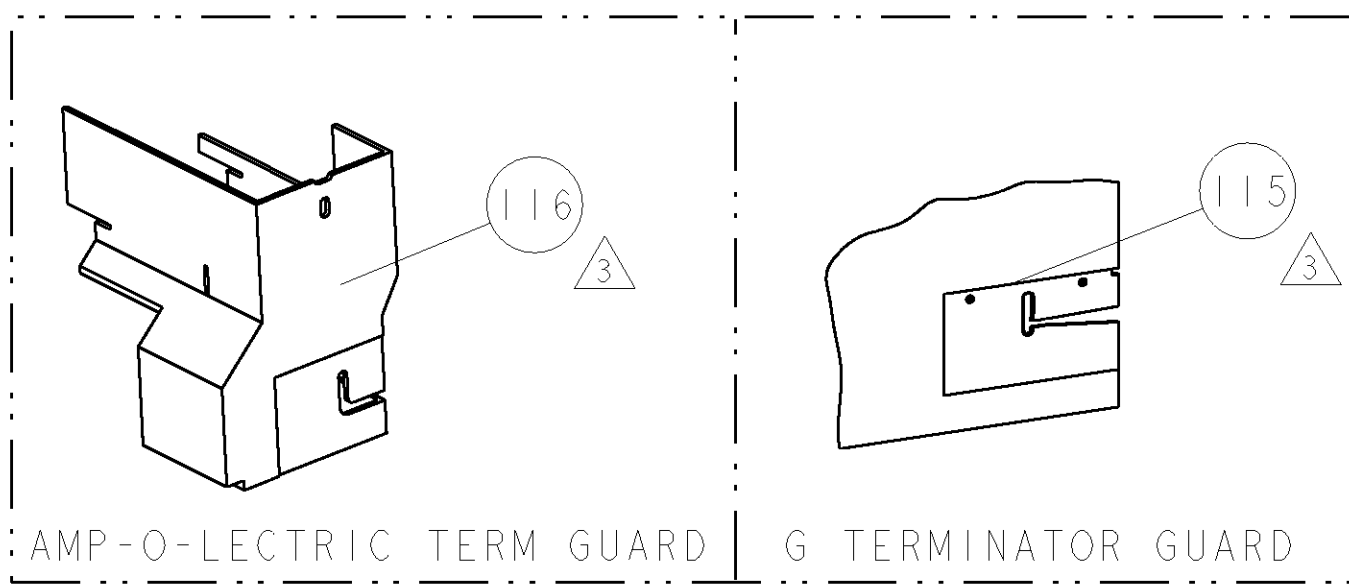


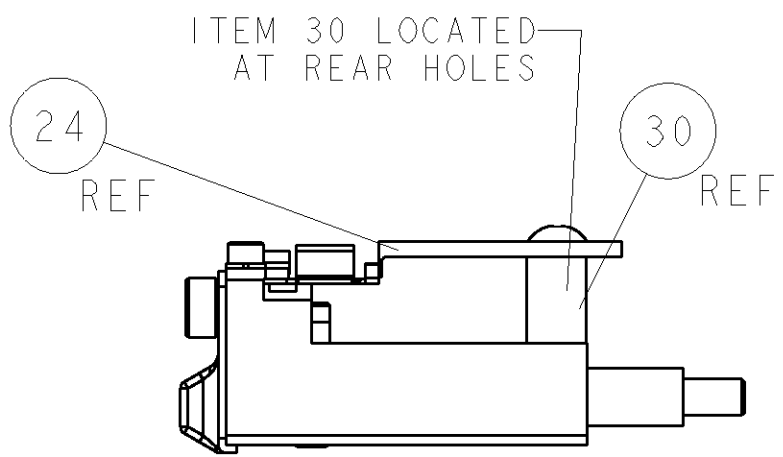
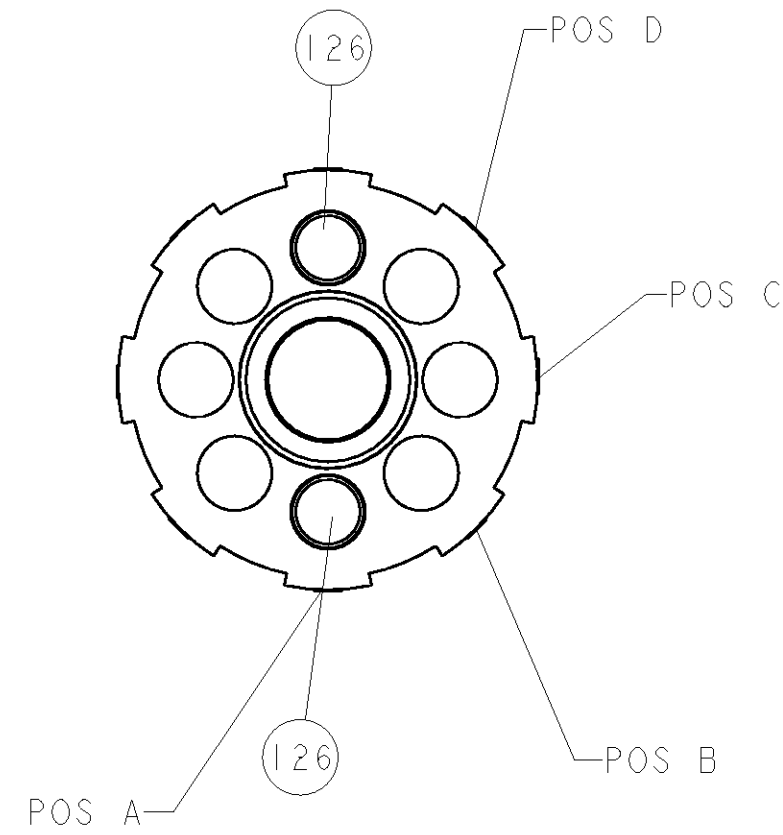
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852230-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852230-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852230-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852230-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852230-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

