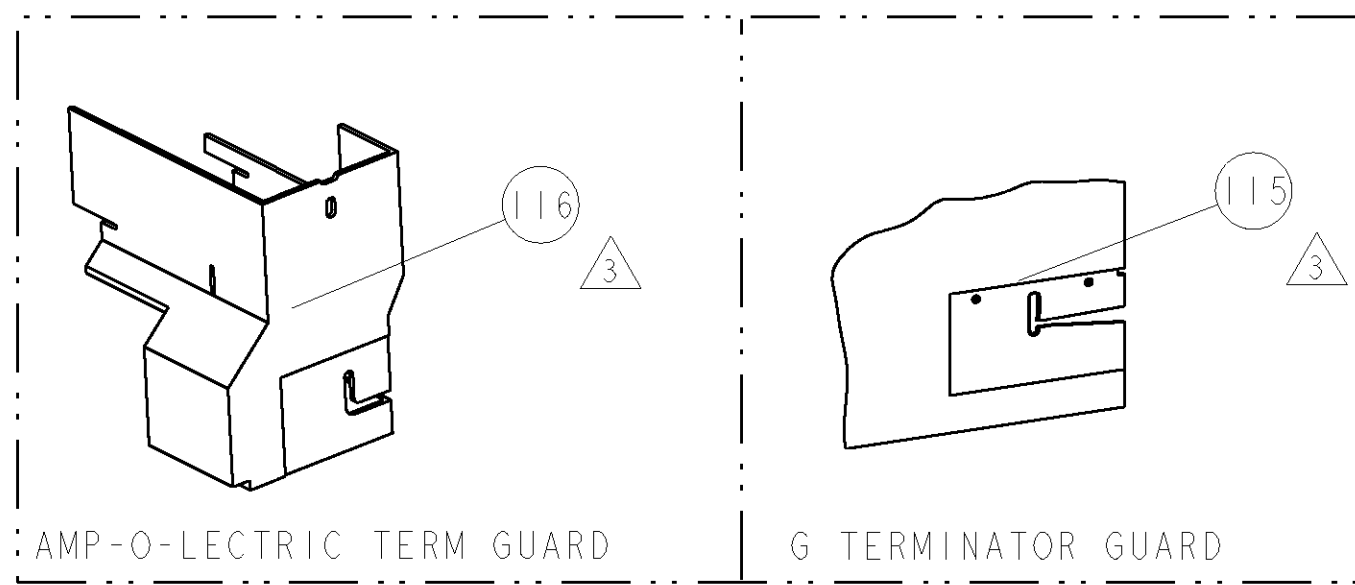
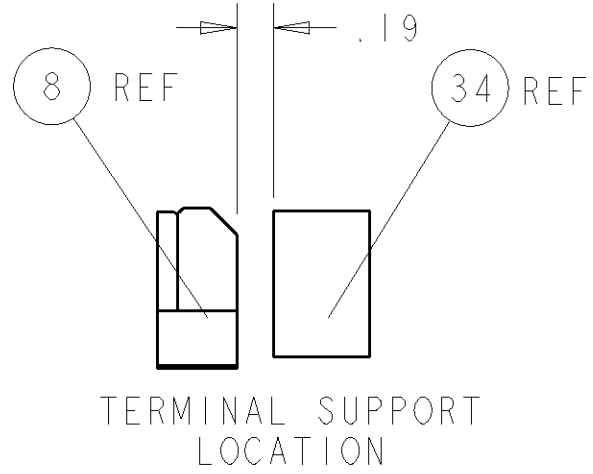
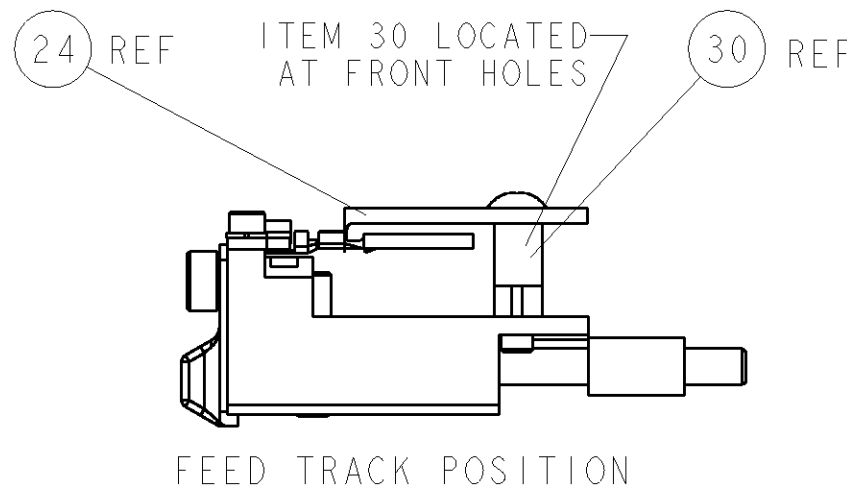
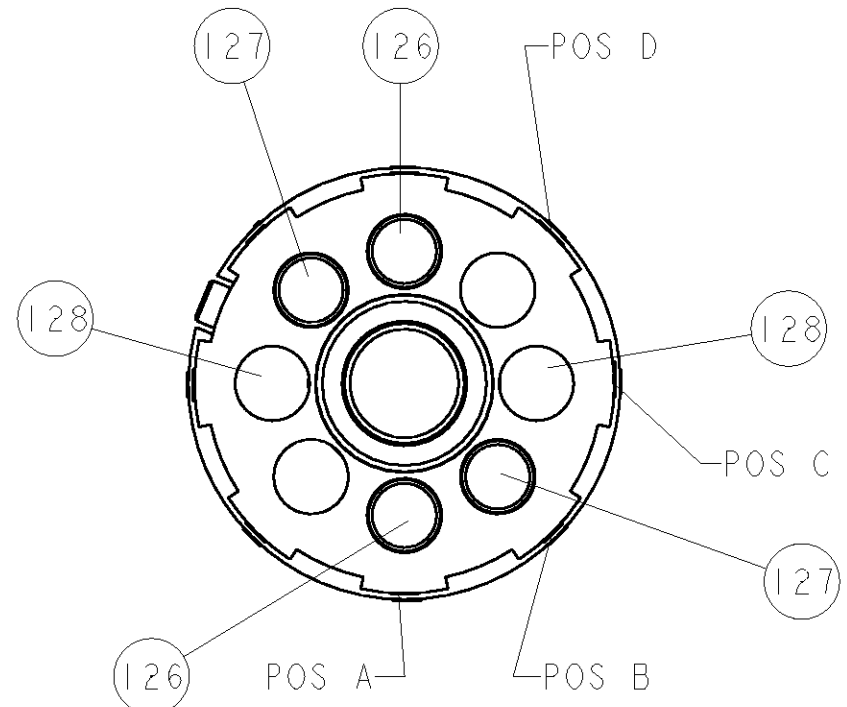
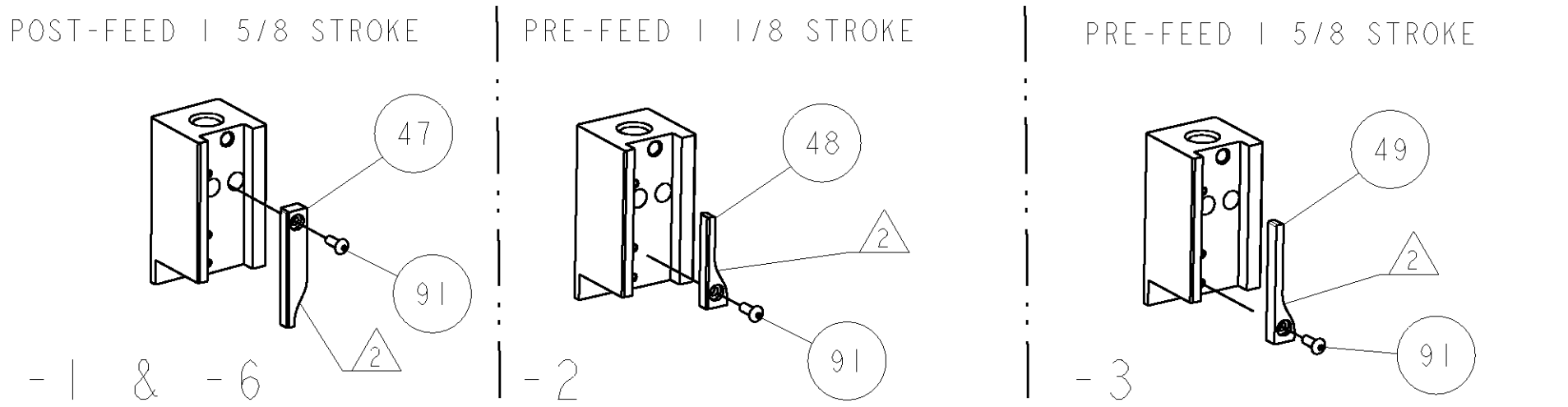
