



DETAIL R

- 1 CONTACT AREAS PLATED WITH .000030 GOLD, SOLDER TAILS PLATED WITH .000150 TIN-LEAD, ALL OVER .000050 NICKEL
- 2 POINT OF MEASUREMENT FOR GOLD THICKNESS
- 3 CIRCUIT IDENTIFICATION FEATURE OMITTED ON 8, 10, 12, & 14 POSITION HEADER ASSEMBLIES
- 4 DIMENSION APPLIES AT BASE OF SHROUD
- 5 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 6 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 7 CONTACT AREAS PLATED WITH .000030 GOLD, SOLDER TAILS PLATED WITH .000150 TIN, ALL OVER .000050 NICKEL
- 8 HOUSING: THERMOPLASTIC COLOR-BLACK
CONTACT: COPPER ALLOY
- 9 HOLD DOWN FEATURES LOCATED AS SHOWN FOR 8 THRU 14 & 60 THRU 100 POSN ASSEMBLIES (SEE TABLE)
- 10 HOLD DOWN FEATURES LOCATED AS SHOWN FOR 16 THRU 100 POSN ASSEMBLIES (SEE TABLE)
- 11 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

	-	.100	-	.200	4	.380	10	6-104477-2
11 OBSOLETE	-	.050	.500	.600	12	.780	26	6-104477-1
11 OBSOLETE	.225	.050	.450	.550	11	.730	24	6-104477-0
	.675	.050	1.350	1.450	29	1.630	60	5-104477-9
11 OBSOLETE	-	.125	-	.250	5	.430	12	5-104477-8
	1.175	.050	2.350	2.450	49	2.630	100	5-104477-7
	.925	.050	1.850	1.950	39	2.130	80	5-104477-6
	-	.050	1.100	1.200	24	1.380	50	5-104477-5
	-	.050	.850	.950	19	1.130	40	5-104477-4
	-	.050	.600	.700	14	.880	30	5-104477-3
	-	.050	.350	.450	9	.630	20	5-104477-2
11 OBSOLETE	.825	.050	1.650	1.750	35	1.930	72	5-104477-1
	-	.100	-	.200	4	.380	10	1-104477-2
	-	.050	.500	.600	12	.780	26	1-104477-1
11 OBSOLETE	.225	.050	.450	.550	11	.730	24	1-104477-0
	.675	.050	1.350	1.450	29	1.630	60	104477-9
	-	.125	-	.250	5	.430	12	104477-8
	1.175	.050	2.350	2.450	49	2.630	100	104477-7
	.925	.050	1.850	1.950	39	2.130	80	104477-6
11 SUPERCEDED BY 5-104477-5	-	.050	1.100	1.200	24	1.380	50	104477-5
	-	.050	.850	.950	19	1.130	40	104477-4
	-	.050	.600	.700	14	.880	30	104477-3
	-	.050	.350	.450	9	.630	20	104477-2
	.825	.050	1.650	1.750	35	1.930	72	104477-1

F	E	D	C	B	A	NO OF POSN	PART NUMBER
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THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN: C. OBERMAN 10-19-88
CHK: D. ROCKER 10-26-88
APP'D: R. DURBIN 10-26-88

NAME: HEADER ASSEMBLY, RIGHT ANGLE, DOUBLE ROW, W/SIDE AND END LATCHES, AMPMODU System 50

PRODUCT SPEC: 108-1093
APPLICATION SPEC: 114-25031

SIZE: A1
CAGE CODE: 00779
DRAWING NO: 104477

RESTRICTED TO: -

CUSTOMER DRAWING
SCALE: 4:1
SHEET: 1 OF 1
REV: Y5