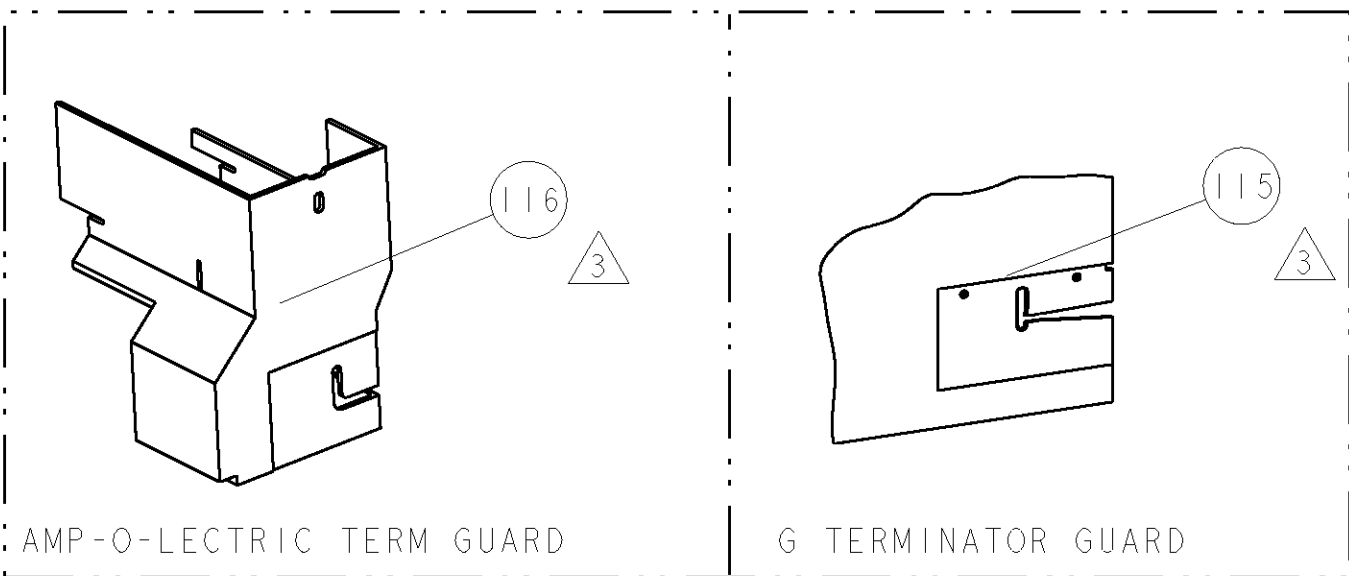
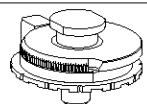


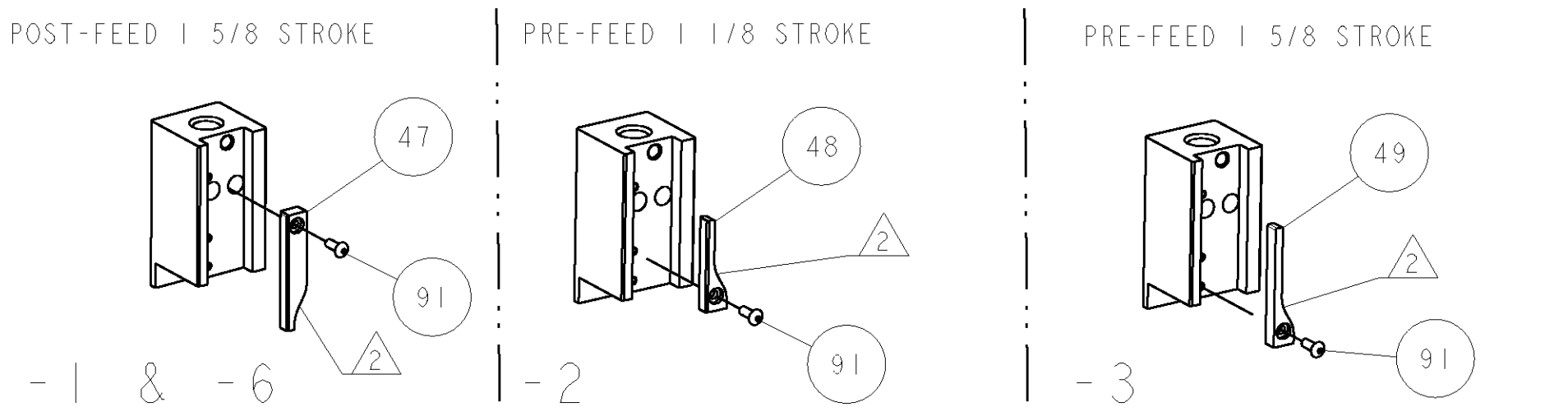
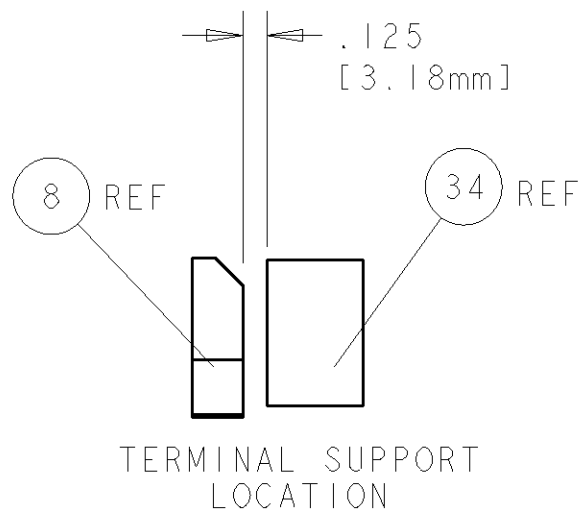
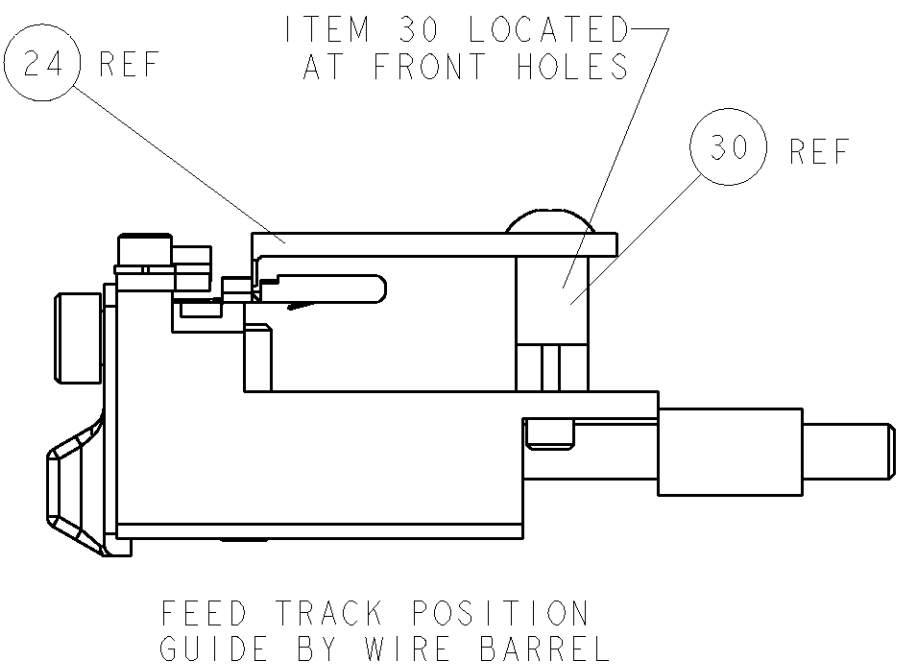
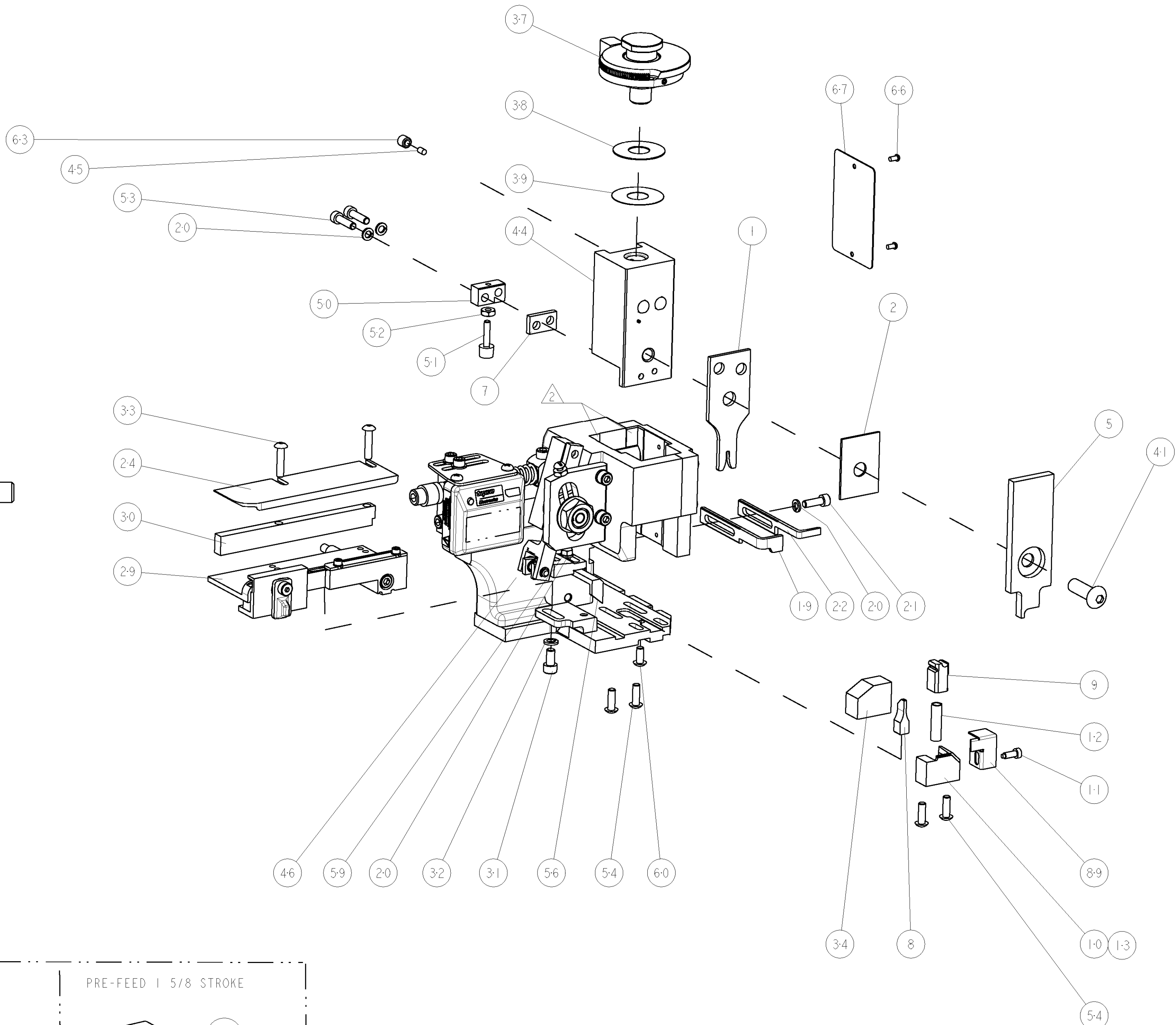
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855399-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855399-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855399-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855399-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855399-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL						
TE PN	SMK PN	SMK TERMINAL - TE CRIMP SPECS				
1949671	CTA5118-0401					REF SETTING
-	-		CRIMP HEIGHT		WIRE SIZE	B9
-	-		1.16mm+.05/- .05[.046+.002/- .002]		18AWG	D1