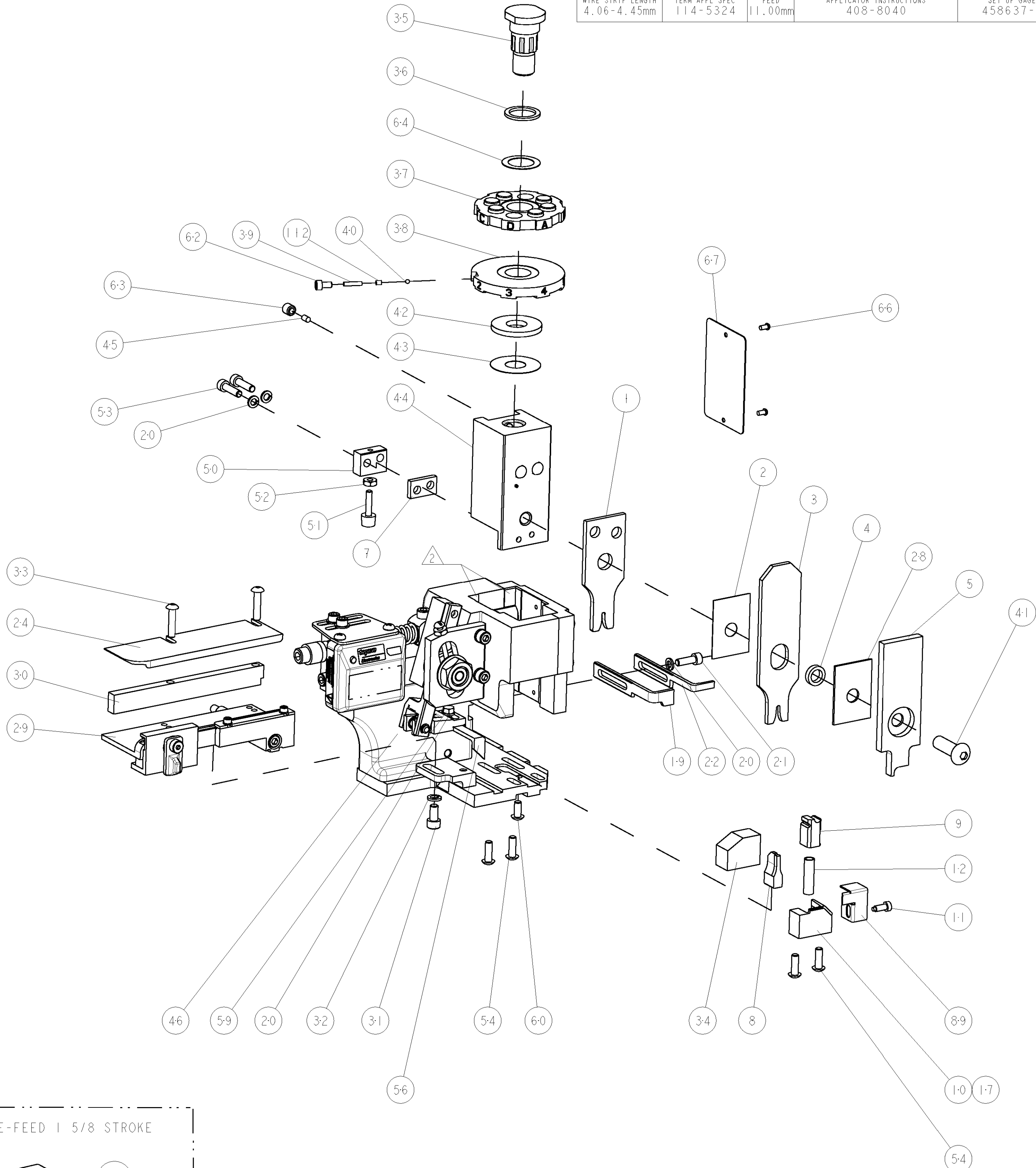


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852392-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852392-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852392-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852392-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852392-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ SEE APPLICATION SPECIFICATION FOR SPECIFIC WIRE DETAILS.



