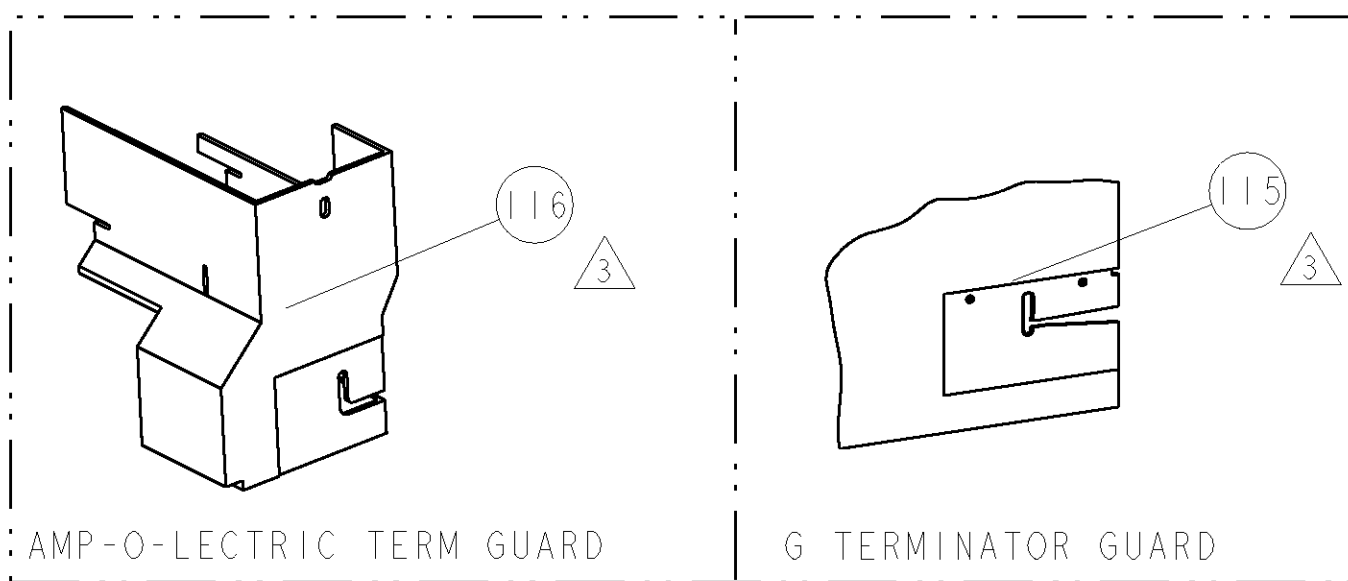
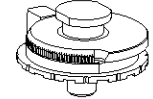


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855389-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855389-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855389-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855389-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855389-7		A	-	-	-	SPARE PARTS	

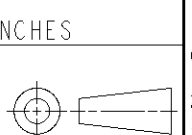
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL, BLADE RECPTACLE, 2.8							
TE P/N	MOLEX P/N	MOLEX TERMINAL - TE CRIMP SPECS					
1572933	0330440001						REF SETTING
-	-	CRIMP HEIGHT		WIRE SIZE			B0
-	-	1.65mm+.05/- .05[.065+.002/- .002]		18AWG			C2
-	-	1.50mm+.05/- .05[.059+.002/- .002]		20AWG			-
-	-			-			-
-	-			-			-
-	-	CRIMP	SIZE	TYPE	RANGE		
-	-						
-	-						
-	-	WIRE	1.98mm [.078]	F	22-18 AWG		
-	-	INSUL	2.67mm [.105]	F	Ø2.388 MAX		
WIRE STRIP LENGTH 4.623-5.004	TERM APPL SPEC NONE	FEED 18.542	APPLICATOR INSTRUCTIONS 408-8040			SET UP GAGE 458637-1	

3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-		1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-		318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-		4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-		217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-		461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-		21017-2	SCREW, DRIVE	66
-	1	1	1	1	-		21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-		22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-		2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-		458537-2	PAWL, FEED	56
-	4	4	4	4	-		2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-		2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-		21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-		811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-		690753-1	SPACER, TONKER	50
-	-	-	-	-	..		690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..		690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-		690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-		459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-		690191-1	PLUG,NYLON	45
-	1	1	1	1	-		455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-		7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-		690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-		1-469367-0	SHIM	38
-	1	1	1	1	-		879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-		2-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-		2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-		21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-		3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-		1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-		1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-		1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-		1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-		690472-2	STRIPPER	22
-	1	1	1	1	-		2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-		21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-		691353-1	STRIPPER	19
1	1	-	-	-	-		679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-		3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-		690461-1	STOP, SHEAR	11
-	-	-	-	-	-		690459-1	SHEAR HOLDER, FRONT	10
1	1	1	1	1	-		462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-		6-1633535-7	ANVIL, COMBINATION	8
-	-	-	-	-	..		-	-	7
-	-	-	-	-	..		-	-	6
-	1	1	1	1	-		2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-		238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-		5-1213077-7	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-		455888-9	SPACER, CRIMPER	2
1	1	1	1	1	-		4-568176-6	CRIMPER, WIRE	1
-77	-6	-3	-2	-1	U/M		PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES				CHK B. HIGMAN 12MAR2008	NAME			
				APVD N. DEMING 12MAR2008	PRODUCT SPEC			
					APPLICATION SPEC			
MATERIAL					WEIGHT			
					CUSTOMER DRAWING			
					SCALE 3:5			
					SHEET 1 OF 1			
					REV A			

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