$ [0.00030] MIN GOLD FOR A LENGTH OF 5.08 [0.200] MIN FROM MATING END. GOLD FLASH ON REMAINDER, BOTH OVER $1.27\mu\text{m}$ [0.00050] MIN NICKEL. CONTACT POST: $2.54\mu\text{m}$ [0.000100] MIN MATTE TIN OVER $1.27\mu\text{m}$ [0.00050] MIN NICKEL.

6	213857-2
4	213857-1
PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D.HARDY 01-03-95	 TE Connectivity			
		CHK R.STONE 01-09-95				
DIMENSIONS: mm [INCHES]		APVD T.COULSON 01-10-95	NAME			
		PRODUCT SPEC 108-10024	RECEPTACLE ASSEMBLY, POSTED, STANDARD SEX, 23-24, CPC			
		APPLICATION SPEC 114-10038				
0 PLC ± - 1 PLC ± - 2 PLC ± 0.25 [0.010] 3 PLC ± - 4 PLC ± - ANGLES ± - FINISH		WEIGHT -	SIZE A2	CAGE CODE 00779	DRAWING NO C-213857	RESTRICTED TO -
MATERIAL: 1 HOUSING: 2 CONTACT: SPRING: 3 CONTACT BODY & POST: 4		CUSTOMER DRAWING		SCALE 2:1	SHEET 1 of 2	REV E

