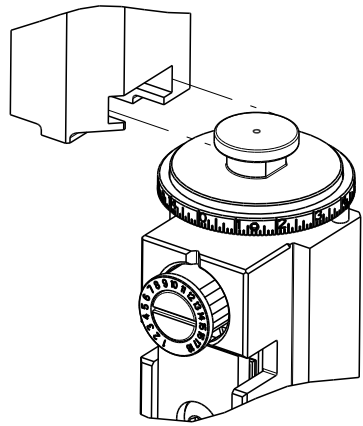


8		7	
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION
		2150069-1	B
		2150069-2	B
		2150069-5	B
		2150069-6	B
		2150069-7	B
		7-2150069-7	A
DESCRIPTION			
		FINE CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		NON-CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		CRIMP TOOLING KIT	
APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	3.05 mm [.120]	F	
INSUL	4.57 mm [.180]	F	
APPL INSTRUCTIONS 408-10390			

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: RING			
WIRE STRIP LENGTH 2.79-3.56 mm [.110-.140 IN]		INSULATION DIAMETER RANGE Ø3.05-4.32 mm [.120-.170 IN]	
TERMINAL APPLICATION SPECIFICATION 		114-2084 - -	
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
41330	41332	41333	41333-2
41333-4	41558	41558-1	41559
41560	1217160-1		

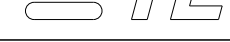
WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
14 AWG		1.96+/-0.05 [0.077+/-0.002]		6.9
16 AWG		1.73+/-0.05 [0.068+/-0.002]		9.4
18 AWG		1.60+/-0.05 [0.063+/-0.002]		10.7



- ① RECOMMENDED SPARE PARTS
- ② GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ④ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150069-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150069-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150069-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150069-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⑥ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- ⑦ GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- ⑧ MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⑨ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ⑩ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ⑪ THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION
- ⑫ WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- ⑬ TERMINAL LUBRICANT IS RECOMMENDED.

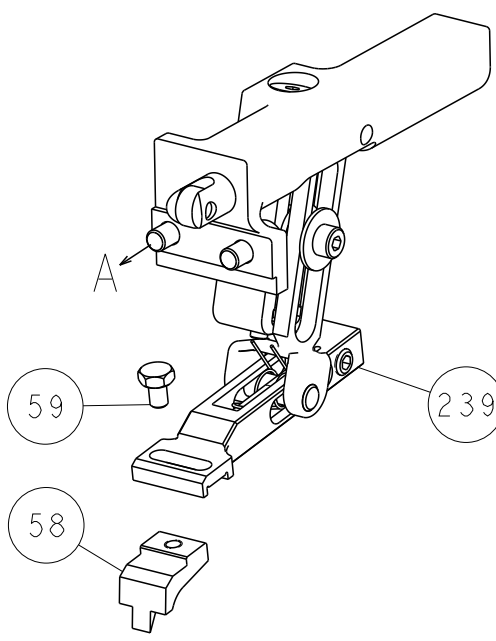
	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
	-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

