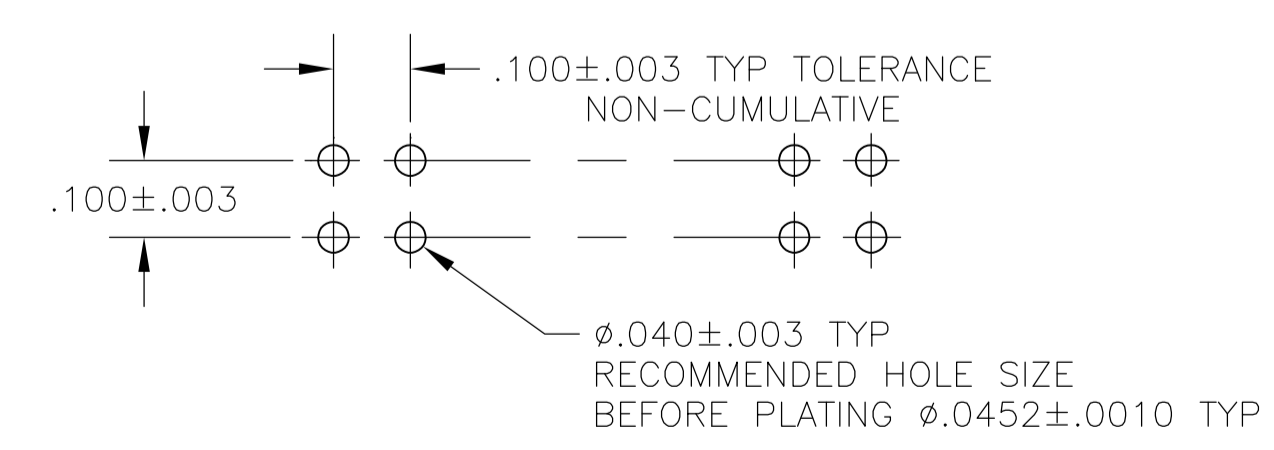
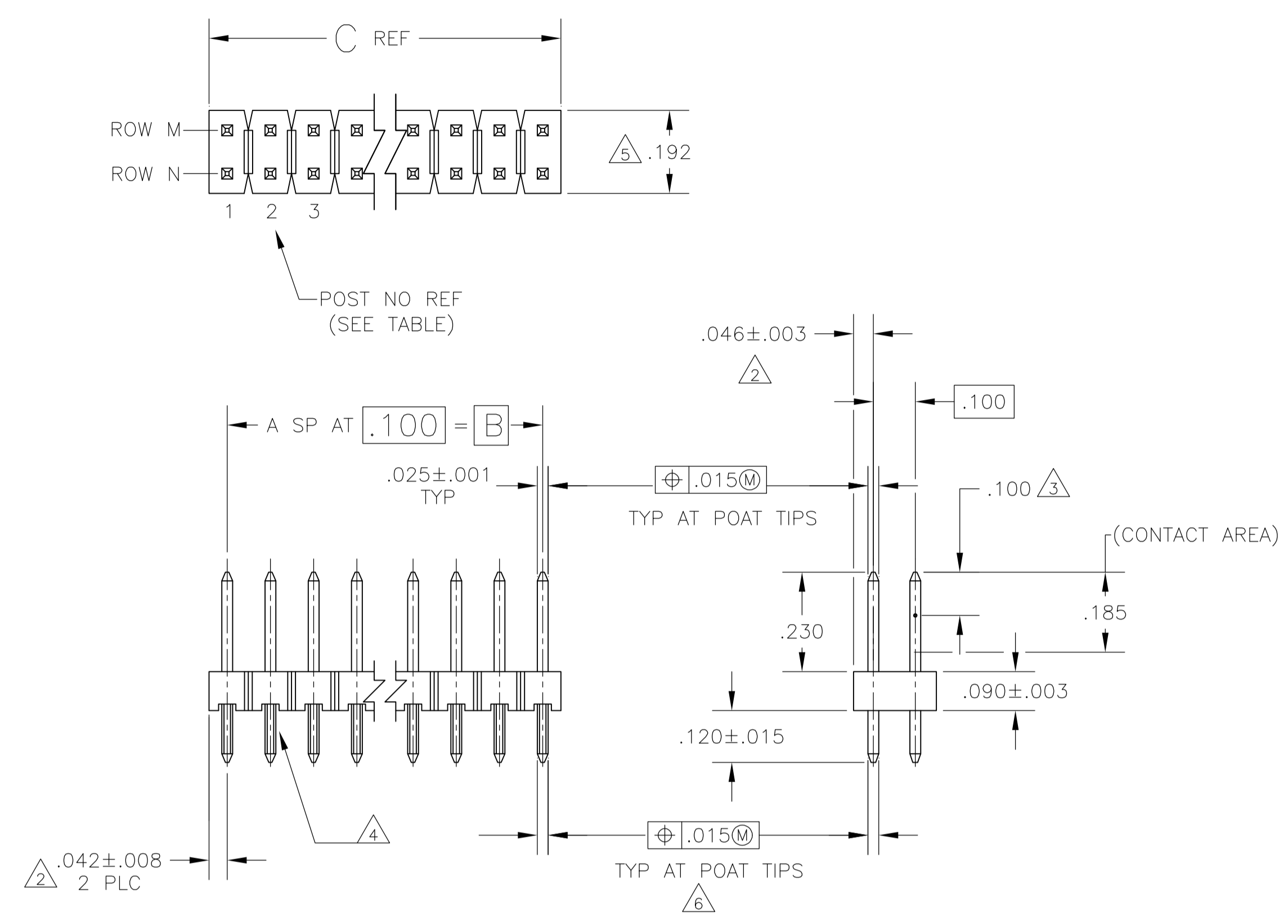


