



# Single and Dual Row Solder Pin Tails Collet Socket – Series 518

## FEATURES

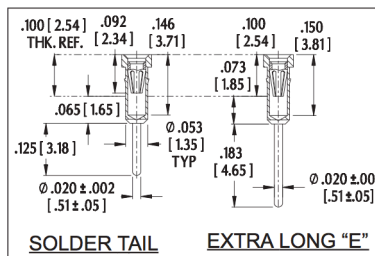
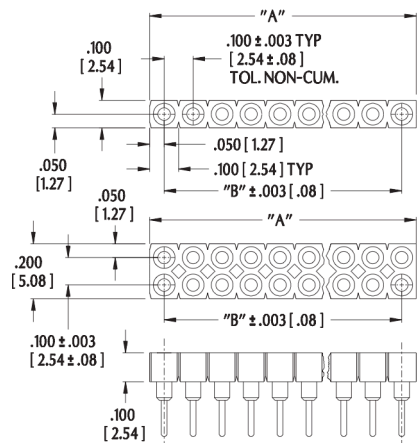
- Collet Sockets available in Single or Dual Rows
- Cuttable to the number of pins desired to fit the application
- Side-to-side and end-to-end stackable

## GENERAL SPECIFICATIONS

- **BODY MATERIAL:** Black UL 94V-0 Glass-filled 4/6 Nylon
- **PIN BODY:** Brass 360 1/2-hard per UNS C36000 ASTM B16/B16M-05
- **PIN BODY PLATING:** 10µ [0.25µ] min. Au per MIL-G-45204 –OR– 200µ [5.08µ] min. 93/7 Sn/Pb per ASTM B545 or 200µ [5.08µ] min. Sn per ASTM B545 Type 1 over 100µ [2.54µ] min. Ni per SAE AMS-QQ-N-290B
- **4-FINGER COLLET CONTACT:** BeCu per UNS C17200 ASTM B194-08
- **CONTACT PLATING:** 200µ [5.08µ] min. 93/7 Sn/Pb per ASTM B545 –OR– 200µ [5.08µ] min. Sn per ASTM B545 Type 1 or 10µ [0.25µ] Au per MIL-G-45204 over 50µ [1.27µ] min. [1.27µ] Ni per SAE AMS-QQ-N-290 Heavy 30µ [0.76µ]
- **CONTACT CURRENT RATING:** 3 amps
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead
- **OPERATING TEMPERATURE:** -67°F to 221°F [-55°C to 105°C] for Sn plating; -67°F to 257°F [-55°C to 125°C] for Au plating
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead
- **ACCEPTS LEADS:** 0.015-0.025 [0.38-0.64] dia.
- **LEAD LENGTHS:** from 0.100 [2.54] min.

## MOUNTING CONSIDERATIONS

- **SUGGESTED PCB HOLE SIZE:** 0.030 ±0.002 [0.76 ±0.05] dia.



"A" = NO. OF PINS PER ROW x 0.100 [2.54]  
 "B" = (NO. OF PINS PER ROW - 1) x 0.100 [2.54]

## ORDERING INFORMATION

XX X 518-1 XX XX

### Additional Options

- H = Heavy Au on Collet Shell
- T = Sn Collet, Sn Shell
- TL = Sn/Pb Collet & Shell
- E = Extra Long Tail (0.183")

### Plating

- 0 = Au Collet, RoHS Shell
- OTL = Au Collet, Sn/Pb Shell
- 1 = Au Collet & Shell

### Solder Pin Tail

### Series

- No. of Rows  
0 = Single  
1 = Dual

- No. of Pins per Socket  
1 Row – 1 to 40 Pins  
2 Rows – 2 to 66 Pins

ALL DIMENSIONS: INCHES [MILLIMETERS]

ALL TOLERANCES: ±0.005 [0.13] UNLESS OTHERWISE SPECIFIED

FOR SOCKET STRIPS WITH WIRE WRAP PINS, SEE [DATA SHEETS 12021](#)

CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

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