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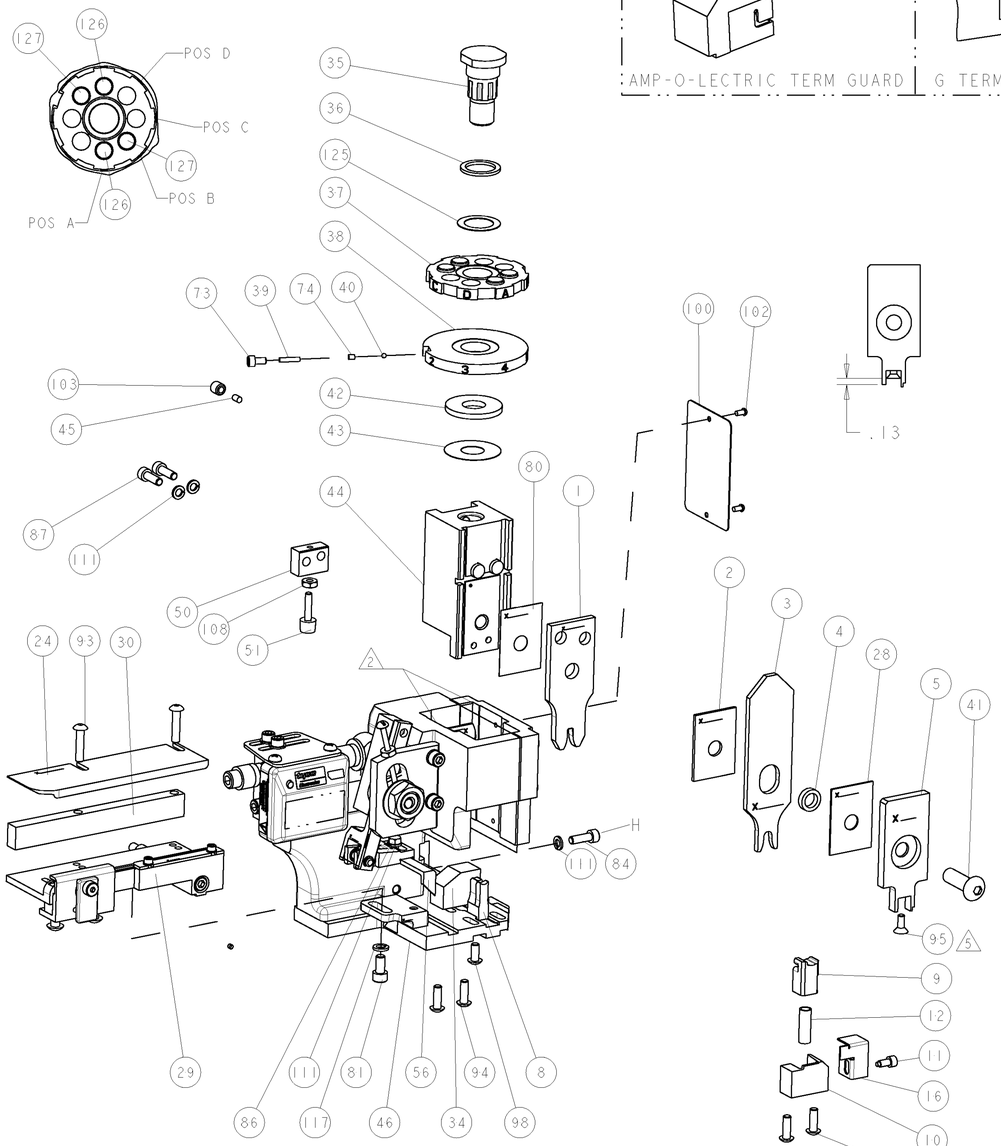
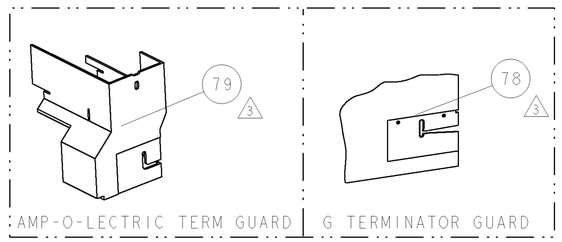
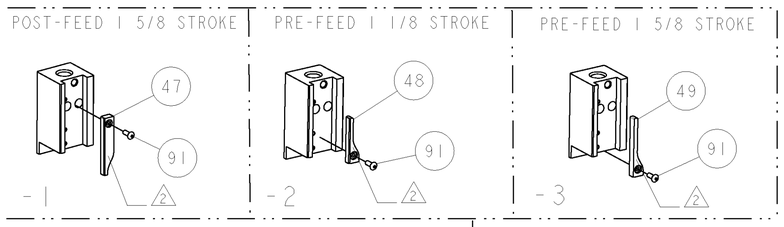
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1852110-1	A	122500-1	LEADMAKER	POST FEED
1852110-2	A	565435-5	BENCH MODEL K	PRE FEED
1852110-3	A	354500-1	BENCH MODEL G	PRE FEED

