

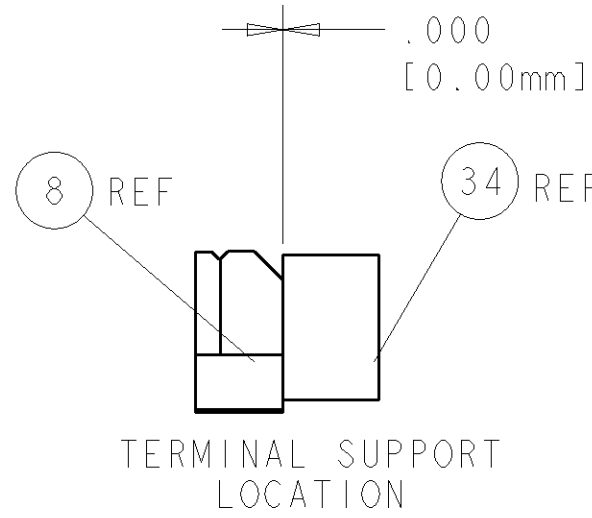
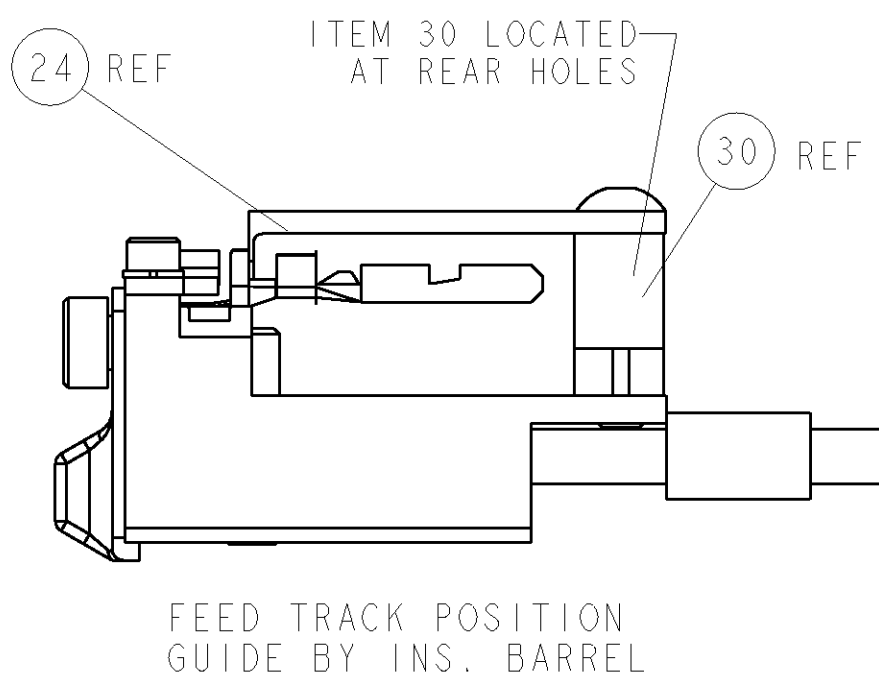
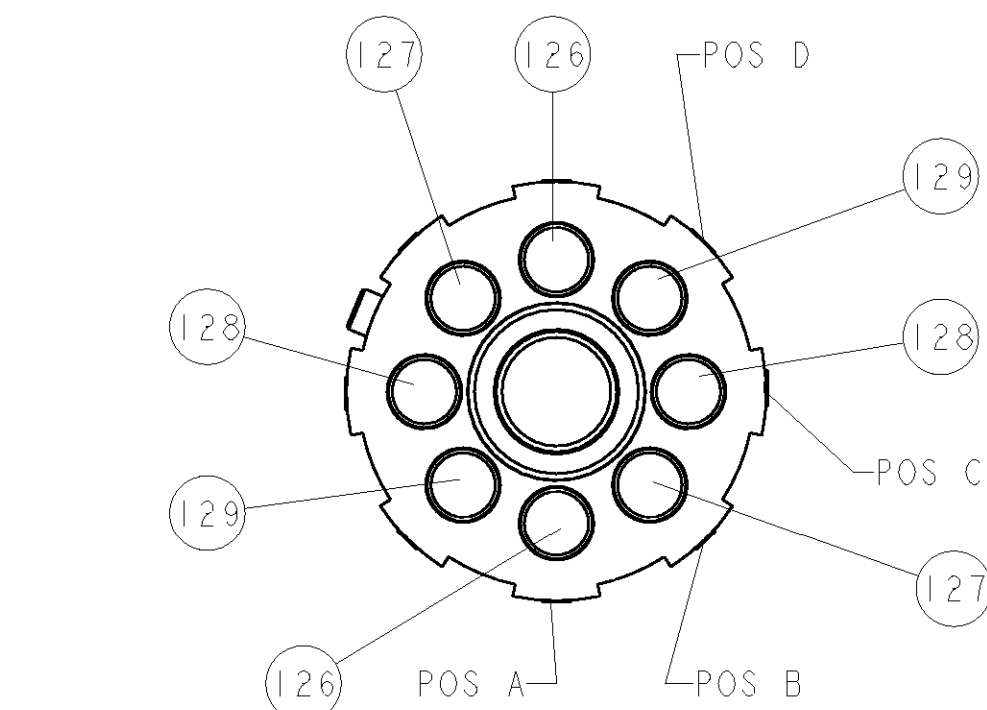
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852569-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852569-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852569-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852569-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852569-7		A	-	-	-	SPARE PARTS	

