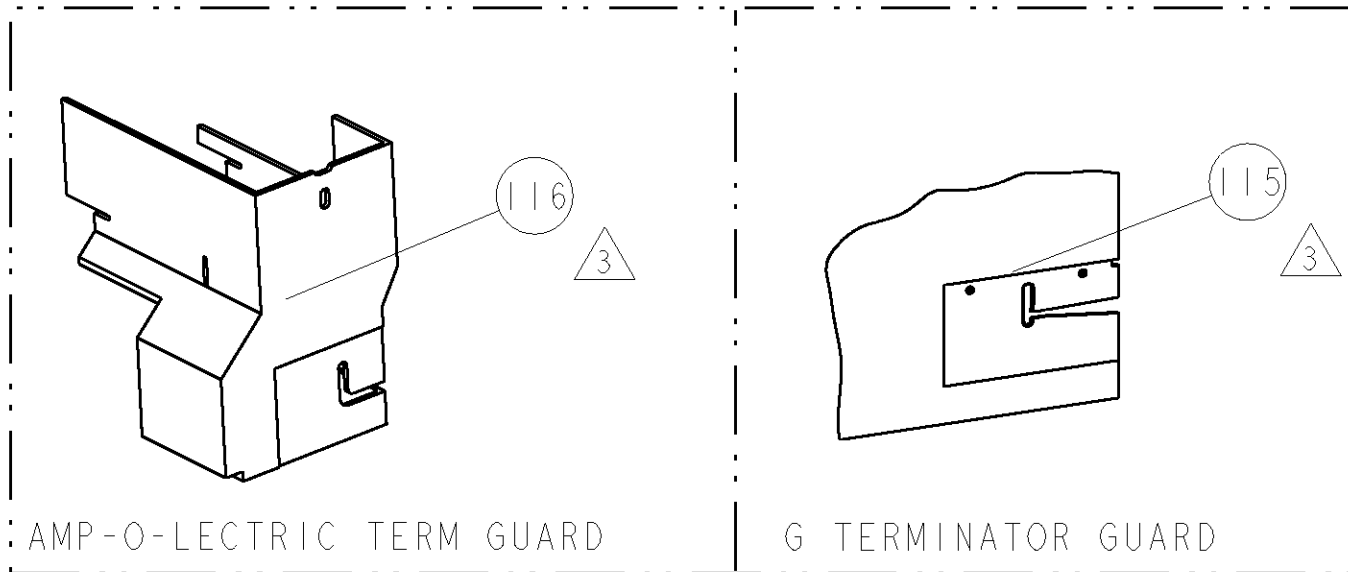
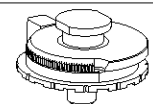


8				7			
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION			
COPYRIGHT 20				20			
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.							
PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855389-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855389-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855389-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855389-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855389-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

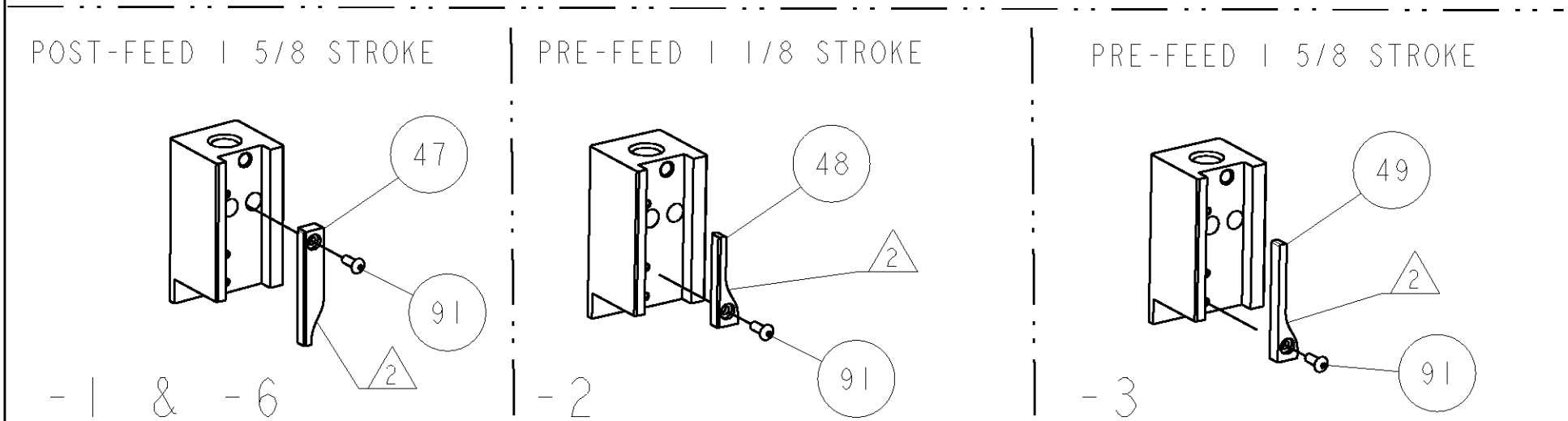
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL, BLADE RECPTACLE, 2.8							
TE P/N	MOLEX P/N	MOLEX TERMINAL - TE CRIMP SPECS					
1572933	0330440001						REF SETTING
-	-	CRIMP HEIGHT		WIRE SIZE			B0
-	-	1.65mm+.05/- .05[.065+.002/- .002]		18AWG			C2
-	-	1.50mm+.05/- .05[.059+.002/- .002]		20AWG			-
-	-						-
-	-						-
-	-	CRIMP	SIZE	TYPE	RANGE		
-	-						
-	-						
-	-	WIRE	1.98mm [.078]	F	22-18 AWG		
-	-	INSUL	2.67mm [.105]	F	Ø2.388 MAX		
WIRE STRIP LENGTH 4.623-5.004	TERM APPL SPEC NONE	FEED 18.542	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1		

