

138570	08 🕁 1385708									/home/us016926/	DMTECmc	od
NING MACHINE GUARD	TERMINAL NAME: SHUR-PL	JG,.180 DIA AMP TERMINAL AMP CRIMP SPECS			-1 -2				MECH POST FEED MECH PRE FEED			80
(REF) (REF)		PAD CRIMP		6 I ZE	-3		CH MODEL		MECH PRE FEED			27
		A .135 ±.002 [3			REF REF		REF –	B	22594-8	NUT,HEX(1/2-20) PLATE, ADJUSTMENT	70 69	00 M
		B .111 ±.002 [2	2.82 ±0.05mm] 10				REF –	B	240628-1 240626-1	SHAFT, PIVOT	69 68	
		- C .095 ±.002 [2					REF –	В	240633-1	BUSHING		✐
3 (79)		D NO CRIMP SIZE					REF –	B	455680-1 240629-1	LEVER, INTERMEDIATE BLOCK, PIVOT	66 65	D
1 GUARD – G TERMINATOR GUARD		WIRE .160 [4.0			REF		REF –	A	240632-2	SCREW, ADJ FEED ROD	64	
		INSUL –					REF –	B	240659-3 240658-1	PIN, CAM ROLLER Roller, Cam	63 62	1
(100) (102)	WIRE STRIP LENGTH TERM APPL .215231 NONE		PL INSTRUCTION SET UP GAGE 408-8040 458637-1		REF		REF –	В	454398-2	ROD, FEED	61	•
				129			REF –	A C	<u>454178-1</u> 454220-1	GUIDE, FEED ROD CAP, RAM	60 59	1
	2 2 2 - C		N, WIRE DISC (.3295)C	128	REF	REF	REF –	D	454485-1	HOUSING	58	1
	2 2 2 - C		N, WIRE DISC (.3125)B N, WIRE DISC (.2885)A	127	1	1	1 –	В	458537-2	PAWL, FEED	57 56	1
	1 1 1 - A	986950-1 WAS	SHER, FLAT PRECISION	125			REF –	В	240624-1	PIN, FEED FINGER	55	1
	1 1 1 - A 1 1 1		APPL INSTRUCTION PACKAGE	123	REF REF		REF –	B	691499-1 690541-1	SPRING, FEED FINGER HOLDER, FEED FINGER	54 53	
/2		4.01000.0		122	REF	REF	REF –	A	455679-2	LEVER, TERMINAL FEED ARM	52	1
	REF REF REF - A		N,SLT SPR(Ø.093×.75)ST GDE PL N,DOWEL(Ø.187×.50)LEVER	120							50	1
	REF REF REF - A	1-21030-6 PIN	N, DOWEL (Ø. 187×1.25) HOUSING	119	1	-		B	690602-6	CAM, PRE-FEED 1 5/8 ST	49	-
	REF REF - A 1 1 1 - A		NG,RET "C"(Ø.187)FD FING PIN SHER, LOCK(#10)ADJ BLOCK	117	_		 1 -	B	690602-5 690501-4	CAM, PRE-FEED 1 1/8 ST CAM, POST-FEED 1 5/8 ST	48 47	
	REF REF REF – A		SHER, LOCK (#10) ADJ PLATE	116	1	1	1 –	В	459456-2	APPLICATOR, BASIC (SUBASSY)	46	
	REF REF - A 2 2 2 - A		SHER,LOCK(#10)FEED GDE RODSHER,LOCK(#4)FRONT STP GUIDE	114		1	1 -	A C	690191-1 455673-5	PLUG, NYLON RAM	45 44	
	REF REF REF - A	5-21028-1 PIN	N,SLT SPR(Ø.125×.50)ADJ ROD	113	1	1	1 –	A	690125-1	WASHER, LAMINATED	43	С
	4 4 4 - A	21024-4 WAS	SHER,LOCK(#8)STRIPPER	111	1	1	1 –	A	690124-5 7-21002-9	WASHER, RAM BOLT, CRIMPER(5/16×1.00)	42	
	REF REF REF - A	21899-4 WAS	SHER,FLAT(Ø5/16)SCREW ADJ	110							40	
				109	1	1	1 –	A	690223-2	SPACER, INSULATION DISC	38	'
	REF REF REF - A	21068-5 NU	T,HEX(6-32)FEED ADJ	107	1	1	1 –	D	354777-1	WIRE DISC, PLASTIC	37 36	
(69)				105	1	1	1 -	A B	22480-5 690212-1	WASHER, SPRING Post, ram	35	1
	1 1 - A		N, CLEVIS R,SKT SET(1/4-20×.25 LW)RAM	104	REF	REF	REF –	D	455675-1	PLATE, BASE	34 33	
0	2 2 2 - A		R,DRIVE(#2x.19)ID PLATE	102	1	1	1 -	A	690432-3	SCREW, ADJUSTMENT	32	\Diamond
