

DATA MCS 18 SWITCHES-MOMENTARY ACTION



BENEFITS

- Absolutely unique, extremely low design
- Almost flush with the front plate
- High-quality gold and silver contacts
- Excellent price/performance ratio
- Available with various colours and lettering
- Reliable tactile feedback
- Ideal switch for applications with 2 to 6 keypoints
- Suitable for highly versatile applications

		MCS 18 gold contacts	MCS 18 silver contacts				
Electrical data							
Contact material		gold	silver				
Switching voltage	[mV]	min. 50 DC	min. 5V DC				
	[V]	max. 24 DC	max. 48 DC				
Switching current max.	[mA]	80	125				
Rated breaking capacity	[W]	0.36	0.72				
Lifetime (at rated breaking capacity)		>106	>106				
Initial contact resistance, new	[mΩ]	<50	<50				
Initial contact resistance, after lifetime	[mΩ]	<150	<150				
Insulation resistance	[Ω]	>108	>108				
Contact bounce time	[ms]	typ. 0.1	typ. 0.1				
Mechanical data							
Actuating force	[N]	3 ± 1	3 ± 1				
Contact travel	[mm]	0.5 ± 0.1	0.5 ± 0.1				
End stop strength	[N]	>50	>50				
Lifetime	[operations]	>106	>106				
Other data							
Solderability	[°C/s]	235 / 2	235 / 2				
Soldering heat resistance	[°C/s]	260 / 5	260 / 5				
Ambient temperature	[°C]	-25 – +60	-25 – +60				
Storage temperature	[°C]	-25 – +60	-25 – +60				
Degree of protection		IP 65	IP 65				
Materials							
Socket		Thermoplast PES	Thermoplast PES				
Face foil		PETP	PETP				
Bezel		Thermoplast PBTP	Thermoplast PBTP				
Contact material gold / silver	[µm]	CuZn 37, 3 μm Ni 2 μm Au	CuZn 37, 2.5 µm Ag				

OVERVIEW MCS 18 SWITCHES-MOMENTARY ACTION



^{*} X in the Part No. must be replaced by the desired version



LETTERING

Depending on the application and font, there are various lettering possibilities. The following standards can be used for key letterings:

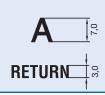
ORDER INDEX LETTERING

A = 001	P = 016	4 = 031	\$ = 046	EIN = 061
B = 002	Q = 017	5 = 032	→ = 047	AUS = 062
C = 003	R = 018	6 = 033	←= 048	AUF = 063
D = 004	S = 019	7 = 034	↓ = 049	AB = 064
E = 005	T = 020	8 = 035	↑ = 050	ON = 065
F = 006	U = 021	9 = 036	% = 051	OFF = 066
G = 007	V = 022	+ = 037	√ = 052	UP = 067
H = 008	W = 023	- = <mark>038</mark>	CTRL = 053	DOWN = 068
I = 009	X = 024	· = 039	RETURN = 054	HIGH = 069
J = 010	Y = 025	x = 040	SHIFT = 055	LOW = 070
K = 011	Z = 026	÷= 041	LOCK = 056	ON/OFF = 071
L = 012	0 = 027	* = 042	STOP = 057	START = 072
M = 013	1 = 028	== 043	ENTER = 058	
N = 014	2 = 029	# = 044	BACK = 059	
O = 015	3 = 030	⇔ = 045	LINE = 060	



MCS 18, LETTER HEIGHTS AND FONTS

- Single characters, Univers 65
- Legends max. 6 characters in line, Univers 65
- Insert label and front foil anthracite, RAL 7016
- Characters and symbols light grey, RAL 7035



SSM 27, LETTER HEIGHTS AND FONTS

- Single characters, Univers 65
- Legends max. 6 characters in line, Akzident-Grotesk condensed bold type
- Front foil anthracite, RAL 7016
- Characters and symbols light grey, RAL 7035