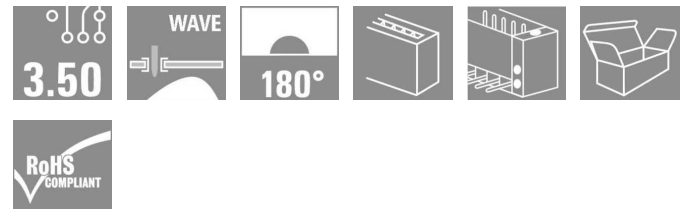
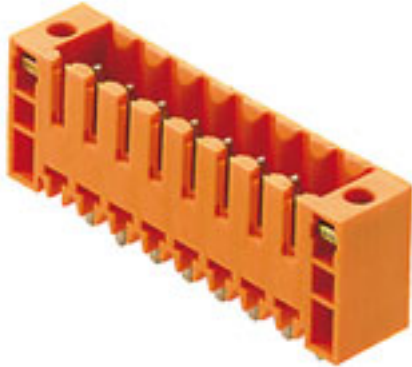


OMNIMATE Signal - series BL/SL 3.50 SL 3.50/04/180F 3.2SN OR BX

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Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

General ordering data

Type	SL 3.50/04/180F 3.2SN OR BX
Order No.	1607520000
Version	PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, No. of poles: 4, 180°, Solder pin length (l): 3.2 mm, tinned, Orange, Box
GTIN (EAN)	4008190039097
Qty.	100 pc(s).
Product data	IEC: 320 V / 17 A UL: 300 V / 10 A
Packaging	Box

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Technical data
Dimensions and weights

Net weight 1.57 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50	Type of connection	Solder connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	180°
No. of poles	4	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Tolerance of solder pin position	± 0.1 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Solder pin dimensions = d tolerance	0 / -0,03 mm	Solder eyelet hole diameter (D)	1.4 mm
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm	L1 in mm	10.5 mm
L1 in inches	0.413 inch	Number of rows	1
Pin series quantity	1	Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch
Touch-safe protection acc. to DIN VDE 0470	IP 10	Volume resistance	6.00 mΩ
Can be coded	Yes	Plugging cycles	25
push-in force/pole	4 N	Withdrawal force per pole	4 N
Packaging	Box		

Material data

Insulating material	PBT	Colour	Orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
CTI	≥ 200	Insulation resistance	≥ 10 ⁸ Ω
UL 94 flammability rating	V-0	Contact material	CuSn
Contact surface	tinned	Layer structure of solder connection	5-7 μm Sn glossy
Layer structure of plug contact	5-7 undefined Sn glossy	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. no. of poles (Ta = 20°C)	17 A
Rated current, max. no. of poles (Ta = 20°C)	12 A	Rated current, min. no. of poles (Ta = 40°C)	14.5 A
Rated current, max. no. of poles (Ta = 40°C)	10 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 100 A

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Technical data**Rated data acc. to CSA**

Institute (CSA)



Certificate No. (CSA)

154685-1318353

Rated voltage (Use group B)	300 V
Rated current (use group B)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.

Rated voltage (use group D)	300 V
Rated current (use group D)	10 A

Rated data acc. to UL 1059

Institute (UR)



Certificate No. (UR)

E60693

Rated voltage (use group B)	300 V
Rated current (use group B)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.

Rated voltage (use group D)	300 V
Rated current (use group D)	10 A

Classifications

ETIM 3.0	EC001284	ETIM 4.0	EC002637
ETIM 5.0	EC002637	ETIM 6.0	EC002637
UNSPSC	30-21-18-10	eClass 5.1	27-26-07-04
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02
eClass 8.1	27-44-04-02	eClass 9.0	27-44-04-02
eClass 9.1	27-44-04-02		

Notes

Notes

- Additional colours on request
- Gold-plated contact surfaces on request
- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- For additional mechanical support for male connectors with screw flange (...F), we recommend an additional cable gland with fastening screws (sheet metal screw ISO 1481-ST 2.2x4.5 C or ISO 7049-ST 2.2x4.5 C - see Accessories). Cable gland only permitted after soldering.

IPC conformity

The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

Data sheet**OMNIMATE Signal - series BL/SL 3.50
SL 3.50/04/180F 3.2SN OR BX**

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Technical data**Approvals**

Approvals



ROHS

Conform

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EDA Layout Library (Mentor Graphics
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[Select your download](#)

Safety notice

[Safety indication](#)

CAD Library (P-CAD Format - ASCII)

[SL.zip](#)

CAD Library (P-CAD Format - Standard)

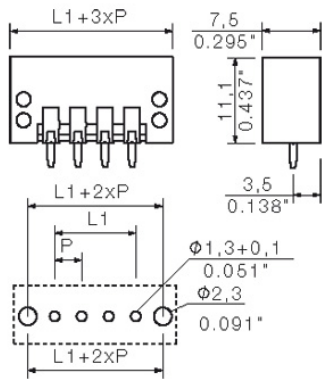
[SL.zip](#)

Data sheet

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Drawings



Recommended wave soldering profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

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