

AMP 4805 REV 31MAR2000

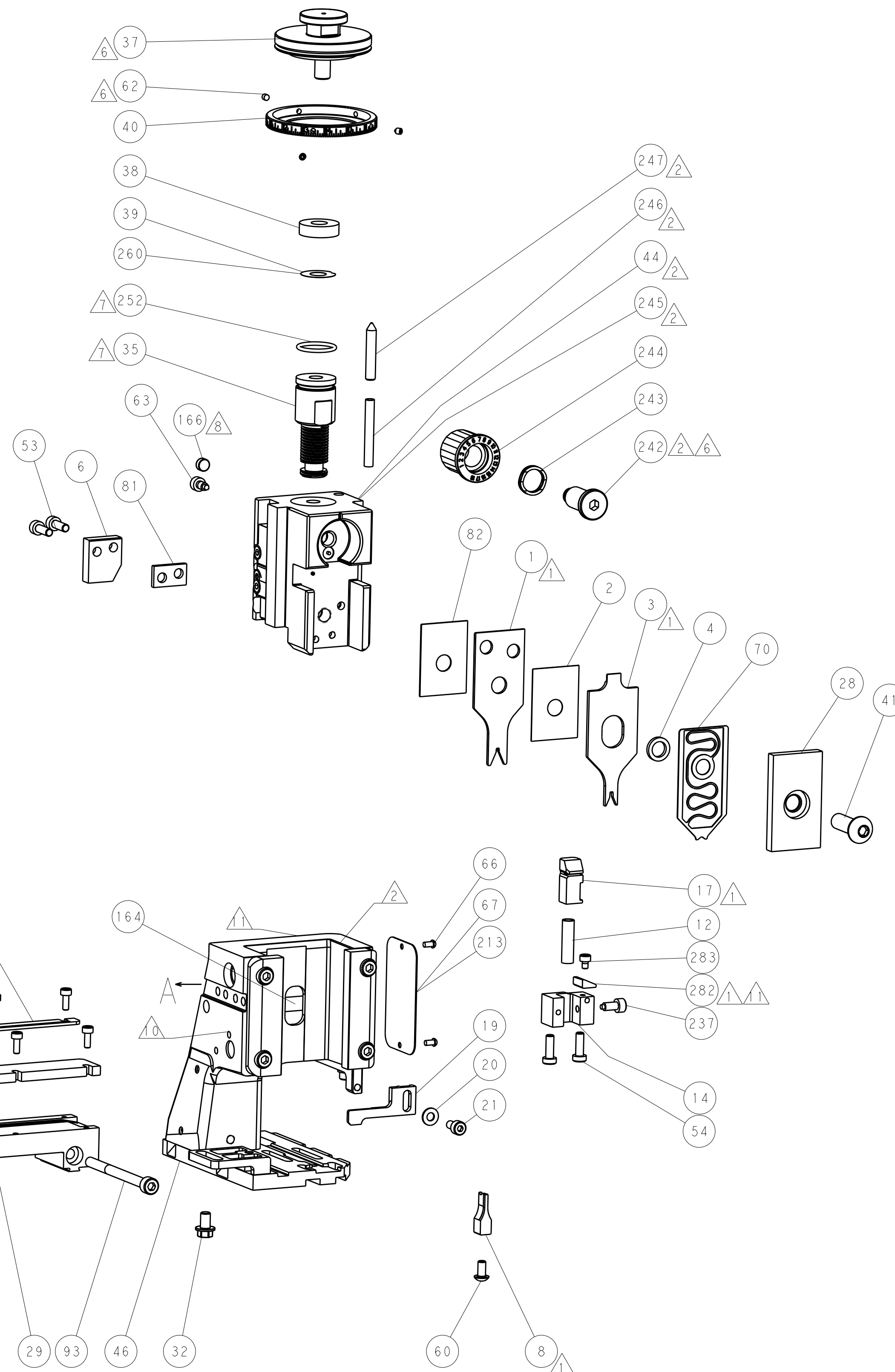
-	4	4	4	4	4	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	284
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	283
-	1	1	1	1	1	2280441-1	INSERT, SHEAR	282
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

Diagram of the front of the machine. The front plate is shown with a front plate screw (59) and a front plate bracket (56). A callout 'A' points to the front plate area.