	REF REF A 1 1 1 - B		R,PAN HD(6-32×1.50)FEED ADJ	101	REF	REF	REF –	В	455689-1	BLOCK, STRIP GUIDE ADJ	31 30	
	2 2 2 - A		R,BHC(10-32x.88)DRAG	99	1	1	1 -	C	4-455671-6	PLATE, STRIP GUIDE	29	
	1 1 1 - A REF REF REF - A		R,BHC(8-32×.38 LW)ANVIL R,BHC(10-32×.75)CAP	98 97	1	1	1 –	С	1-455888-0 1-22284-0	SPACER, FRONT SHEAR DEP	28	
(70)	REF REF REF - A			96	1	2	2 -	B	690546-1	SPRING, DRAG LEVER, DRAG RELEASE	27	
	REF REF - A 6 6 6 - A		R,BHC(10-32×.50)5G ADJ BLOCK R,BHC(8-32×.50)TERM H DWN	95	1	1	1 –	B	240792-1 7-690504-7	DRAG, TERMINAL GUIDE, STRIP (REAR)	25 24	
\wedge		2-21002-2 JUN	, DHC (U-32X, SU) TERH H DWN	93	1	1	1 –	A	693855-2	GUIDE, STRIP (REAR) GUIDE, STRIP (FRONT)	24	
$\overline{)}$		1-21002-7 SCF	R,BHC(6-32×.38)CAM	92 91	- REF	– REF	1 – REF –	B	690472-2 4-22284-9	STRIPPER SPRING, FEED RETURN	22	В
			N, DHC (U-JZX, JU) CAH	90	1	1		A	679218-1	STRIPPER WIRE STOP ASSY	20	
	1 1 - A 2 2 2 - A		R, SHC (4-40×.19) STRIPPER	89 88	1	1		В	458949-1	STRIPPER	19 18	
	2 2 2 - A	8-21002-9 scr	R, SHC (8-32×1.00) DEP-HOLD	87							17	
	1 1 1 - A 2 2 2 - A		R,HEX HD(8-32x.31)FEED FINGER	86 85 A	1	1	1 –	B	318563-1 1-690464-7	GUARD, CHIP, FRONT Plate, Shear (rear)	16 15	
		2-21000-7 SCF	R, SHC (8-32×.50) STRIPPER	84	1	1	1 -	B	690462-1	HOLDER, SHEAR (REAR)	14	
	REF REF REF – A		R,SHC(10-32×.75)FEED ROD GD R,SHC(10-32×.62)FD ADJ BLK	83 /1	1	2	1 –	C A	<u>690463-1</u> 5-22280-0	SHEAR, FLOAT (REAR) Spring, shear	13	
	1 1 1 - A	3-21000-4 SCR	R,SHC(10-32x.38)SG ADJ BL	81	2	2	2 -	B	690461-1	STOP, SHEAR	11	
	REF REF A - REF - A		R,SHC(10-32×.38)PIVOT BLK ARD, WINDOW	80 79 /		1	1 – 1 –	C C	<u>690459-1</u> 462006-1	HOLDER, SHEAR (FRONT) SHEAR, FLOAT (FRONT)	10	
	REF B		SERT, GUARD	78	1	1	1 -	C	9-805887-5	ANVIL	8	
PARTS.				77 76	1	1	1 – 1 –	C A	7-240641-0 690468-7	SPACER, DEPRESSOR (REAR) DEPRESSOR, SHEAR (REAR)	7 6	
				75	1	1	1 –	C	2-455889-1	DEPRESSOR, SHEAR (FRONT)	5	-
PLACE WHEN OPERATING				74 73							4	
ENCH MACHINE.	REF REF REF - A		SHER, SPECIAL	72	1	1	1				2	1
SING NO. 20 MACHINE OIL.	REFREFREFA-3-2-1U/MDWG SIZE	690517-1 SP	ACER	71 ITEM NO	1	1	1 – –1 U/M	C Dwg size	456414-3 part no	CRIMPER, WIRE description	1 I TEM	
REF SPECIFIED (EXCEPT				NO	1	1			REVISION OF EACH AS	 Ssy no (when blank, use dwg revis	NO ION)	A
RE USED ON ITEM 46.	QTY REQD PER ASSY PARTS LIST					5IONS I	PER ASSY N INCHES.	MATL	_ HT TR	PARTS LIST Fin _		
			TOLER	ANCES U	PRINT. NLESS Ecified:	DR	- 29DEC03 APP 29DEC03					
					2 PLC	DEC ±- DEC ±-		B.HIGM CHK -	IAN T.ELBIN	Tyco Electronics Harrisburg, PA 17105	-3608	
						DEC ±- 5 ± -			<u> </u>	M APPLICATOR MACHINE RE		
			B ECN 0150-1234- A REVISED	BH MAR04	REMOVE	E BURRS	. BREAK	SCALE		1000700 SHEET RI		
5		1	P F LTR REVISION RECO	DRD APP DATE	CAGE	EDGES code 779		MER	AND ASSEMBL	RESTRICTE		
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