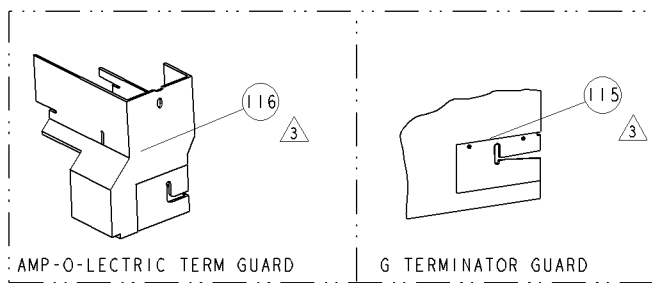
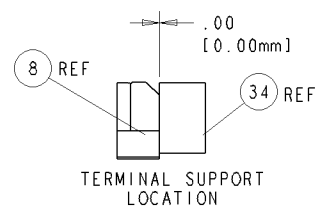
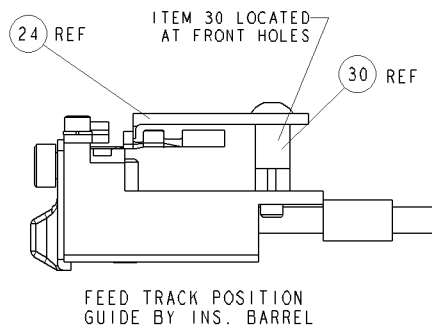
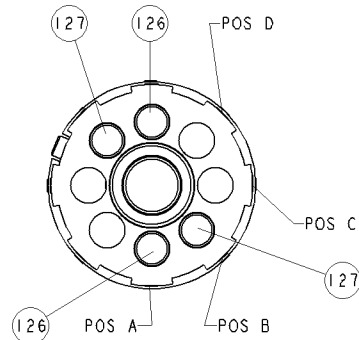
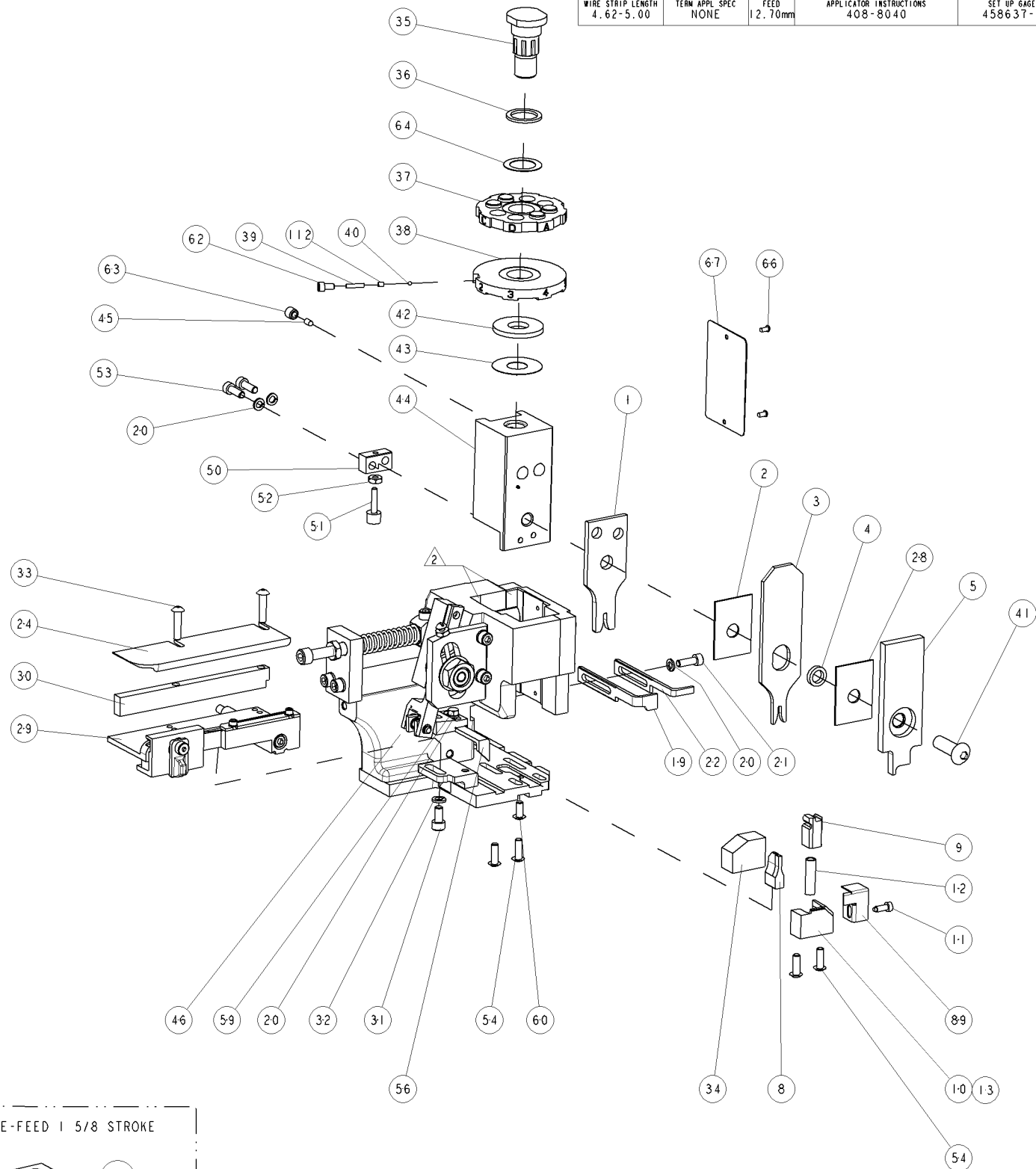


