

# SPECIFICATION CONTROL DRAWING

SCD

**55A0813**

Title WIRE, RADIATION-CROSSLINKED, MODIFIED ETFE-INSULATED,  
NORMAL WEIGHT, GENERAL PURPOSE, 600 VOLT

Date 1-12-17

Revision S

This specification sheet forms a part of the latest issue of Raychem Specification 55A.

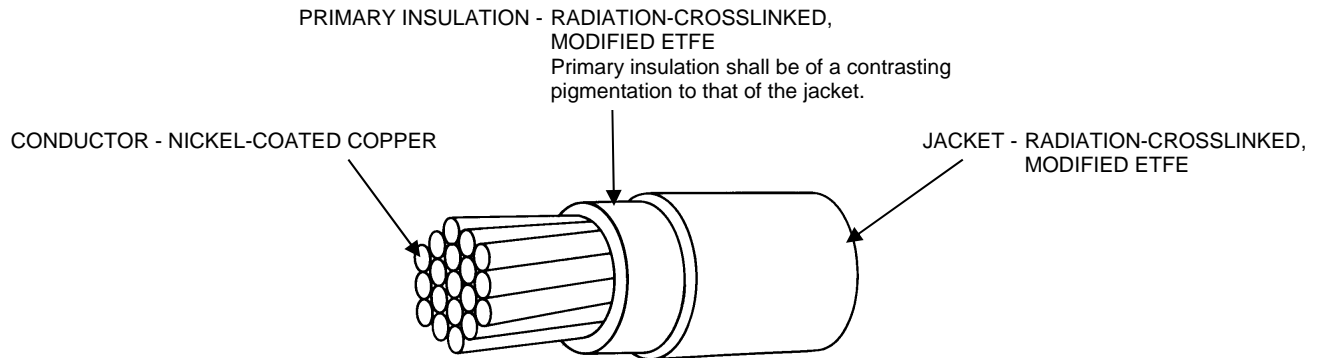


TABLE I. CONSTRUCTION DETAILS

PART NUMBER 1/	WIRE SIZE (AWG)	CONDUCTOR STRANDING (number x AWG)	DIAMETER OF STRANDED CONDUCTOR (inch)		FINISHED WIRE		
			MINIMUM	MAXIMUM	MAXIMUM RESISTANCE AT 20°C (ohms/1000 ft.)	DIAMETER (inch)	MAXIMUM WEIGHT (lbs/1000 ft.)
55A0813-26-*	26	19 x 38	.018	.020	42.2	.040 ± .002	1.70
55A0813-24-*	24	19 x 36	.023	.024	25.9	.045 ± .002	2.30
55A0813-22-*	22	19 x 34	.029	.031	16.0	.050 ± .002	3.20
55A0813-20-*	20	19 x 32	.037	.039	9.77	.058 ± .002	4.70
55A0813-18-*	18	19 x 30	.046	.049	6.10	.070 ± .003	7.20
55A0813-16-*	16	19 x 29	.052	.055	4.76	.077 ± .003	9.00
55A0813-14-*	14	19 x 27	.065	.069	3.00	.094 ± .003	13.8
55A0813-12-*	12	37 x 28	.084	.089	1.98	.111 ± .003	20.5
55A0813-10-*	10	37 x 26	.106	.113	1.24	.134 ± .004	32.4
55A0813-8-*	8	133 x 29	.158	.173	.694	.195 ± .008	64.2
55A0813-6-*	6	133 x 27	.198	.217	.436	.241 ± .010	96.8
55A0813-4-*	4	133 x 25	.250	.274	.275	.310 ± .010	163.
55A0813-2-*	2	665 x 30	.320	.340	.177	.408 ± .012	256.
55A0813-1-*	1	817 x 30	.360	.380	.144	.470 ± .012	325.
55A0813-0-*	0	1045 x 30	.395	.425	.113	.510 ± .016	427.
55A0813-00-*	00	1330 x 30	.440	.475	.089	.570 ± .016	531.
55A0813-000-*	000	1665 x 30	.500	.540	.071	.610 ± .016	616.
55A0813-0000-*	0000	2109 x 30	.565	.605	.056	.675 ± .022	763.

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1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER, AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.

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DIMENSIONS ARE IN INCHES AND, UNLESS OTHERWISE DESIGNATED, ARE NOMINAL.

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.



