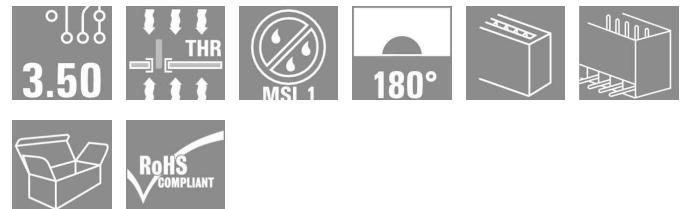
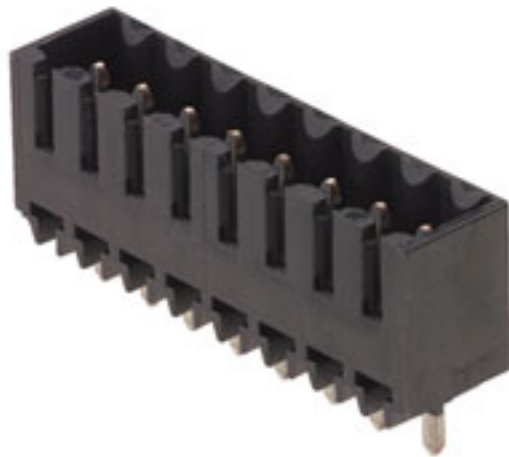


**OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/12/180G 1.5SN BK BX**

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D-32758 Detmold
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Fon: +49 5231 14-0
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www.weidmueller.com



High-temperature-resistant male header, 3.50 mm pitch.

- **Plugging direction parallel (90°), straight 180° or angled (135°) to PCB**
- **Housing variants: closed side (G), screw flange (F), solder flange (LF) or snap-on solder flange (RF)**
- **Optimised for the SMT process**
- **Pin length 3.2 mm universal for all soldering methods**
- **Pin length 1.5 mm optimised for reflow soldering methods**
- **Packed either in a box (BX) or tape-on-reel (RL)**
- **Male header can be coded**

General ordering data

Type	SL-SMT 3.50/12/180G 1.5SN BK BX
Order No.	1753082001
Version	PCB plug-in connector, male header, closed side, Reflow solder connection, 3.50 mm, No. of poles: 12, 180°, Solder pin length (l): 1.5 mm, tinned, Black, Box
GTIN (EAN)	4032248130986
Qty.	50 pc(s).
Product data	IEC: 320 V / 15 A UL: 300 V / 10 A
Packaging	Box

**OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/12/180G 1.5SN BK BX**

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Technical data**Dimensions and weights**

Net weight	3.68 g
------------	--------

System parameters

Product family		Mounting onto the PCB	
Product family	OMNIMATE Signal - series BL/SL 3.50	Reflow solder connection	
Outgoing elbow	180°	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	No. of poles	12
Solder pin length (l)	1.5 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Can be coded	Yes	Number of solder pins per pole	1
Solder eyelet hole diameter (D)	1.4 mm	Solder eyelet hole diameter tolerance (D)	+ 0,1 mm
L1 in mm	38.5 mm	L1 in inches	1.516 inch
Insulation resistance	≥ 10 ⁸ Ω	Touch-safe protection acc. to DIN VDE 0470	IP 10
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch		


Material data

Insulating material	LCP GF	Colour	Black
Insulating material group	IIIa	UL 94 flammability rating	V-0
CTI	≥ 175	Contact material	CuSn
Contact surface	tinned	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C	Max. relative humidity during storage	80 %

Rating data acc. to IEC 60664-1 / IEC 61984

Rated current, min. no. of poles (Tu=20°C)	15 A	Rated current, max. no. of poles (Tu=20°C)	12 A
Rated current, number of poles (Tu=40°C), min	13 A	Rated current, number of poles (Tu=40°C), max.	10 A
Rated voltage for surge voltage class / pollution degree III/3	160 V	Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated voltage for surge voltage class / pollution degree II/2	320 V	Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV
Short-time withstand current resistance	3 x 1s with 100 A		

