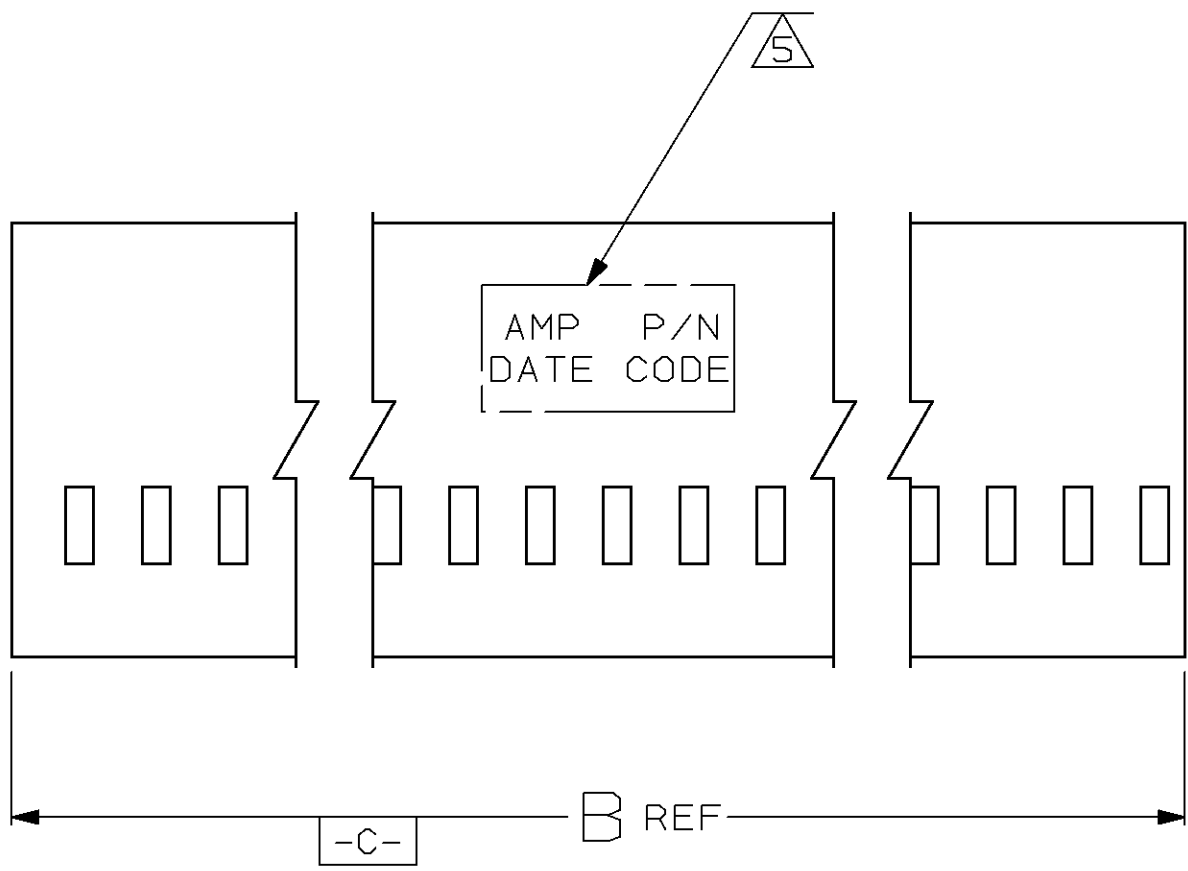
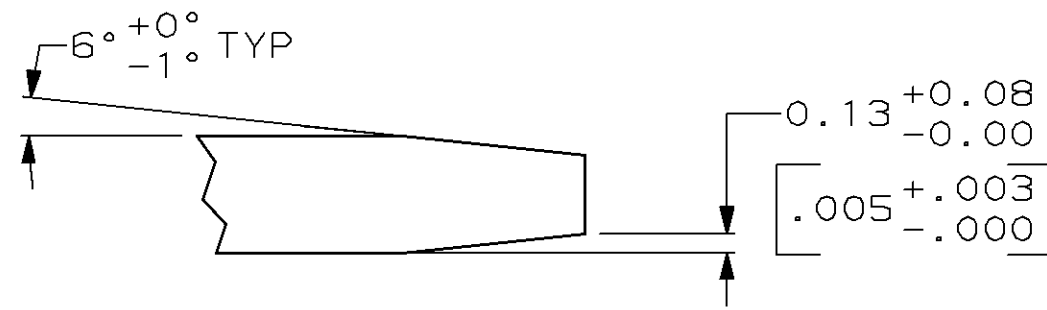
