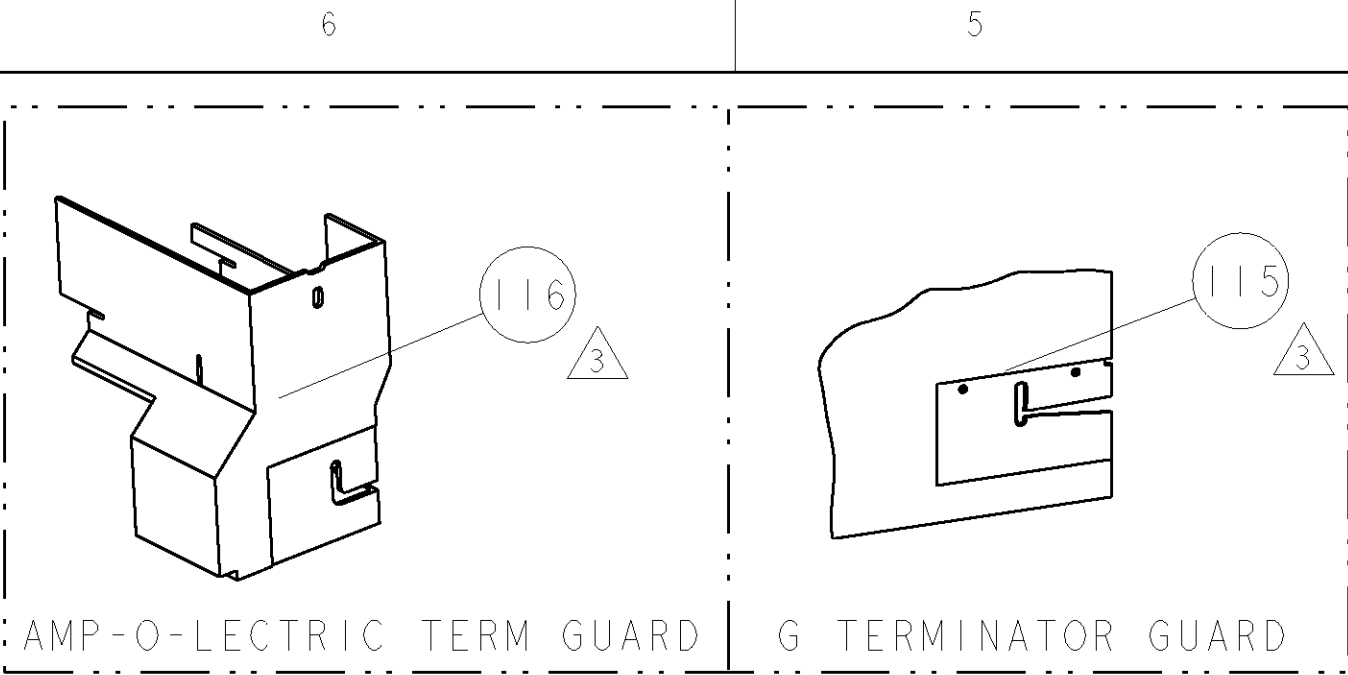
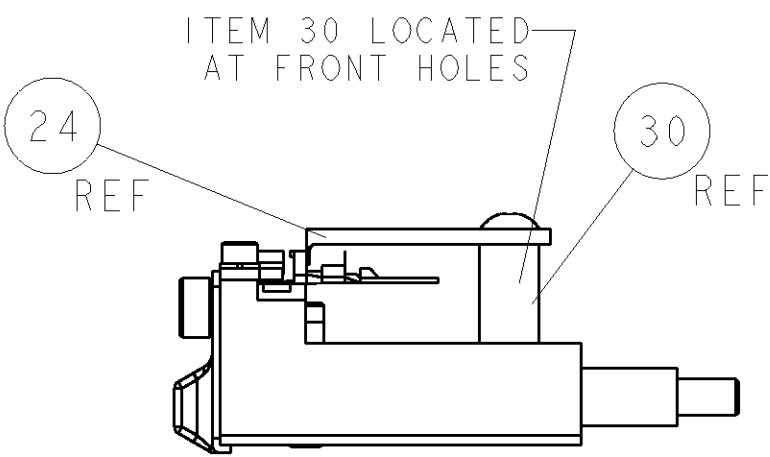
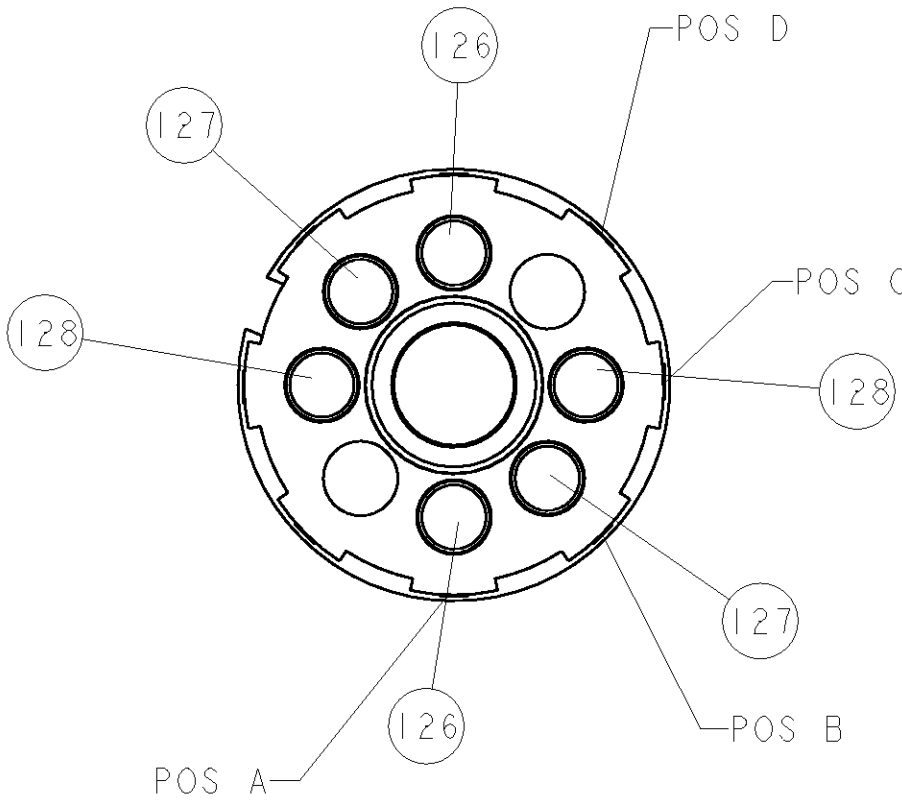


