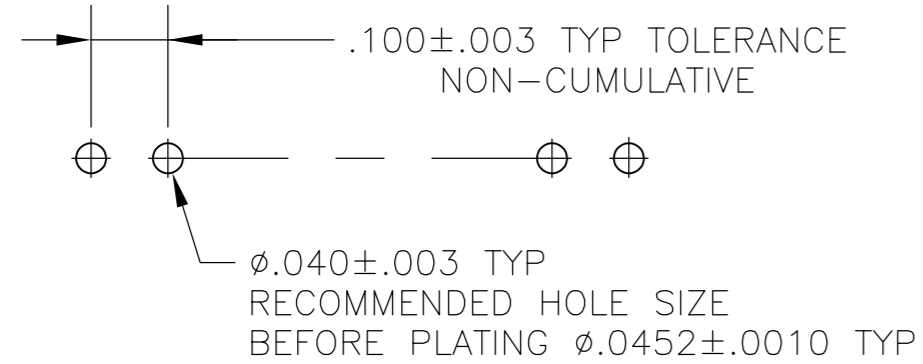
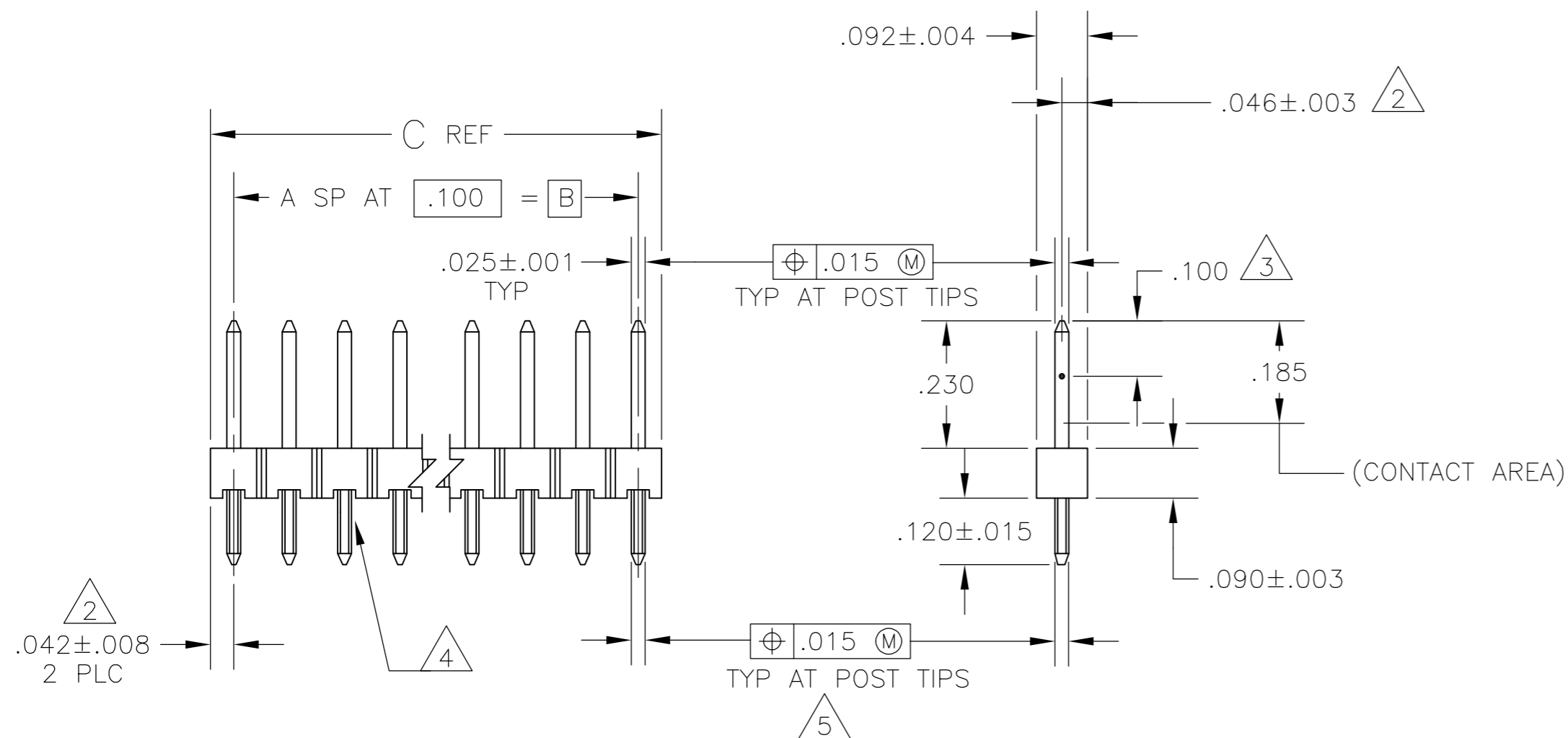


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00	K	REVISED PER ECO-14-000066	30JUN2014	NK MM

- 1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 3 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 4 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- 5 $\text{M} \text{ } \phi .020$ FOR KINKED TAILS.
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
	3.984	3.900	39	40	2-104344-7
	3.484	3.400	34	35	2-104344-6
	2.984	2.900	29	30	2-104344-5
	2.584	2.500	25	26	2-104344-4
	2.484	2.400	24	25	2-104344-3
	2.384	2.300	23	24	2-104344-2
	2.284	2.200	22	23	2-104344-1
	2.184	2.100	21	22	2-104344-0
	2.084	2.000	20	21	1-104344-9
6 SUPERCEDED	1.984	1.900	19	20	1-104344-8
	1.884	1.800	18	19	1-104344-7
6 OBSOLETE	1.784	1.700	17	18	1-104344-6
	1.684	1.600	16	17	1-104344-5
	1.584	1.500	15	16	1-104344-4
6 OBSOLETE	1.484	1.400	14	15	1-104344-3
	1.384	1.300	13	14	1-104344-2
6 OBSOLETE	1.284	1.200	12	13	1-104344-1
6 SUPERCEDED	1.184	1.100	11	12	1-104344-0
6 OBSOLETE	1.084	1.000	10	11	104344-9
	.984	.900	9	10	104344-8
	.884	.800	8	9	104344-7
	.784	.700	7	8	104344-6
	.684	.600	6	7	104344-5
	.584	.500	5	6	104344-4
	.484	.400	4	5	104344-3
	.384	.300	3	4	104344-2
	.284	.200	2	3	104344-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H MOLL 08FEB88	STE TE Connectivity	
DIMENSIONS: INCHES		CHK R. FEIDT 08FEB88		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD R. FEIDT 08FEB88	NAME	
0 PLC ± -	1 PLC ± -	PRODUCT SPEC	HEADER ASSY, MOD II,BREAKAWAY, SINGLE ROW,.100 CL, VERT, .025 SQ POSTS, WITH RETENTION FEATURE	
2 PLC ± -	3 PLC ± .005	APPLICATION SPEC	SIZE A2	CAGE CODE 00779
4 PLC ± -	ANGLES ± -	WEIGHT -	DRAWING NO C=104344	RESTRICTED TO -
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK		FINISH POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL		SCALE 4:1
POSTS: COPPER ALLOY		CUSTOMER DRAWING		SHEET 1 of 1 REV K

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