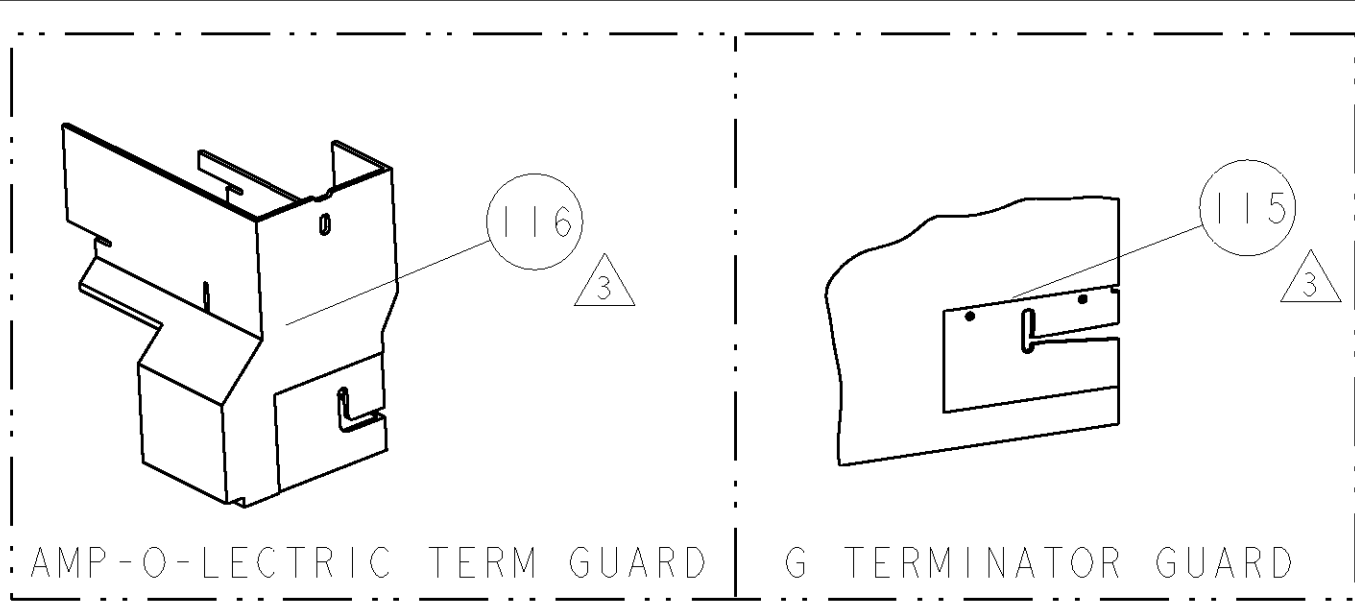
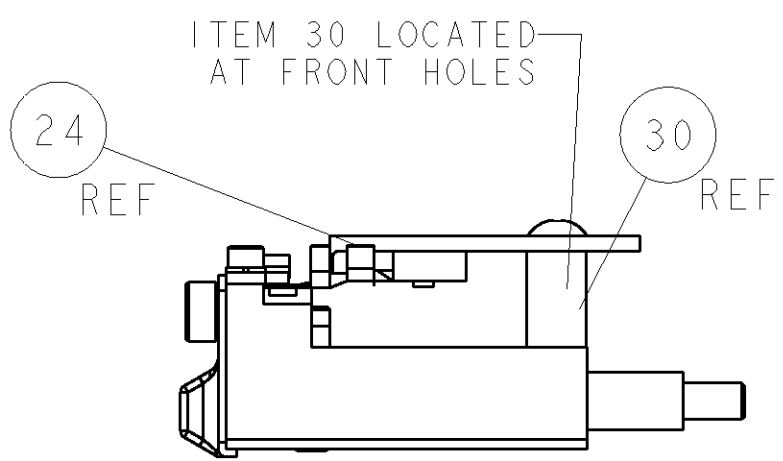
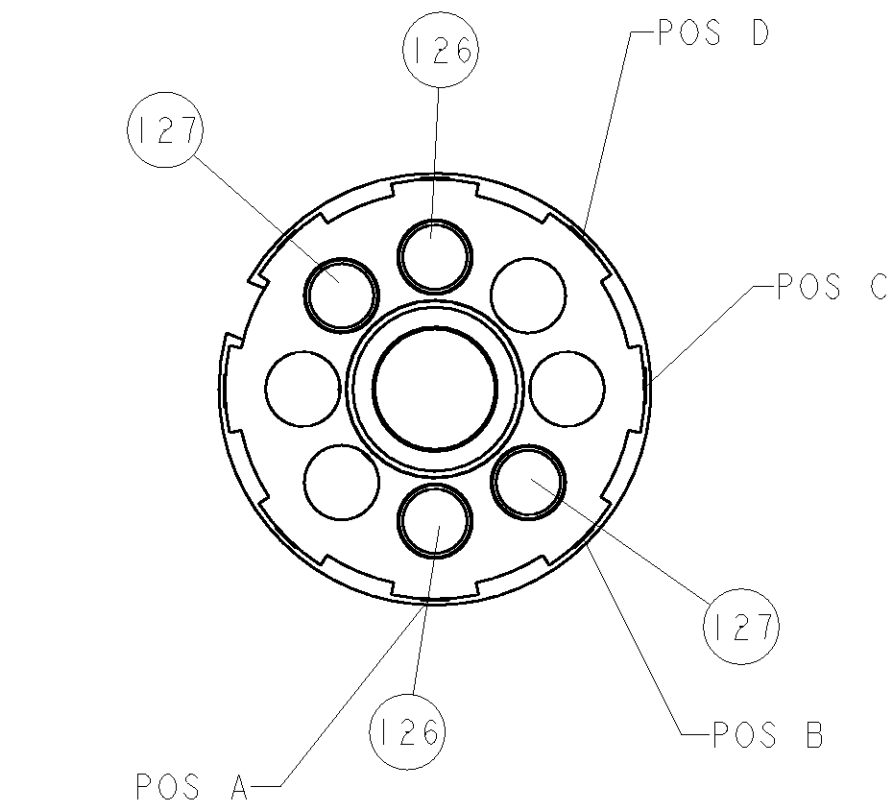