- 1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 3 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 4 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- 5 FOR 2 POSITION PART ONLY, THE NOTED DIM. IS .184.
- 6 $\phi .020\text{M}$ FOR KINKED TAILS.
- 7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI.



RECOMMENDED HOLE LAYOUT

	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
7 OBSOLETE	3.084	3.000	30	62	2-104350-1
	3.984	3.900	39	80	2-104350-0
OBSOLETE	2.984	2.900	29	60	1-104350-9
7	2.484	2.400	24	50	1-104350-8
	1.984	1.900	19	40	1-104350-7
	1.684	1.600	16	34	1-104350-6
SUPERSEDED BY 6-146269-5					
	1.484	1.400	14	30	1-104350-5
	1.384	1.300	13	28	1-104350-4
OBSOLETE	1.284	1.200	12	26	1-104350-3
7	1.184	1.100	11	24	1-104350-2
	1.084	1.000	10	22	1-104350-1
	.984	.900	9	20	1-104350-0
7 OBSOLETE	.884	.800	8	18	104350-9
	.784	.700	7	16	104350-8
	.684	.600	6	14	104350-7
	.584	.500	5	12	104350-6
	.484	.400	4	10	104350-5
	.384	.300	3	8	104350-4
	.284	.200	2	6	104350-3
	.184	.100	1	4	104350-2
	.084			2	104350-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN	H MOLL	08FEB88
DIMENSIONS: INCHES		CHK	R FEJDT	08FEB88
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVO	R FEJDT	08FEB88
0 PLC	± -	NAME		
1 PLC	± -	HEADER ASSY, MOD II, BREAKAWAY,		
2 PLC	± -	DBL ROW, .100X.100 CL., VERT, .025 SQ		
3 PLC	± .005	POSTS, WITH RETENTION FEATURE		
4 PLC	± -	SIZE	CAGE CODE	DRAWING NO
ANGLES	± -	A1	-	104350
MATERIAL	HOUSING FLAME RETARDANT THERMOPLASTIC COLOR-BLACK	WEIGHT	-	-
FINISH	POST: 000008 GOLD IN CONTACT AREA .000100-.000150 WHITE TIN-LEAD OR SOLDER TAIL, N/A OVER .000100 NICKEL	CUSTOMER DRAWING	SCALE	4:1
POST: COPPER ALLOY		SHEET	1 OF 1	REV

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