

**OMNIMATE Signal - series BL/SL 5.08
SL-SMT 5.08HC/03/270FL 1.5SN BK BX**

Weidmüller Interface GmbH & Co. KG
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High-temperature-resistant, straight, open pin header.
Packed in box or tape. On tape and with 1.5 mm solder pin, optimised for automatic assembly. 3.2 mm solder pin suitable for reflow and wave soldering. The pin headers provide space for labelling and can be coded. HC = High Current.

General ordering data

Type	SL-SMT 5.08HC/03/270FL 1.5SN BK BX
Order No.	1878110000
Version	PCB plug-in connector, male header, Solder flange, THT/THR solder connection, 5.08 mm, No. of poles: 3, 270°, Solder pin length (l): 1.5 mm, tinned, Black, Box
GTIN (EAN)	4032248468911
Qty.	100 pc(s).
Product data	IEC: 400 V / 27.5 A UL: 300 V / 18.5 A
Packaging	Box

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Technical data**Dimensions and weights**

Net weight 2.478 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 5.08	Mounting onto the PCB	THT/THR solder connection
Pitch in mm (P)	5.08 mm	Pitch in inches (P)	0.2 inch
Outgoing elbow	270°	No. of poles	3
Number of solder pins per pole	1	Solder pin length (l)	1.5 mm
Solder pin length tolerance	0 / -0.3 mm	Tolerance of solder pin position	± 0.1 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder eyelet hole diameter (D)	1.4 mm
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm	L1 in mm	10.16 mm
L1 in inches	0.4 inch	Number of rows	1
Pin series quantity	1	Can be coded	Yes
Plugging cycles	25	Packaging	Box


Material data

Insulating material	LCP GF	Colour	Black
Colour chart (similar)	RAL 9011	Insulating material group	IIIa
CTI	≥ 175	Insulation resistance	≥ 10 ⁸ Ω
Moisture Level (MSL)	1	UL 94 flammability rating	V-0
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	1-3 µm Ni / 2-4 µm Sn matt	Layer structure of plug contact	1-3 µm Ni / 2-4 µm Sn matt
Storage temperature, min.	-25 °C	Storage temperature, max.	55 °C
Max. relative humidity during storage	80 %	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. no. of poles (Ta = 20°C)	27.5 A
Rated current, max. no. of poles (Ta = 20°C)	19 A	Rated current, min. no. of poles (Ta = 40°C)	24 A
Rated current, max. no. of poles (Ta = 40°C)	16.5 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV		

Rated data acc. to CSA


Institute (CSA)		Certificate No. (CSA)	200039-1176845
Rated voltage (Use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	18.5 A	Rated current (use group D)	18.5 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Creation date November 30, 2016 5:47:27 PM CET

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Technical data**Rated data acc. to UL 1059**

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	18.5 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Classifications

ETIM 3.0	EC001284	ETIM 4.0	EC002637
ETIM 5.0	EC002637	ETIM 6.0	EC002637
UNSPSC	30-21-18-10	eClass 5.1	27-26-07-04
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02
eClass 8.1	27-44-04-02	eClass 9.0	27-44-04-02
eClass 9.1	27-44-04-02		

Notes

Notes	<ul style="list-style-type: none"> • Gold-plated contact surfaces on request • Rated current related to rated cross-section & min. No. of poles. • P on drawing = pitch • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
IPC conformity	The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

Approvals

Approvals	
ROHS	Conform

Downloads

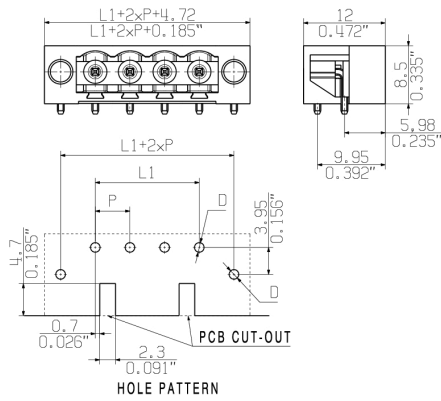
EDA Layout Library (Mentor Graphics Expedition, Mentor Graphics Pads, Altium Designer)	Select your download
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Safety notice	Safety indication

Data sheet

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Drawings



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Mating connector (fully pluggable)
BLT 5.08HC/180LR