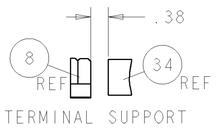


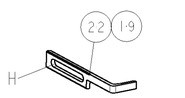


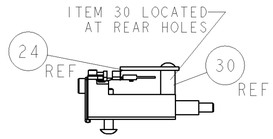
TERMINAL NAME: TERMINAL		4			
TYCO PN	MANF PN	SUMITOMO TERMINAL - AMP CRIMP SPECS			
1572775	8100-0465				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.079±.002[2.01±0.05mm]		3.0mm2
-	-	B	.075±.002[1.91±0.05mm]		2.0mm2
-	-	C	-		-
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
SEAL PN.	-				
1572778	7165-0356	WIRE	.130 [3.30mm]	F	2.0-3.0mm2
-	-	INSUL	.204 [5.18mm]	O	Ø.138-.161
WIRE STRIP LENGTH .201-.232	TERM APPL SPEC NONE		FEED .591	APPL INSTRUCTIONS 408-8040	SET UP GAGE 458637-1

1. RECOMMENDED SPARE PARTS
2. GREASE LIGHTLY
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
4. THIS APPLICATOR APPLIES TERMINAL AND SEAL
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER HOLE FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.









-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
-	-	-	. .	-	-	129
-	-	-	. .	-	-	128
2	2	2	-	9-354778-3	PIN, WIRE DISC, .2960	127
2	2	2	-	8-354778-5	PIN, WIRE DISC, .2920	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
-	-	-	. .	-	-	122
-	-	-	. .	-	-	121
-	-	-	. .	-	-	120
-	-	-	. .	-	-	119
-	-	-	. .	-	-	118
1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	117
-	-	-	. .	-	-	116
-	-	-	. .	-	-	115
-	-	-	. .	-	-	114
-	-	-	. .	-	-	113
-	-	-	. .	-	-	112
4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	111
-	-	-	. .	-	-	110
-	-	-	. .	-	-	109
1	1	1	-	21018-5	NUT, HEX, REG 6-32	108
-	-	-	. .	-	-	107
-	-	-	. .	-	-	106
-	-	-	. .	-	-	105
-	-	-	. .	-	-	104
1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	103
2	2	2	-	21017-2	SCREW, DRIVE	102
-	-	-	. .	-	-	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
-	-	-	. .	-	-	99
1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	98
-	-	-	. .	-	-	97
-	-	-	. .	-	-	96
5 1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	95
4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	94
2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	93
-	-	-	. .	-	-	92
1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	-	. .	-	-	90
-	-	-	. .	-	-	89
-	-	-	. .	-	-	88
2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	87
1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	86
-	-	-	. .	-	-	85
1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	84
-	-	-	. .	-	-	83
-	-	-	. .	-	-	82
1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	81
1	1	1	-	455888-1	SPACER, CRIMPER	80
3	-	REF	-	. .	455749-1	GUARD WINDOW	79
3 REF	-	-	. .	679532-1	INSERT, GUARD	78
-	-	-	. .	-	-	77
-	-	-	. .	-	-	76
-	-	-	. .	-	-	75
1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74

