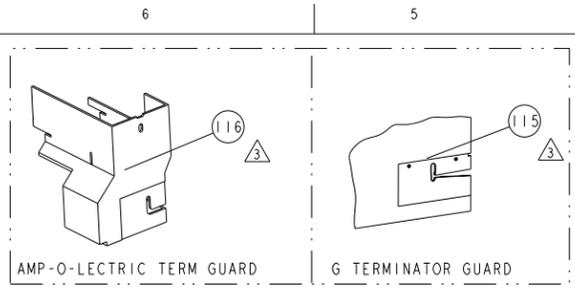


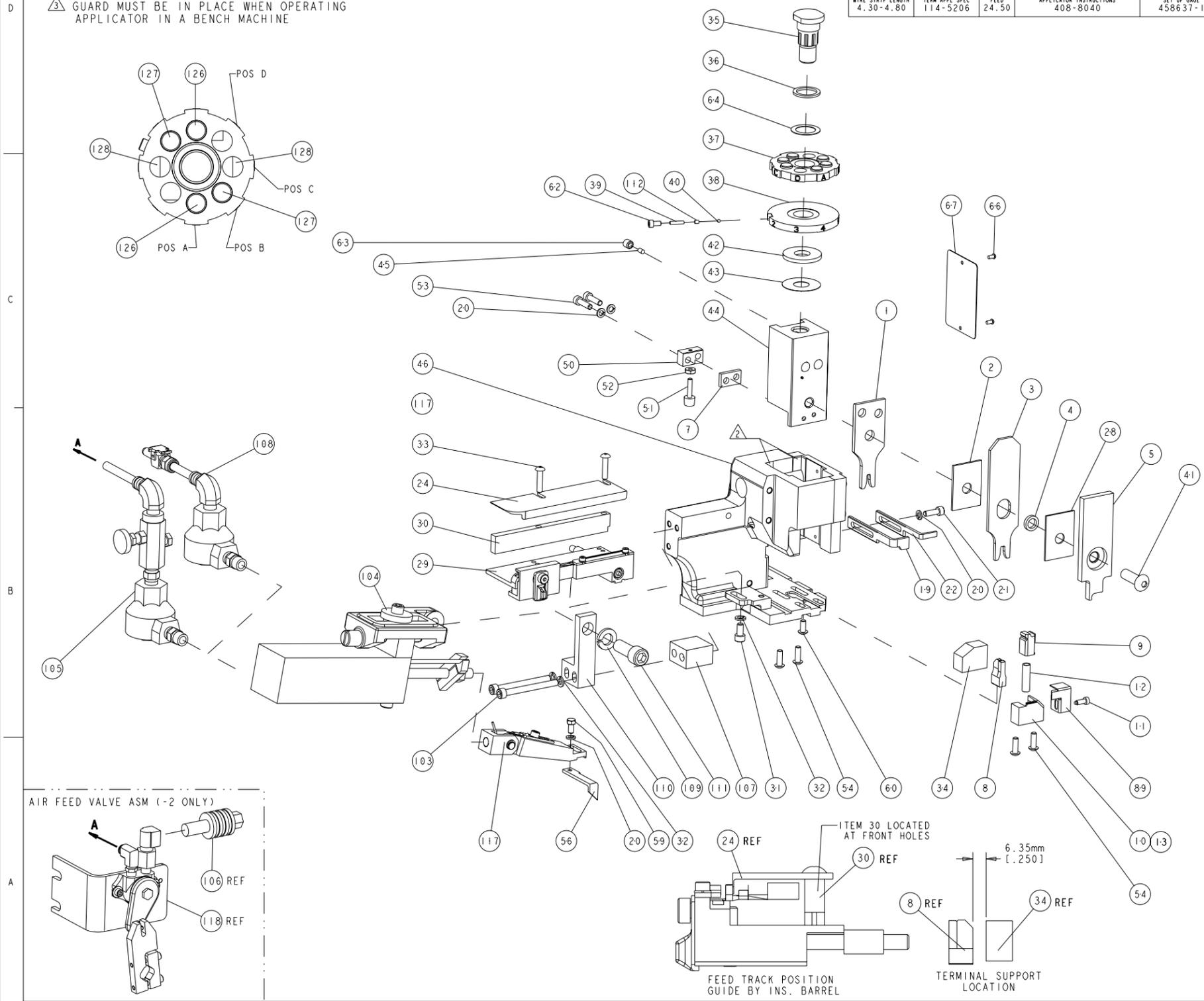
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852597-1	B	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1852597-2	B	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1852597-3	B	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
1852597-6	B	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER
7-1852597-7	A	-	-	-	SPARE PARTS

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: DYNAMIC D-5 REC CONT SS					
SOCKET	PIN	TE TERMINAL - TE CRIMP SPECS			
1318985	-	CRIMP HEIGHT		WIRE SIZE	
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.65mm ± .05 / .05 [.065 ± .002 / -.002]	16AWG	
-	-	B	1.52mm ± .05 / .05 [.060 ± .002 / -.002]	18AWG	
-	-	C	1.43mm ± .05 / .05 [.056 ± .002 / -.002]	20AWG	
-	-	D	-	-	
CRIMP		SIZE	TYPE	RANGE	
-	-	WIRE	2.79mm [.110]	F	20-16 AWG
-	-	INSUL	4.06mm [.160]	F	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
4.30-4.80	114-5206	24.50	408-8040		458637-1

LOC		DIST		REVISIONS			
A	66	F	LYN	DESCRIPTION	DATE	DRN	APPD
A	66			PRODUCT RELEASE	28NOV2007	CMR	TE
B				ECR-10-003065	09FEB2010	MY	TE



-	2	2	2	2	-	1-354779-2	PIN, WIRE DISC, .3050	128
-	2	2	2	2	-	354779-4	PIN, WIRE DISC, .3010	127
-	2	2	2	2	-	9-354778-1	PIN, WIRE DISC, .2950	126
-	-	-	-	-	REF	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	-	-	REF	455749-1	GUARD WINDOW	116
-	-	-	-	-	REF	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-3	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	1	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	1	1	1	1	-	461690-1	SPACER, AIR FEED	107
-	-	-	-	-	REF	24024-2	VALVE, SHUT OFF	106
-	-	-	-	-	1	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-2	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	4-21000-3	SCR, SKT HD CAP 10-32 X 2.000	103
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-7	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-2	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-0	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-2	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	1	691353-1	STRIPPER	19
-	1	1	1	1	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	1	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	1-462006-6	FLOATING SHEAR, FRONT	9
-	1	1	1	1	-	1-1633112-5	ANVIL, COMBINATION .110	8
-	1	1	1	1	-	240641-5	SPACER	7
-	-	-	-	-	1	-	-	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	-	7-456134-5	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-	1-455888-5	SPACER, CRIMPER	2
-	1	1	1	1	-	456408-2	CRIMPER, WIRE PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVALS:		CUSTOMER ACCESSIBLE PRODUCTION DRAWING	
INCHES	MILLIMETERS	0 PLC	1 PLC	2 PLC	3 PLC	SCALE	SHEET
		±.010	±.005	±.002	±.001	3:5	1
MATERIAL:		FINISH:		WEIGHT:		RESTRICTED TO:	
						REV B	