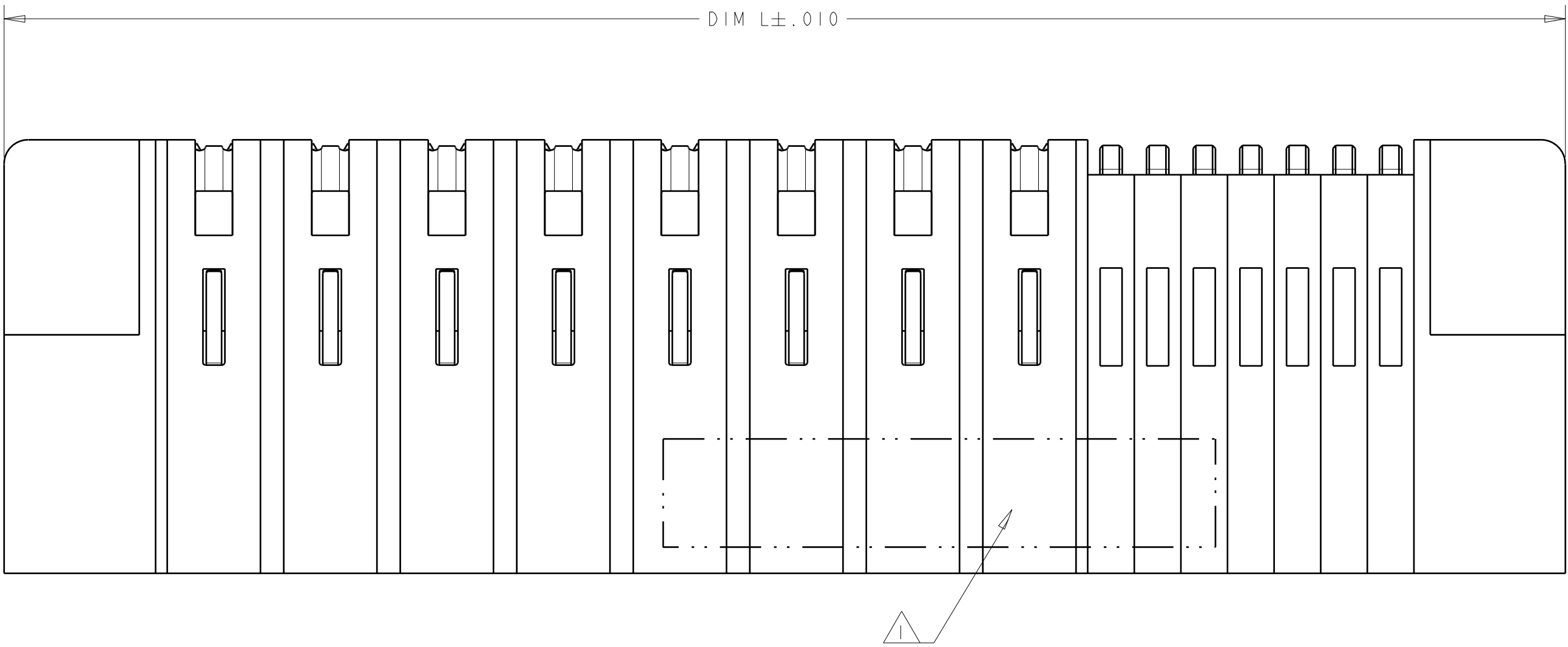
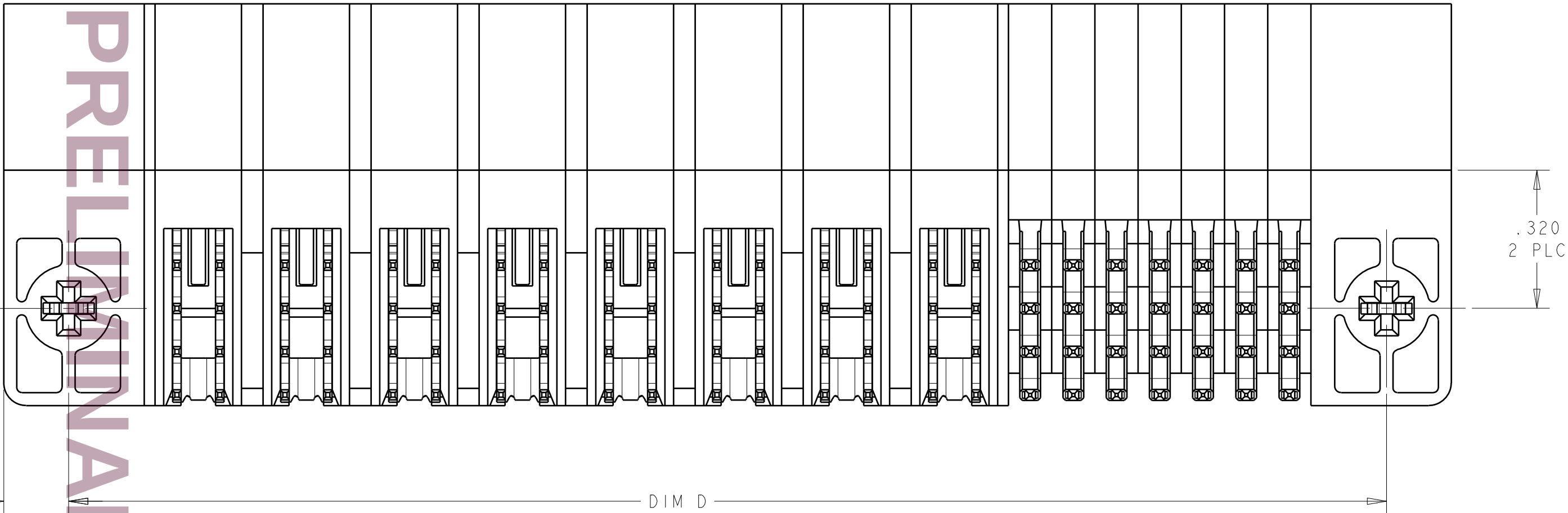
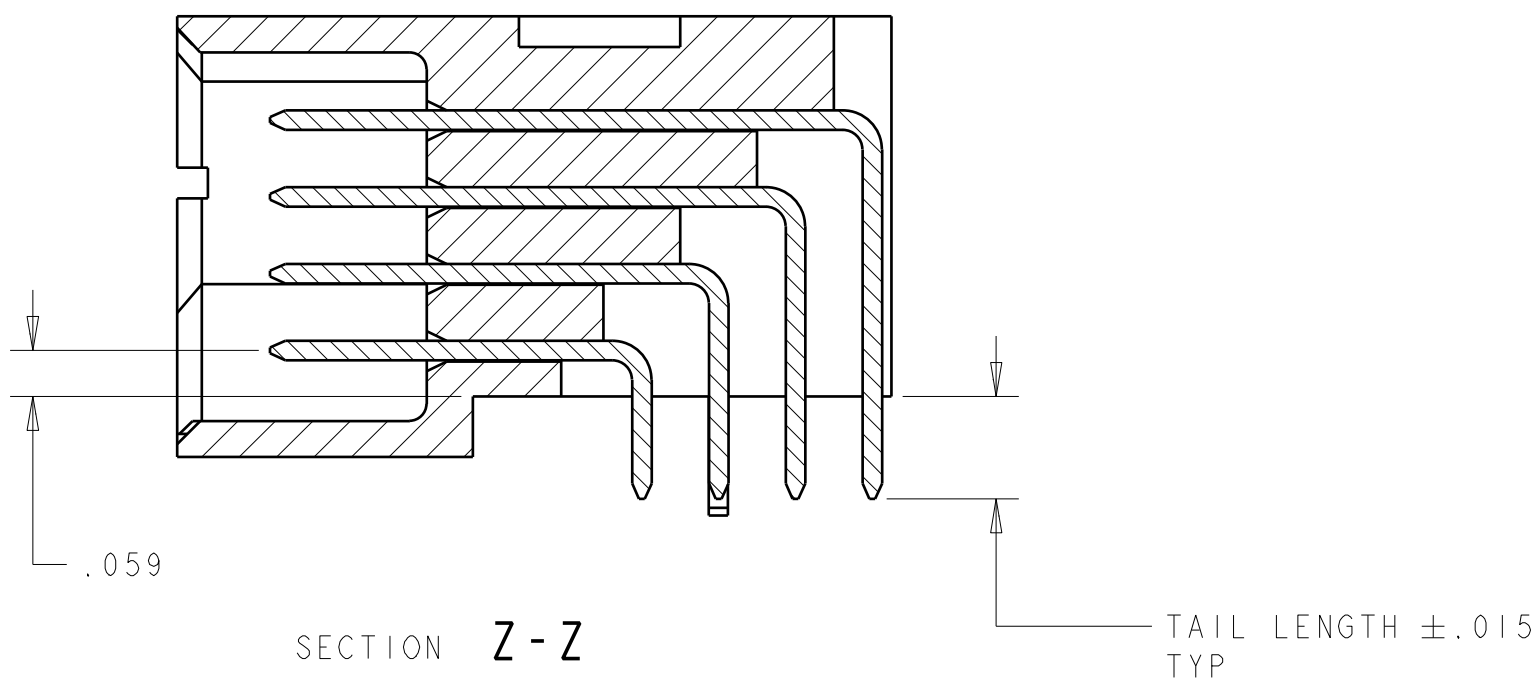
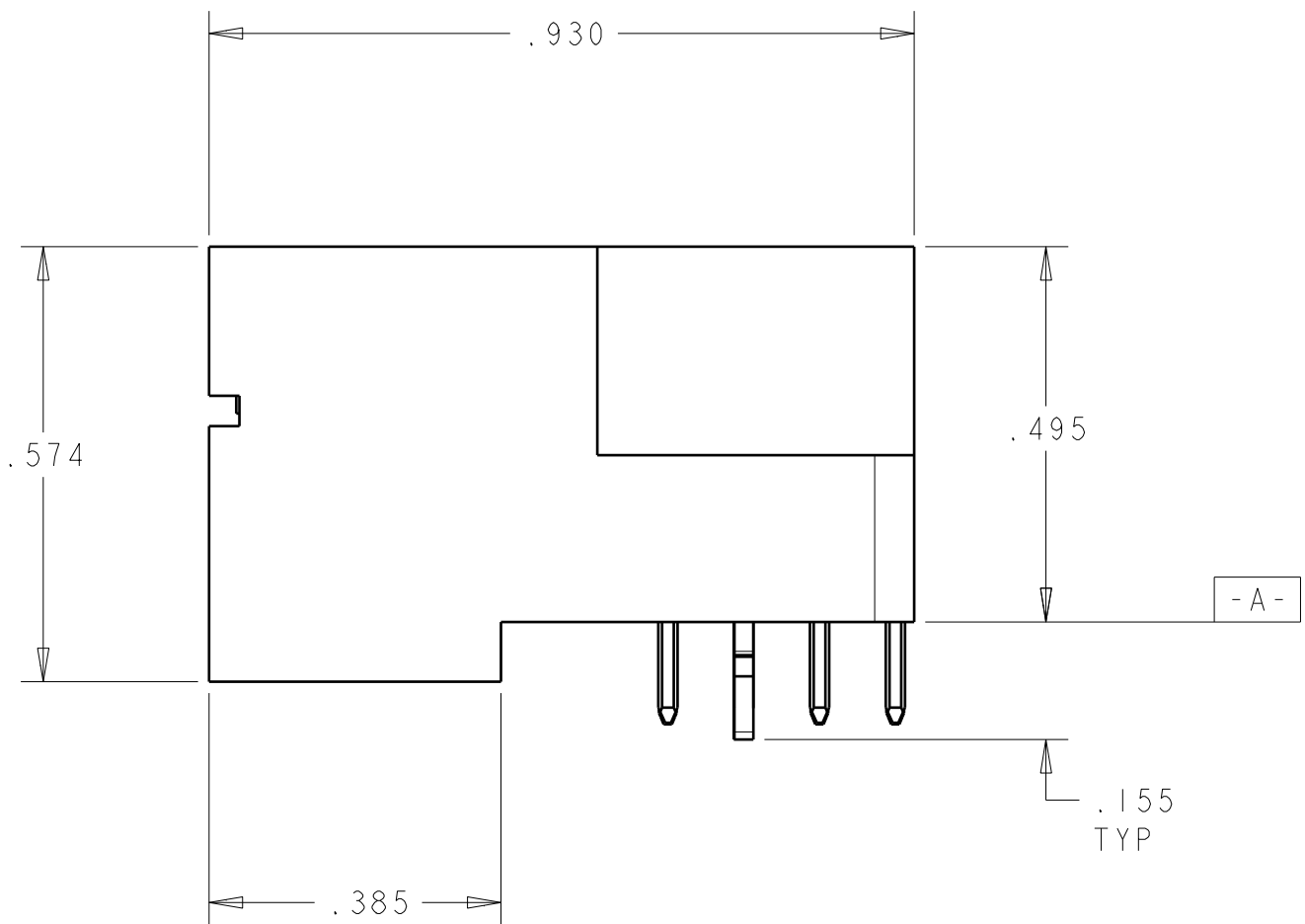
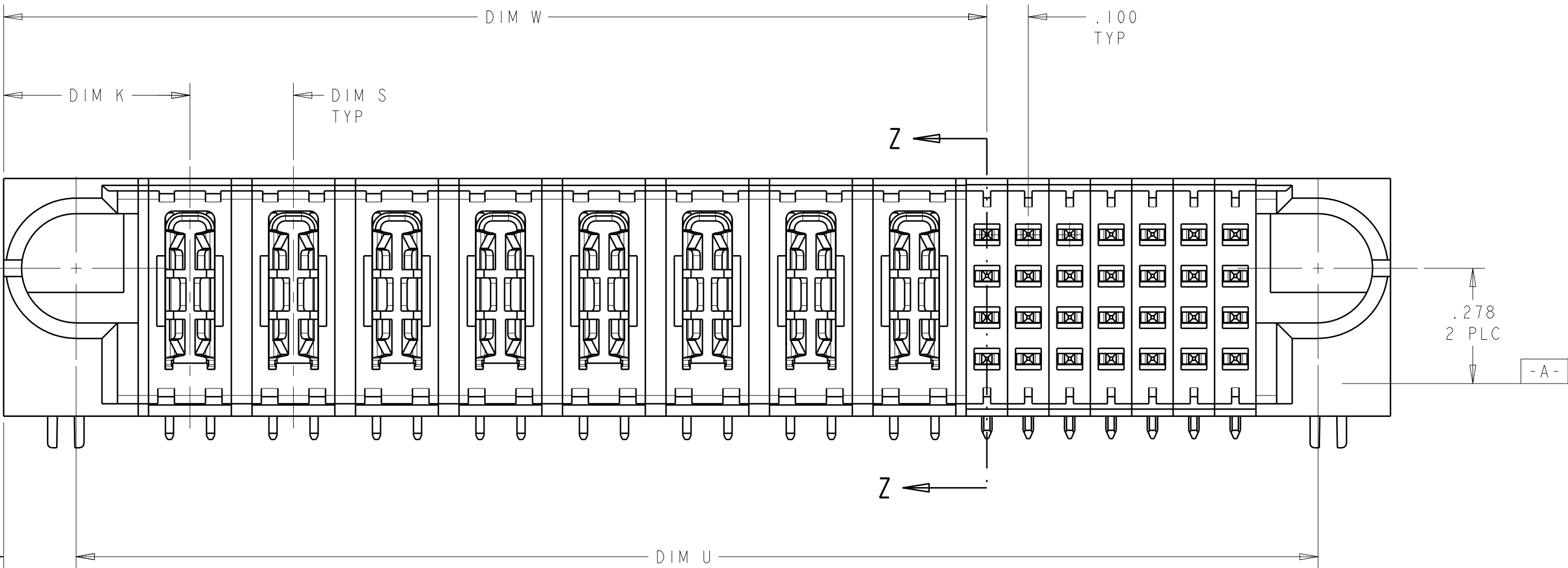


LOC		DIST		REVISIONS				
P	LTR	DESCRIPTION			DATE	OWN	APVD	
		PRELIMINARY RELEASE			17AUG2006	CZ	SY	



- 1 "AMP" TRADEMARK, PART NUMBER, AND DATE CODE TO BE MARKED IN AREA SHOWN.
- 2 MATERIAL:
HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
SIGNAL CONTACT - COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING:
SIGNAL CONTACTS- .000050 MIN Ni UNDER ALL
.000030 MIN Au ON CONTACT AREA
.000100 MIN Sn AT PCB INTERFACE
POWER CONTACTS- .000050 MIN Ni UNDER ALL
.000030 MIN Au AT CONTACT AREA
.000100 MIN Sn AT PCB INTERFACE
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 7 PCB - .0453+/- .0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 PLATING TO ACHIEVE A .040 DIA HOLE



3.000	.250	2.375	3.050	.450	3.350	8P + 28S	1892202-1
DIM U	DIM S	DIM W	DIM D	DIM K	DIM L	DESCRIPTION	PART NUMBER
THIS DRAWING IS A CONTROLLED DOCUMENT OF TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING DEPARTMENT SHOULD BE CONTACTED FOR THE LATEST REVISION.							
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		DWN CECILY.ZHOU CHK S.ZHAO 17AUG2006		APVD S.YAO 17AUG2006	
0 PLC ±		1 PLC ±		2 PLC ±.01		3 PLC ±.005	
4 PLC ±.0020		ANGLES		FINISH		MATERIAL	
2		3		CUSTOMER DRAWING		SCALE 4:1	
SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
A1		00779		C=1892202		-	
WEIGHT		-		SHEET 1 OF 2		REV A	
Tyco Electronics		Tyco Electronics incorporated		Shanghai, P.R.China, 200233		RIGHT ANGLE HEADER ASSEMBLY W/GUIDES MULTI-BEAM XL	

