

**OMNIMATE Signal - series BL/SL 3.50
SL-SMT 3.50/24/90G 3.2SN BK BX**

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High-temperature-resistant male header, 3.50 mm pitch.

- **Plugging direction parallel (90°), straight 180° or angled (135°) to PCB**
- **Housing variants: closed side (G), screw flange (F), solder flange (LF) or snap-on solder flange (RF)**
- **Optimised for the SMT process**
- **Pin length 3.2 mm universal for all soldering methods**
- **Pin length 1.5 mm optimised for reflow soldering methods**
- **Packed either in a box (BX) or tape-on-reel (RL)**
- **Male header can be coded**

General ordering data

Type	SL-SMT 3.50/24/90G 3.2SN BK BX
Order No.	1841850000
Version	PCB plug-in connector, male header, closed side, Reflow solder connection, 3.50 mm, No. of poles: 24, 90°, Solder pin length (l): 3.2 mm, tinned, Black, Box
GTIN (EAN)	4032248353200
Qty.	20 pc(s).
Product data	IEC: 320 V / 15 A UL: 300 V / 10 A
Packaging	Box

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Technical data**Dimensions and weights**

Net weight	7.75 g
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System parameters

Product family		Mounting onto the PCB	
Product family	OMNIMATE Signal - series BL/SL 3.50	Reflow solder connection	
Outgoing elbow	90°	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	No. of poles	24
Solder pin length (l)	3.2 mm	Pin dimensions	d = 1.2 mm, Octagonal
Can be coded	Yes	Number of solder pins per pole	1
Solder eyelet hole diameter (D)	1.4 mm	Solder eyelet hole diameter tolerance (D)+	0,1 mm
L1 in mm	80.5 mm	L1 in inches	3.169 inch
Insulation resistance	10 ³ Ω	Touch-safe protection acc. to DIN VDE 0470	IP 10
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch		


Material data

Insulating material	LCP GF	Colour	Black
Insulating material group	IIIa	UL 94 flammability rating	V-0
CTI	≥ 175	Temperature of glow-wire test	960 °C
Duration of glow-wire test	30 s	Contact material	CuSn
Contact surface	tinned	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C	Max. relative humidity during storage	80 %

DIN IEC rating data

Rated current, min. no. of poles (Tu=20°C)	15 A	Rated current, max. no. of poles (Tu=20°C)	12 A
Rated current, number of poles (Tu=40°C), min	13 A	Rated current, number of poles (Tu=40°C), max.	10 A
Rated voltage for surge voltage class / pollution degree III/3	160 V	Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated voltage for surge voltage class / pollution degree II/2	320 V	Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV
Short-time withstand current resistance	3 x 1s with 100 A		

CSA rating data

Institute (CSA)		Rated voltage (Use group B)	300 V
Rated current (use group B)	10 A	Rated voltage (use group D)	300 V
Rated current (use group D)	10 A		

Data sheet

**OMNIMATE Signal - series BL/SL 3.50
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Technical data

UL 1059 rating data

Institute (UR)



Rated voltage (use group B)

300 V

Rated current (use group B)

10 A

Rated voltage (use group D)

300 V

Rated current (use group D)

10 A

Classifications

ETIM 3.0	EC001284	UNSPSC	30-21-18-10
eClass 5.1	27-26-07-04	eClass 6.2	27-26-07-04
eClass 7.1	27-44-04-02		

Notes

Notes

- Gold-plated contact surfaces on request
- Rated current related to rated cross-section & min. No. of poles.
- Solder eyelet diameter D = 1.5 + 0.1 mm, from 9 poles
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.

