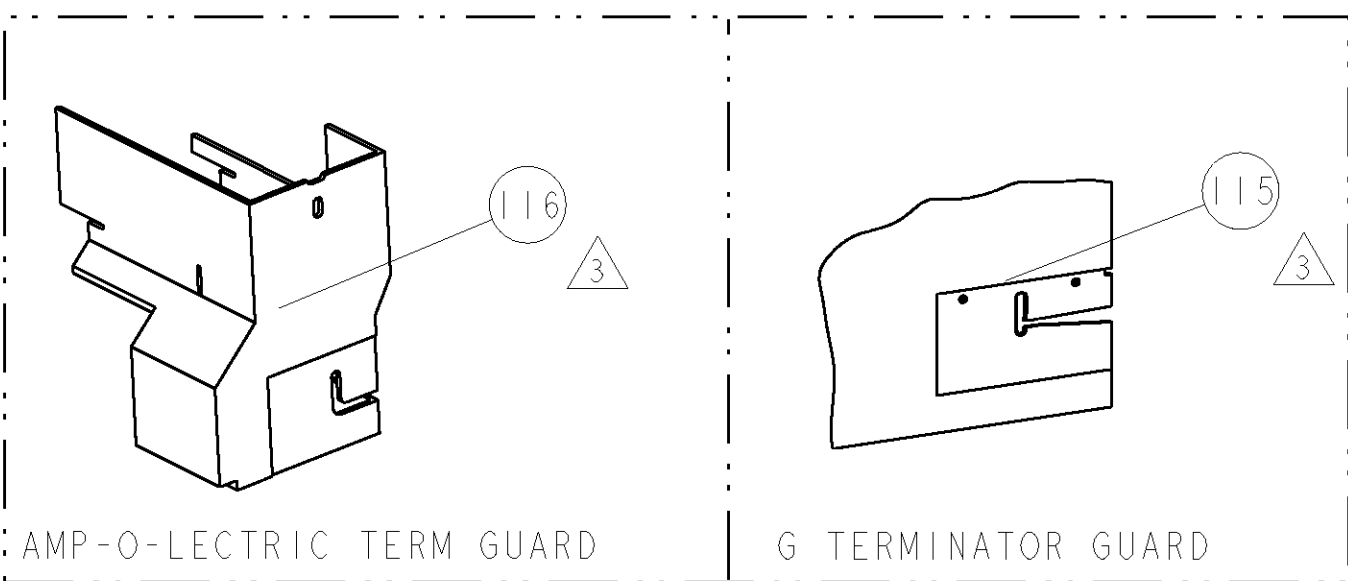


8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855270-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855270-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855270-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855270-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855270-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ CRIMP HEIGHTS AND WIDTHS DO NOT MEET PACKARD SPEC.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI TERM M/P 480 SPL					
TYCO PN	MFR PN	PACKARD TERMINAL - AMP CRIMP SPECS		REF SETTING	
△ 1949365	12103948				
-	-	CRIMP HEIGHT		WIRE SIZE	
-	-	.062±.002[1.57±0.05mm]		(2) 1.0 mm2	
-	-	.060±.002[1.52±0.05mm]		0.8 + 1.0 mm2	
-	-	.058±.002[1.47±0.05mm]		(2) 0.8 mm2	
-	-	-		-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.110 [2.79mm]	F	(2) 1.0-(2) 0.8mm2
-	-	INSUL	.200 [5.08mm]	O	Ø.055-.124
WIRE STRIP LENGTH .195 -.210		TERM APPL SPEC NONE	FEED .532	APPLICATOR INSTRUCTIONS 408-8040	
				SET UP GAGE 458637-1	

3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
3	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
3	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
3	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
3	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
3	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
3	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
3	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
3	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
3	-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	-	1	690501-4	CAM, POST FEED, 1 5/8	47
3	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
3	-	1	1	1	1	-	1-819307-3	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
3	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	1-469367-0	SHIM	38
3	-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
3	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
3	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
3	-	1	1	1	1	-	1633091-3	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
3	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	-	-	-	1	690472-2	STRIPPER	22
3	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
3	-	-	-	1	-	-	691353-1	STRIPPER	19
	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
3	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
3	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
3	1	1	1	1	1	-	1-1633112-0	ANVIL, COMBINATION .110	8
	-	1	1	1	1	-	2-240641-4	SPACER	7
3	-	1	1	1	1	-	3-455889-6	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	3-238011-5	BLOCK, CRIMPER SPACER	4
3	1	1	1	1	1	-	3-1583690-6	CRIMPER, INSUL O	3
	-	1	1	1	1	-	1-455888-5	SPACER, CRIMPER	2
3	1	1	1	1	1	-	2-456408-8	CRIMPER, WIRE PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN J. KOGA 23APR2007		Tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608	
INCHES		9 PLC ±.01		CHK L. GROSS 07MAY2007		NAME	
1 PLC ±.01		2 PLC ±.01		APVD G. BAILEY 07MAY2007		PRODUCT SPEC	
3 PLC ±.001		4 PLC ±.0001				APPLICATION SPEC	
MATERIAL		FINISH		WEIGHT		SIZE CASE CODE DRAWING NO	
						A1 00779 C=1855270	
CUSTOMER DRAWING		SCALE 3:5		SHEET 1 OF 1		REV A	

CUSTOMER VIEWABLE ASSEMBLY

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