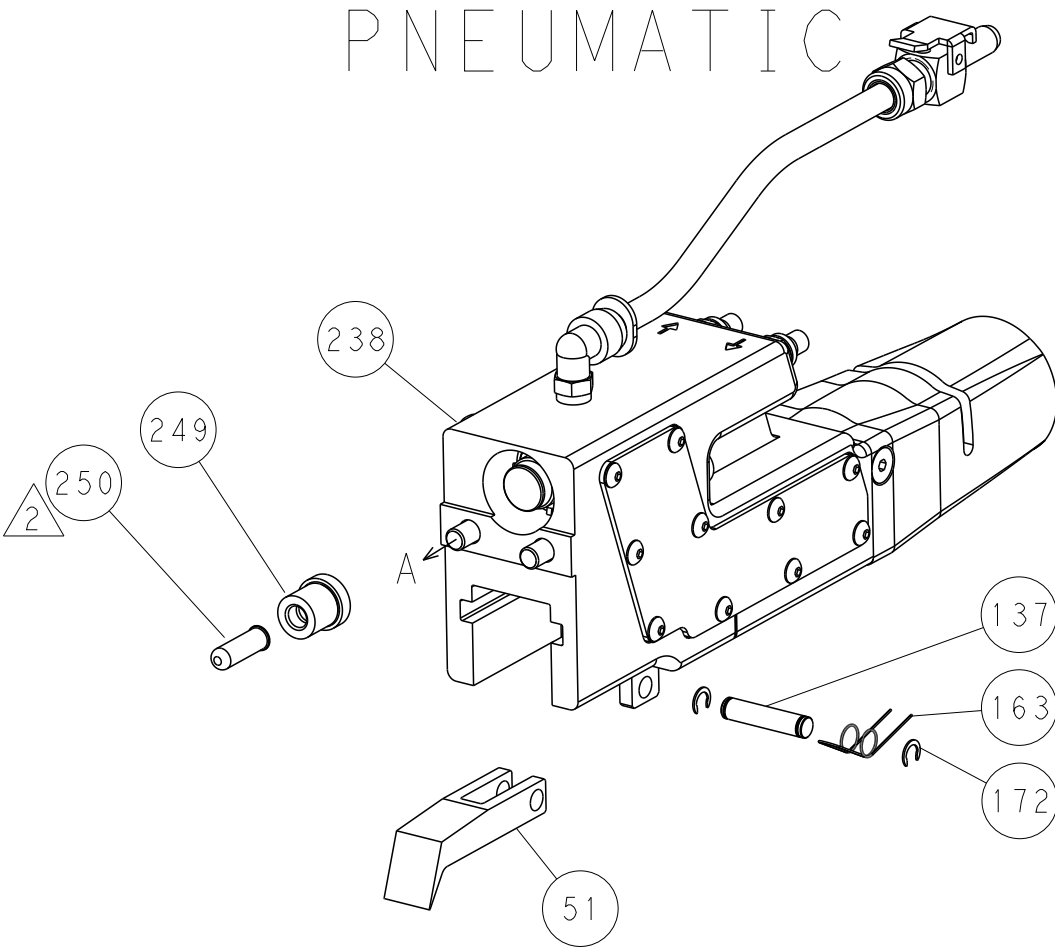
						LOC	DIST	REVISIONS									
SET UP GAUGE 2119599-2						A	66	P	LTR	DESCRIPTION	DATE	DWN	APUD				
								I	DEVELOPMENT		22JUL2013	KH	UG				
								A	RELEASED		13SEP2013	BH	GB				
								B	ECR-17-008859		19JUNE2017	TB	TE				
-	-	-	-	1	-			2119640-1	PUSH ROD, AIR FEED				250				
-	-	-	-	1	-			1803259-1	BUSHING, FLANGED				249				
-	-	-	-	1	-			2119641-1	FEED CAM, AIR FEED				248				
-	1	-	1	1	1			2119798-1	DETENT PIN				247				
-	1	-	1	1	1			1-22279-3	SPRING, COMPRESSION				246				
-	-	1	-	-	-			2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST				245				
-	1	1	1	1	1			2119082-6	CAM, SNAIL, INSULATION ADJUSTMENT				244				
-	1	1	1	1	1			2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST				243				
-	1	1	1	1	1			2119083-1	RETAINER, INSULATION DIAL				242				
-	-	2	2	-	-			2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10				240				
-	-	-	-	-	1			2119580-1	MECHANICAL FEED ASSEMBLY				239				
-	-	-	-	1	-			2063440-1	AIR FEED MODULE				238				
-	-	1	1	-	-			2119740-2	TAG, IDENTIFICATION				213				
-	-	REFREF	-	-	-			1901697-1	FEED FINGER ASSEMBLY,EF				183				
-	-	-	-	2	-			21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT				172				
-	1	1	1	1	1			994969-1	MAGNET, RARE EARTH HIGH ENERGY				166				
-	REFREFREFREFREFREF	-	-	-	-			994970-2	COUNTER, MAGNETIC				164				
-	-	-	-	1	-			240638-1	SPRING, FEED FINGER				163				
-	-	-	-	1	-			3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854				137				
-	-	REFREF	-	-	-			SEE NOTE 4	MEMORY CHIP, PROGRAMMED				135				
-	-	1	1	-	-			1633743-1	SERVO FEED LATCH ASM				133				
-	1	1	1	1	1			2119955-2	ASSY, LUBRICATOR, END FEED				84				
-	1	1	1	1	1			455888-7	SPACER, CRIMPER				82				
-	1	1	1	1	1			2119791-9	DEPRESSOR, WIRE				73				
-	1	1	1	1	1			2119956-2	DOCUMENTATION PACKAGE				71				
-	2	2	2	2	2			2-18032-2	SCR, SET, FLT POINT M3 X 10.0				70				
-	1	-	-	1	1			2119740-1	TAG, IDENTIFICATION				67				
-	2	2	2	2	2			2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188				66				
-	1	-	1	1	1			2119793-1	LIMITER, ADJUSTMENT BOLT				63				
-	3	-	3	3	3			992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0				62				
-	1	1	1	1	1			2079383-4	SCR, BHSC, RoHS (M4 X 8)				60				
-	-	-	-	-	1			5-18022-5	SCR, HEX HD CAP, M4 X 6.0				59				
-	-	-	-	-	1			2063961-1	FEED FINGER				58				
-	4	4	4	4	4			2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8				57				
-	2	2	2	2	2			2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0				56				
-	2	2	2	2	2			5018030-2	NUT, HEX, REG, RoHS, M4				55				
-	2	2	2	2	2			5018030-1	NUT, HEX, REG, RoHS, M3				54				
-	2	2	2	2	2			986965-8	NUT, LOCK, HEX, TORQUE (M4)				53				