8			7		
THIS DRAWING IS UNPUBLISHED.			RELEASED FOR PUBLICATION		
20			20		
(C) COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.					
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852207-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852207-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852207-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852207-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852207-7	A	-	-	-	SPARE PARTS

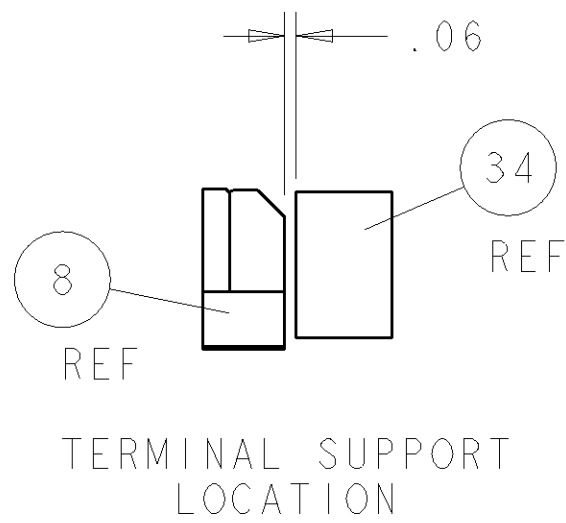


TERMINAL NAME: PIN TERMINAL					
TYCO PN	MANUF PN	YAZAKI TERMINAL - AMP CRIMP SPECS			
1572966	7114-1680-02				
1572403	7116-1680-02	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.048±.002[1.22±0.05mm]		18 AWG
-	-	B	.042±.002[1.07±0.05mm]		20 AWG
-	-	C	.038±.002[0.96±0.05mm]		22 AWG
-	-	D	-		-
SEAL PN.	-	CRIMP	SIZE	TYPE	RANGE
TYCO PN	MANUF PN	WIRE	.062 [1.57mm]	F	18 - 22 AWG
1572967	7157-3950-80	INSUL	.098 [2.49mm]	O	Ø.086 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.159 - .174	NONE	.470	408-8040	458637-1	

