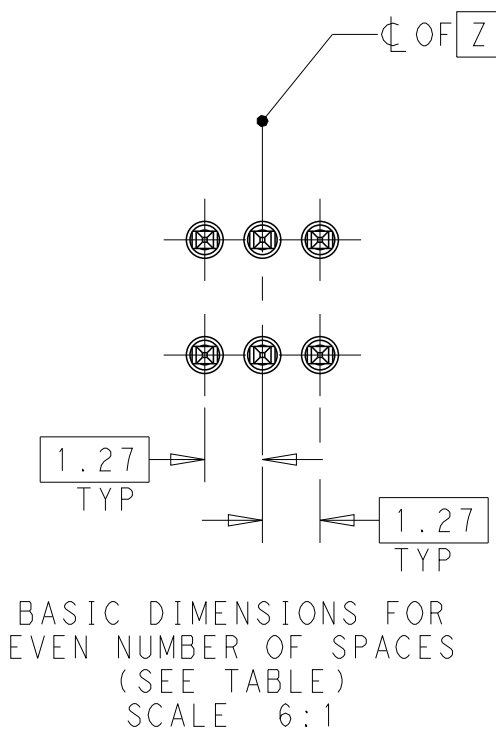
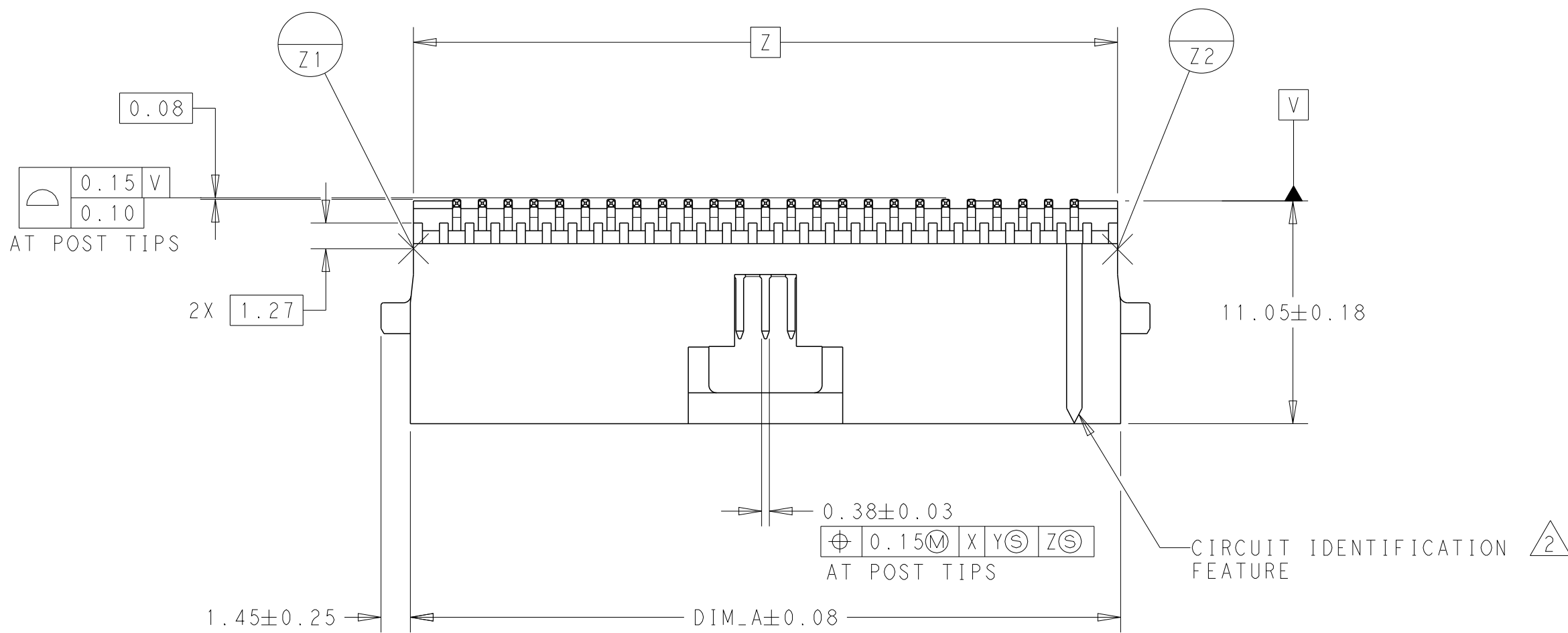
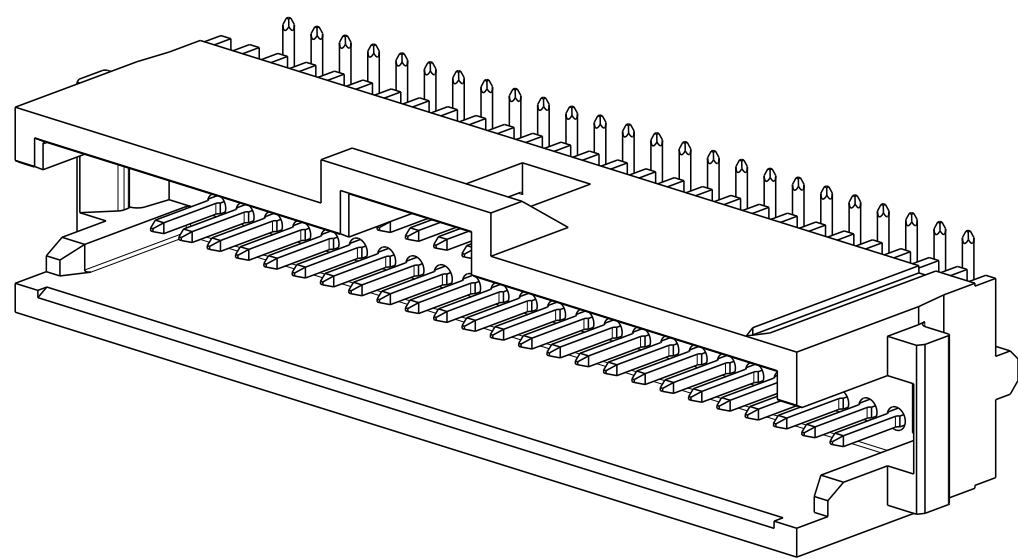
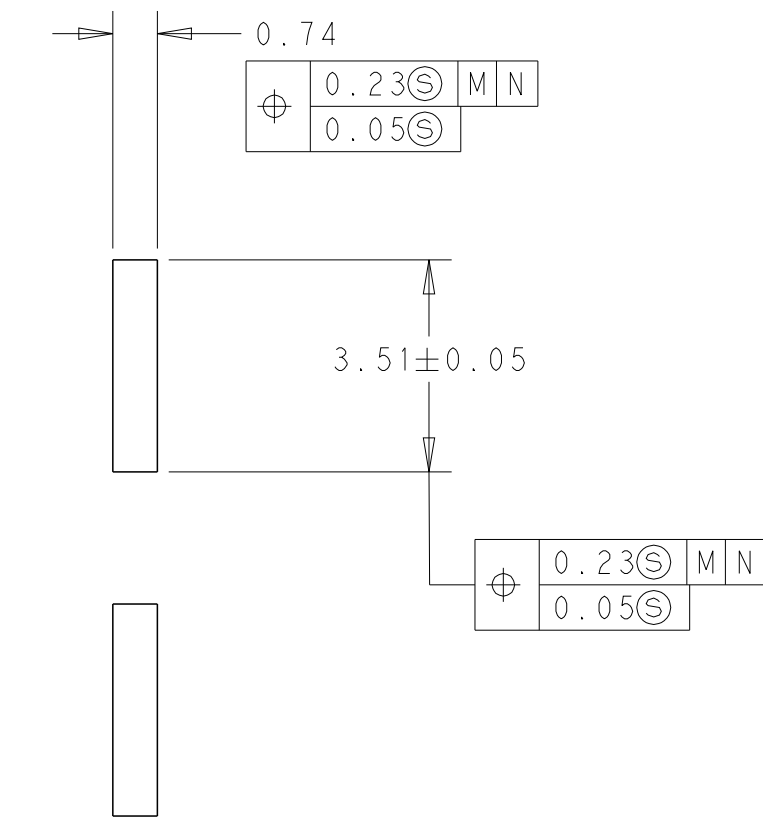
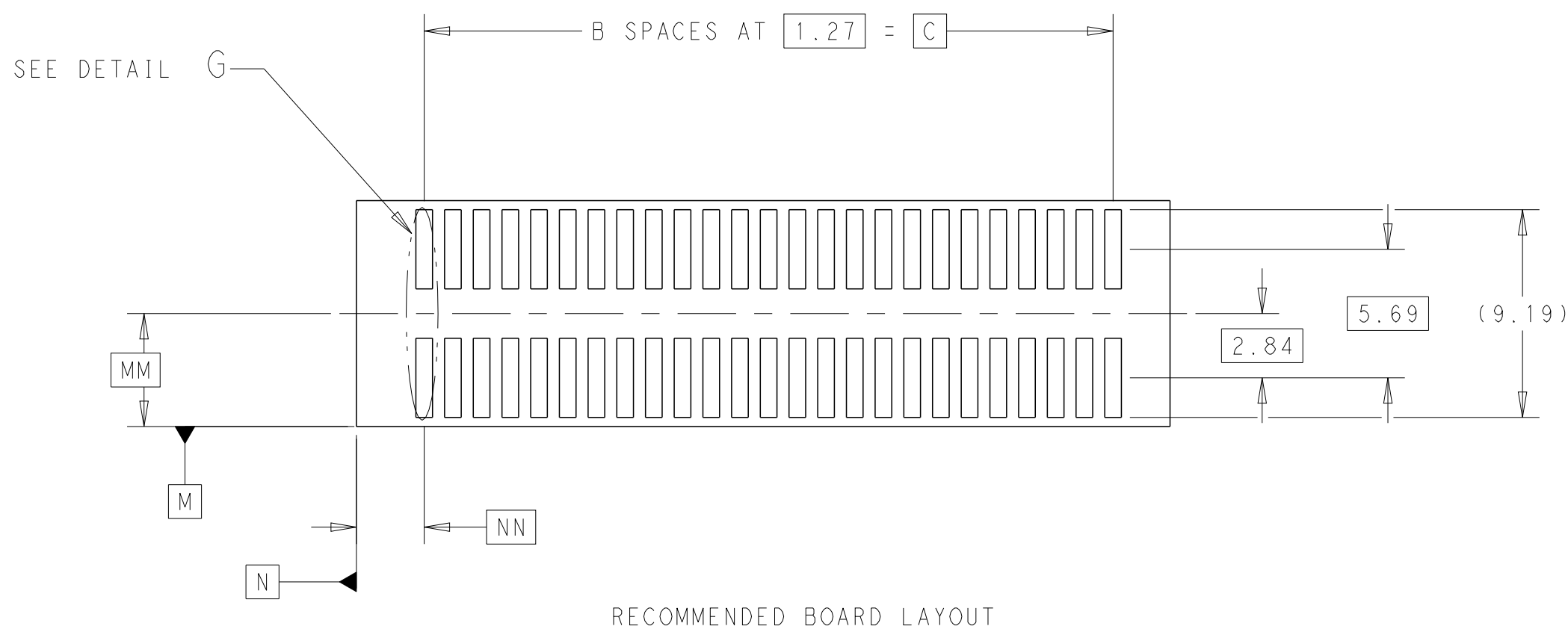
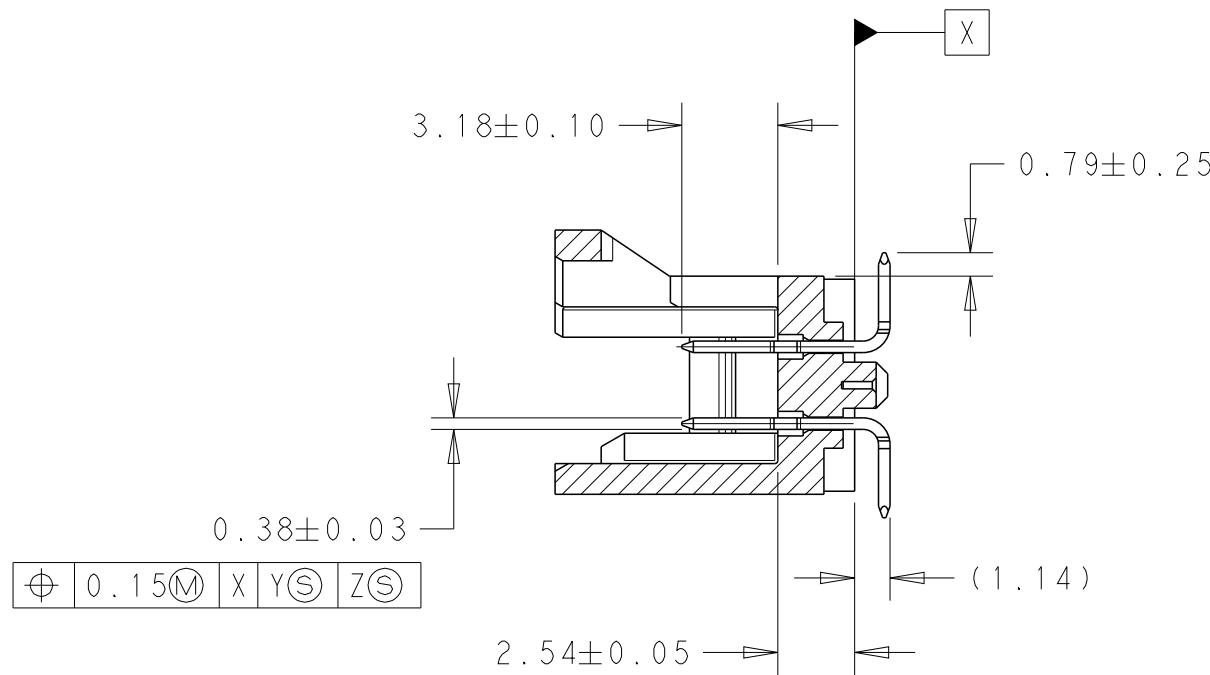
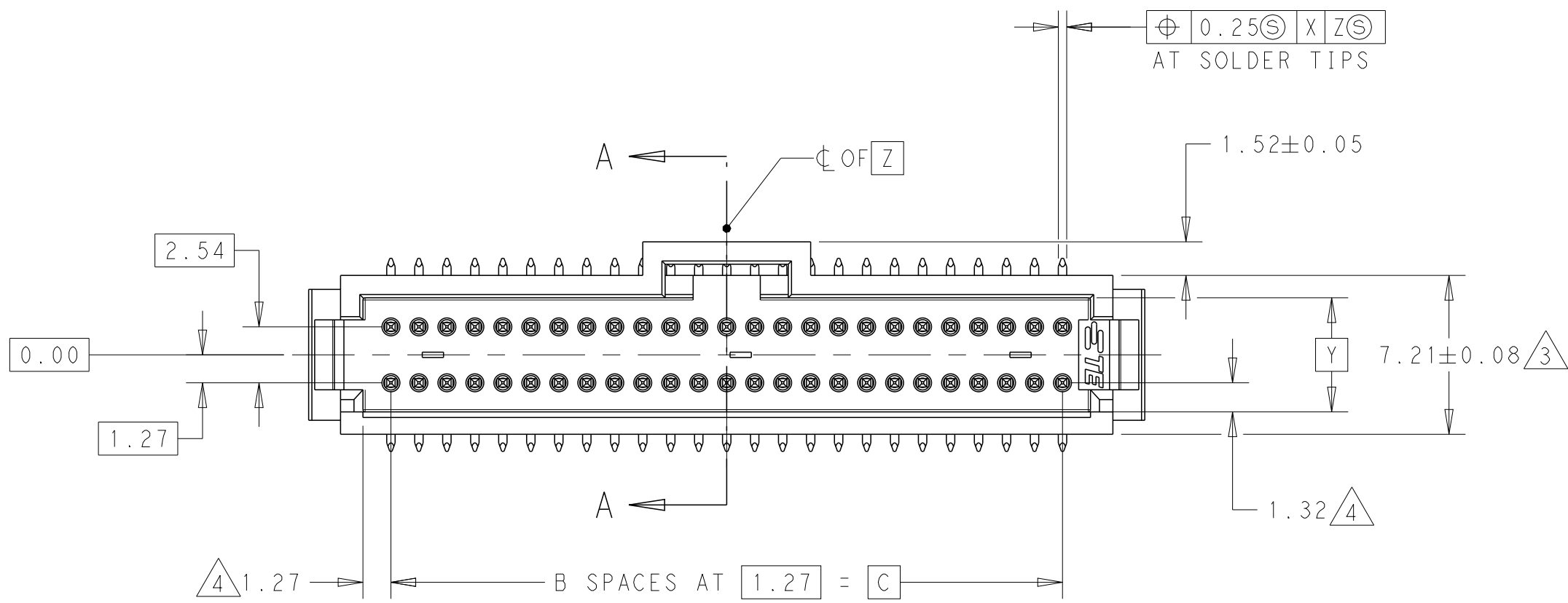


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	E	REDRAWN/REVISED PER ECO-17-001755	05DEC2017	KS	JO