-	-	-	-	1	-			2119792-2	PAWL, EF, AIR				51				
-	-	-	-	1	2			18023-9	SCR, SKT HD CAP M4 X 6.0				49				
-	-	-	-	-	1			2119652-1	FEED CAM, PRE FEED				47				
-	-	-	-	-	1			2119653-1	FEED CAM, POST FEED				48				
-	1	1	1	1	1			2119655-5	APPLICATOR BASIC ASSEMBLY, EF				46				
-	1	-	1	1	1			2119369-1	RAM, AMP STYLE, END FEED				44				
-	1	1	1	1	1			2079383-7	SCR, BHSC, RoHS (M8 X 25)				41				
-	1	-	1	1	1			2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT				40				
-	1	-	1	1	1			2119957-1	APPLICATOR SHIM PACK				39				
-	1	1	1	1	1			2119644-2	RAM WASHER, PRECISION				38				
-	1	1	1	1	1			2119085-1	FA HEAD, ATLANTIC STYLE				37				
-	1	-	1	1	1			2119092-1	BOLT, ADJUSTMENT				35				
-	8	8	8	8	8			1-18028-2	WASHER, FLAT, REG M4				33				
-	2	2	2	2	2			2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20				31				
-	2	2	2	2	2			1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10				29				
-	1	1	1	1	1			240639-1	STRIPPER (MACHINING)				27				
-	2	2	2	2	2			1320906-1	STUD, THREADED				25				
-	1	1	1	1	1			1752371-2	PLATE, STRIP GUIDE				24				
-	2	2	2	2	2			2-22281-3	SPRING, COMPRESSION				22				
-	1	1	1	1	1			1752373-4	DRAG				20				
-	1	1	1	1	1			1901696-3	STRIP GUIDE, REAR				19				
-	1	1	1	1	1			1901695-3	STRIP GUIDE, FRONT				18				
-	4	4	4	4	4			1-2079383-1	SCR, BHSC, RoHS (M6 X 12)				17				
-	1	1	1	1	1			2-240641-8	SPACER				16				
-	1	1	1	1	1			1-240644-1	PLATE, REAR SHEAR				11				
-	2	2	2	2	2			1-240645-6	SPACER, SHEAR PLATE				10				
-	1	1	1	1	1			240642-1	PLATE, FRONT SHEAR				9				
1	1	1	1	1	1			5-1633384-2	ANVIL, COMBINATION				8				
-	1	1	1	1	1			2-691157-6	BLADE, SLUG				7				
-	-	-	-	-	-			-	-				6				
-	1	1	1	1	1			4-240641-8	SPACER				5				
-	1	1	1	1	1			3-238009-8	BLOCK, FL CRIMPER SPACER				4				
1	1	1	1	1	1			4-1633962-0	CRIMPER, INSULATION F PREMIUM				3				
-	-	-	-	-	-			-	-				2				
1	1	1	1	1	1			5-1633730-0	CRIMPER, WIRE				1				
-77	-7	-6	-5	-2	-1			PART NO	DESCRIPTION				ITEM NO				
17 IS SUBMIT IN A CONTROL DOCUMENT FOR THE ELECTRICAL ORGANIZATION IT IS SUBJECT TO THE FOLLOWING TESTS: INTER-INTERESTING ORGANIZATION SHOULD BE COMPLETED FOR THE LATEST REVISION								DWN K. HUANG 22JUL2013	 TE Connectivity Harrisburg, PA 17105-3608				Ocean End Feed Applicator		RESTRICTED TO		
DIMENSIONS:								CHK Z. ZHANG 22JUL2013									NAME
mm								APUD U. GUO 22JUL2013									
TOLERANCES, UNLESS OTHERWISE SPECIFIED:								PRODUCT SPEC									
								APPLICATION SPEC		SIZE	CAGE CODE	DRAWING NO	REV				
MATERIAL								WEIGHT		A1	00779	C-2150069	SHEET 1 OF 4		REV B		
FINISH								Customer Accessible Production Drawing		SCALE 1:1		SHEET 1 OF 4		REV B			