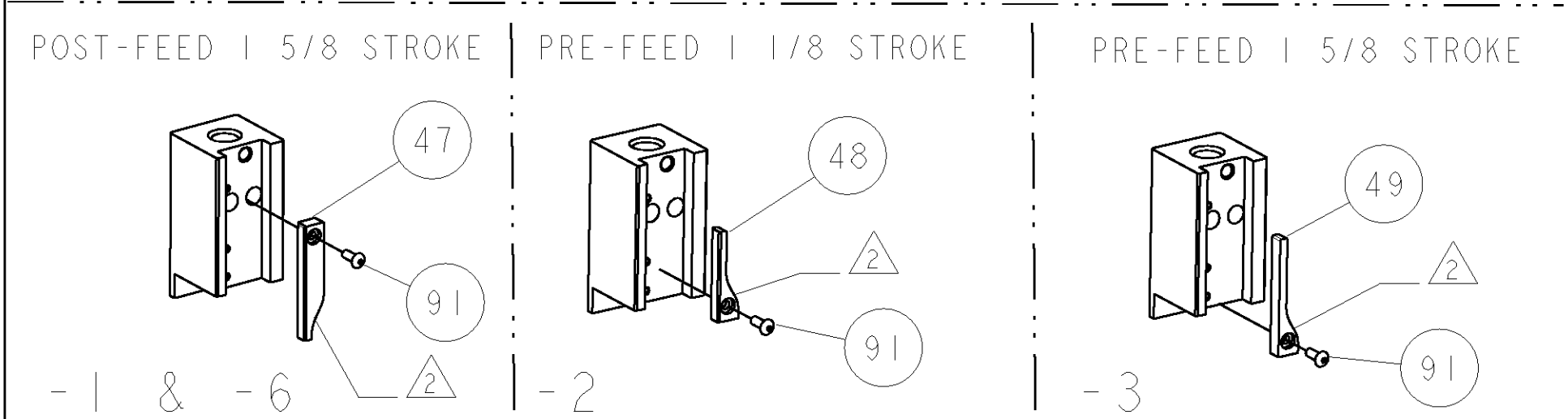
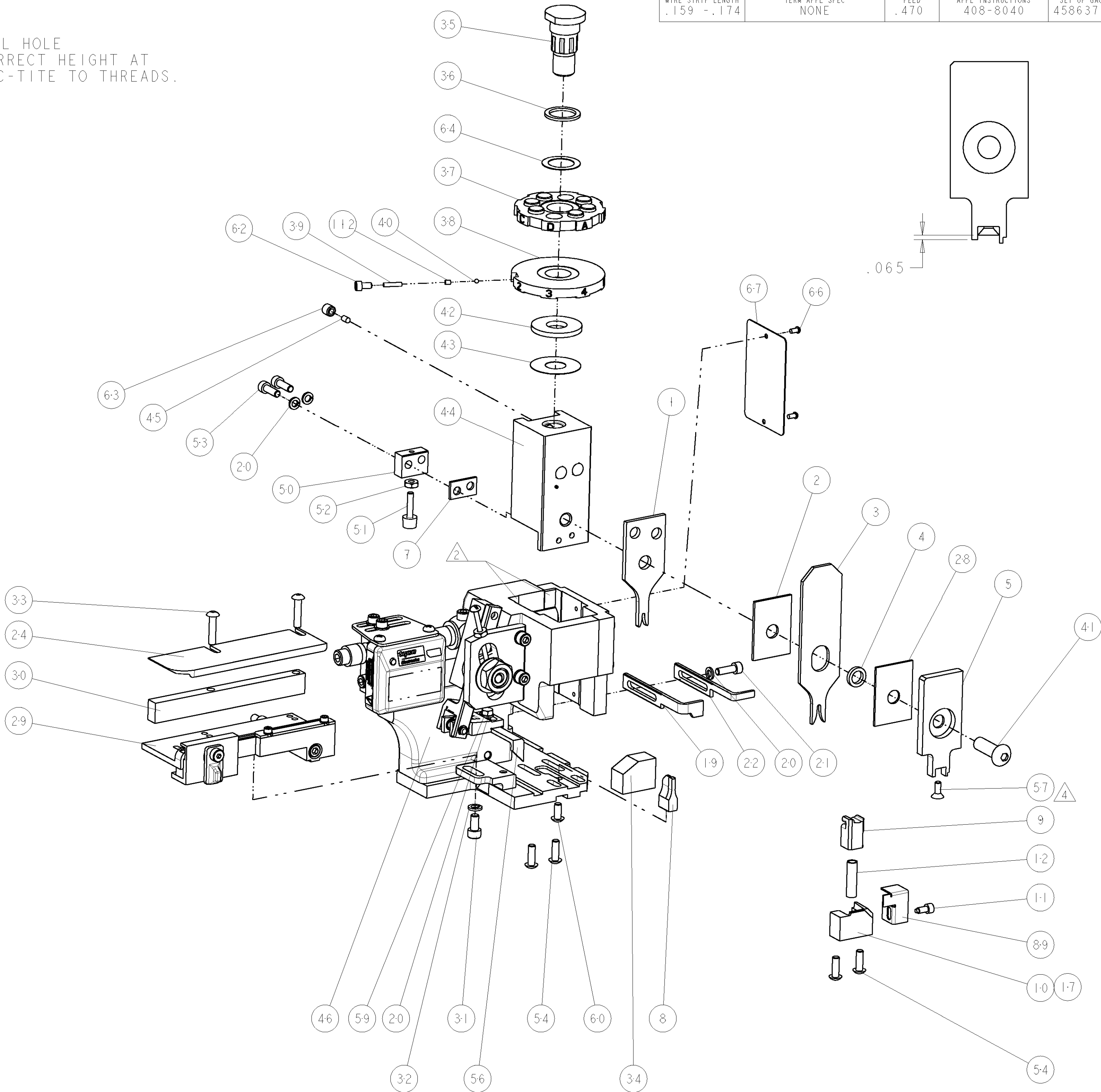
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.