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852267-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852267-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852267-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852267-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852267-7		A	-	-	-	SPARE PARTS	

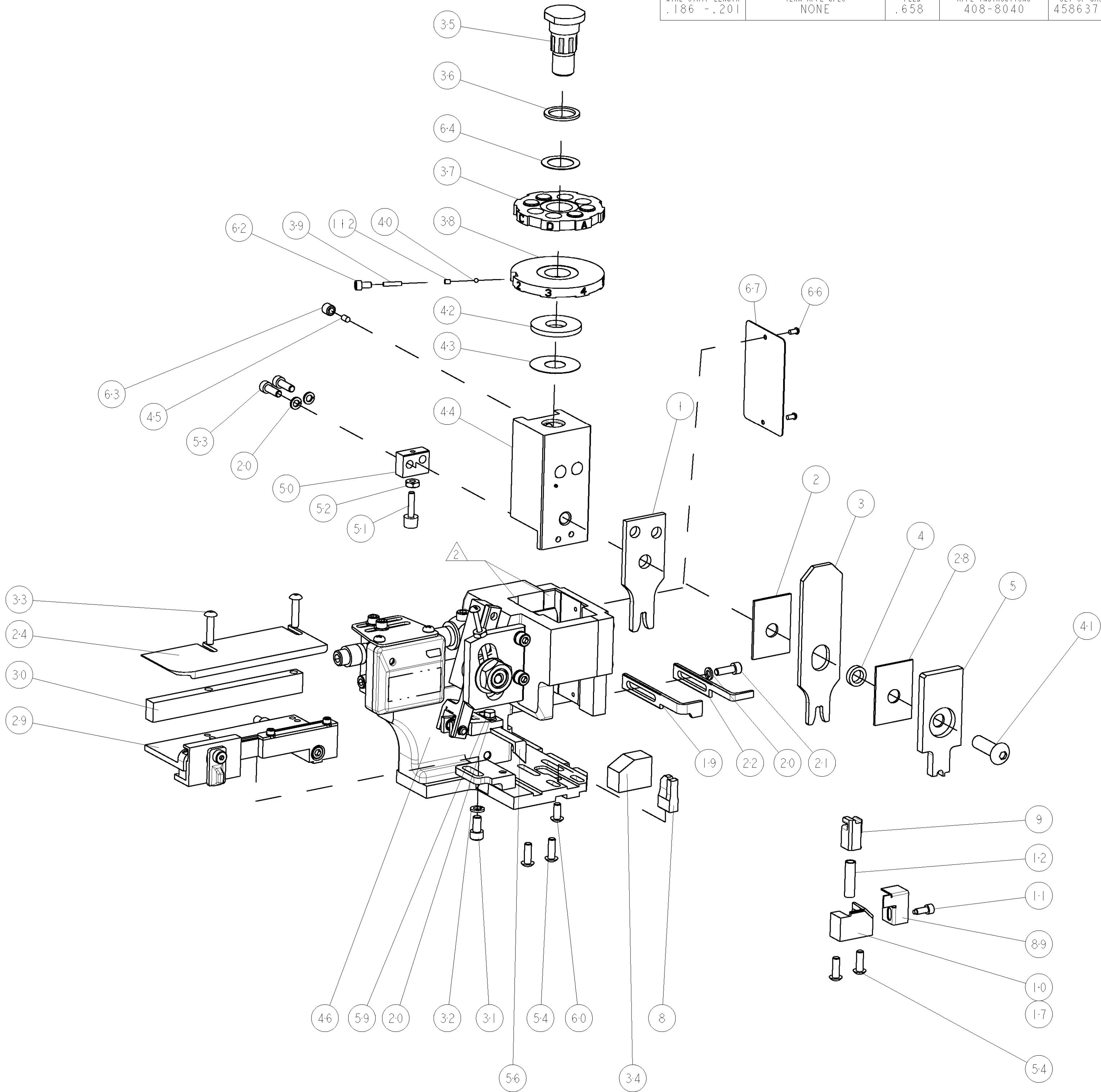
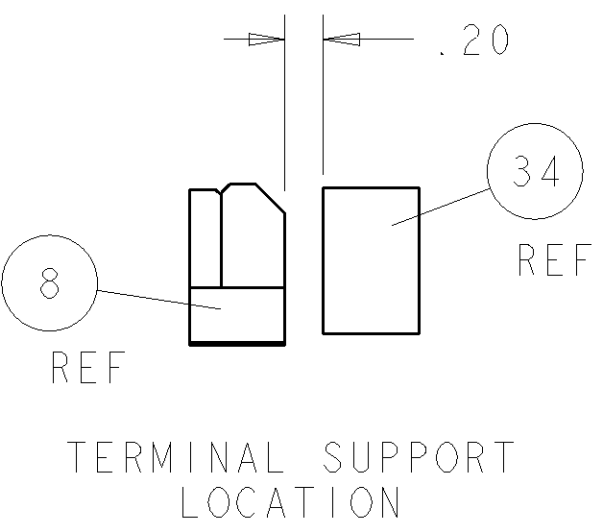
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: PACKARD				
TYCO	MANF	PACKARD TERMINAL - PACKARD CRIMP SPECS		
1949050	15324340			
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE
-	-	A	2.35±0.05mm[.093±.002]	5.0mm
-	-	B	2.15±0.05mm[.085±.002]	3.0mm
-	-	C	±.002[±0.05mm]	-
-	-	D	±.002[±0.05mm]	-
-	-	CRIMP	SIZE	TYPE RANGE
-	-	WIRE	3.58mm [.141]	F 3.0-5.0mm
-	-	INSUL	5.08mm [.200]	F 3.00-5.33
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE
.186 - .201	NONE	.658	408-8040	458637-1