TERMINAL NAME: 2.3 UNSEALED TAB TERMINAL					
1612891-1	-	AMP TERMINAL - AMP CRIMP SPECS			
-	-				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.07±0.05mm [.042±.002]		0.5mm2
-	-	B	1.05±0.05mm [.041±.002]		0.5 fmm2
-	-	C	1.00±0.05mm [.039±.002]		0.3mm2
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.96mm [.077]	F	0.3-0.5mm2
-	-	INSUL	2.54mm [.100]	OV	1.1-2.2mm
WIRE STRIP LENGTH 4.06-4.45mm	TERM APPL SPEC 114-5324	FEED 11.00mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



-	2	2	2	2	-	5-354779-0	PIN, WIRE DISC, .3240	128
-	2	2	2	2	-	4-354779-3	PIN, WIRE DISC, .3205	127
-	2	2	2	2	-	4-354779-4	PIN, WIRE DISC, .3210	126
△	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	1-690124-4	WASHER, RAM (.120)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-4	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
△	-	1	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
△	-	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	9-1633116-1	ANVIL, COMBINATION	8
△	-	1	1	1	-	240641-5	SPACER	7
△	-	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
△	-	1	1	1	-	3-238011-5	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	1333273-1	CRIMPER, INSULATION SPECIAL	3
△	-	1	1	1	-	455888-2	SPACER, CRIMPER	2
△	1	1	1	1	-	1463696-1	CRIMPER, WIRE	1

-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		DATE		Tyco Electronics		
INCHES		9 PLC ±.01		C. REICHELDERFER		19DEC2006		Tyco Electronics		
10 PLC ±.01		11 PLC ±.01		T. ELBIN		19DEC2006		Harrisburg, PA 17105-3608		
12 PLC ±.01		13 PLC ±.01		T. BENCHOFF		19DEC2006		SIDE FEED HDM APPLICATOR		
14 PLC ±.0001		15 PLC ±.0001		PRODUCT SPEC		-		-		
16 PLC ±.0001		17 PLC ±.0001		APPLICATION SPEC		-		-		
18 PLC ±.0001		19 PLC ±.0001		WEIGHT		-		-		
20 PLC ±.0001		21 PLC ±.0001		CUSTOMER DRAWING		-		-		
22 PLC ±.0001		23 PLC ±.0001		SCALE		3:5		SHEET		
24 PLC ±.0001		25 PLC ±.0001		OF		1		REV		
26 PLC ±.0001		27 PLC ±.0001		A		00779		C=1852392		
28 PLC ±.0001		29 PLC ±.0001		-		-		-		
30 PLC ±.0001		31 PLC ±.0001		-		-		-		
32 PLC ±.0001		33 PLC ±.0001		-		-		-		
34 PLC ±.0001		35 PLC ±.0001		-		-		-		
36 PLC ±.0001		37 PLC ±.0001		-		-		-		
38 PLC ±.0001		39 PLC ±.0001		-		-		-		
40 PLC ±.0001		41 PLC ±.0001		-		-		-		
42 PLC ±.0001		43 PLC ±.0001		-		-		-		
44 PLC ±.0001		45 PLC ±.0001		-		-		-		
46 PLC ±.0001		47 PLC ±.0001		-		-		-		
48 PLC ±.0001		49 PLC ±.0001		-		-		-		
50 PLC ±.0001		51 PLC ±.0001		-		-		-		
52 PLC ±.0001		53 PLC ±.0001		-		-		-		
54 PLC ±.0001		55 PLC ±.0001		-		-		-		
56 PLC ±.0001		57 PLC ±.0001		-		-		-		
58 PLC ±.0001		59 PLC ±.0001		-		-		-		
60 PLC ±.0001		61 PLC ±.0001		-		-		-		

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