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TABLE II. PERFORMANCE DETAILS

PART NUMBER 1/	MANDREL DIAMETER (inch) (± 3%)		WEIGHT (lb) (± 3%)	
	LIFE CYCLE, IMMERSION, AND ACCELERATED AGING	COLD BEND	LIFE CYCLE, IMMERSION, AND ACCELERATED AGING	COLD BEND
55A0813-26-*	.375	1.00	.500	3.00
55A0813-24-*	.500	1.00	.750	3.00
55A0813-22-*	.500	1.00	1.00	3.00
55A0813-20-*	.500	1.00	1.50	4.00
55A0813-18-*	.750	1.50	2.00	4.00
55A0813-16-*	1.00	1.50	2.00	5.00
55A0813-14-*	1.00	2.00	3.00	5.00
55A0813-12-*	1.50	2.00	3.00	5.00
55A0813-10-*	2.00	3.00	3.00	5.00
55A0813-8-*	3.00	4.00	4.00	6.00
55A0813-6-*	4.00	5.00	4.00	10.0
55A0813-4-*	5.00	6.00	4.00	10.0
55A0813-2-*	6.00	8.00	6.00	15.0
55A0813-1-*	8.00	10.0	6.00	15.0
55A0813-0-*	8.00	10.0	6.00	15.0
55A0813-00-*	10.0	12.0	8.00	20.0
55A0813-000-*	10.0	12.0	8.00	20.0
55A0813-0000-*	10.0	12.0	8.00	20.0

## WIRE RATINGS AND ADDITIONAL REQUIREMENTS

## TEMPERATURE RATING: 200°C

Maximum continuous conductor temperature

## VOLTAGE RATING: 600 volts (rms) at sea level

## ACCELERATED AGING (CROSSLINKING PROOF):

300 ± 3°C for 7 hours

## BLOCKING: 230 ± 3°C for 24 hours

## COLOR: White preferred

## CONCENTRICITY: 70% (minimum)

## FLAMMABILITY: Procedure 1,

3 seconds (maximum), 3 inches (maximum);

no flaming of facial tissue

## HUMIDITY RESISTANCE: Insulation Resistance,

5000 megohms for 1000 ft. (minimum), AWG 26-10

3000 megohms for 1000 ft. (minimum), AWG 8-0000

## IDENTIFICATION, COLOR STRIPING, AND BAND DURABILITY:

125 cycles (250 strokes) (minimum), 500 g weight

## IMMERSION: Diameter increase 5% (maximum);

no cracking, no dielectric breakdown

## INSULATION ELONGATION AND TENSILE STRENGTH:

## Elongation,

125% (minimum) for primary insulation, AWG 26-10 only

75% (minimum) for total insulation (primary insulation &amp; jacket)

## Tensile Strength,

5000 lbf/in<sup>2</sup> (minimum) for primary insulation5000 lbf/in<sup>2</sup> (minimum) for total insulation (primary insulation & jacket)

## INSULATION FLAWS:

## Primary Insulation,

Spark Test, 1.5 kV (rms) at 60 Hz; 4.2 kV (rms) at 3 kHz

Impulse Dielectric Test, 6.0 kV (peak)

## Finished Wire,

Spark Test, 5.7 kV (rms) at 3 kHz

Impulse Dielectric Test, 8.0 kV (peak)

## INSULATION RESISTANCE:

5000 megohms for 1000 ft. (minimum), AWG 26-10

3000 megohms for 1000 ft. (minimum), AWG 8-0000

## INSULATION THICKNESS:

0.003 in. (minimum) for primary insulation

0.004 in. (minimum) for outer jacket

0.009 in. (minimum) for total insulation

## LIFE CYCLE: 230 ± 3°C for 500 hours

## LOW TEMPERATURE-COLD BEND: -65 ± 3°C for 4 hours

## SHRINKAGE: 230 ± 3°C for 6 hours,

0.125 in. (maximum) in 12 inches

## SMOKE TEST: 250 ± 5°C, no visible smoke

## SURFACE RESISTANCE:

500 megohms-in. (minimum), both readings

## THERMAL SHOCK RESISTANCE: 200 ± 3°C,

0.060 in. (maximum), AWG 26-12

0.100 in. (maximum), AWG 10-8

0.125 in. (maximum), AWG 6-0000

## VOLTAGE WITHSTAND (Post Environmental):

2500 volts (rms), 60 Hz

## WICKING: 2.25 in. (maximum)

## WRAP TEST: 313 ± 3°C for 2 hours

## 1/ PART NUMBER:

The "\*" in the part numbers in Tables I and II shall be replaced by a color code designator.

Example: AWG 22, white: 55A0813-22-9

AWG 22, white with a black stripe: 55A0813-22-90

1/ See footer section on page 1

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