-	-		1.01mm+.05/- .05[.040+.002/- .002]		20AWG	D9
-	-		.91mm+.05/- .05[.036+.002/- .002]		22AWG	-
-	-				-	
-	-	CRIMP	SIZE	TYPE	RANGE	
-	-	WIRE	1.78mm [.070]	F	18-22 AWG	
-	-	INSUL	-	-	-	
WIRE STRIP LENGTH 2.67-3.05	TERM APPL SPEC NONE	FEED 10.05	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
3	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	1-694433-6	FEED PAWL	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	1-469367-2	SHIM	38
	-	1	1	1	1	-	879103-4	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20	
-	-	1	1	-	-	691353-1	STRIPPER	19	
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13	
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12	
-	1	1	1	1	-	690461-1	STOP, SHEAR	11	
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10	
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9	
1	1	1	1	1	-	3-1633382-1	ANVIL, COMBINATION	8	
-	1	1	1	1	-	240641-5	SPACER	7	
-	-	-	-	-	..	-	-	6	
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5	
-	-	-	-	-	..	-	-	4	
-	-	-	-	-	..	-	-	3	
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2	
1	1	1	1	1	-	1-456404-5	CRIMPER, WIRE PREMIUM	1	
-	-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	NAME N. DEMING	FINE ADJUST SIDE FEED HDM APPLICATOR	
9 PLC ±.01 1 PLC ±.01 3 PLC ±.01 4 PLC ±.0001		FINISH -	PRODUCT SPEC -	SIZE CAGE CODE DRAWING NO A1 00779 C=1855399	
MATERIAL -		WEIGHT -	APPLICATION SPEC -	RESTRICTED TO -	
CUSTOMER DRAWING		SCALE 3:5	SHEET 1	OF 1	REV A

CUSTOMER VIEWABLE ASSEMBLY