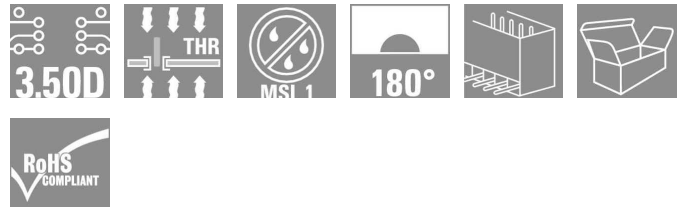


**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
S2L-SMT 3.50/18/180G 3.5SN BK BX**

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
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Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com



High-temperature-resistant, straight, 2-tier male connector for all common soldering methods. Optimised for automatic assembly. Packed in box or tape. 3.2 mm solder pin suitable for reflow and wave soldering. These male connectors can be labelled and coded.

- 50 V (IEC) / 150 V (UL)
- 10 A (IEC) / 10 A (UL)

General ordering data

Type	S2L-SMT 3.50/18/180G 3.5SN BK BX
Order No.	1794590000
Version	PCB plug-in connector, male header, closed side, Reflow solder connection, 3.50 mm, No. of poles: 18, 180°, Solder pin length (l): 3.5 mm, tinned, Black, Box
GTIN (EAN)	4032248231775
Qty.	20 pc(s).
Product data	IEC: 160 V / 10 A UL: 150 V / 10 A
Packaging	Box

**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
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Technical data
Dimensions and weights

Net weight 5.35 g

System parameters

Product family	OMNIMATE Signal - series B2L/S2L 3.50 - 2-row	Mounting onto the PCB	Reflow solder connection
Outgoing elbow	180°	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	No. of poles	18
Solder pin length (l)	3.5 mm	Pin dimensions	d = 1.0 mm, Octagonal
Can be coded	Yes	Number of solder pins per pole	1
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+	0.1 mm
L1 in mm	28 mm	L1 in inches	1.102 inch
Insulation resistance	≥ 10 ⁸ Ω	Touch-safe protection acc. to DIN VDE 0470	IP 10
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch		


Material data

Insulating material	LCP GF	Colour	Black
Insulating material group	IIIb	UL 94 flammability rating	V-0
CTI	≥ 175	Contact material	Cu-Leg
Contact surface	tinned	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C	Max. relative humidity during storage	80 %

Rating data acc. to IEC 60664-1 / IEC 61984

Rated current, min. no. of poles (Tu=20°C)	10 A	Rated current, max. no. of poles (Tu=20°C)	10 A
Rated current, number of poles (Tu=40°C), min	9 A	Rated current, number of poles (Tu=40°C), max.	8.5 A
Rated voltage for surge voltage class / pollution degree III/3	50 V	Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV
Rated voltage for surge voltage class / pollution degree III/2	125 V	Rated impulse voltage for surge voltage class/ pollution degree III/2	1.5 kV
Rated voltage for surge voltage class / pollution degree II/2	160 V	Rated impulse voltage for surge voltage class/ pollution degree II/2	1.5 kV
Short-time withstand current resistance	3 x 1s with 77 A		

CSA rating data

Institute (CSA)		Certificate No. (CSA)	200039-1176845
Rated voltage (Use group B)	50 V	Rated current (use group B)	5 A
Rated voltage (Use group C)	50 V	Rated current (use group C)	9.5 A
Rated voltage (use group D)	150 V	Rated current (use group D)	9.5 A

Data sheet

**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
S2L-SMT 3.50/18/180G 3.5SN BK BX**

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Technical data

UL 1059 rating data

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (use group B)	150 V	Rated current (use group B)	10 A
Rated voltage (use group C)	50 V	Rated current (use group C)	10 A

Classifications

UNSPSC	30-21-18-10	eClass 5.1	27-26-07-01
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02

Notes

Notes

- Additional colours on request
- Gold-plated contact surfaces on request
- Spacing between rows: see hole layout
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.

Approvals

Approvals

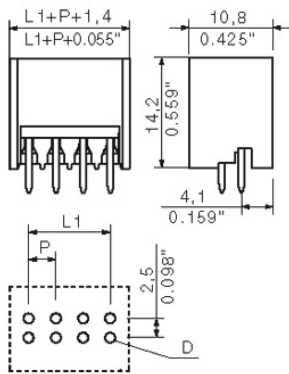


ROHS

Conform

Data sheet**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
S2L-SMT 3.50/18/180G 3.5SN BK BX**

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Drawings

**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
S2L-SMT 3.50/18/180G 3.5SN BK BX**

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Mating connector (conditionally pluggable)
B2L 3.50LH


Female connectors with tension clamp connection system enable quick and simple wiring. These female header can be mounted side by side and therefore have a high connection density. The release lever simplifies the separation of the connection in confined spaces. The socket blocks provide space for labelling and can be coded.