CSA rating data

Institute (CSA)		Certificate No. (CSA)	200039-1176845
Rated voltage (Use group B)	300 V	Rated current (use group B)	10 A
Rated voltage (use group D)	300 V	Rated current (use group D)	10 A


Data sheet

**OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/12/180G 1.5SN BK BX**

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Technical data

UL 1059 rating data

Institute (UR)		Certificate No. (UR)	
		E60693	
Rated voltage (use group B)	300 V	Rated current (use group B)	10 A
Rated voltage (use group D)	300 V	Rated current (use group D)	10 A

Classifications

ETIM 3.0	EC001284	UNSPSC	30-21-18-10
eClass 5.1	27-26-07-04	eClass 6.2	27-26-07-04
eClass 7.1	27-44-04-02		

Notes

- Notes
- Gold-plated contact surfaces on request
 - Rated current related to rated cross-section & min. No. of poles.
 - Solder eyelet diameter D = 1.5 + 0.1 mm, from 9 poles
 - P on drawing = pitch
 - Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.

Approvals

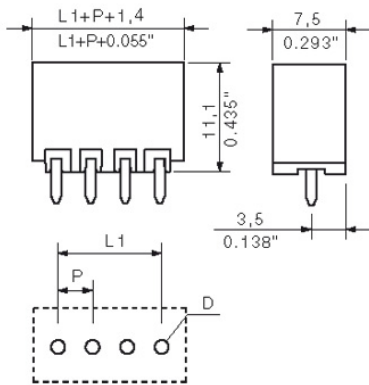
Approvals	
ROHS	Conform

Downloads

CAD Library (P-CAD Format - ASCII)	SL-SMT.zip
CAD Library (P-CAD Format - Standard)	SL-SMT.zip
3-D model	

Data sheet**OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/12/180G 1.5SN BK BX**

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Drawings

**OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/12/180G 1.5SN BK BX**

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Mating connector (conditionally pluggable)
BL 3.50/180LH


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/12/180LH SN OR BX	1687750000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190853303	36 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/12/180LH SN BK BX	1687980000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190853532	36 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

BL 3.50/270F


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/12/270F SN BK BX	1640260000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277840	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/12/270F SN OR BX	1640030000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 270°	4008190277581	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

**OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/12/180G 1.5SN BK BX**

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Mating connector (conditionally pluggable)

Clamping yoke connection,
 Clamping range, rated
 connection, max.: 1.5 mm²,
 Box

BL 3.50/180


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/12/180 SN BK BX	1615730000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190060817	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/12/180 SN OR BX	1597460000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190192037	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

BL 3.50/90


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/12/90 SN OR BX	1638650000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 90°, Clamping yoke connection, Clamping	4008190276195	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

Creation date November 30, 2014 8:58:21 AM CET

**OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/12/180G 1.5SN BK BX**

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Mating connector (conditionally pluggable)

		range, rated connection, max.: 1.5 mm ² , Box			
BL 3.50/12/90 SN BK BX	1638880000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190276423 50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

BL 3.50/270


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/12/270 SN OR BX	1639570000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277123 50 pc(s).		IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/12/270 SN BK BX	1639800000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277352 50 pc(s).		IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

**OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/12/180G 1.5SN BK BX**

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Mating connector (conditionally pluggable)
BL 3.50/90F


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/12/90F SN OR BX	1639110000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190276652	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/12/90F SN BK BX	1639340000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190276881	50 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

BL 3.50/180F


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/12/180F SN OR BX	1606740000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190147181	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/12/180F SN BK BX	1615880000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 180°, Clamping yoke connection, Clamping range, rated	4008190063924	50 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

**OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/12/180G 1.5SN BK BX**

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Mating connector (conditionally pluggable)

connection, max.: 1.5 mm²,
 Box

BLZF 3.5/180


Female connectors with tension clamp system for connecting cables in 3.50 pitch. They provide space for labelling and can be coded.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZF 3.50/12/180 SN OR BX	1690290000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 12, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190328788	50 pc(s).	IEC: 320 V / 14.5 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 26 - AWG 14	Box

Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

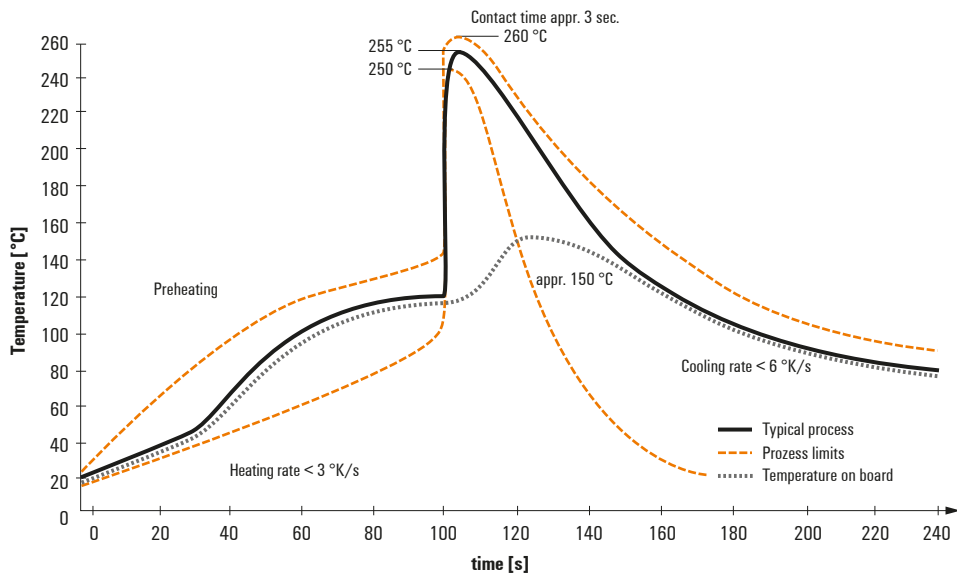
- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.

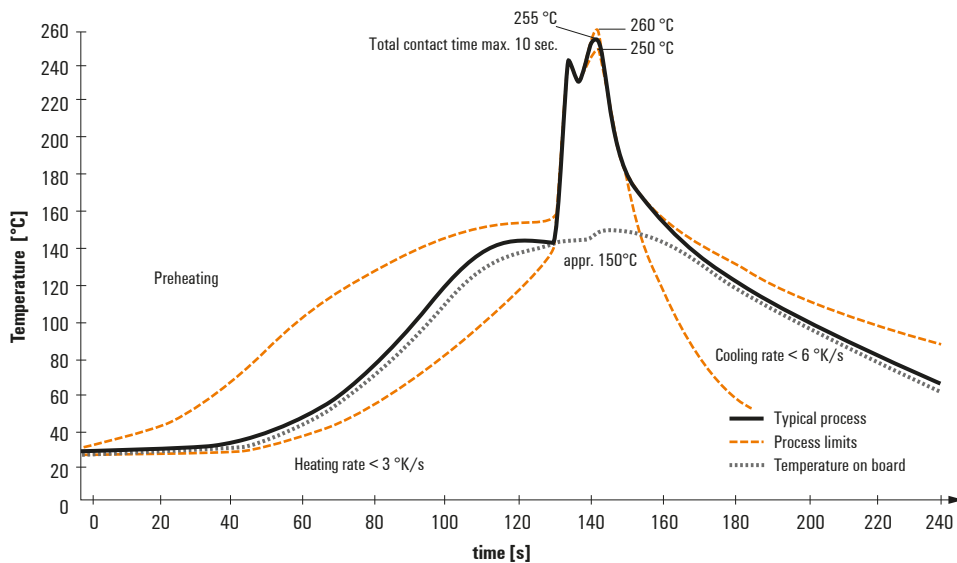
Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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Let's connect.

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