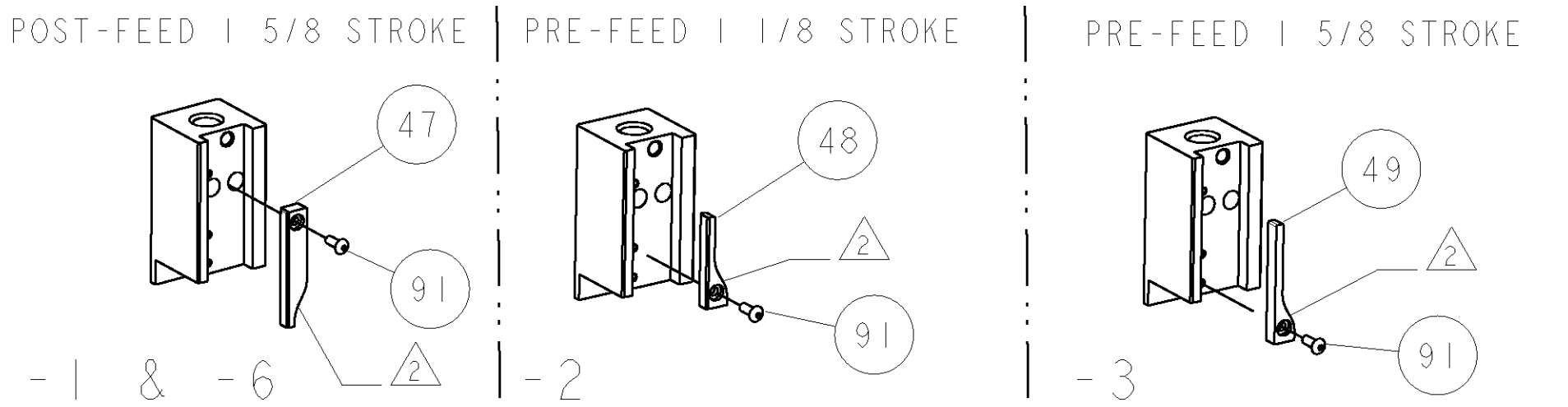
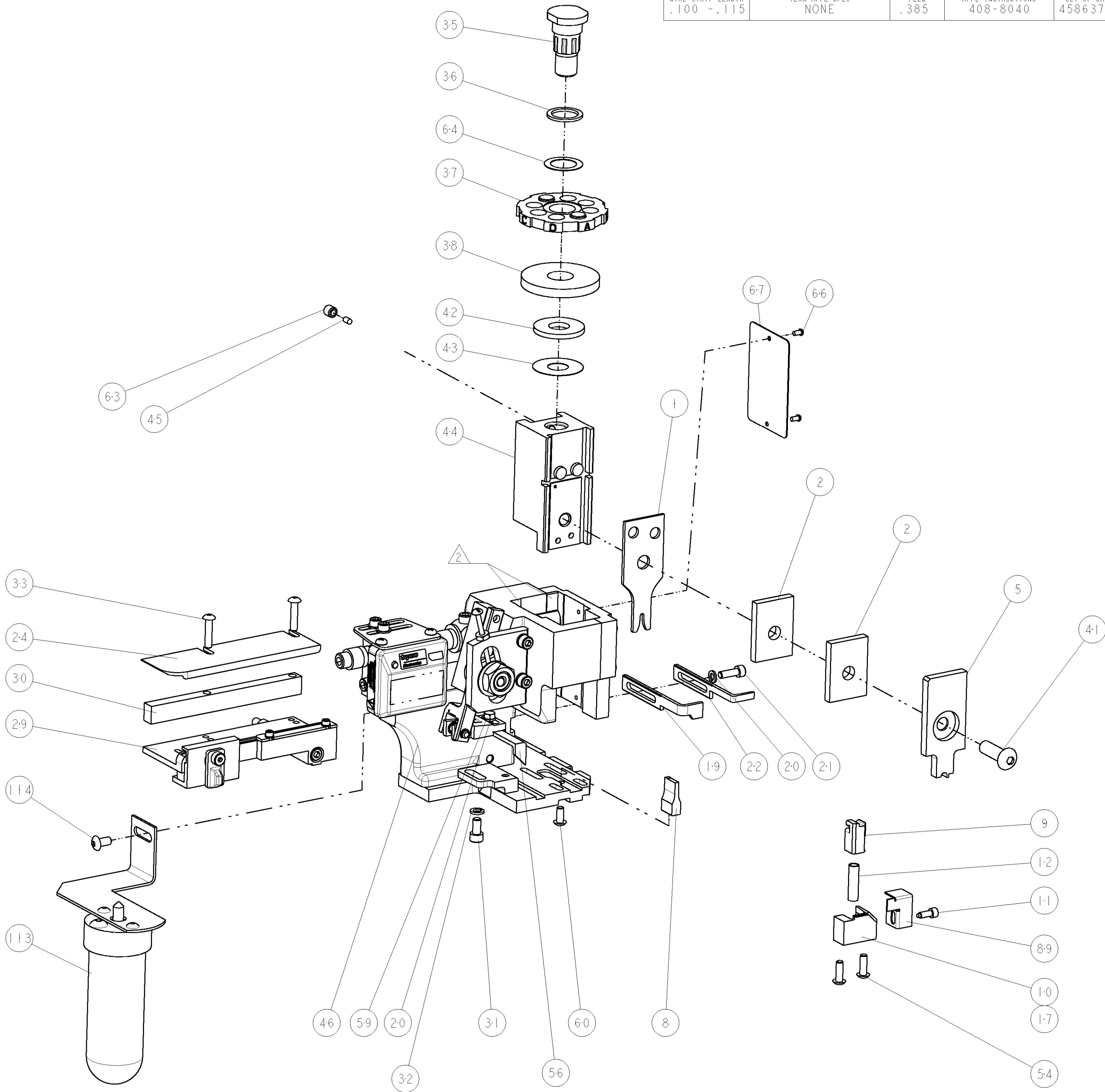