- 0.20 - 1.0mm² (IEC) / 28 - 18 AWG (UL)
- 80 V (IEC) / 150 V (UL)
- 10 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
B2L 3.50/18/180LH SN BK BX	1748550000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1 mm ² , Box	4032248038268	20 pc(s).	IEC: 250 V / 10.3 A / 0.2 - 1 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box
B2L 3.50/18/180LH SN OR BX	1748390000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1 mm ² , Box	4032248038169	20 pc(s).	IEC: 250 V / 10.3 A / 0.2 - 1 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box

B2L 3.50F QV SN


Female connector with integral cross-connection and clear printing for uninterrupted relaying of potential at full current-carrying capacity with the maximum cable cross-section. The cross-connection is positioned vertically between the poles of rows directly on top of each other. Conductor connection with tension clamp system with straight outlet and 3.5 mm pitch. Flange and release lever available. Packed in cardboard box.

- 0.20 - 1.0mm² (IEC) / 28 - 18 AWG (UL)
- 80 V (IEC) / 150 V (UL)
- 10 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
B2L 3.50/18/180FQV9 SN BK BX	1944730000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1 mm ² , Box	4032248619665	48 pc(s).	IEC: 200 V / 10.6 A / 0.2 - 1 mm ² UL: 150 V / 7 A / AWG 28 - AWG 18	Box

**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
S2L-SMT 3.50/18/180G 3.5SN BK BX**

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Mating connector (conditionally pluggable)
B2L 3.50F

Component density redefined: the future standard for signal connection

Maximum connection density in the smallest of spaces - the 2-row B2L raises the bar higher for standard sensor cables up to 1mm² and bridges the gap between insufficient space and more functions.

The result is a connecting solution for standard industrial cables with 1.75 pitch - 30% smaller than an equivalent solution with 2.5 pitch and with 140% the robustness of 3.5 pitch

Dimensions: double the connection density with 3.5mm pitch size

Connection system: tried and tested maintenance-free Weidmüller tension clamp connection

Connection data / Performance:

- 0.20 - 1.0mm² (IEC) / 28 - 18 AWG (UL)
- 80 V / 10 A (IEC) / 150 V / 10 A (UL)
- No. of poles: 4 to 36

The basic application advantages:

Efficient - maximum component density on the PCB
 Suitable for industrial use - minimum dimensions, maximum robustness

Process-optimised - automatic configuration and reflow solders, rapid connection

User-friendly - patented release lever for the easy release of larger numbers of poles

Application-oriented: easy labelling and reliable coding despite compact dimensions

Miniaturisation is more than just a larger number of functions within a small space:

Every reduction in size decreases space requirements and the overall system costs less for the end customer.

Weidmüller fulfils a growing demand in the engineering and industrial automation sectors.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
B2L 3.50/18/180F SN BK BX	1748230000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1 mm ² , Box	4032248038060	20 pc(s).	IEC: 250 V / 10.3 A / 0.2 - 1 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box
B2L 3.50/18/180F SN OR BX	1748070000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1 mm ² , Box	4032248037971	20 pc(s).	IEC: 250 V / 10.3 A / 0.2 - 1 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box

**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
S2L-SMT 3.50/18/180G 3.5SN BK BX**

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Mating connector (conditionally pluggable)
B2L 3.50LH QV SN


Female connector with integral cross-connection and clear printing for uninterrupted relaying of potential at full current-carrying capacity with the maximum cable cross-section. The cross-connection is positioned vertically between the poles of rows directly on top of each other. Conductor connection with tension clamp system with straight outlet and 3.5 mm pitch. Flange and release lever available. Packed in cardboard box.

- 0.20 - 1.0mm² (IEC) / 28 - 18 AWG (UL)
- 80 V (IEC) / 150 V (UL)
- 10 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
B2L	1944810000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1 mm ² , Box	4032248619740	48 pc(s).	IEC: 200 V / 10.6 A / 0.2 - 1 mm ² UL: 150 V / 7 A / AWG 28 - AWG 18	Box

**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
S2L-SMT 3.50/18/180G 3.5SN BK BX**

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Mating connector (fully pluggable)
B2L 3.50 QV SN


Female connector with integral cross-connection and clear printing for uninterrupted relaying of potential at full current-carrying capacity with the maximum cable cross-section. The cross-connection is positioned vertically between the poles of rows directly on top of each other. Conductor connection with tension clamp system with straight outlet and 3.5 mm pitch. Flange and release lever available. Packed in cardboard box.