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
				-	-	SEE SHEET 1	-	-	-

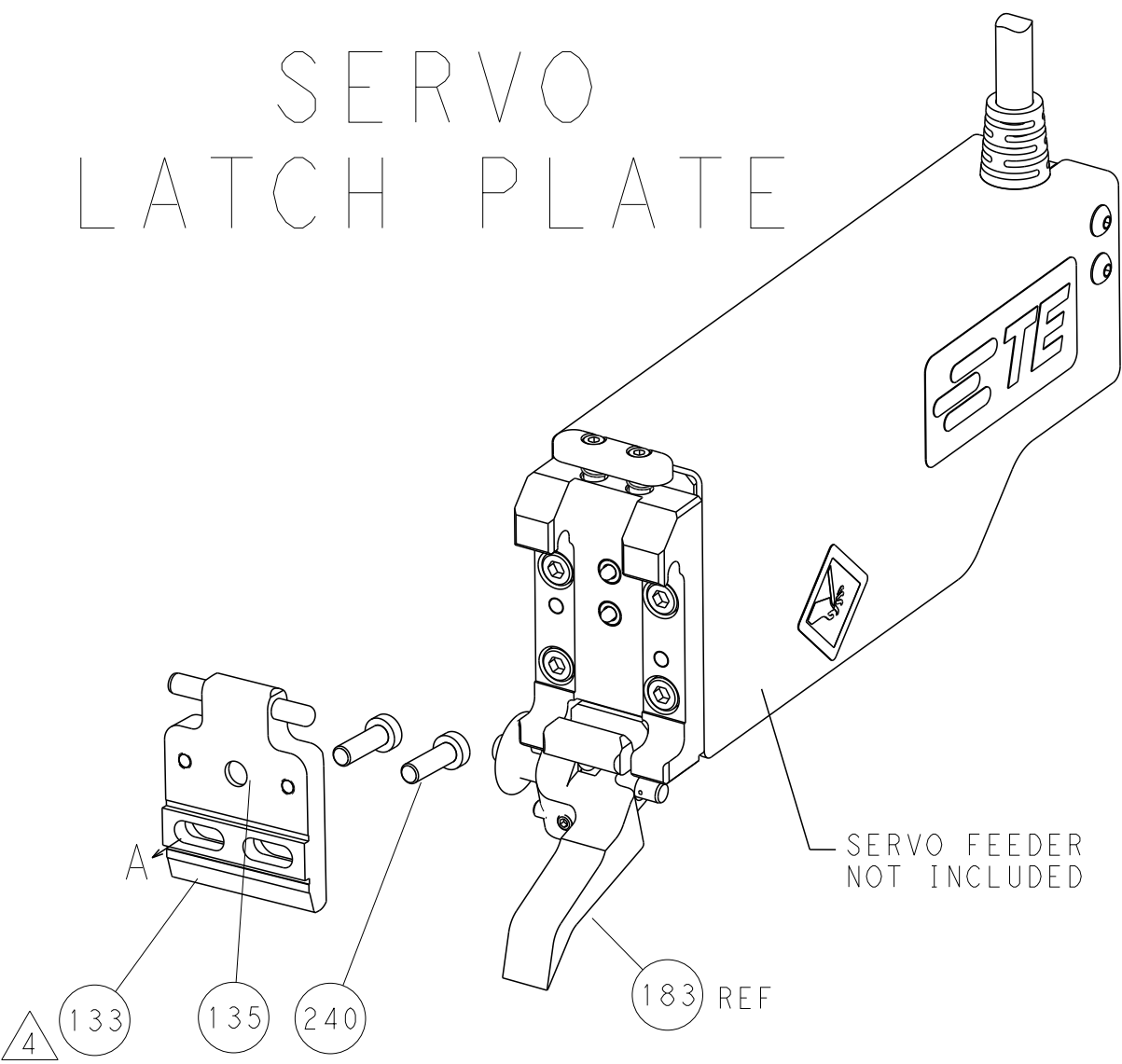
FEED TYPE
MECHANICAL