Female plugs with TOP screw connection system for connecting wires with straight wire outlet and release latch mechanism. The female connectors provide space for labelling and can be coded. HC = High Current.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLT 5.08HC/03/180LR SN OR BX	1890230000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, TOP connection, Clamping range, rated connection, max.: 2.5 mm ² , Box	4032248498710	72 pc(s).	IEC: 400 V / 27 A / 0.2 - 2.5 mm ² UL: 300 V / 17 A / AWG 26 - AWG 14	Box
BLT 5.08HC/03/180LR SN BK BX	1894140000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, TOP connection, Clamping range, rated connection, max.: 2.5 mm ² , Box	4032248508389	72 pc(s).	IEC: 400 V / 27 A / 0.2 - 2.5 mm ² UL: 300 V / 17 A / AWG 26 - AWG 14	Box

BLDF 5.08/180F SN


The powerful daisy-chain solution for high-performance signal bus applications is also suitable for 400V auxiliary power chains with 18.5A current-carrying capacity. The large clamping capacity (up to 2.5mm² wire cross-sections) is particularly beneficial for long bus cables or high currents because of the low voltage drop. Four flange variations, including the patented release latch, allow for user-friendly unplugging designs.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLDF 5.08/03/180F SN BK BX	1000950000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248817085	48 pc(s).	IEC: 400 V / 20.8 A / 0.2 - 2.5 mm ² UL: 300 V / 10 A / AWG 12 - AWG 26	Box
BLDF 5.08/03/180F SN OR BX	1012060000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN, Clamping range, rated	4032248818037	48 pc(s).	IEC: 400 V / 20.8 A / 0.2 - 2.5 mm ² UL: 300 V / 10 A / AWG 12 - AWG 26	Box

OMNIMATE Signal - series BL/SL 5.08 SL-SMT 5.08HC/03/270FL 1.5SN BK BX

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Mating connector (fully pluggable)

connection, max.: 3.31
 mm², Box

BLZP 5.08HC/270F SN



Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZP 5.08HC/03/270F SN OR BX	1950320000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 4 mm ² , Box	4032248628438	72 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 30 - AWG 12	Box
BLZP 5.08HC/03/270F SN BK BX	1950560000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 4 mm ² , Box	4032248628698	72 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 30 - AWG 12	Box

BLT 5.08HC/180F



Female plugs with TOP screw connection system for connecting wires with straight outlet direction and screw flange. The female connectors provide space for labelling and can be coded. HC = High Current.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLT 5.08HC/03/180F SN BK BX	1844230000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, TOP connection, Clamping range, rated connection, max.: 2.5 mm ² , Box	4032248356164	72 pc(s).	IEC: 400 V / 27 A / 0.2 - 2.5 mm ² UL: 300 V / 17 A / AWG 26 - AWG 14	Box
BLT 5.08HC/03/180F SN OR BX	1844000000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, TOP	4032248355921	72 pc(s).	IEC: 400 V / 27 A / 0.2 - 2.5 mm ² UL: 300 V / 17 A / AWG 26 - AWG 14	Box

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Mating connector (fully pluggable)

connection, Clamping
range, rated connection,
max.: 2.5 mm², Box

BLL 5.08/90FI


Female header for PCB mounting. The solder pin length is optimised for wave flow soldering.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLL 5.08/03/90FI 3.2SN OR BX	1843760000	PCB plug-in connector, female header, Inverted flange, THT solder connection, 5.08 mm, No. of poles: 3, 90°, Solder pin length (l): 3.2 mm, tinned, Orange, Box	4032248355518	72 pc(s).	IEC: 400 V / 23 A UL: 300 V / 15 A	Box

BLZP 5.08HC/90F SN


Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZP 5.08HC/03/90F SN BK BX	1950050000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 4 mm ² , Box	4032248627981	72 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 30 - AWG 12	Box
BLZP 5.08HC/03/90F SN OR BX	1949810000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 90°, Clamping yoke connection, Clamping	4032248627738	72 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 30 - AWG 12	Box

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Mating connector (fully pluggable)

range, rated connection,
max.: 4 mm², Box

BLF 5.08HC/90LR SN


Just as reliable as the millionfold proven original and featuring innovative details:
The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.
In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF 5.08HC/03/90LR SN OR BX	1002290000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 90°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248694457	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
BLF 5.08HC/03/90LR SN BK BX	1000420001	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 90°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248690381	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box