- 0.20 - 1.0mm² (IEC) / 28 - 18 AWG (UL)
- 80 V (IEC) / 150 V (UL)
- 10 A (IEC) / 10 A (UL)

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
B2L	1944650000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1 mm ² , Box	4032248619580	54 pc(s).	IEC: 200 V / 10.6 A / 0.2 - 1 mm ² UL: 150 V / 7 A / AWG 28 - AWG 18	Box

**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
S2L-SMT 3.50/18/180G 3.5SN BK BX**

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www.weidmueller.com

Mating connector (fully pluggable)
B2L 3.50

Component density redefined: the future standard for signal connection

Maximum connection density in the smallest of spaces - the 2-row B2L raises the bar higher for standard sensor cables up to 1mm² and bridges the gap between insufficient space and more functions.

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Connection system: tried and tested maintenance-free Weidmüller tension clamp connection

Connection data / Performance:

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- 80 V / 10 A (IEC) / 150 V / 10 A (UL)
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Weidmüller fulfils a growing demand in the engineering and industrial automation sectors.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
B2L 3.50/18/180 SN BK BX	1727700000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1 mm ² , Box	4032248037896	20 pc(s).	IEC: 200 V / 10.3 A / 0.2 - 1 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box
B2L 3.50/18/180 SN OR BX PRT	1847550000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1 mm ² , Box	4032248366583	20 pc(s).	IEC: 200 V / 10.3 A / 0.2 - 1 mm ² UL: 300 V / 10 A / AWG 28 - AWG 16	Box

**OMNIMATE Signal - series B2L/S2L 3.50 - 2-row
S2L-SMT 3.50/18/180G 3.5SN BK BX**

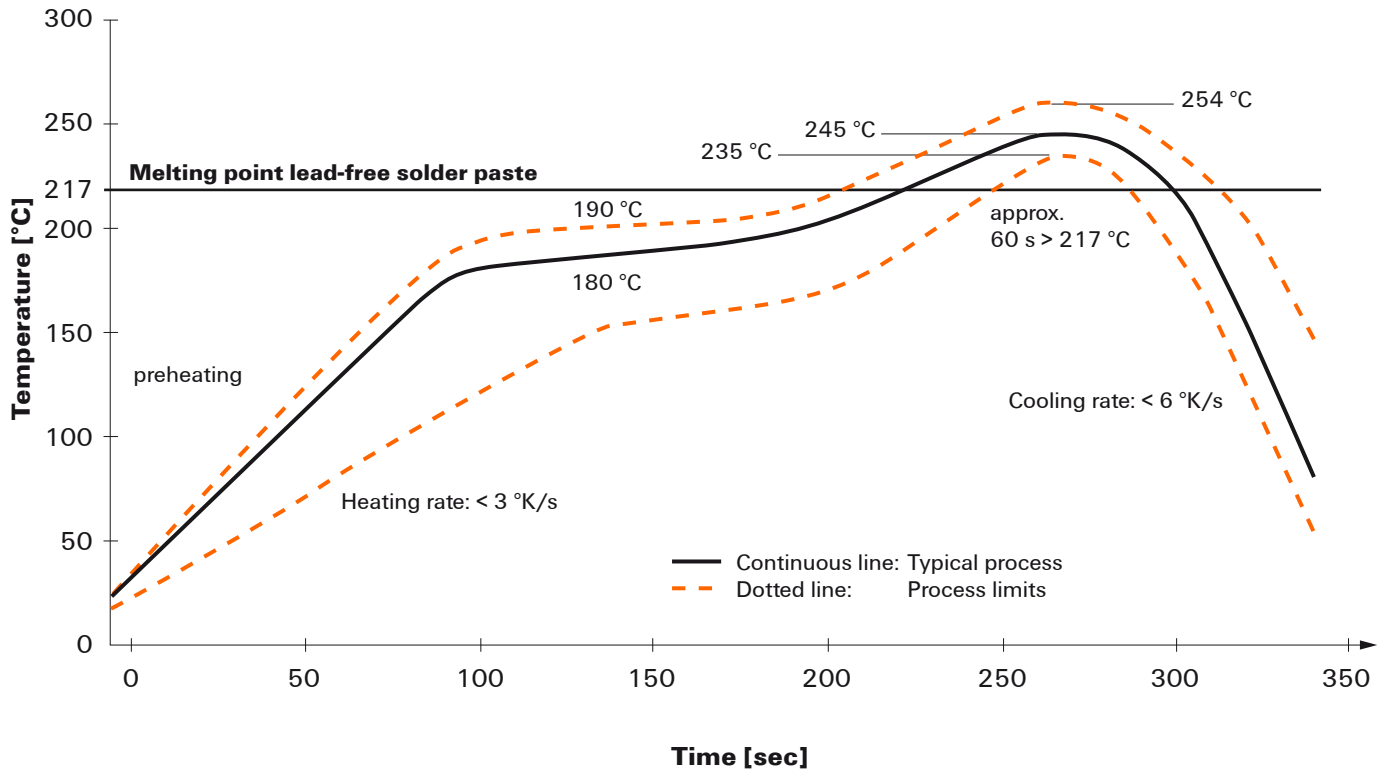
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Mating connector (fully pluggable)