RECOMMENDED SPARE PARTS

GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

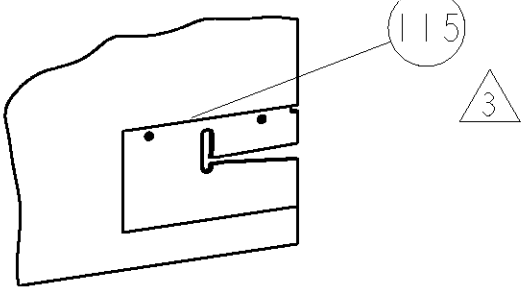
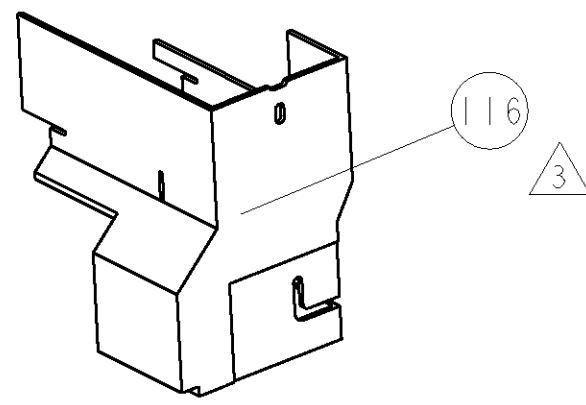
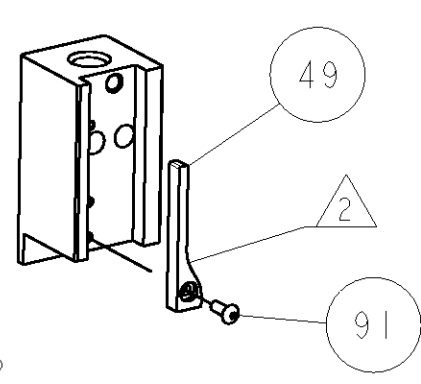
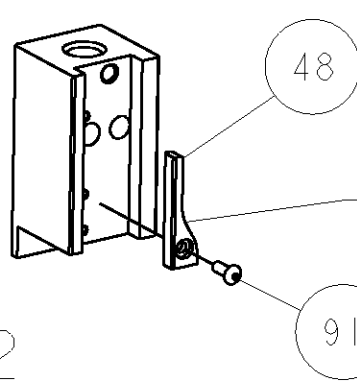
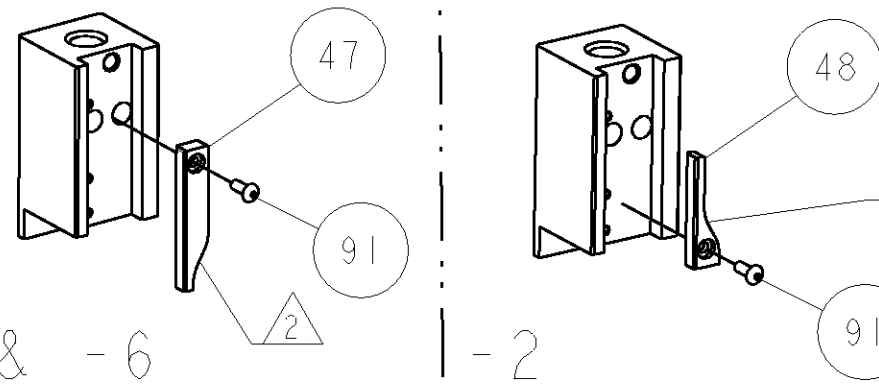
APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.