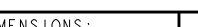
SERVO FEEDER
NOT INCLUDED

The diagrams illustrate the installation of the mechanical post feed unit for three different machine configurations:

- MECHANICAL POST FEED:** Shows the unit with a 30mm STROKE and 40mm STROKE. Callouts include 47 (a small rectangular component) and 49 (a screw).
- MECHANICAL PRE FEED:** Shows the unit with a 30mm STROKE and 40mm STROKE. Callouts include 48 (a small rectangular component), 49 (a screw), and 248 (a small rectangular component).
- AIR FEED:** Shows the unit with a 30mm STROKE and 40mm STROKE. Callouts include 49 (a screw) and 248 (a small rectangular component).

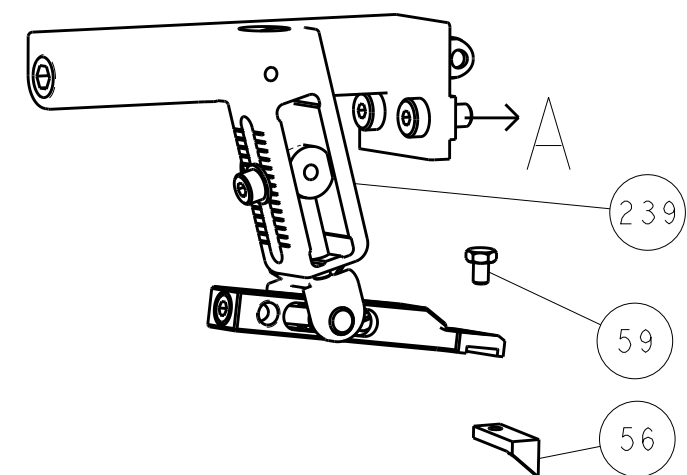


Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

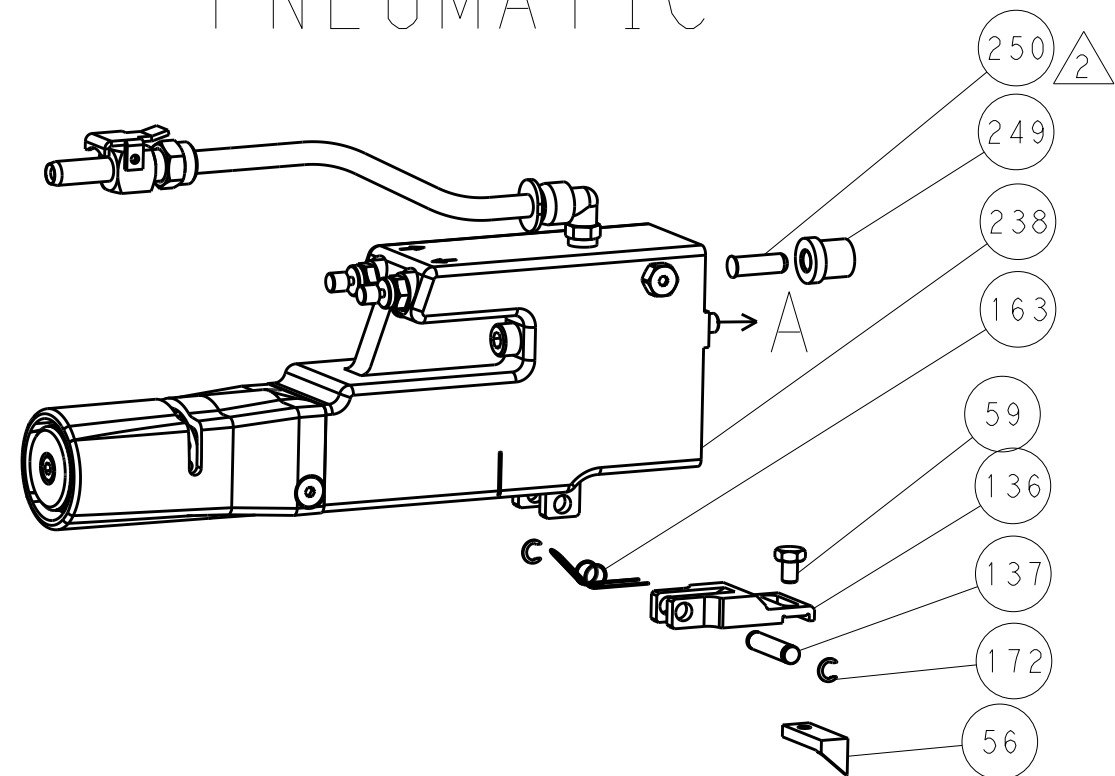
THIS DRAWING IS A FURNISHED DOCUMENT FOR YOUR INFORMATION. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHALL BE NOTIFIED BY CONTACT FOR ANY CHANGES TO THIS DOCUMENT.		DWN 25FEB2015 CHK WEAVER 25FEB2015		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:			
mm		0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1		NAME Ocean Side Feed Applicator	
		PRODUCT SPEC		SIZE	
MATERIAL		APPLICATION SPEC		CAGE CODE	
FINISH		WEIGHT		DRAWING NO	
-		-		A1 00779 C=2266701	
		Customer Accessible Production Drawing		SCALE 1:2 SHEET 2 OF 4 REV A	

