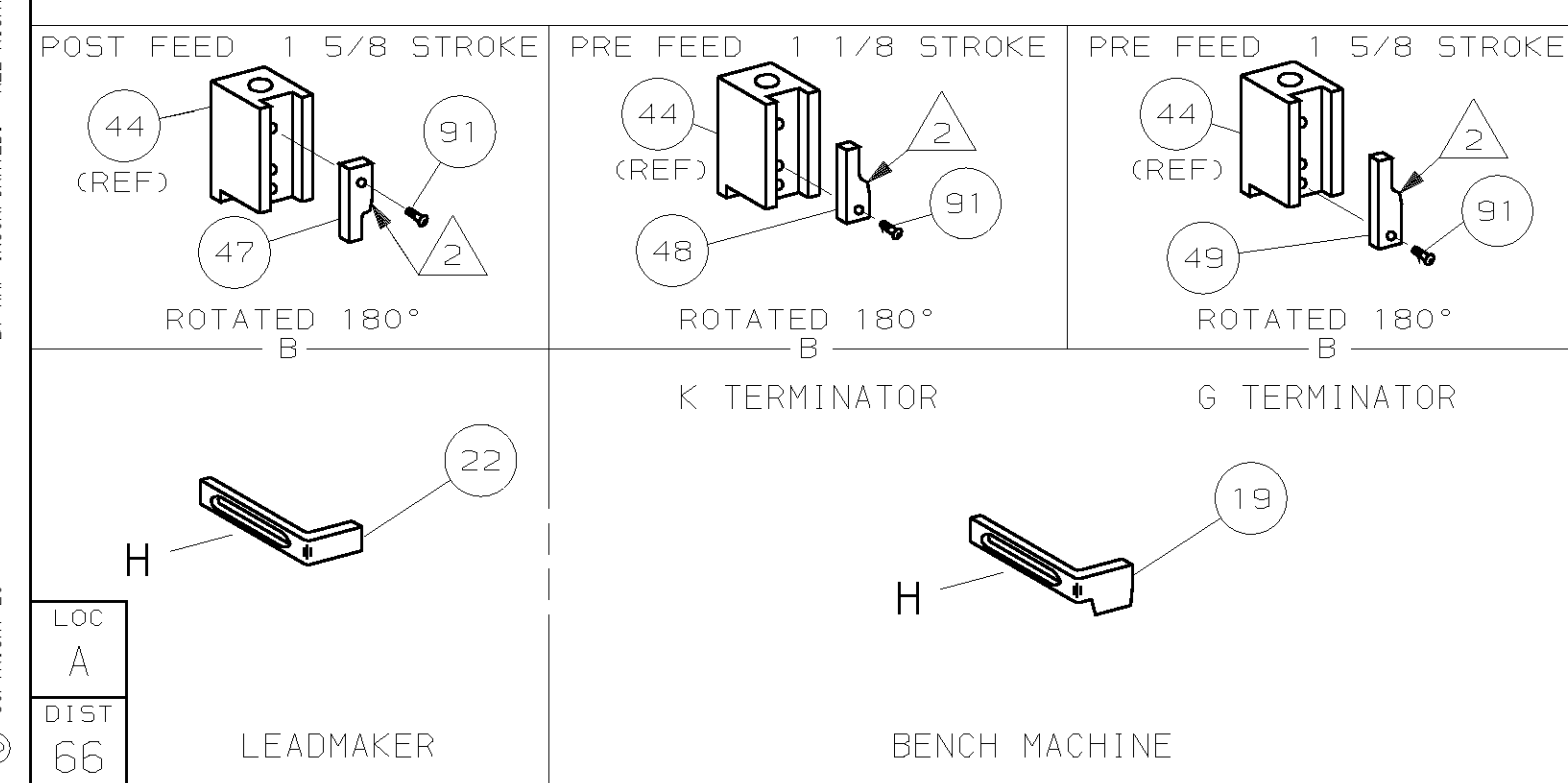
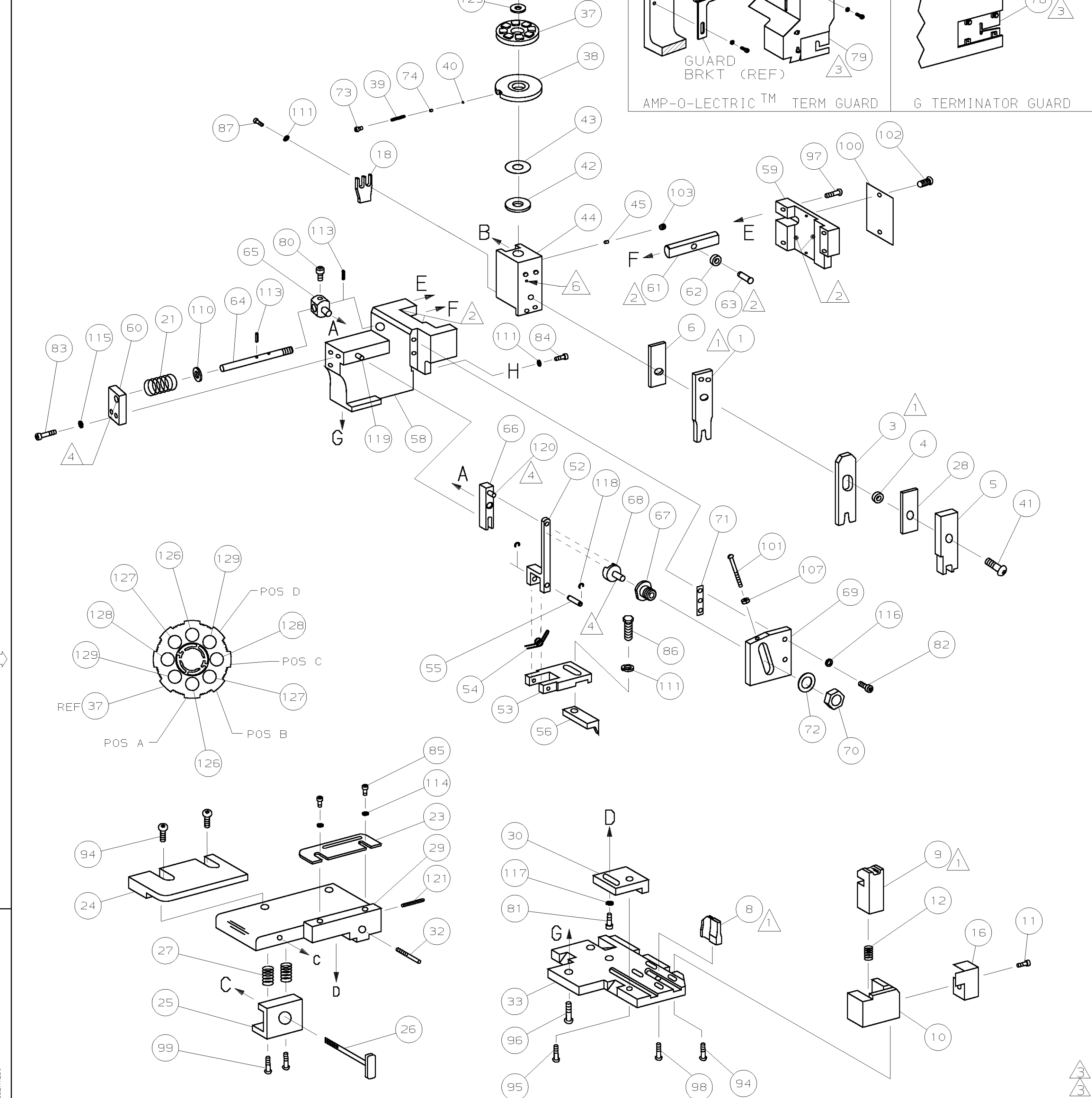


PART NUMBER	REV	FIRST USED
1385513-1	B	122500-1
1385513-2	B	565435-5
1385513-3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 REMOVE SLOTTED SPRING PIN BEFORE PLACING ITEM 6 ON RAM.