FEED TRACK POSITION



TERMINAL SUPPORT LOCATION



-	2	2	2	2	-	4-354779-6	PIN, WIRE DISC, .3220	128
-	2	2	2	2	-	3-354779-8	PIN, WIRE DISC, .3180	127
-	2	2	2	2	-	2-354779-6	PIN, WIRE DISC, .3120	126
△	-	-	REF	-	-	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-3	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
△	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
△	1	1	1	1	-	318707-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	1633107-3	ANVIL, COMBINATION .062	8
-	1	1	1	1	-	6-240641-4	SPACER	7
-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	1-238011-0	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	7-904741-0	CRIMPER, INSUL O PREMIUM	3
△	-	1	1	1	-	1-455888-4	SPACER, CRIMPER	2
△	1	1	1	1	-	4-456403-4	CRIMPER, WIRE PREMIUM	1

-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
THIS IS AN UNPUBLISHED DRAWING. IT IS THE PROPERTY OF TYCO ELECTRONICS CORPORATION. IT IS TO BE USED ONLY FOR THE PURPOSES AND UNDER THE CONDITIONS SPECIFIED IN THE DRAWING. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM TYCO ELECTRONICS CORPORATION.						DRAWN M. HERR	24FEB2006	tyco Electronics
						CHKD T. ELBIN	24FEB2006	Tyco Electronics Harrisburg, PA 17105-3608
						APVD T. ELBIN	24FEB2006	NAME
						PRODUCT SPEC	-	SIDE FEED HDM APPLICATOR
						APPLICATION SPEC	-	-
						WEIGHT	-	-
						CUSTOMER DRAWING	SCALE 3:5	SHEET 1 OF 1 REV A

CUSTOMER VIEWABLE ASSEMBLY

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852207-2](#)