POST-FEED 1 5/8 STROKE

PRE-FEED 1 1/8 STROKE

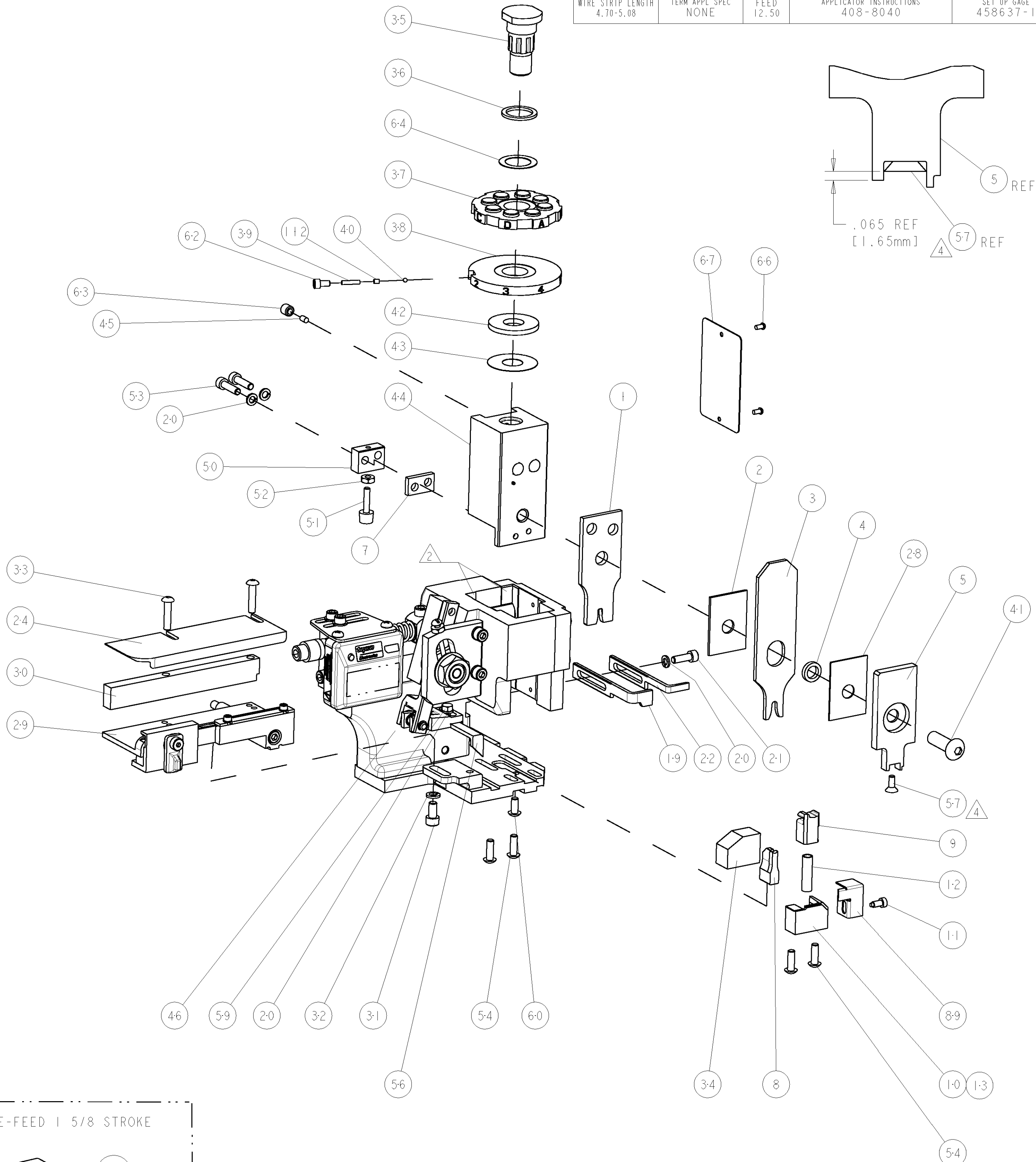
PRE-FEED 1 5/8 STROKE



AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: 2.8mm MCP-E TAB CONTACT					
TE PN	-	TE TERMINAL - TE CRIMP SPECS			
936612-1	-				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.77±0.05mm [.070±.002]		2.5mm2
-	-	B	1.60±0.05mm [.063±.002]		2mm2
-	-	C	1.51±0.05mm [.059±.002]		1.5mm2
-	-	D	1.38±0.05mm [.054±.002]		1.25mm2
-	-	CRIMP	SIZE	TYPE	RANGE
SEAL PN.	-				
368933-1	-	WIRE	2.79mm [.110]	F	2.5-1.25
-	-	INSUL	3.81mm [.150]	O	-
WIRE STRIP LENGTH 4.70-5.08	TERM APPL SPEC NONE	FEED 12.50	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



-	2	2	2	2	-	2-354779-3	PIN, WIRE DISC, .3105	129
-	2	2	2	2	-	1-354779-1	PIN, WIRE DISC, .3045	128
-	2	2	2	2	-	354779-4	PIN, WIRE DISC, .3010	127
-	2	2	2	2	-	8-354778-9	PIN, WIRE DISC, .2940	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-0	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	3-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	455888-6	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-6	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1-1633112-4	ANVIL, COMBINATION .110	8
-	1	1	1	1	-	240641-5	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	5-904741-6	CRIMPER, INSUL O PREMIUM	3
-	1	1	1	1	-	1-455888-2	SPACER, CRIMPER	2
1	1	1	1	1	-	456408-8	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. ELBIN	25SEPT2007	NAME SIDE FEED HDM APPLICATOR	
9 PLC ±.1		10 PLC ±.01		PRODUCT SPEC		SIZE CASE CODE DRAWING NO	
11 PLC ±.01		12 PLC ±.01		APPLICATION SPEC		RESTRICTED TO	
13 PLC ±.001		14 PLC ±.001		WEIGHT		A1 00779 C=1852569	
MATERIAL		FINISH		CUSTOMER DRAWING		SCALE 3:5 SHEET 1 OF 1 REV A	

CUSTOMER VIEWABLE ASSEMBLY