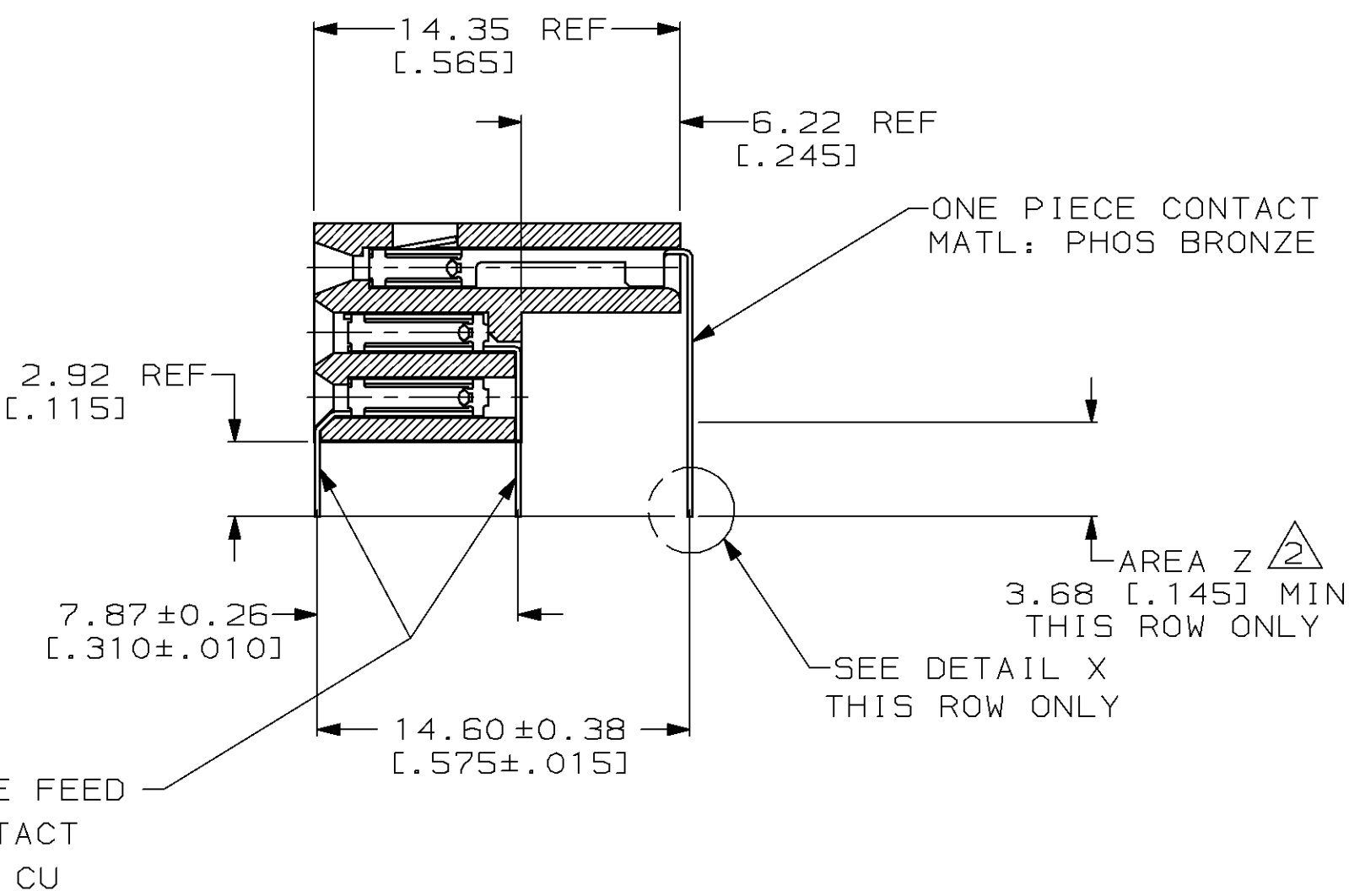
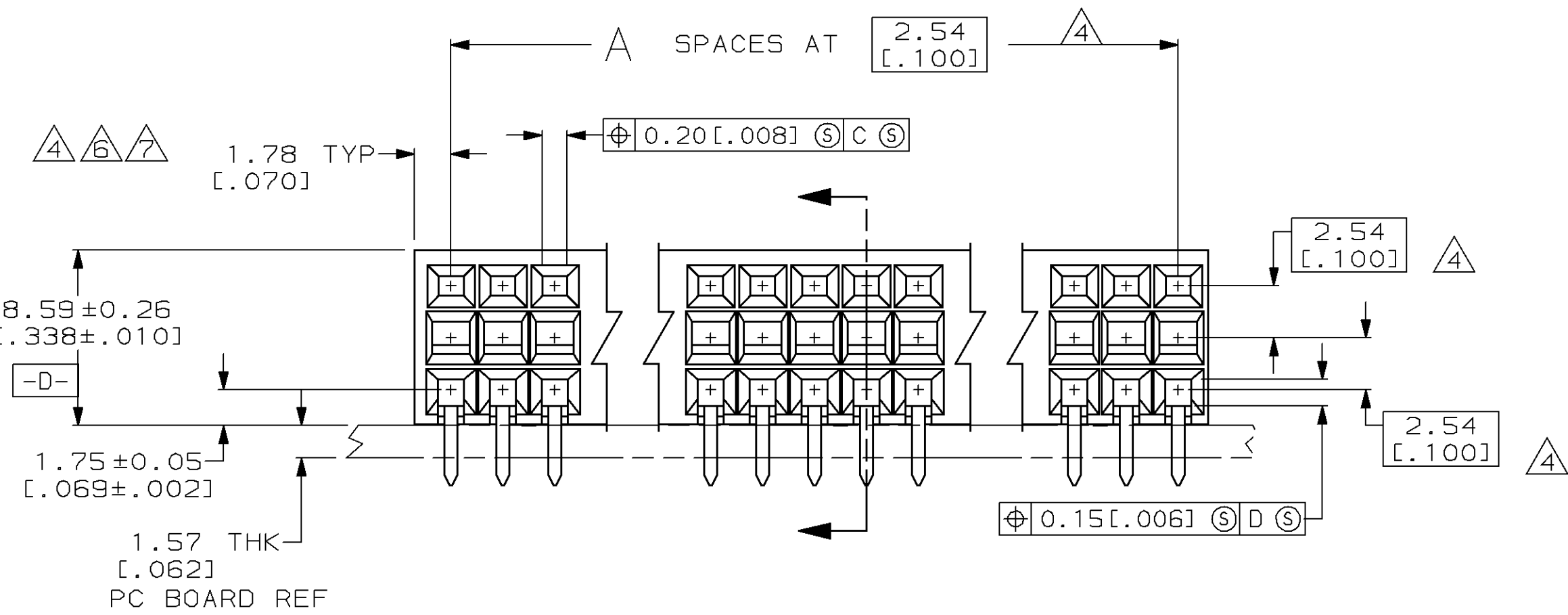


