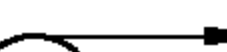


WIRE SIZE mm ² AWG		CRIMP * HEIGHT		REF SETTING	
0.50mm ²		1.14 ±0.05	[.045 ±.002 IN]	A 8	
0.35mm ²		1.07 ±0.05	[.042 ±.002 IN]	B 4	
0.22mm ²		1.00 ±0.05	[.039 ±.002 IN]	B 9	



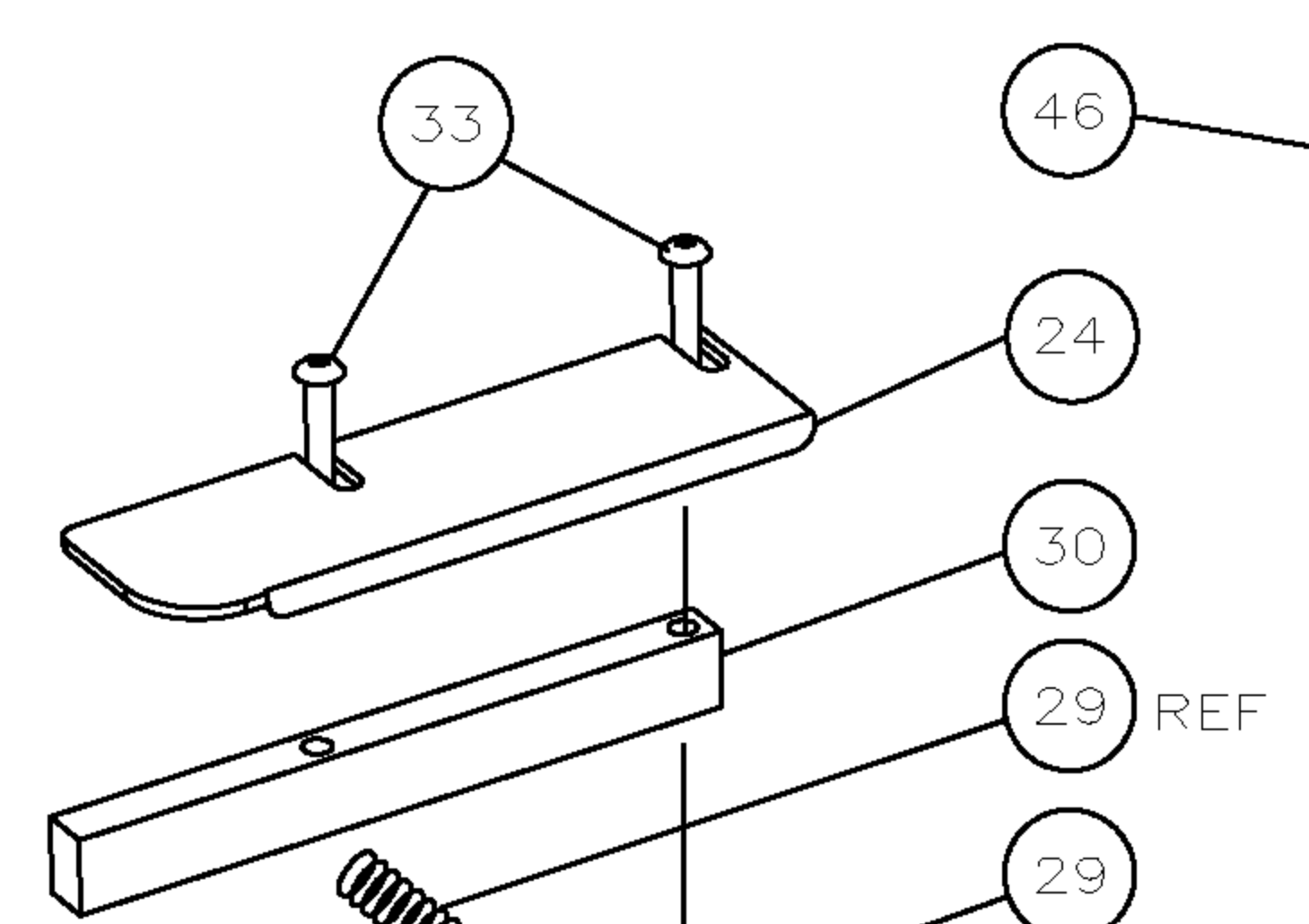
1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

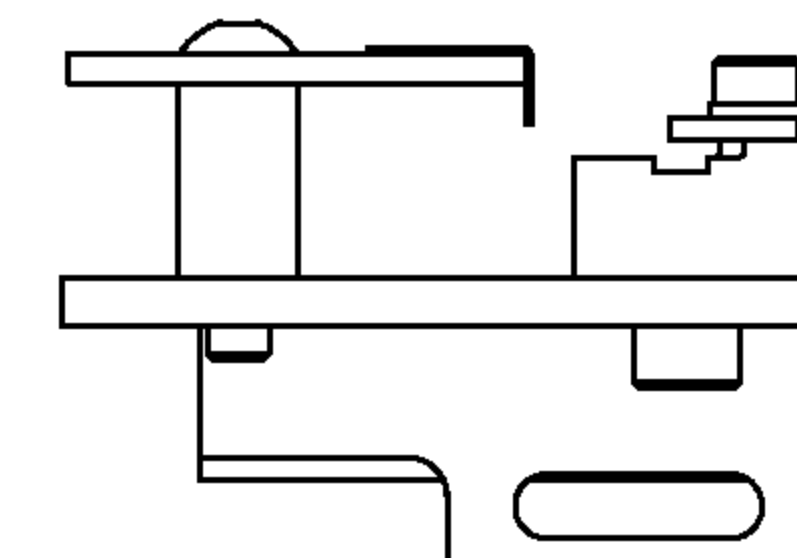
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED.

5. APPLY TORQ—SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.



* **WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



			E	ECR-11-015785	LZ/SX	23 JUL 2011
			D	0150-0270-04	RK	MAR 04
			C	ECN 0150-0982-02	DE	7-02
			B	ECN 0150-0831-02	TS	6-02
			A	SEE ECN 015A-0793-01	LJL	SEP 01
P	F	LTR		REVISION RECORD	APP	DATE

DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN	
DO NOT SCALE PRINT.							
TOLERANCES UNLESS OTHERWISE SPECIFIED:							
1 PLC DEC $\pm$ 0.5 [.02 IN]		DR 17AUG01		APP 17AUG01		F BACKHURST	
2 PLC DEC $\pm$		L LFOHOUSE		REL 24SEP01		 TE Connectivity Harrisburg, PA 17105-3606	
3 PLC DEC $\pm$		CHK -		L LFOHOUSE			
4 ANGLES $\pm$		NAME		SIDE FEED HD-I F/ADJ APPL			MACHINE REF
SURF TEXTURE: $\checkmark$		SCALE		1528040			HD-I APPL
REMOVE BURRS, BREAK SHARP EDGES RO.3 MAX		D DWG NO					SHEET 1 OF 1
							REV E

									7
									6
—	1	1	1	1	1	1	1338680—2	DEPRESSOR, SHEAR (FRONT)	5
—	1	1	1	1	1	1	2—238011—2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	7—683454—3	CRIMPER, INSULATION	3
—	1	1	1	1	1	1	1—455888—0	SPACER, CRIMPER	2
1	2	2	2	1	1	1	2—456403—1	CRIMPER, WIRE	1

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