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Mating connector (fully pluggable)
BLZP 5.08HC/180LR SN


Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZP 5.08HC/03/180LR SN BK BX	1945070000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 4 mm ² , Box	4032248620210 72 pc(s).		IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 30 - AWG 12	Box
BLZP 5.08HC/03/180LR SN OR BX	1944840000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 4 mm ² , Box	4032248619443 72 pc(s).		IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 30 - AWG 12	Box

BLDF 5.08/180LR SN


The powerful daisy-chain solution for high-performance signal bus applications is also suitable for 400V auxiliary power chains with 18.5 A current-carrying capacity. The large clamping capacity (up to 2.5mm² wire cross-sections) is particularly beneficial for long bus cables or high currents because of the low voltage drop. Four flange variations, including the patented release latch, so you can design the interlock based on the requirements of the user.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLDF 5.08/03/180LR SN BK BX	1001020000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248817641 48 pc(s).		IEC: 400 V / 20.8 A / 0.2 - 2.5 mm ² UL: 300 V / 10 A / AWG 12 - AWG 26	Box
BLDF 5.08/03/180LR SN OR BX	1065140000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN, Clamping range, rated	4032248818082 48 pc(s).		IEC: 400 V / 20.8 A / 0.2 - 2.5 mm ² UL: 300 V / 10 A / AWG 12 - AWG 26	Box

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Mating connector (fully pluggable)

connection, max.: 3.31
mm², Box

BLZP 5.08HC/180F SN


Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZP 5.08HC/03/180F SN OR BX	1944100000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 4 mm ² , Box	4032248617487	72 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 30 - AWG 12	Box
BLZP 5.08HC/03/180F SN BK BX	1944340000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 4 mm ² , Box	4032248618910	72 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 30 - AWG 12	Box

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Mating connector (fully pluggable)

BLF 5.08HC/270LR SN



Just as reliable as the millionfold proven original and featuring innovative details:
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 In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Delivery status	Available until	Type	Order No.	Version	GTIN (EAN)	Qty.
Discontinued	2016-04-08T00:00:00+02:00	BLF 5.08HC/03/270LR SN BK BX	1982320000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248686414	72 pc(s)
BLF 5.08HC/03/270LR SN OR BX	1983090000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248687183	72 pc(s)	IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG	Box 12

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- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF 5.08HC/03/180F SN BK BX	1012650000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248720309	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
BLF 5.08HC/03/180F SN OR BX	1013090000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248853397	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box

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BLF 5.08HC/180LR SN


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- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF 5.08HC/03/180LR SN BK BX	1014130000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248723201	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
BLF 5.08HC/03/180LR SN OR BX	1014380000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 180°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248722976	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box

BLZP 5.08HC/270LR SN


Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZP 5.08HC/03/270LR SN OR BX	1947540000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, Clamping yoke connection, Clamping	4032248623839	72 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 30 - AWG 12	Box

OMNIMATE Signal - series BL/SL 5.08 SL-SMT 5.08HC/03/270FL 1.5SN BK BX

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Mating connector (fully pluggable)

		range, rated connection, max.: 4 mm ² , Box		
BLZP	1947770000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 4 mm ² , Box	4032248624164 72 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 30 - AWG 12
5.08HC/03/270LR				
SN BK BX				

BLF 5.08HC/90F SN



Just as reliable as the millionfold proven original and featuring innovative details:

The BLF 5.08HC PUSH IN version of the BLZP 5.08HC female connector is not only different in terms of connection system; it also has a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.