B2L 3.50/18/180 SN OR BX	1727620000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1 mm ² , Box	4032248037803 20 pc(s). IEC: 200 V / 10.3 A / 0.2 - 1 mm ² Box UL: 300 V / 10 A / AWG 28 - AWG 16
B2L 3.50/18/180 SN OR BX PRT	1029890000	PCB plug-in connector, female plug, 3.50 mm, No. of poles: 18, 180°, Tension clamp connection, Clamping range, rated connection, max.: 1 mm ² , Box	4032248759026 20 pc(s). IEC: 200 V / 10.3 A / 0.2 - 1 mm ² Box UL: 300 V / 10 A / AWG 28 - AWG 16

Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

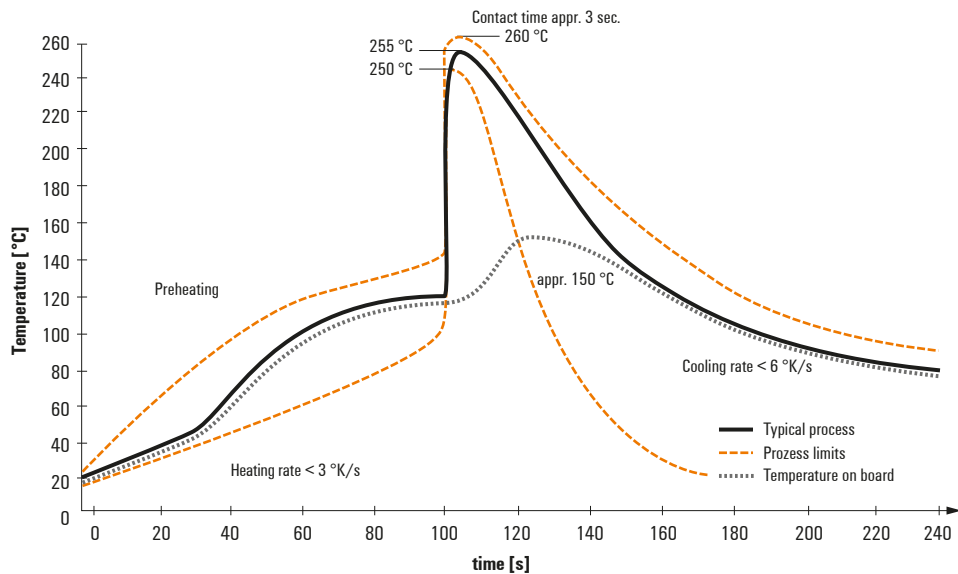
- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3\text{K/s}$. In parallel the solder paste is ‚activated‘. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at $\geq -6\text{K/s}$ solder is cured. Board and components cool down while avoiding cold cracks.

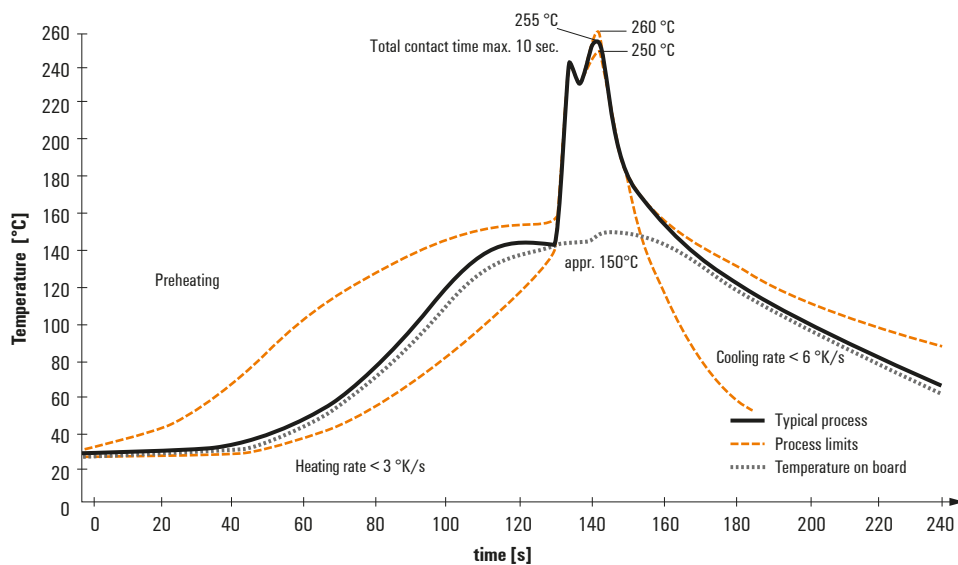
Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

Addresses worldwide


Let's connect.

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