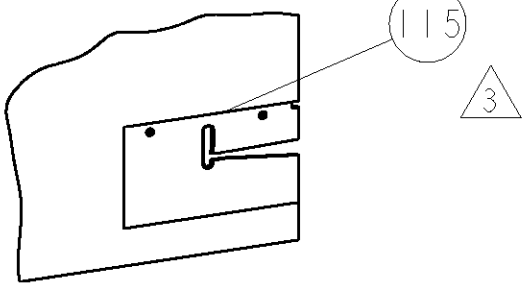
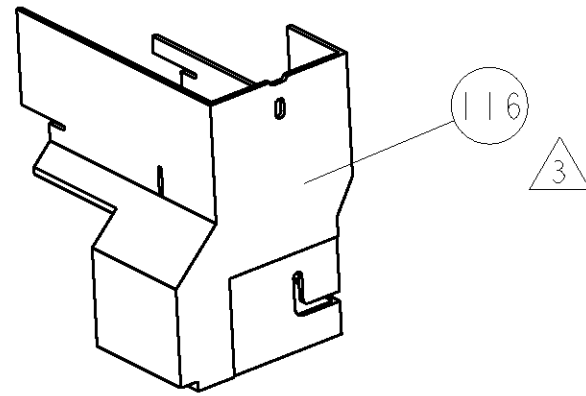
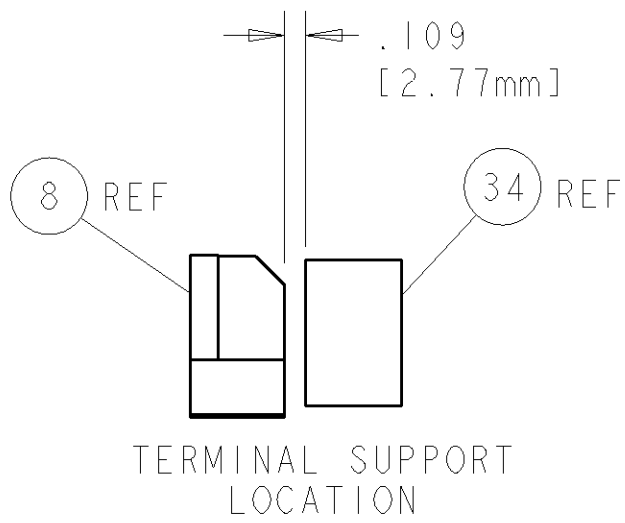