In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF	1002100000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 90°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248694051 72 pc(s).		IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
5.08HC/03/90F						
SN OR BX						
BLF	1000230001	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 90°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248690190 72 pc(s).		IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
5.08HC/03/90F						
SN BK BX						

**OMNIMATE Signal - series BL/SL 5.08
SL-SMT 5.08HC/03/270FL 1.5SN BK BX**

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Mating connector (fully pluggable)
BLF 5.08HC/270F SN


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In terms of versatility, the BLF 5.08HC offers just as much as the version which served as a model:

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- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user
- Use the BLF 5.08HC and SL 5.08HC plug combination to reach the max. rated specifications

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF 5.08HC/03/270F SN OR BX	1982900000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248686995	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
BLF 5.08HC/03/270F SN BK BX	1982130000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 270°, PUSH IN, Clamping range, rated connection, max.: 3.31 mm ² , Box	4032248686223	72 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box

BLZP 5.08HC/90LR


Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Delivery status	Available until	Type	Order No.	Version	GTIN (EAN)	Qty.
Discontinued	2016-04-08T00:00:00+02:00	BLZP 5.08HC/03/90LR BK BX	1087030000	PCB plug-in connector, female plug, 5.08 mm, No. of poles: 3, 90°, Clamping	4032248853441	72 pc(s).

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SL-SMT 5.08HC/03/270FL 1.5SN BK BX**

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Mating connector (fully pluggable)

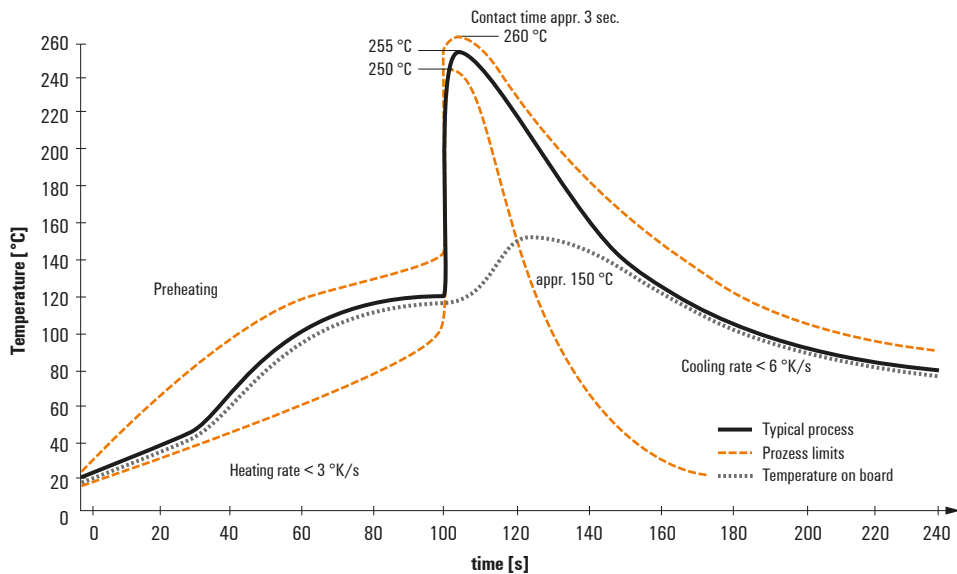
yoke connection,
Clamping range,
rated connection,
max.: 4 mm², Box

BLZP	1087260000	PCB plug-in connector,	4032248853939 72 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ²	Box
5.08HC/03/90LR		female plug, 5.08 mm, No.		UL: 300 V / 20 A / AWG 30 - AWG 12	
SN OR BX		of poles: 3, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 4 mm ² , Box			

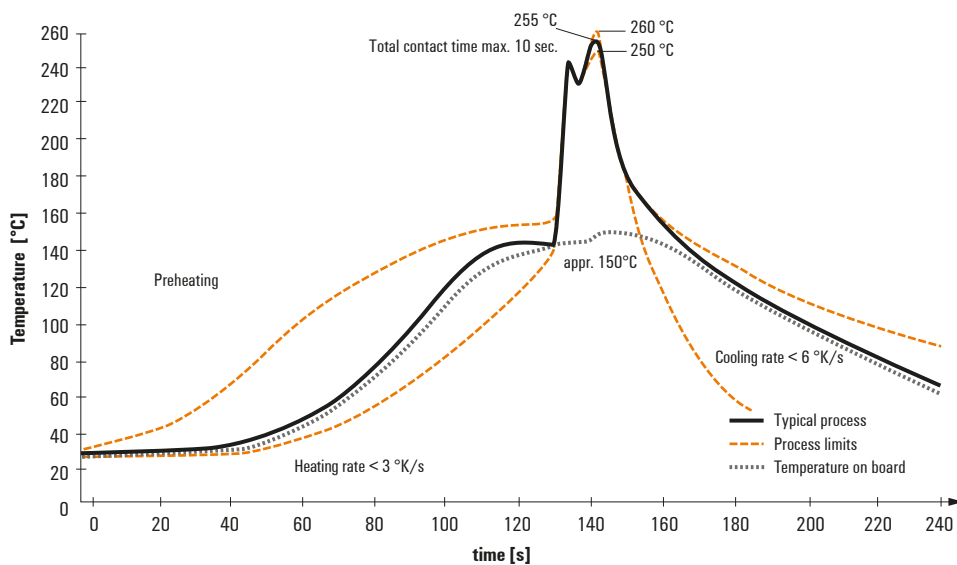
Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