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

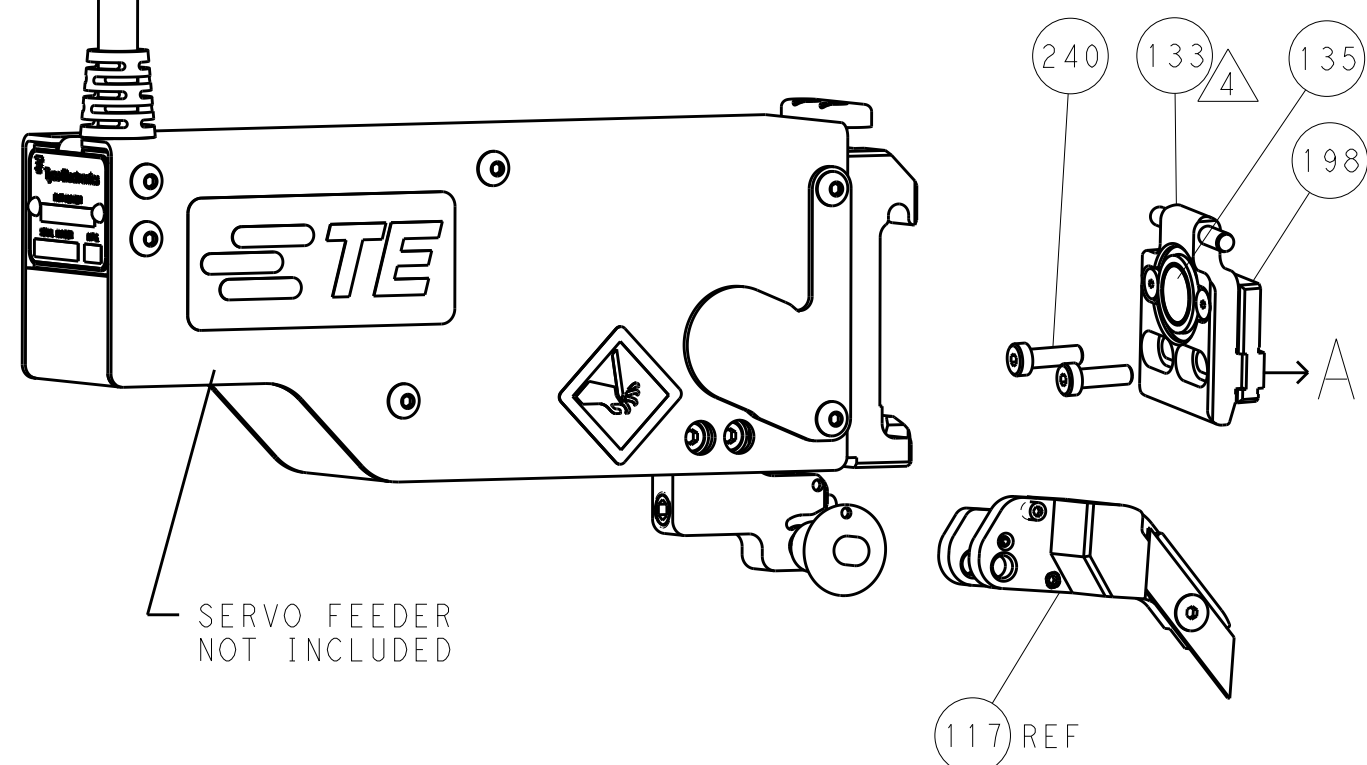
FEED TYPE
MECHANICAL



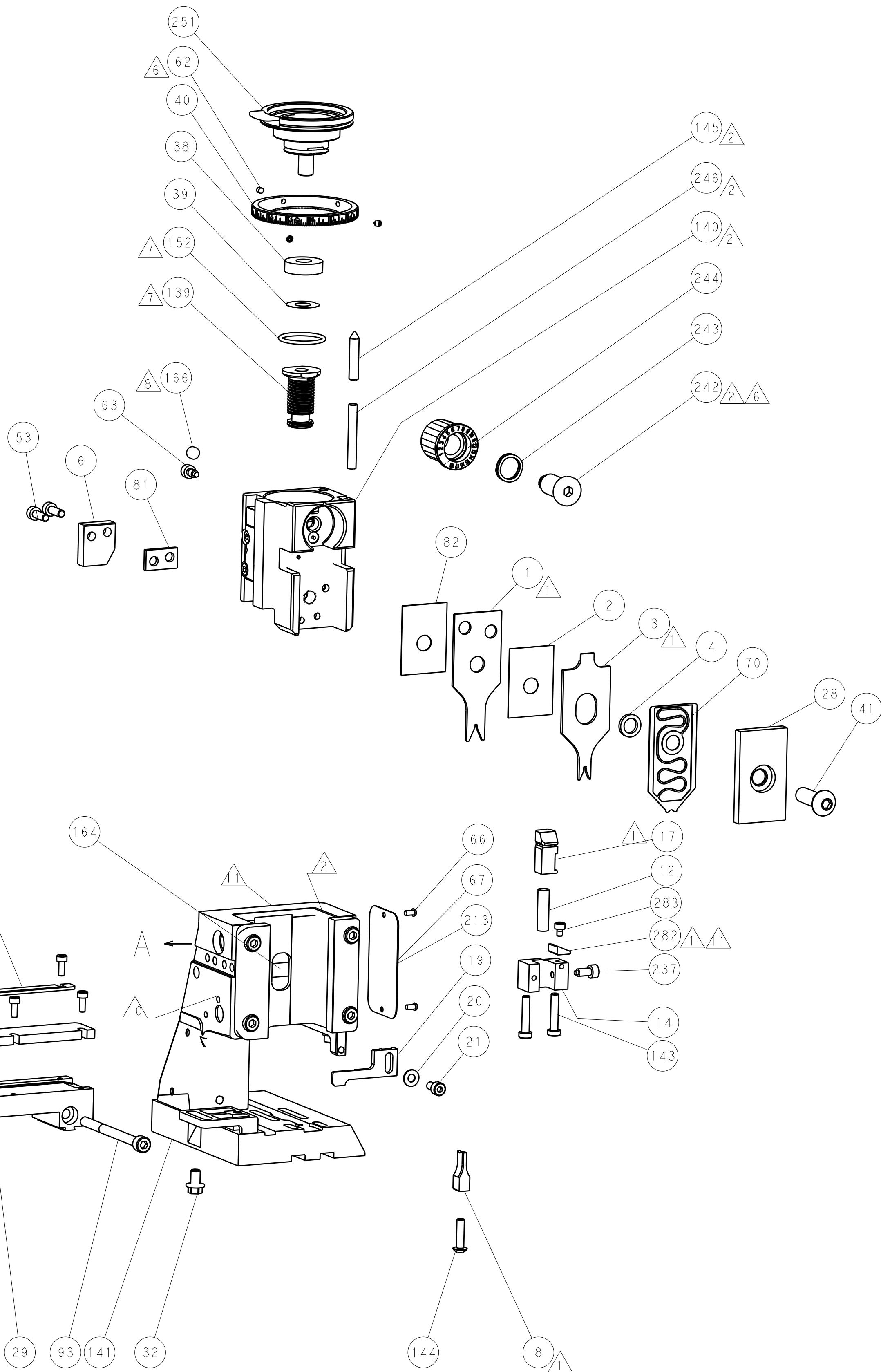