TERMINAL NAME: 89WXP440 TERMINAL (TERMINATE TO WIRE)					
TYCO PN	MANUF PN	LIGHTING COMP TERM - AMP CRIMP SPECS			
1949001	7806821019				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.073±.002[1.85±0.05mm]	20 AWG	
-	-	B	-	-	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.105 [2.67mm]	O	20 AWG
-	-	INSUL	-	-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.100 - .115	NONE	.385	408-8040	458637-1	

LOC	DIST	REVISONS			
A	66	P	LTR	DESCRIPTION	DATE
		A		RELEASED	02MAY2006
					MEH
					GB



FEED TRACK POSITION



-	2	2	2	2	-	7-354778-1	PIN, WIRE DISC, .2850	126
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	-	REF	-	-	679532-1	INSERT, GUARD	115
-	-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
-	-	-	1	-	-	1-465184-0	LUBRICATOR ASSY	113
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	819307-7	RAM	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690223-2	SPACER, INSULATION DISC	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	4-1633117-3	ANVIL, COMBINATION	8
-	1	1	1	1	-	1-455889-3	DEPRESSOR, SHEAR	5
-	2	2	2	2	-	2-455888-9	SPACER, CRIMPER	2
1	1	1	1	1	-	5-459492-4	CRIMPER, WIRE O	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		06APR2006		Tyco Electronics	
INCHES		9 PLC ±.01		M. HERR		06APR2006		Harrisburg, PA 17105-3608	
1 PLC ±.01		2 PLC ±.01		M. HERR		07APR2006		NAME	
3 PLC ±.001		3 PLC ±.001		T. ELBIN		07APR2006		PRODUCT SPEC	
4 PLC ±.0001		4 PLC ±.0001						APPLICATION SPEC	
FINISH		FINISH						SIZE	
								CAGE CODE	
								DRAWING NO	
								RESTRICTED TO	
								A1 00779	
								C=1852230	
								SCALE	
								3:5	
								SHEET	
								1 OF 1	
								REV	
								A	

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