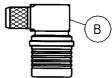
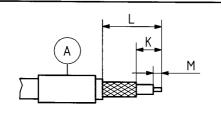
## Assembly instruction Series QMA AD 08.01.02 Nr.27443

Tools and materials redquired: Stanley blade Scissors Spldering iron 80 to 100 Watts 200 – 240 °C Solder, activated rosin flux Soft hammer, small bench vice Locator tool W 360 Crimp tool:A insert for QMA-50-2 B insert for QMA-50-3		Angle plug for flexible cable		
		Cable entry: crimped Connector types: (e.g.)		
		This connector is supplied in 3 parts	Suitable cable:	K02252D
Centre contact:	soldered		soldered	soldered
Braid:	cavity A		cavity B	cavity B
Crimp tool:	2 A (red)		2 B ( orange)	2 B (orange)





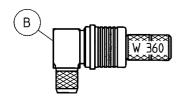




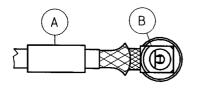
Slide ferrule A onto cable.

Prepare cable according to diagram.

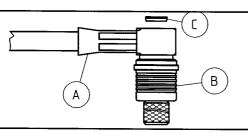
Тур:	K	L _	M
16 QMA-50-2	6,3 mm	12,0 mm	1,8 mm
16 QMA-50-3	7,7 mm	16,1 mm	2 mm



Mount locator tool W 360 into body B.



Splay out braid and insert cable in connector body B. CAUTION: Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body B as possible. Solder inner conductor to contact. Position assembly with locator tool downwards on a solid base. Place cover C on rear apertur of connector body B. Carefully press cover C into connector body B using a soft hammer, a small press, or a small bench vice. Remove locator tool.

SUHNER' skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



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