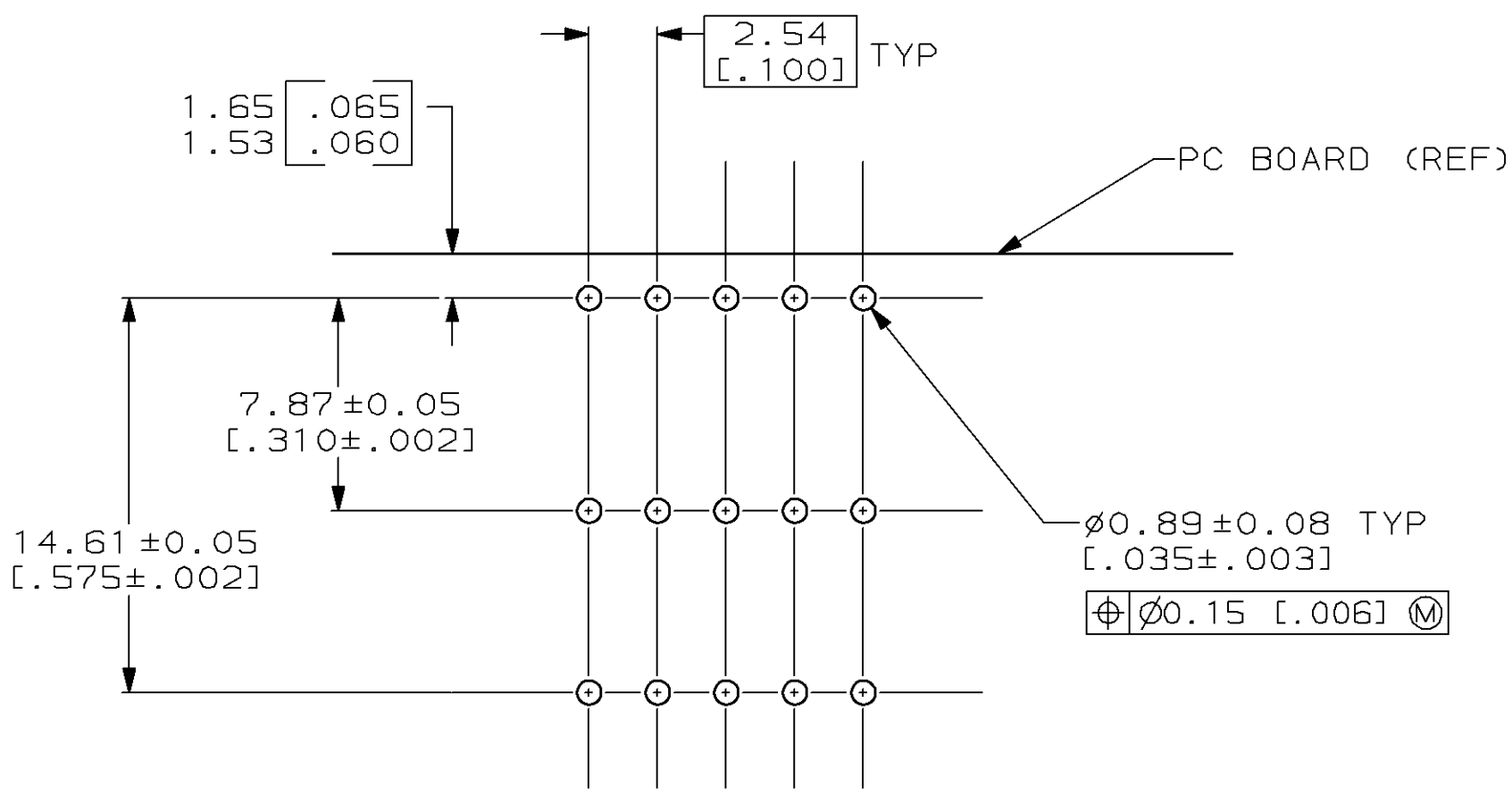


- △ FLAME RETARDANT THERMOPLASTIC, COLOR - BLACK
- △ 63-37 TIN-LEAD (HOT DIPPED) IN AREA "Z".
