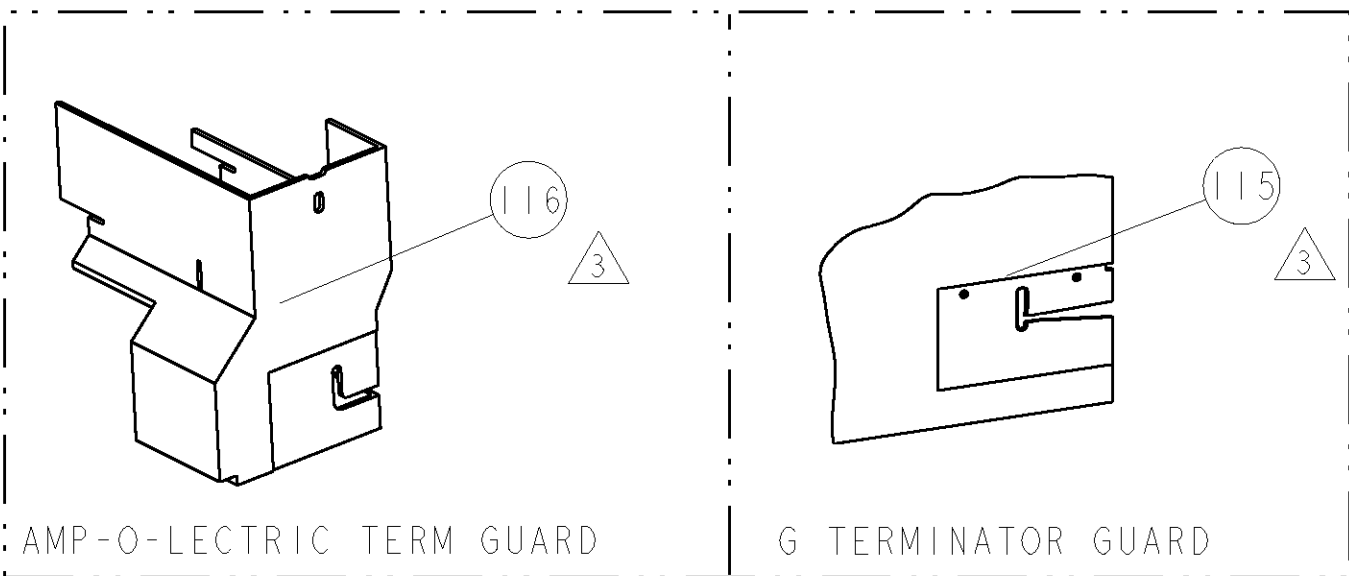


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852457-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852457-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852457-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852457-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852457-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

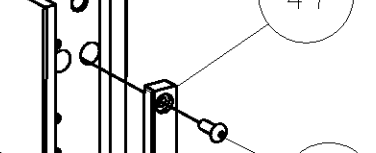
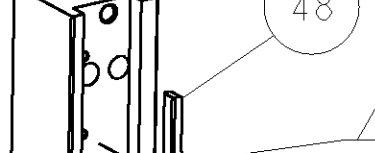
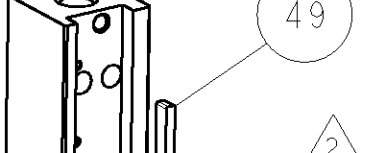


TERMINAL NAME: CENTER TERMINAL					
TE PN	Hirose PN	Hirose TERMINAL - TE CRIMP SPECS			
1949319	GT17-2428SCF	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.028±.002[.71±0.05mm]		24AWG
-	-	B	.026±.002[.66±0.05mm]		26AWG
-	-	C	.025±.002[.64±0.05mm]		28AWG
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.042 [1.07mm]	F	24-28 AWG
-	-	INSUL	.050 [1.27mm]	O	.027-.039[0.7-1.0mm]
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
.124 -.139	NONE	.275	408-8040		458637-1

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	03MAY2007
							LG
							GB

-	2	2	2	2	-	6-354779-4	PIN, WIRE DISC, .3310	128
-	2	2	2	2	-	6-354779-4	PIN, WIRE DISC, .3310	127
-	2	2	2	2	-	6-354779-2	PIN, WIRE DISC, .3300	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-3	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	1-455673-6	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-1	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
1	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
1	1	1	1	1	-	690461-1	STOP, SHEAR	11
1	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
1	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	8-1633117-0	ANVIL, COMBINATION	8
1	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
1	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	9-1583690-4	CRIMPER, INSUL O	3
1	1	1	1	1	-	456401-4	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		L GROSS		NAME		SIDE FEED HDM APPLICATOR	
INCHES		9 PLC ±.01		APVD		PRODUCT SPEC			
		1 PLC ±.01		G BAILEY		APPLICATION SPEC			
		2 PLC ±.001				SIZE		CAGE CODE	
		3 PLC ±.0001				DRAWING NO		RESTRICTED TO	
		4 PLC ±.0001				A 00779		C=1852457	
MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING		SCALE	
-		-		-		-		3:5	
								SHEET	
								1 OF	
								REV A	

POST-FEED 5/8 STROKE	PRE-FEED 1/8 STROKE	PRE-FEED 5/8 STROKE
 Diagram showing a vertical rectangular block with a horizontal slot. A vertical rod (47) is inserted into the slot. A horizontal rod (91) is attached to the bottom of the vertical rod. A small triangle (2) is positioned below the horizontal rod.	 Diagram showing a vertical rectangular block with a horizontal slot. A vertical rod (48) is inserted into the slot. A horizontal rod (91) is attached to the bottom of the vertical rod. A small triangle (2) is positioned below the horizontal rod.	 Diagram showing a vertical rectangular block with a horizontal slot. A vertical rod (49) is inserted into the slot. A horizontal rod (91) is attached to the bottom of the vertical rod. A small triangle (2) is positioned below the horizontal rod.
- 1 & - 6	- 2	- 3

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