3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	-	-	-	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	-	-	-	-	-	318563-1	GUARD, FRONT CHIP	89
-	-	-	-	-	-	-	4088040	SF APPL INST 408-8040	72
-	-	-	-	-	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	-	-	-	-	-	-	461264-5	PLATE, IDENTIFICATION	67
-	-	-	-	-	-	-	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	-	-	-	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	-	-	-	-	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	-	-	-	-	-	-	458537-2	PAWL, FEED	56
-	-	-	-	-	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	-	-	-	-	-	-	21018-5	NUT, HEX, REG 6-32	52
-	-	-	-	-	-	-	811242-2	BUMPER, HOLD DOWN	51
-	-	-	-	-	-	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	-	-	-	-	-	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	-	-	-	-	-	-	690191-1	PLUG,NYLON	45
-	-	-	-	-	-	-	455673-1	RAM, SIDE FEED	44
-	-	-	-	-	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	-	-	-	-	-	-	690125-1	SHIM SUB-ASSY	39
-	-	-	-	-	-	-	1-469367-0	SHIM	38
-	-	-	-	-	-	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	-	-	-	-	-	-	2-690786-3	TERMINAL SUPPORT	34
-	-	-	-	-	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	-	-	-	-	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	-	-	-	-	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	-	-	-	-	-	-	1320908-1	SPACER, STRIP GUIDE	30
-	-	-	-	-	-	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	-	-	-	-	-	-	1-455888-0	SPACER, CRIMPER	28
-	-	-	-	-	-	-	1320928-1	PLATE, STRIP GUIDE	24
-	-	-	-	-	-	-	690472-2	STRIPPER	22
-	-	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	-	-	-	-	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
△	-	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	-	-	-	-	-	3-22280-3	SPRING, COMPRESSION	12
△	-	-	-	-	-	-	690461-1	STOP, SHEAR	11
△	-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	-	-	-	-	-	462006-1	FLOATING SHEAR, FRONT	9
△	-	-	-	-	-	-	6-1633535-7	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	-	-	-	-	-	-	2-455889-0	DEPRESSOR, SHEAR	5
-	-	-	-	-	-	-	238011-4	BLOCK, CRIMPER SPACER	4
△	-	-	-	-	-	-	5-1213077-7	CRIMPER, INSULATION PREMIUM	3
△	-	-	-	-	-	-	455888-9	SPACER, CRIMPER	2
△	-	-	-	-	-	-	4-568176-6	CRIMPER, WIRE	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO

THIS IS A CUSTOMER VIEWABLE DRAWING. THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED AND IS NOT TO BE RELEASED TO THE PUBLIC OR TO ANY OTHER ORGANIZATION WITHOUT THE WRITTEN PERMISSION OF THE TYCO ELECTRONICS CORPORATION. SHOULD BE CONSIDERED FOR THE LATEST EDITION.				DWN B. HIGMAN 12MAR2008		Tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608					
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK B. HIGMAN 12MAR2008		NAME					
				APVD N. DEMING 12MAR2008		FINE ADJUST SIDE FEED HDM APPLICATOR					
				PRODUCT SPEC							
				APPLICATION SPEC							
						SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO	
MATERIAL		FINISH		WEIGHT		A 00779		C=1855389		-	
CUSTOMER DRAWING						SCALE		3:5	SHEET	1 OF 1	REV A



Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1855389-6](#)