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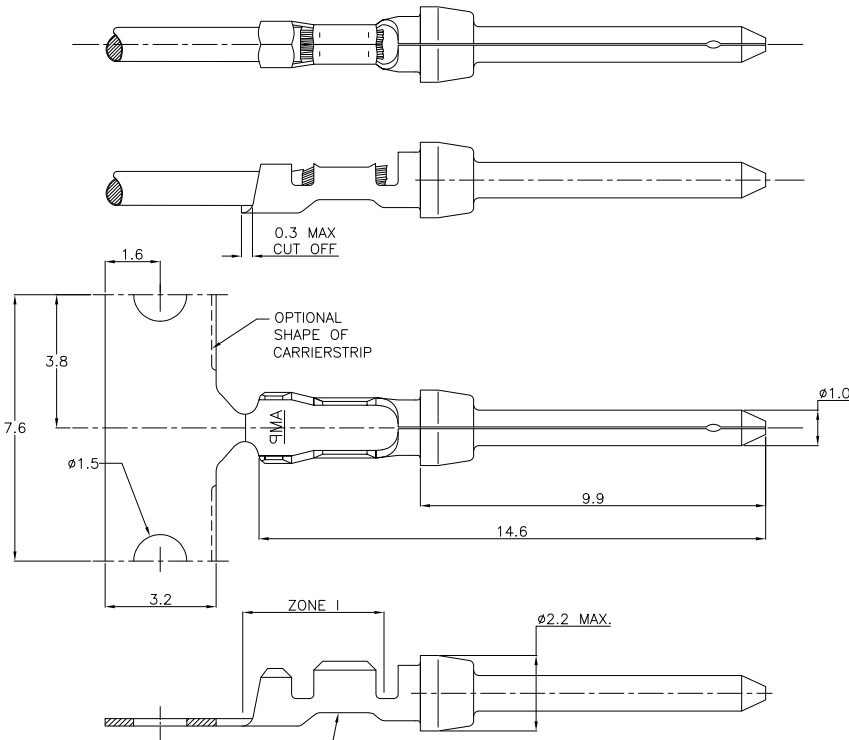
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LOC	DIST	REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN	APVD	
GP	00	U REDRAWN PER ECO-11-022158	08NOV2011	CJV	CWR	

- 1 FOR MINI-APPLICATOR CRIMPING.
- 2 FOR STANDARD APPLICATOR CRIMPING.
- 3 FOR REEL-FEED HANDTOOL CRIMPING, 500 CONTACTS ON A SMALL REEL.
- 4. MATERIAL: BRASS.
- 5 UNDERCOATING: 1.3µm NICKEL. SELECTIVE: 0.8µm GOLD. REMAINDER: GOLD FLASH.
- 6 UNDERCOATING: 1.3µm NICKEL. SELECTIVE: 0.8µm GOLD. ZONE 1: BRIGHT TIN.
- 7 UNDERCOATING: 0.8µm NICKEL. SELECTIVE: 0.4µm GOLD. REMAINDER: GOLD FLASH.
- 8 UNDERCOATING: 0.8µm NICKEL. SELECTIVE: 0.4µm GOLD. ZONE 1: BRIGHT TIN.
- 9 UNDERCOATING: 1.3µm NICKEL. SELECTIVE: 1.3µm GOLD. REMAINDER: GOLD FLASH.
- 10 UNDERCOATING: 0.8µm NICKEL. SELECTIVE: GOLD FLASH (0.1µm) OVER 6.0 LENGTH FROM TIP. ZONE 1: BRIGHT TIN.
- 11 UNDERCOATING: 0.8µm NICKEL. SELECTIVE: 0.2µm GOLD. REMAINDER: GOLD FLASH.
- 12 UNDERCOATING: 0.8µm NICKEL. SELECTIVE: 0.2µm GOLD. ZONE 1: BRIGHT TIN.
- 13 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D. RENAUD/D. SINISI



BLACK COLOR CODE (LOOSE-PIECE ONLY)

WIRE RANGE: 28-32 AWG(0.03-0.09mm<sup>2</sup>)  
 INSUL. RANGE: 0.5 - 1.02 mm DIA.

13	12	1-166997-3	-	-	1-166995-3
13	11	1-166997-2	-	-	1-166995-2
13	10	166997-8	-	-	166995-8
13	9	166997-7	-	-	166995-7
	8	166997-6	-	-	166995-6
13	7	166997-5	-	-	166995-5
	6	166997-3	-	-	166995-3
	5	166997-2	-	-	166995-2
FINISH	LOOSE PIECE	PART NUMBER 3	PART NUMBER 2	PART NUMBER 1	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN C. VALENTINE 08NOV2011	TE Connectivity	
0 PLC ± -	1 PLC ± 0.127	CHK C. ROHDE 08NOV2011	NAME	
2 PLC ± -	3 PLC ± -	APVD C. ROHDE 08NOV2011	PRODUCT SPEC	
4 PLC ± -	ANGLES ± -		108-40005	
MATERIAL -	FINISH SEE TABLE		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO
			114-10000	RESTRICTED TO
			WEIGHT -	A3 00779 C-166995
			CUSTOMER DRAWING	SCALE NTS SHEET 1 of 1 REV U