

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 1456016-3 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M082
 SUPPLIER MFG DATE 01/05/12
 COUNTRY CODE MX TRADEMARK NM
 STANDARD QUANTITY - 240 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC MERTEC 24W PLUG 130025602405
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 01/05/12 REASON FOR CHG MASS COPY FUNCTION
 SPEC/PKG CODE INFO LAST CHANGED: 01/05/12 PACKAGING REV AG

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 01/05/12

PACKAGE QUANTITY	40	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M
=====	=====	=====	=====
1501008-1	PACK TRAY 24 POS (1950055)	1.0000000	PC

OPERATION DESCRIPTION

FILL TRAY WITH SPECIFIED AMOUNT OF PRODUCT

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 01/05/12

SHIPPER	PACKAGE QUANTITY	240	INSTRUCTION	LBL FORMATS	COMP PN DATA
SHIPPER	REQUIRED	DESCRIPTION	SHEET REQD.	REQUIRED	USED FOR LBL
=====	=====	=====	=====	=====	=====
		999102-1			
PKG MTL	PKG MTL	PKG MTL	PKG MTL	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M	QUANTITY	U/M
=====	=====	=====	=====	=====	=====
1-	995111-2	PAD, CORRUGATED	6.0000000	PC	
	995575-1	TAPE, PACKAGING, TRANSPARENT	1.8500000	MR	
	999077-1	STOCK, LABEL	1.0000000	PC	
	999713-2	BOX, CORR, RSC, AIAG	1.0000000	PC	
	1500994-1	PKG FOAM, ANTISTATIC 95002701	1.0000000	PC	
	1621453-1	PAD, CORR, DIE CUT	4.0000000	PC	

OPERATION DESCRIPTION

PLACE HALF THE CORRUGATED PADS IN BOX.
 PLACE 6 TRAYS ALL ORIENTATED IN THE SAME DIRECTION

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DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC MERTEC 24W PLUG 130025602405

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PLC 400

SHIPPER

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PACKAGE QUANTITY 240

OPERATION DESCRIPTION

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INTO BOX AND PLACE FOAM SHEET ON TOP OF LAST TRAY.
FOLD EACH CORNER SPACER AS SHOWN ON SPACER DRAWING.
INSERT A SPACER IN EACH BOX CORNER.
PLACE OTHER HALF OF CORRUGATED PADS ON TOP OF FOAM.
SEAL BOX WITH TAPE.
APPLY PRODUCT ID PER BOX GRAPHICS.