FEED TRACK POSITION



LOC		DIST		REV		DATE		DWN		APVD	
A	66	P	LTR	DESCRIPTION		DATE		DWN		APVD	
		A		PRODUCT RELEASE		17MAY2006		CMR		TE	
-	2	2	2	2	-	5-354778-6	PIN, WIRE DISC, .2775				127
-	2	2	2	2	-	4-354778-5	PIN, WIRE DISC, .2720				126
-	-	-	REF	-	-	455749-1	GUARD WINDOW				116
-	-	REF	-	-	-	679532-1	INSERT, GUARD				115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR				112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375				91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP				89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040				72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG				71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION				67
-	2	2	2	2	-	21017-2	SCREW, DRIVE				66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION				64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250				63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25				62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375				60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312				59
-	1	1	1	1	-	458537-2	PAWL, FEED				56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500				54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500				53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32				52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN				51
-	1	1	1	1	-	690753-1	SPACER, TONKER				50
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8				49
-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8				48
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8				47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)				46
-	1	1	1	1	-	690191-1	PLUG, NYLON				45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED				44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY				43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)				42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00				41
-	1	1	1	1	-	23241-6	BALL, STEEL				40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION				39
-	1	1	1	1	-	1-690142-3	DISC, INSULATION				38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY				37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION				36
-	1	1	1	1	-	690212-1	POST, RAM				35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT				34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750				33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10				32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375				31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE				30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE				29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER				28
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE				24
-	1	-	-	-	-	690472-2	STRIPPER				22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500				21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8				20
-	-	1	-	-	-	691353-1	STRIPPER				19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)				17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION				12
-	1	1	1	1	-	690461-1	STOP, SHEAR				11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT				10
-	1	1	1	1	-	1-454276-9	FLOATING SHEAR, FRONT				9
1	1	1	1	1	-	6-1633116-3	ANVIL, COMBINATION				8
-	1	1	1	1	-	3-455889-6	DEPRESSOR, SHEAR				5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER				4
1	1	1	1	1	-	3-1213077-2	CRIMPER, INSULATION PREMIUM				3
-	1	1	1	1	-	1-455888-2	SPACER, CRIMPER				2
1	1	1	1	1	-	2-1673600-7	CRIMPER, WIRE				1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		APVD	
INCHES		0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.001 4 PLC ±.0001		T. REICHELDOFF		T. ELBIN	
MATERIAL		FINISH		NAME		PRODUCT SPEC	
				APPLICATION SPEC		SIZE	
				WEIGHT		CAGE CODE	
				CUSTOMER DRAWING		DRAWING NO	
						RESTRICTED TO	

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