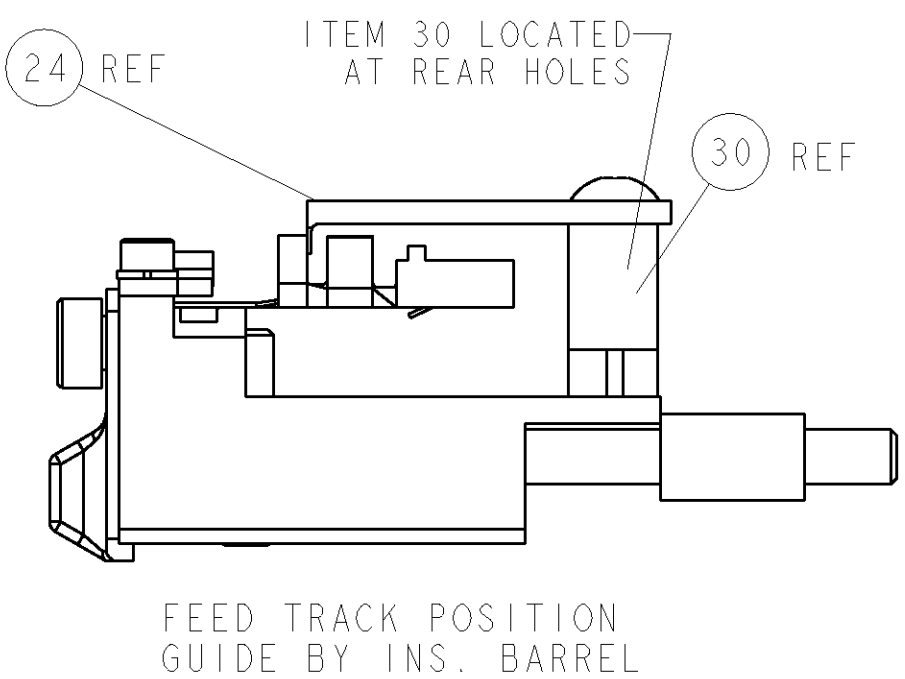
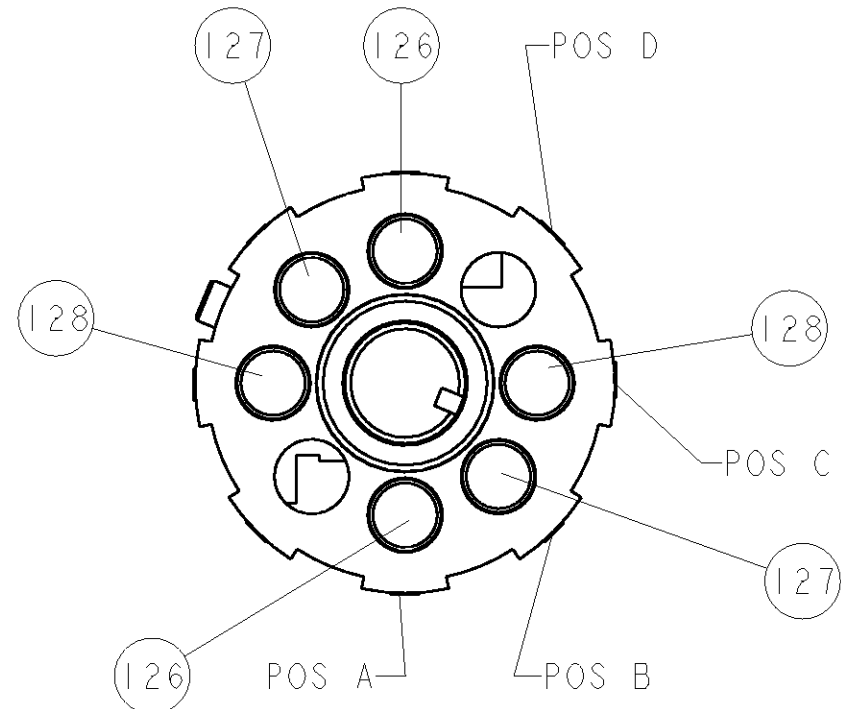