TERMINAL NAME: 2.5 MM PITCH HPI CONTACT			
AMP TERMINAL		AMP CRIMP SPECS	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.029 ±.002 [0.75 ±0.05mm]	22 OR 0.3mm <sup>2</sup>	
B	.027 ±.002 [0.70 ±0.05mm]	24 OR .22mm <sup>2</sup>	
C	.025 ±.002 [0.65 ±0.05mm]	26 OR .14mm <sup>2</sup>	
D	.024 ±.002 [0.625 ±0.025mm]	28 OR 0.08mm <sup>2</sup>	
CRIMP	SIZE	TYPE	RANGE
WIRE	.055 [1.40mm]	F	28-22 OR 0.08-0.3mm <sup>2</sup>
INSUL	.070 [1.78mm]	F	.039-.075

QTY	REF	REF	REF	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	2	-	C		6-354779-3	PIN, WIRE DISC (.3305)D	129
2	2	2	-	C		6-354779-0	PIN, WIRE DISC (.3290)C	128
2	2	2	-	C		5-354779-6	PIN, WIRE DISC (.3270)B	127
2	2	2	-	C		5-354779-2	PIN, WIRE DISC (.3250)A	126
1	1	1	-	A		986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A		217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-		4088040	SF APPL INST 408-8040	123
								122
1	1	1	-	A		4-21028-0	PIN, SLT SPR (ø.093x.75)ST GDE PL	121
REF	REF	REF	-	A		1-21030-1	PIN, DOWEL (ø.187x.50)LEVER	120
REF	REF	REF	-	A		1-21030-6	PIN, DOWEL (ø.187x1.25)HOUSING	119
REF	REF	REF	-	A		21045-3	RING, RET "C" (ø.187)FD FING PIN	118
1	1	1	-	A		21024-5	WASHER, LOCK (#10)ADJ BLK	117
REF	REF	REF	-	A		21024-5	WASHER, LOCK (#10)ADJ PLATE	116
REF	REF	REF	-	A		21024-5	WASHER, LOCK (#10)FEED GDE ROD	115
2	2	2	-	A		21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
REF	REF	REF	-	A		5-21028-1	PIN, SLT SPR (ø.125x.50)ADJ ROD	113
								112
4	4	4	-	A		21024-4	WASHER, LOCK (#8) STRIPPER	111
REF	REF	REF	-	A		21899-4	WASHER, FLAT (ø5/16) SCREW ADJ	110
								109
								108
REF	REF	REF	-	A		21068-5	NUT, HEX (6-32)FEED ADJ	107
								106
								105
								104
1	1	1	-	A		21009-2	SCR, SKT 5ET (1/4-20x.25 LW)RAM	103
2	2	2	-	A		21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF	REF	REF	-	A		6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	101
1	1	1	-	B		461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A		3-21002-0	SCR, BHC (10-32x.88)DRAG	99
1	1	1	-	A		22733-8	SCR, BHC (8-32x.38 LW)ANVIL	98
REF	REF	REF	-	A		2-21002-9	SCR, BHC (10-32x.75)CAP	97
REF	REF	REF	-	A		2-22733-8	SCR, BHC (1/4-20x.62)HOUSING	96
REF	REF	REF	-	A		2-21002-7	SCR, BHC (10-32x.50)56 ADJ BLOCK	95
4	4	4	-	A		2-21002-2	SCR, BHC (8-32x.50)TERM H DWN	94
								93
								92
1	1	1	-	A		1-21002-7	SCR, BHC (6-32x.38)CAM	91
								90
								89
								88
2	2	2	-	A		2-21000-5	SCR, SHC (8-32x.25)DEP-HOLD	87
1	1	1	-	A		2-22603-0	SCR, HEX HD (8-32x.31)FEED FINGER	86
2	2	2	-	A		1-21000-3	SCR, SHC (4-40x.25)FR ST GUIDE	85
1	1	1	-	A		2-21000-7	SCR, SHC (8-32x.50)STRIPPER	84
REF	REF	REF	-	A		3-21000-7	SCR, SHC (10-32x.75)FEED ROD GD	83
REF	REF	REF	-	A		3-21000-6	SCR, SHC (10-32x.62)FD ADJ BLK	82
1	1	1	-	A		3-21000-4	SCR, SHC (10-32x.38)56 ADJ BL	81
REF	REF	REF	-	A		3-21000-4	SCR, SHC (10-32x.38)PIVOT BLK	80
-	REF	-	-	B		455749-1	GUARD, WINDOW	79
REF	-	-	-	B		679532-1	INSERT, GUARD	78
								77
								76
								75
1	1	1	-	A		690603-1	SPRING, ASSIST	74
1	1	1	-	A		23030-1	SCR, SHC (6-32x.25 SL)INS DISC	73
REF	REF	REF	-	A		458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A		690517-1	SPACER	71
								70
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QTY	REF	REF	REF	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1							LEADMAKER	
-2							BENCH MODEL K	
-3							BENCH MODEL G	
	REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
	REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
	REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
	REF	REF	REF	-	B	240633-1	BUSHING	67
	REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
	REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
	REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
	REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
	REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
	REF	REF	REF	-	B	454398-2	ROD, FEED	61
	REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
	REF	REF	REF	-	C	454220-1	CAP, RAM	59
	REF	REF	REF	-	D	454485-1	HOUSING	58
								57
								56
	1	1	1	-	B	690542-2	PAWL, FEED	55
	REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	54
	REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	53
	REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	52
	REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	51
								50
	1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
	-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
	-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
	1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46
	1	1	1	-	A	690191-1	PLUG, NYLON	45
	1	1	1	-	C	1-455673-1	RAM	

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