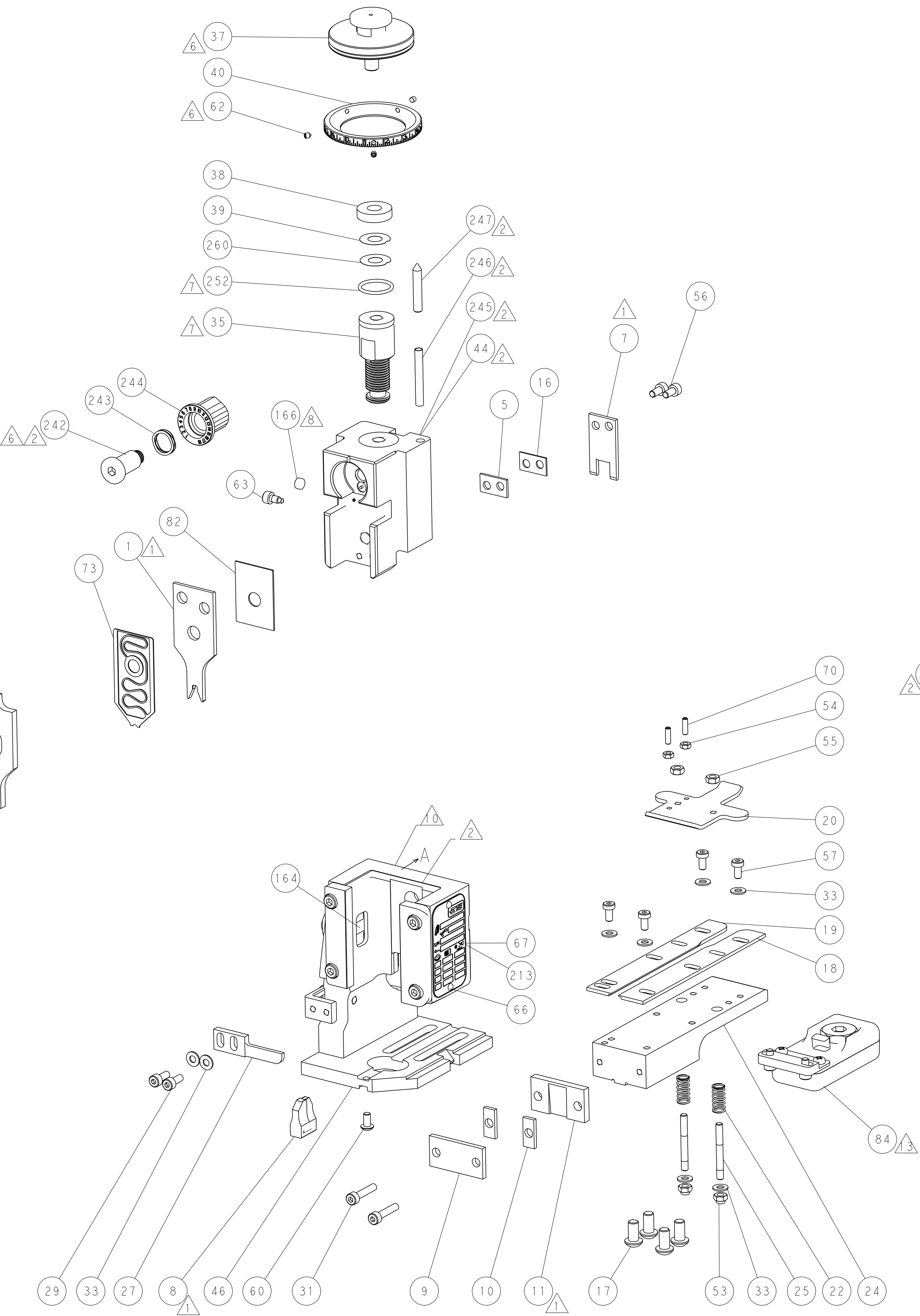
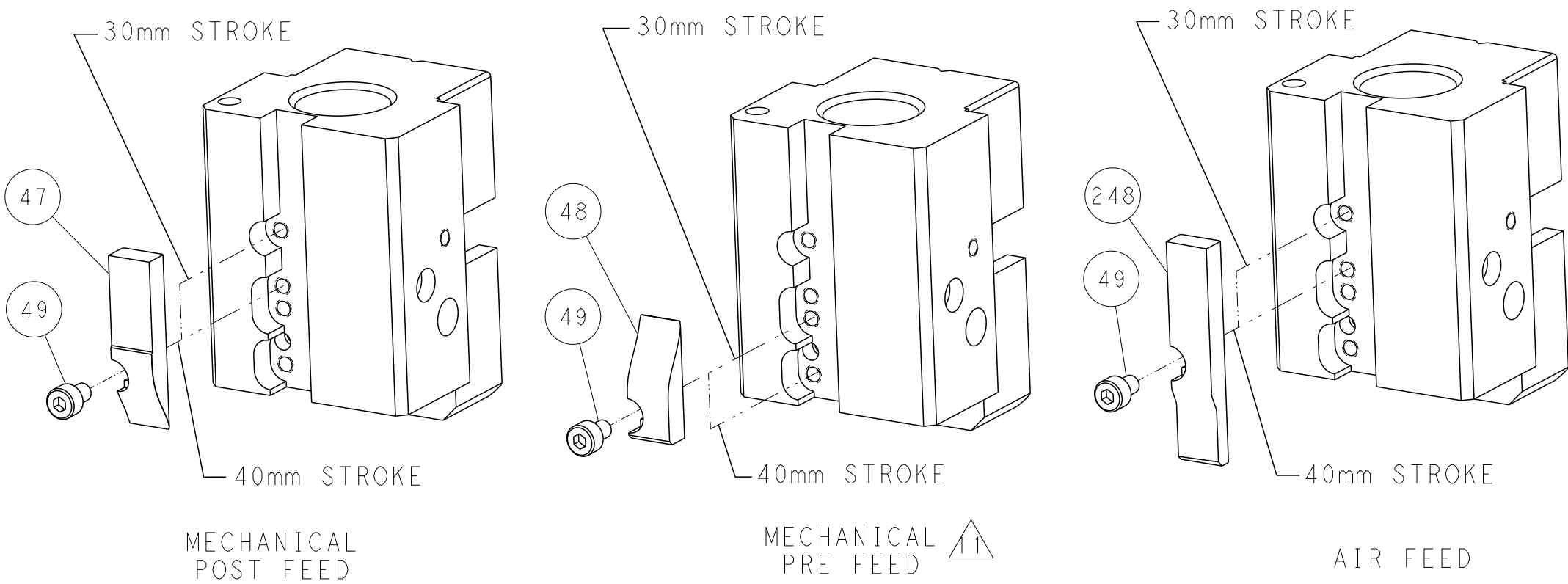
PNEUMATIC