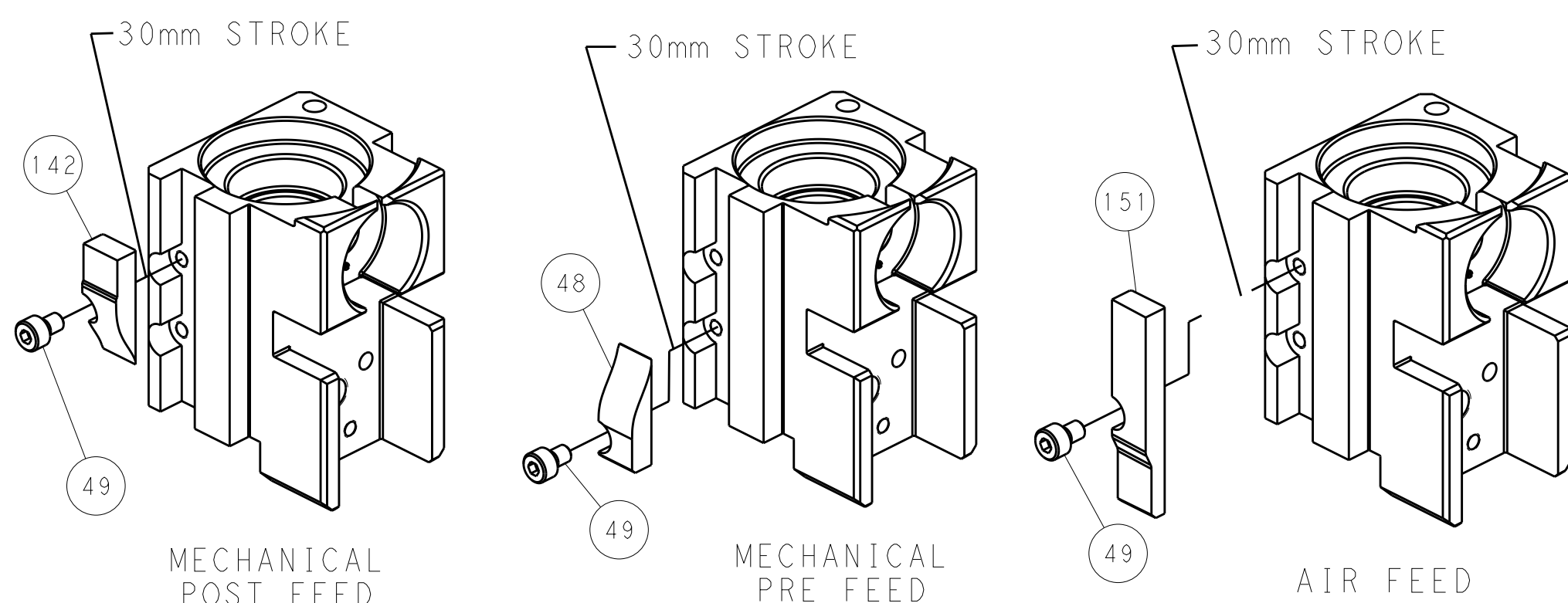
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN B. WEAVER 25FEB2015		CHG T. ELBIN 25FEB2015		APVD T. ELBIN 25FEB2015		NAME	
mm		0 PLC ±.1		1 PLC ±.1		2 PLC ±.1		3 PLC ±.1		4 PLC ±.1	
MATERIAL		FINISH		WEIGHT		Customer Accessible Production Drawing		SCALE 1:2		SHEET 4 OF 4	
										REV B	