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852629-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852629-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852629-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852629-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852629-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

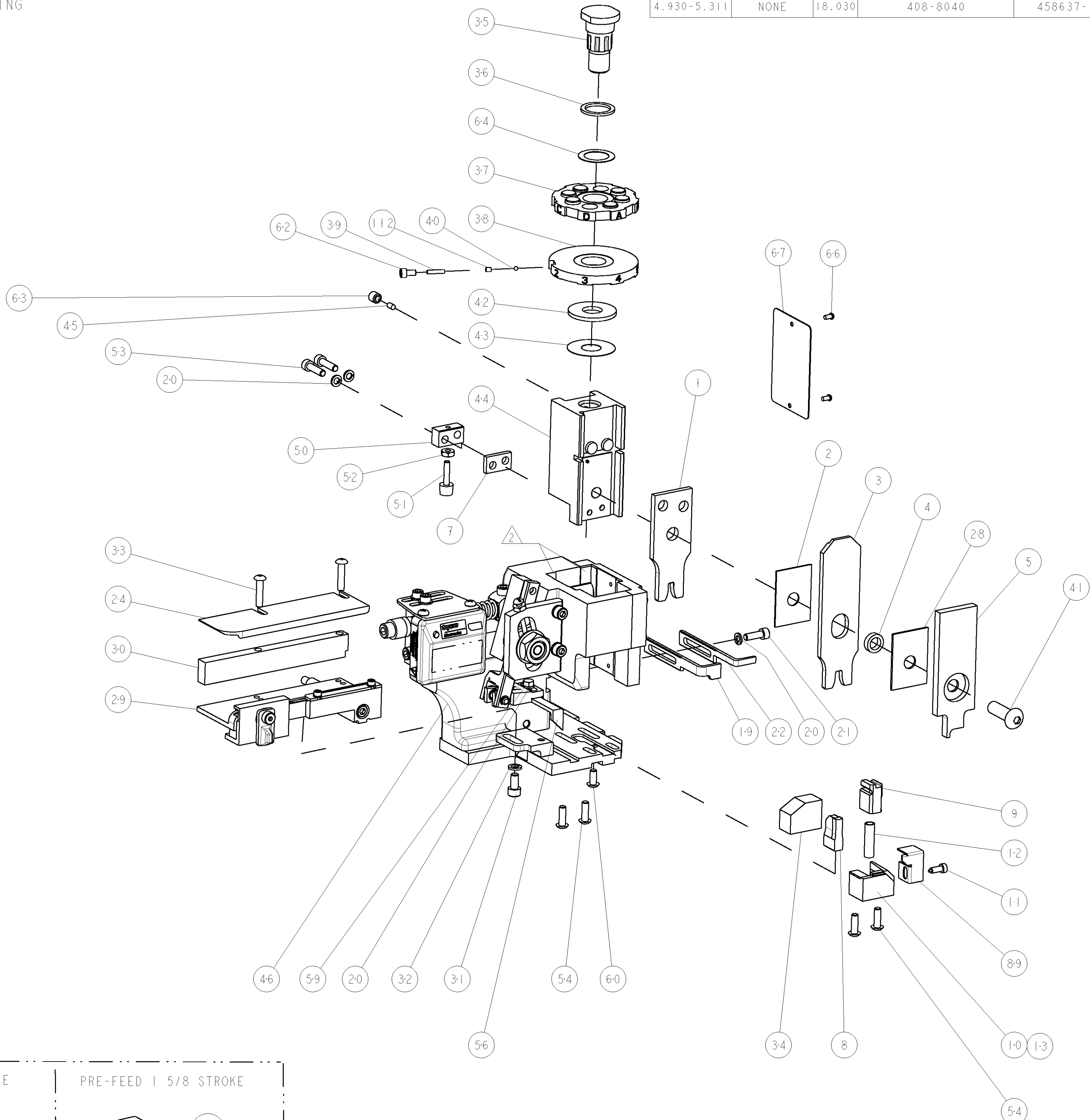


AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: TERMINAL

TE PN	MANUF PN	MTA TERMINAL - TE CRIMP SPECS			
1949606	17.07911				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	2.76mm+.05/- .05 [.109+.002/- .002]	6mm2	
-	-	B	2.34mm+.05/- .05 [.092+.002/- .002]	4mm2	
-	-	C	2.02mm+.05/- .05 [.080+.002/- .002]	2.5mm2	
-	-	D			
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.94mm [.155]	F	2.5-6.0 mm2
-	-	INSUL	5.08mm [.200]	F	Ø 3.810 MAX
WIRE STRIP LENGTH 4.930-5.311	TERM APPL SPEC NONE	FEED 18.030	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



-	2	2	2	2	-	3-354779-5	PIN, WIRE DISC, .3165	128
-	2	2	2	2	-	354779-8	PIN, WIRE DISC, .3030	127
-	2	2	2	2	-	7-354778-2	PIN, WIRE DISC, .2855	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-2	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	1-819307-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-7	WASHER, RAM (.090)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	1	1	1	-	679625-6	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	1-690461-7	STOP, SHEAR	11
-	-	1	1	1	-	690459-9	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-4	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	2-1633382-3	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-5	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	3-238011-1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1633536-2	CRIMPER, INSULATION F	3
-	1	1	1	1	-	455888-6	SPACER, CRIMPER	2
1	1	1	1	1	-	1633169-5	CRIMPER, WIRE, SPECIAL	1

-77 -6 -3 -2 -1 U/M				PART NO	DESCRIPTION				ITEM NO
19 FEB 2008				19 FEB 2008	Tyco Electronics				
G. BAILEY				19 FEB 2008	Harrisburg, PA 17105-3608				
N. DEWING				19 FEB 2008	NAME				
DIMENSIONS:				INCHES	PRODUCT SPEC				
9 PLC				±.01	APPLICATION SPEC				
1 PLC				±.01	WEIGHT				
3 PLC				±.001	CUSTOMER DRAWING				
4 PLC				±.0001	SCALE				
ANGLES				±.0001	SHEET				
FINISH				-	REV				
MATERIAL				-	A				
100779				100779	1852629				
3:5				1	A				

CUSTOMER VIEWABLE ASSEMBLY