- △ GOLD FLASH OVER .00127[.000050] NICKEL ENTIRE CONTACT .00076[.000030] GOLD IN CONTACT AREA ONLY, ALL OVER .0127 [.00050] MIN NICKEL.
- △ THESE DIMENSIONS PERTAIN TO CAVITY CENTERLINES ONLY - NOT CONTACT LOCATIONS
- △ MARK "AMP", "PART NUMBER", "DATE CODE", 1.57±0.38[.062±.015] HIGH CHARACTERS IN APPROXIMATE AREA SHOWN.
- △ ONE END OF HOUSING TO BE 1.78±0.13[.070±.005] CUT END OF HOUSING TO BE 1.47±0.10[.058±.004]
- △ HOUSING ON ASSEMBLIES 56 POSN AND SMALLER MAY HAVE 1.47±0.10[.058±.004] DIMENSION ON BOTH ENDS.

8. MARK "CSA" LOGO ON PART.



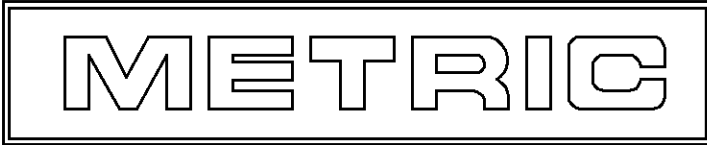
DETAIL X
SCALE 20:1



RECOMMENDED BOARD LAYOUT

△ △	31.19 [1.228]	11	36	2-102986-6
△	81.99 [3.228]	31	96	2-102986-5
△	76.91 [3.028]	29	90	2-102986-4
△	64.21 [2.528]	24	75	2-102986-3
△	61.67 [2.428]	23	72	2-102986-2
△	56.59 [2.228]	21	66	2-102986-1
△ △	41.35 [1.628]	15	48	2-102986-0
△	79.45 [3.128]	30	93	1-102986-9
△ △	26.11 [1.028]	9	30	1-102986-8
OBSOLETE				1-102986-7
△	102.31 [4.028]	39	120	1-102986-6
OBSOLETE				1-102986-5
△	84.53 [3.328]	32	99	1-102986-4
△	71.83 [2.828]	27	84	1-102986-3
△ △	38.81 [1.528]	14	45	1-102986-2
△ △	28.65 [1.128]	10	33	1-102986-1
△ △	23.57 [.928]	8	27	1-102986-0
△	59.13 [2.328]	22	69	102986-9
△	54.05 [2.128]	20	63	102986-8
△	51.51 [2.028]	19	60	102986-7
△ △	46.43 [1.828]	17	54	102986-6
△ △	43.89 [1.728]	16	51	102986-5
△	109.93 [4.328]	42	129	102986-4
△	120.09 [4.728]	46	141	102986-3
△	112.47 [4.428]	43	132	102986-2
	148.34 [5.840]	57	174	102986-1
REMARKS	B	A	NO OF POSN	PART NUMBER

				PART NO			
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON + 2 PLC DEC ± .13[.005] 3 PLC DEC ± - ANGLES ± - MATERIAL HOUSING: 		DR 09/17/90 KATE HELM		AMP AMP Incorporated Harrisburg, PA 17105-3608 NAME ASSY HSG, MOD II 3 ROW, .100C WITH SHORT POINT-OF-CONTACT			
		CHK 09/22/90 MARIAN CLARK					
		APPD 09/22/90 MARIAN CLARK					
		APPD 09/22/90 RON FELIX					
		PRODUCT SPEC -					
FINISH CONTACTS: 		APPLICATION SPEC -		SIZE 	CAGE CODE 00779	DRAWING NO  = 102986	
		WEIGHT		SCALE 4:1		SHEET 1 OF 1	



THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.