LOC	DIST
A	66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASED	01SEP2005	LG	GB

-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	73
-	-	-	. .	-	-	72
-	-	-	. .	-	-	71
-	-	-	. .	-	-	70
-	-	-	. .	-	-	69
-	-	-	. .	-	-	68
-	-	-	. .	-	-	67
-	-	-	. .	-	-	66
-	-	-	. .	-	-	65
-	-	-	. .	-	-	64
-	-	-	. .	-	-	63
-	-	-	. .	-	-	62
-	-	-	. .	-	-	61
-	-	-	. .	-	-	60
-	-	-	. .	-	-	59
-	-	-	. .	-	-	58
-	-	-	. .	-	-	57
1	1	1	-	458537-2	PAWL, FEED	56
-	-	-	. .	-	-	55
-	-	-	. .	-	-	54
-	-	-	. .	-	-	53
-	-	-	. .	-	-	52
1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
1	1	1	-	690753-1	SPACER, TONKER	50
1	-	-	. .	690602-6	CAM, PRE FEED, 1 5/8	49
-	1	-	. .	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
1	1	1	-	690191-1	PLUG,NYLON	45
1	1	1	-	1-819307-4	RAM	44
1	1	1	-	690125-1	SHIM SUB-ASSY	43
1	1	1	-	690124-1	WASHER, RAM (.115)	42
1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
1	1	1	-	23241-6	BALL, STEEL	40
1	1	1	-	690170-1	SPRING, COMPRESSION	39
1	1	1	-	1-690142-2	DISC, INSULATION	38
1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
1	1	1	-	22480-5	SPRING, COMPRESSION	36
1	1	1	-	690212-1	POST, RAM	35
1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	-	-	. .	-	-	33
-	-	-	. .	-	-	32
-	-	-	. .	-	-	31
1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
1	1	1	-	1633091-1	SUB-ASSEMBLY, FEEDTRACK	29
1	1	1	-	455888-7	SPACER, CRIMPER	28
-	-	-	. .	-	-	27
-	-	-	. .	-	-	26
-	-	-	. .	-	-	25
1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	-	-	. .	-	-	23
-	-	1	-	690472-2	STRIPPER	22
-	-	-	. .	-	-	21
-	-	-	. .	-	-	20
1	1	-	. .	690472-9	STRIPPER	19
-	-	-	. .	-	-	18
-	-	-	. .	-	-	17
1	1	1	-	318563-1	GUARD, FRONT CHIP	16
-	-	-	. .	-	-	15
-	-	-	. .	-	-	14
1 -	-	-	. .	-	-	13
1	1	1	-	5-22280-0	SPRING, COMPRESSION	12
1	1	1	-	690461-2	STOP, SHEAR	11
1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
1	1	1	-	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	-	1633114-1	ANVIL, COMBINATION .130	8
-	-	-	. .	-	-	7
-	-	-	. .	-	-	6
1	1	1	-	318701-4	DEPRESSOR, SHEAR	5
1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
1 -	1	1	-	4-1583690-5	CRIMPER, INSUL O	3
1	1	1	-	1-455888-4	SPACER, CRIMPER	2
1 -	1	1	-	456410-3	CRIMPER, WIRE PREMIUM	1

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DWN L GROSS 25AUG2005
CHK C REICHELDERFER 25AUG2005
APVD G BAILEY 25AUG2005

tyco Electronics — Tyco Electronics, Harrisburg, PA 17105-3608

NAME SIDE FEED HDM APPLICATOR

DIMENSIONS: INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±-, 1 PLC ±0.1, 2 PLC ±0.01, 3 PLC ±0.001, 4 PLC ±0.0001, ANGLES ±-
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -
MATERIAL - -
FINISH - -

SIZE A1 | CAGE CODE 00779 | DRAWING NO C-1852110 | RESTRICTED TO -
CUSTOMER DRAWING | SCALE 3:5 | SHEET 1 OF 1 | REV A

CUSTOMER VIEWABLE ASSEMBLY