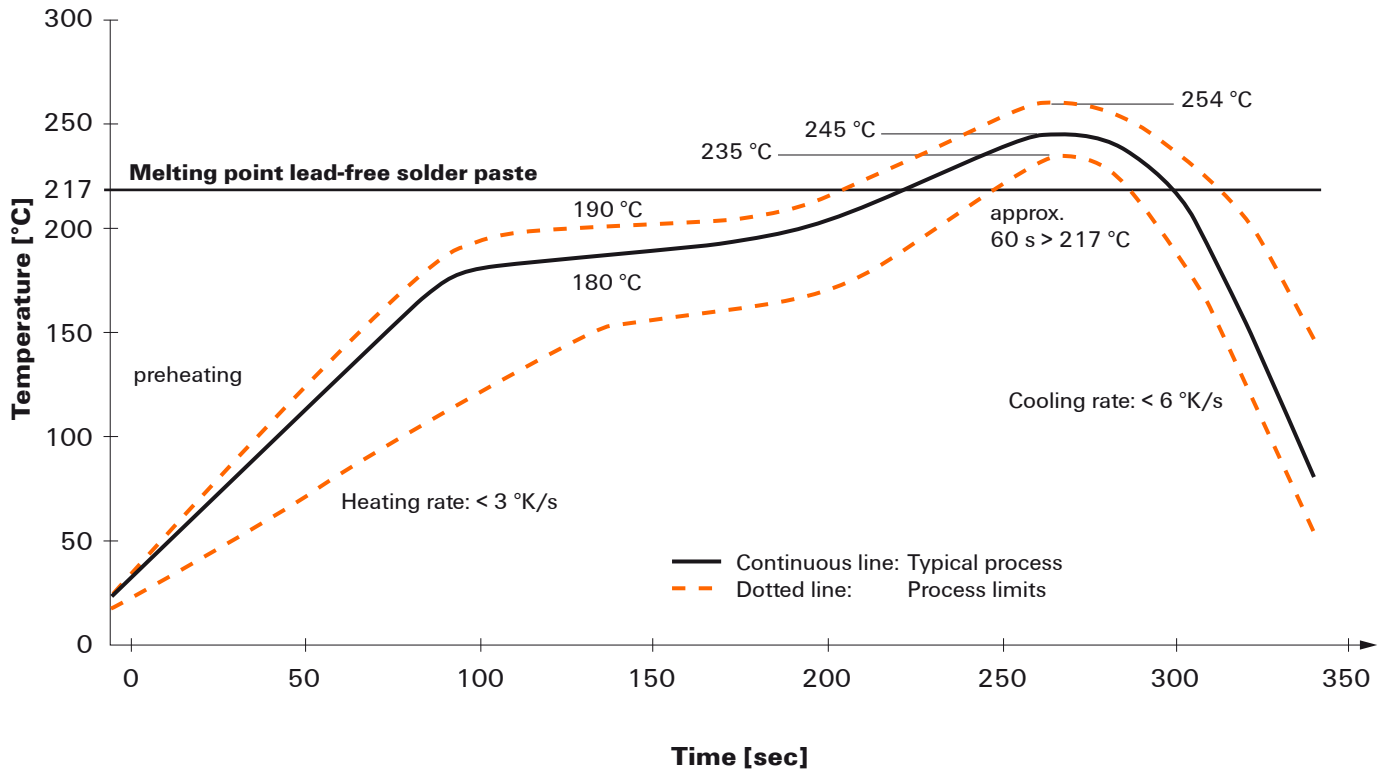
When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3K/s$. In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6K/s$ solder is cured. Board and components cool down while avoiding cold cracks.

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