Approvals

Approvals



ROHS

Conform

Downloads

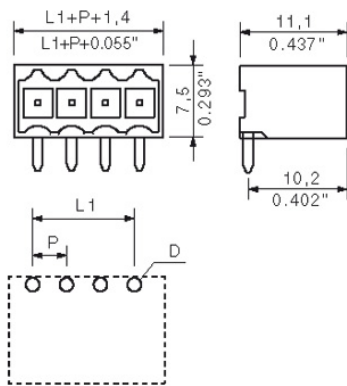
CAD Library (P-CAD Format - ASCII) [SL-SMT.zip](#)

CAD Library (P-CAD Format - Standard) [SL-SMT.zip](#)

[3-D model](#)

Data sheet**OMNIMATE Signal - series BL/SL 3.50
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Drawings

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Mating connector (conditionally pluggable)
BL 3.50/180F


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They include space for labelling and can be coded.

- 0.20 - 1.5 mm² (IEC) / 28 - 14 AWG (UL)
- 250 V (IEC) / 300 V (UL)
- 17 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/24/180F SN BK BX	1620910000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190165086	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/24/180F SN OR BX	1620830000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190164553	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

BL 3.50/180LH


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They include space for labelling and can be coded.

- 0.20 - 1.5 mm² (IEC) / 28 - 14 AWG (UL)
- 250 V (IEC) / 300 V (UL)
- 17 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/24/180LH SN BK BX	1688100000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190853655	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/24/180LH SN OR BX	1687870000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 180°	4008190853426	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

Creation date August 5, 2014 9:25:54 AM CEST

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Mating connector (conditionally pluggable)

Clamping yoke connection,
Clamping range, rated
connection, max.: 1.5 mm²,
Box

BL 3.50/270F



Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They include space for labelling and can be coded.

- 0.20 - 1.5 mm² (IEC) / 28 - 14 AWG (UL)
- 250 V (IEC) / 300 V (UL)
- 17 A (IEC) / 10 A (UL)

General ordering data

Available until	Type	Order No.	Version	GTIN (EAN)	Qty.	Product data
2014-05-20	BL 3.50/24/270F SN BK BX	1640380000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277963	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14
BL 3.50/24/270F SN OR BX	1640150000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277703	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

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Mating connector (conditionally pluggable)
BL 3.50/90F


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They include space for labelling and can be coded.

- 0.20 - 1.5 mm² (IEC) / 28 - 14 AWG (UL)
- 250 V (IEC) / 300 V (UL)
- 17 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/24/90F SN BK BX	1639460000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277000	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/24/90F SN OR BX	1639230000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190276775	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

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Mating connector (fully pluggable)
BL 3.50/180


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They include space for labelling and can be coded.

- 0.20 - 1.5 mm² (IEC) / 28 - 14 AWG (UL)
- 250 V (IEC) / 300 V (UL)
- 17 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/24/180 SN OR BX	1620360000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190155155	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box
BL 3.50/24/180 SN BK BX	1620440000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 180°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190156749	20 pc(s).	IEC: 320 V / 17 A / 0.2 - 1.5 mm ² UL: 300 V / 10 A / AWG 28 - AWG 14	Box

BL 3.50/90


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They include space for labelling and can be coded.

- 0.20 - 1.5 mm² (IEC) / 28 - 14 AWG (UL)
- 250 V (IEC) / 300 V (UL)
- 17 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/24/90 SN BK BX	1639000000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 90°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190276546	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
BL 3.50/24/90 SN OR BX	1638770000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 90°, Clamping yoke connection, Clamping	4008190276317	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box

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Mating connector (fully pluggable)

range, rated connection,
 max.: 1.5 mm², Box

BL 3.50/270


Female connectors with clamping yoke screw system for connecting conductors at 3.50 mm pitch. They include space for labelling and can be coded.

- 0.20 - 1.5 mm² (IEC) / 28 - 14 AWG (UL)
- 250 V (IEC) / 300 V (UL)
- 17 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL 3.50/24/270 SN OR BX	1639690000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277246	20 pc(s).	IEC: 320 V / 12 A / 0.2 - 1.5 mm ² UL: 300 V / 8 A / AWG 28 - AWG 14	Box
This article will no longer be available in the future.	2014-05-20T00:00:00+02:00	BL 3.50/24/270 SN BK BX	1639920000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 24, 270°, Clamping yoke connection, Clamping range, rated connection, max.: 1.5 mm ² , Box	4008190277475	20 pc(s).

Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

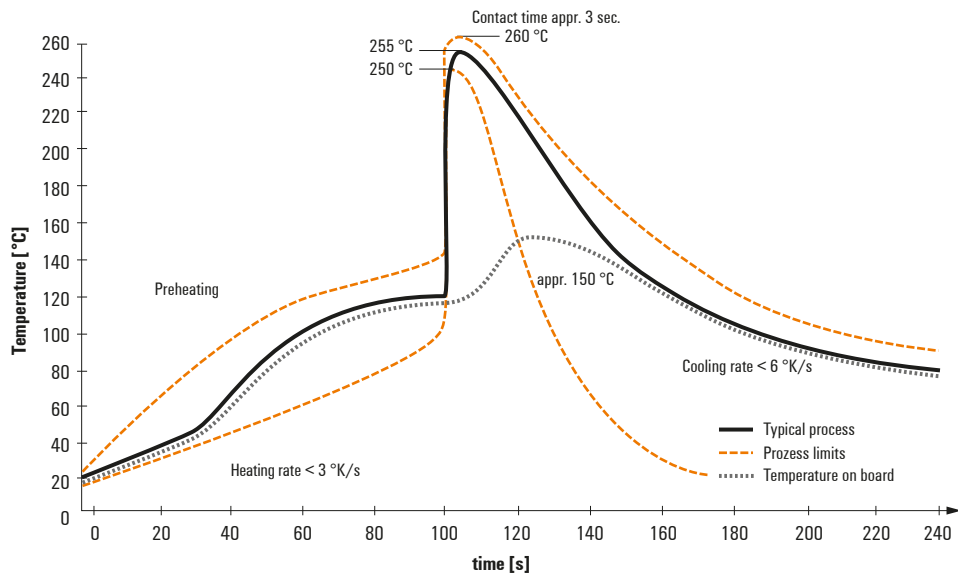
- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.

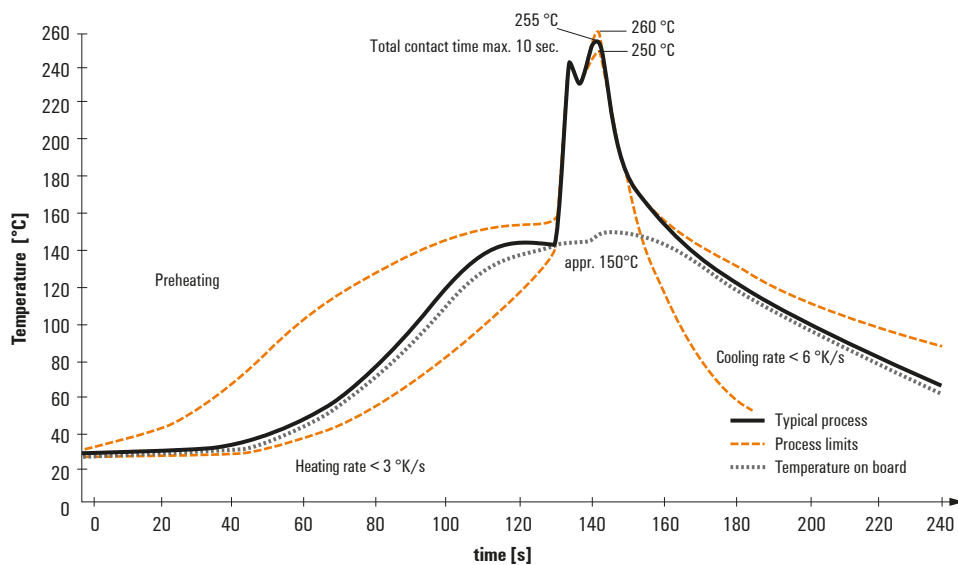
Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.


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