	E1	REVISED PER ECO-18-008119	25MAY2018	RS	JO



- 1 0.76µm GOLD IN LOCALIZED PLATE ARE, 3.81µm TIN ON SOLDER TAILS ALL OVER 1.27µm NICKEL.
- 2 CIRCUT IDENTIFICATION FEATURE OMITTED ON 10 POSITION HEADER ASSEMBLIES.
- 3 DIMENSION APPLIES AT BASE OF SHROUD.
- 4 THE NOTED DIMENSIONS APPLY AT THE MATING FACE OF THE HOUSING
5. NOTE DELETED.
- 6 HOUSING:BLACK THERMOPLASTIC. CONTACT:COPPER ALLOY.
- 7 FINISH: 0.03µm MIN GOLD ON GOLD PLATED AREA, 3.81µm MATTE TIN ON TIN PLATE AREA, UNDER PLATING TO BE 1.27µm NICKEL ON ENTIRE CONTACT, GOLD AND TIN PLATING MAY NOT OVERLAP.
- 8 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 9 PACKAGED IN TAPE AND REEL PER EIA 481 SPECIFICATIONS



8	1	56 mm	17.78	14	22.35	30	3-1825601-0
8	1	44 mm	11.43	9	16.00	20	2-1825601-0
	1	56 mm	30.48	24	35.05	50	1825601-1
	FINISH	TAPE WIDTHS 9	DIM_C	B SPACES	DIM_A	NO OF POSN	PART NUMBER
THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN R. SHRISHAIL 05DEC2017	TE Connectivity			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK J. OLSON 05DEC2017				
mm		0 PLC ±.3	APVD J. OLSON 05DEC2017				
1 PLC ±0.13		PRODUCT SPEC					
2 PLC ±.13		108-1093		NAME HEADER ASSEMBLY, W/SIDE & END LATCHES, VERTICAL, SHROUDED, DOUBLE ROW, SURFACE MOUNT, W/O HOLDDOWNS, AMPMODU System 50			
3 PLC ±.		APPLICATION SPEC		-			
4 PLC ±.		114-25035		SIZE CAGE CODE DRAWING NO			
ANGLES ±.5°		WEIGHT		A100779C=1825601			
FINISH		CUSTOMER DRAWING		RESTRICTED TO			
6		SEE TABLE		SCALE 4:1 SHEET 1 OF 1 REV E1			