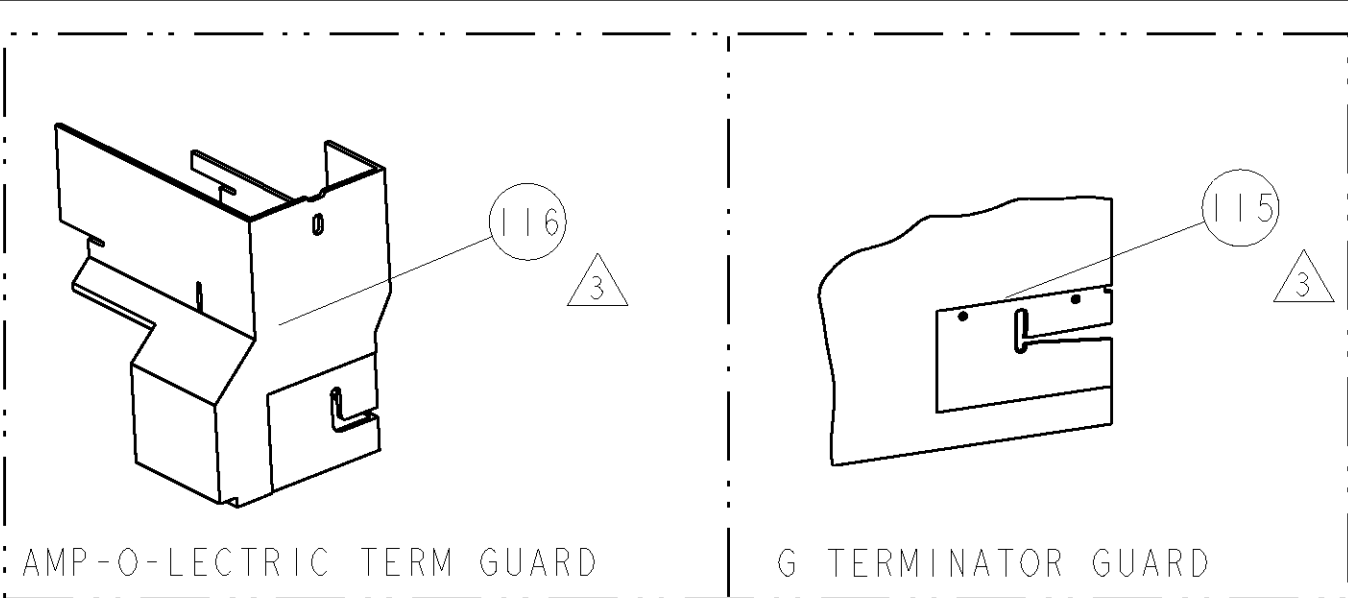


8			7						
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PART NUMBER		REV	FIRST USED	POWER UNIT		FEED TYPE		DESCRIPTION	
1852303-1		B	122500-1	LEADMAKER		AIR FEED		CUTS CARRIER	
1852303-2		B	565435-5	BENCH MODEL K		AIR FEED		CUTS CARRIER	
1852303-3		B	354500-1	BENCH MODEL G		AIR FEED		CUTS CARRIER	
1852303-6		B	122500-1	LEADMAKER		AIR FEED		CONTINUOUS CARRIER	
7-1852303-7		B	-	-		-		SPARE PARTS	

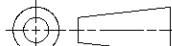
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: W2 POWER CONTACT									
TYCO PN	-	AMP TERMINAL - AMP CRIMP SPECS							
1732094-1	-	REF							
-	-	PAD LTR	CRIMP HEIGHT				WIRE SIZE		
-	-	A	1.30±0.05mm[.054±.002]				18 AWG		
-	-	B	1.20±0.05mm[.048±.002]				20 AWG		
-	-	C	-				-		
-	-	D	-				-		
-	-	CRIMP	SIZE		TYPE		RANGE		
-	-	WIRE	2.08mm [.070]		F		20-18 AWG		
-	-	INSUL	-		O		-		
WIRE STRIP LENGTH 3.0mm-3.38mm	TERM APPL SPEC 114-13013		FEED 24.99mm		APPL INSTRUCTIONS 408-8040		SET UP GAGE 458637-1		

LOC		DIST		REV		DATE		BY		APPD	
A		66		P		LTR		DESCRIPTION		DATE	
				A		RELEASED		17OCT2006		BH	
				B		ECR-07-008203		23APR2007		MY	

-	2	2	2	2	-	2-354779-9	PIN, WIRE DISC, .3135	127
-	2	2	2	2	-	2-354779-1	PIN, WIRE DISC, .3095	126
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-3	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	1	1	1	1	-	461690-1	SPACER, AIR FEED	107
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-2	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	4-21000-3	SCR, SKT HD CAP 10-32 X 2.000	103
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690223-1	SPACER, INS.	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250	15
-	1	1	1	1	-	5-547505-2	SPRING, COMPRESSION	14
-	1	1	1	1	-	854769-1	HOLDER, INS	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	1-454276-9	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	7-1633117-7	ANVIL, COMBINATION	8
-	1	1	1	1	-	5-240641-2	SPACER	7
-	1	1	1	1	-	854772-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
1	1	1	1	1	-	1-456404-8	CRIMPER, WIRE PREMIUM	1

-77 -6 -3 -2 -1 U/M						PART NO	DESCRIPTION				ITEM NO						
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DIMENSIONS: INCHES						CHR	14JUL2006		Electronics		Harrisburg, PA 17105-3608						
						APVD	14JUL2006		NAME		SIDE FEED HDM APPLICATOR						
						PRODUCT SPEC	114-13013		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO				
						APPLICATION SPEC	-		A		00779		C=1852303		-		
						WEIGHT	-		SCALE		3:5		SHEET	1	OF	REV	B
						CUSTOMER DRAWING											

CUSTOMER VIEWABLE ASSEMBLY