
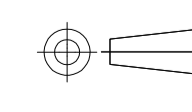


- 1 CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN-LEAD; ALL OVER .000050 MIN NICKEL
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- 4 CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN; ALL OVER .000050 MIN NICKEL
- 5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 6 FINISH: .000001 MIN. GOLD ON GOLD PLATED AREA, .000150-.000250 MATTE TIN LEAD ON TIN PLATE AREA, UNDER PLATING SHOULD BE .000050-.000100 NICKEL ON ENTIRE CONTACT, GOLD AND TIN PLATING MAY NOT OVERLAP.
- 7 FINISH: .000001 MIN GOLD ON GOLD PLATED AREA, .000150-.000250 MATTE TIN ON TIN PLATE AREA, UNDERPLATING TO BE .000050-.000100 NICKEL ON ENTIRE CONTACT, GOLD AND TIN PLATING MAY NOT OVERLAP.
- 8 PRELIMINARY - NOT FOR PRODUCTION
- 9 SUPERSEDED
- 10 OBSOLETE

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN D CLOUSER 03OCT88		TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:			
		0 PLC	± -	APVD T ZOLA 03OCT88	
		1 PLC	± -	NAME HEADER ASSEMBLY, RIGHT ANGLE, UNSHROUDED, DOUBLE ROW, AMPMODU® System 50	
		2 PLC	± -	PRODUCT SPEC 108-1093	
		3 PLC	± .005	APPLICATION SPEC 114-25031	
MATERIAL HOUSING: THERMOPLASTIC COLOR-BLACK CONTACT: COPPER ALLOY		FINISH SEE TABLE		WEIGHT -	
				SIZE A1 00779 C=104118	
				CUSTOMER DRAWING SCALE 5:1 SHEET 1 OF 2 REV U	

7	2.515	49	100		8-104118-7	
	2.015	39	80	8	8-104118-6	
	1.815	35	72	8	8-104118-5	
	1.515	29	60	8	8-104118-4	
	1.115	21	44	8	8-104118-3	
	1.015	19	40	8	8-104118-2	
	.865	16	34	8	8-104118-1	
	.765	14	30	8	8-104118-0	
	.665	12	26	8	7-104118-9	
	.615	11	24	8	7-104118-8	
	.515	9	20		7-104118-7	
	.415	7	16	8	7-104118-6	
	.365	6	14	8	7-104118-5	
	.315	5	12	8	7-104118-4	
	.265	4	10	8	7-104118-3	
	.215	3	8	8	7-104118-2	
	1.265	24	50	8	7-104118-1	
	4	2.515	49	100		6-104118-7
		2.015	39	80		6-104118-6
		1.815	35	72	5	6-104118-5
1.515		29	60	5	6-104118-4	
1.115		21	44	5	6-104118-3	
1.015		19	40	5	6-104118-2	
.865		16	34	5	6-104118-1	
.765		14	30	5	6-104118-0	
.665		12	26	5	5-104118-9	
.615		11	24		5-104118-8	
.515		9	20		5-104118-7	
.415		7	16	5	5-104118-6	
.365		6	14	5	5-104118-5	
.315		5	12	5	5-104118-4	
.265	4	10		5-104118-3		
.215	3	8	5	5-104118-2		
1.265	24	50		5-104118-1		
FINISH	B	A	NO OF POSN	PART NUMBER		

6	2.515	49	100		3-104118-7	
	2.015	39	80	8	3-104118-6	
	1.815	35	72	8	3-104118-5	
	1.515	29	60	8	3-104118-4	
	1.115	21	44	8	3-104118-3	
	1.015	19	40	8	3-104118-2	
	.865	16	34	8	3-104118-1	
	.765	14	30	8	3-104118-0	
	.665	12	26	8	2-104118-9	
	.615	11	24	8	2-104118-8	
	.515	9	20	8	2-104118-7	
	.415	7	16	8	2-104118-6	
	.365	6	14	8	2-104118-5	
	.315	5	12	8	2-104118-4	
	.265	4	10	8	2-104118-3	
	.215	3	8	8	2-104118-2	
	1.265	24	50	8	2-104118-1	
	1	2.515	49	100	5	1-104118-7
		2.015	39	80		1-104118-6
		1.815	35	72	10	1-104118-5
1.515		29	60	5	1-104118-4	
1.115		21	44	10	1-104118-3	
1.015		19	40	9	1-104118-2	
.865		16	34	10	1-104118-1	
.765		14	30	5	1-104118-0	
.665		12	26	10	104118-9	
.615		11	24	5	104118-8	
.515		9	20	9	104118-7	
.415		7	16	10	104118-6	
.365		6	14	10	104118-5	
.315		5	12	10	104118-4	
.265	4	10	9	104118-3		
.215	3	8	10	104118-2		
1.265	24	50	9	104118-1		
FINISH	B	A	NO OF POSN	PART NUMBER		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN	D CLOUSER	03OCT88	 TE Connectivity
DIMENSIONS: INCHES		CHK	T ZOLA	03OCT88	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	T ZOLA
0 PLC ± -		1 PLC ± -		NAME	
2 PLC ± -		3 PLC ± .005		108-1093	
4 PLC ± -		ANGLES ± -		APPLICATION SPEC	
MATERIAL		FINISH		114-25031	
HOUSING: THERMOPLASTIC		SEE TABLE		SIZE	
COLOR-BLACK				A1 00779	
CONTACT-COPPER ALLOY				DRAWING NO	
				C=104118	
				RESTRICTED TO	
				CUSTOMER DRAWING	
				SCALE 5:1 SHEET 2 OF 2 REV U	

Mouser Electronics

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[104118-1](#) [104118-7](#)