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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852534-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852534-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852534-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852534-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852534-7	A	-	-	-	SPARE PARTS		

- 1 RECOMMENDED SPARE PARTS
2 GREASE LIGHTLY
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: SNAP ON FEMALE					
TE PN	MANF PN	MOLEX TERMINAL - MOLEX CRIMP SPECS			
1949464	33042-0003				
-	FORD PN	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	E7EB-14474-HA	A	1.30±0.05mm [.051±.002]	18AWG	
-	-	B	1.20±0.05mm [.047±.002]	20AWG	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.98mm [.078]	F	18-20 AWG
-	-	INSUL	2.28mm [.090]	F	-
WIRE STRIP LENGTH 4.62-5.00		TERM APPL SPEC NONE	FEED 12.70mm	APPLICATOR INSTRUCTIONS 408-8040	SET UP GAGE 458637-1



2		1	
LOC		REV	
A	66	DESCRIPTION	
A		PRODUCT RELEASE	22AUG2007
A1		ECR-10-004830	04MAR2010
		DATE	OWN
		YY	TE

2		1	
ITEM NO		DESCRIPTION	
127	3-354779-3	PIN, WIRE DISC, .3155	127
126	2-354779-6	PIN, WIRE DISC, .3120	126
116	455749-1	GUARD WINDOW	116
115	679532-1	INSERT, GUARD	115
112	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
91	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
89	318563-1	GUARD, FRONT CHIP	89
72	4088040	SF APPL INST 408-8040	72
71	217238-1	GENERAL INSTRUCTION PKG	71
67	461264-1	PLATE, IDENTIFICATION	67
66	21017-2	SCREW, DRIVE	66
64	986950-1	WASHER, FLAT PRECISION	64
63	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
62	23030-1	SCR, SKT HD CAP 6-32 X .25	62
60	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
59	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
56	458537-2	PAWL, FEED	56
54	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
53	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
52	21018-5	NUT, HEX, REG 6-32	52
51	811242-2	BUMPER, HOLD DOWN	51
50	690753-1	SPACER, TONKER	50
49	690602-6	CAM, PRE FEED, 1 5/8	49
48	690602-5	CAM, PRE FEED, 1 1/8	48
47	690501-4	CAM, POST-FEED 1 5/8	47
46	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
45	690191-1	PLUG, NYLON	45
44	455673-1	RAM, SIDE FEED	44
43	690125-1	SHIM SUB-ASSY	43
42	690124-1	WASHER, RAM (.115)	42
41	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
40	23241-6	BALL, STEEL	40
39	690170-1	SPRING, COMPRESSION	39
38	690142-4	DISC, INSULATION	38
37	354777-1	WIRE DISC, ASSEMBLY	37
36	22480-5	SPRING, COMPRESSION	36
35	690212-1	POST, RAM	35
34	690786-3	TERMINAL SUPPORT	34
33	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
32	21024-5	WASHER, SPRG LOCK, REG NO 10	32
31	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
30	1-1320908-5	SPACER, STRIP GUIDE	30
29	1633091-2	ASSEMBLY, STRIP GUIDE	29
28	1-455888-0	SPACER, CRIMPER	28
24	1320928-1	PLATE, STRIP GUIDE	24
22	690472-2	STRIPPER	22
21	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
20	21024-4	WASHER, SPRG LOCK, REG NO 8	20
19	691353-1	STRIPPER	19
13	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
12	3-22280-3	SPRING, COMPRESSION	12
11	690461-1	STOP, SHEAR	11
10	690459-1	SHEAR HOLDER, FRONT	10
9	454276-1	FLOATING SHEAR, FRONT	9
8	3-1633535-6	ANVIL, COMBINATION	8
7	-	-	7
6	-	-	6
5	1-455889-4	DEPRESSOR, SHEAR	5
4	238011-9	BLOCK, CRIMPER SPACER	4
3	4-1424909-4	CRIMPER, INSULATION F	3
2	455888-9	SPACER, CRIMPER	2
1	4-568176-6	CRIMPER, WIRE	1