SERVO
LATCH PLATE



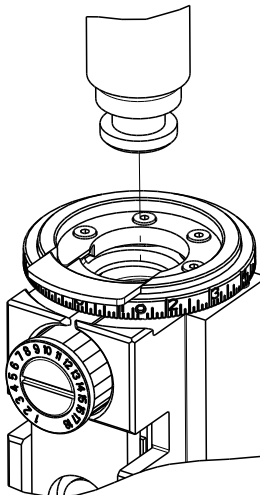
CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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				CHK L. ZHANG 22JUL2013		Harrisburg, PA 17105-3608	
				APVD J. GUO 22JUL2013		NAME Ocean End Feed Applicator	
				PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
				APPLICATION SPEC		A1 00779 C=2150069	
				WEIGHT		RESTRICTED TO	
				Customer Accessible Production Drawing		SCALE 1:1 SHEET 2 OF 4 REV B	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

8		7	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2-2150069-1	B	FINE CRIMP HEIGHT ADJUST
	2-2150069-2	B	FINE CRIMP HEIGHT ADJUST
	2-2150069-5	B	FINE CRIMP HEIGHT ADJUST
	2-2150069-7	B	FINE CRIMP HEIGHT ADJUST
	7-2150069-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.05 mm [.120]	F
INSUL	4.57 mm [.180]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: RING			
WIRE STRIP LENGTH 2.79-3.56 mm [.110-.140 IN]		INSULATION DIAMETER RANGE Ø3.05-4.32 mm [.120-.170 IN]	
TERMINAL APPLICATION SPECIFICATION	114-2084	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
41330	41332	41333	41333-2
41333-4	41558	41558-1	41559
41560	1217160-1		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
14 AWG		1.96+/-0.05 [.077+/- .002]		6.9
16 AWG		1.73+/-0.05 [.068+/- .002]		9.4
18 AWG		1.60+/-0.05 [.063+/- .002]		10.7



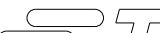
- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150069-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150069-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150069-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
12. TERMINAL LUBRICANT IS RECOMMENDED.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-2	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
				-	SEE SHEET 1	-

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	1803259-1	BUSHING, FLANGED	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-6	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	4	4	4	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186
-	-	REF	-	-	1901697-1	FEED FINGER ASSEMBLY,EF	183
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	152
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141
-	1	1	1	1	2119651-1	RAM, ASIAN STYLE, END FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84
-	1	1	1	1	455888-7	SPACER, CRIMPER	82
-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	73
-	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	2063961-1	FEED FINGER	58
-	4	4	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
-	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	56
-	2	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
-	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	-	-	1	-	2119792-2	PAWL, EF, AIR	51
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
-	8	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	1	240639-1	STRIPPER (MACHINING)	27
-	2	2	2	2	1320906-1	STUD, THREADED	25
-	1	1	1	1	1752371-2	PLATE, STRIP GUIDE	24
-	2	2	2	2	2-22281-3	SPRING, COMPRESSION	22
-	1	1	1	1	1752373-4	DRAG	20
-	1	1	1	1	1901696-3	STRIP GUIDE, REAR	19
-	1	1	1	1	1901695-3	STRIP GUIDE, FRONT	18
-	1	1	1	1	2-240641-8	SPACER	16
-	1	1	1	1	1-240644-1	PLATE, REAR SHEAR	11
-	2	2	2	2	1-240645-6	SPACER, SHEAR PLATE	10
-	1	1	1	1	240642-1	PLATE, FRONT SHEAR	9
-	1	1	1	1	5-1633384-2	ANVIL, COMBINATION	8
-	1	1	1	1	2-691157-6	BLADE, SLUG	7
-	-	-	-	-	-	-	6
-	1	1	1	1	4-240641-8	SPACER	5
-	1	1	1	1	3-238009-8	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	1	4-1633962-0	CRIMPER, INSULATION F PREMIUM	3
-	-	-	-	-	-	-	2
-	1	1	1	1	5-1633730-0	CRIMPER, WIRE	1

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										CHK L. ZHANG 22JUL2013											
										APVD J. GUO 22JUL2013											
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:								NAME		Ocean End Feed Appliator -									
mm										PRODUCT SPEC											
										APPLICATION SPEC											
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±										SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
MATERIAL		FINISH								WEIGHT		A		00779		C=2150069					
Customer Accessible Production Drawing										SCALE		1:1		SHEET		3		OF		4	
																				REV B	

